

ACS 600 MultiDrive Modules



ACS 600 MultiDrive Modules

Product Catalogue

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List of Component Selection Tables

Chapter 1 – Overview

Introduction

This Catalogue describes the hardware, features, and specifications of the ACS 600 MultiDrive Modules line of products. The Catalogue assists you in selecting the suitable components and optional devices for the system application.

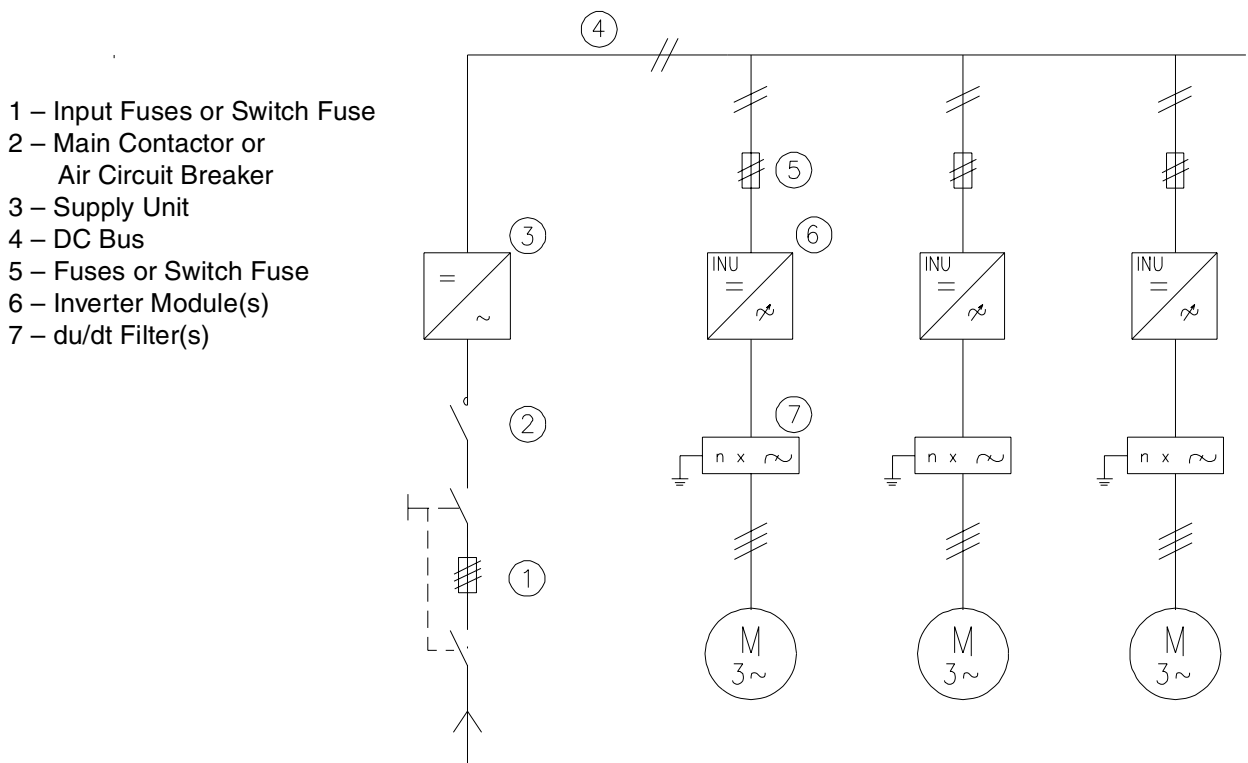
ACS 600 MultiDrive in Brief

The ACS 600 MultiDrive is a new generation frequency converter for system applications that achieves the ultimate in AC motor control performance. Thanks to the Direct Torque Control (DTC) technology, the ACS 600 MultiDrive offers precise speed and torque control of standard squirrel cage motors. The ACS 600 MultiDrive has a modular construction with a common DC bus design.

ACS 600 MultiDrive Modules

The ACS 600 MultiDrive Modules product range comprises an assortment of ACS 600 MultiDrive components which can be used for building a customised common DC bus system drive. The components that are not available in the product range are standard components widely available from various manufacturers. The components of the drive system are discussed in Chapters 2 to 5.

The diagram below depicts a typical common DC bus system drive. More examples of drive configurations are given in Appendix B.



What This Catalogue Contains

Chapter 2 and **Chapter 3** present the supply and drive unit components respectively.

Chapter 4 contains general information on dynamic (resistor) braking as well as dimensioning instructions.

Chapter 5 is a summary of the DriveWare family of PC tools for commissioning, use and maintenance of ABB drives.

Appendix A contains the dimensional drawings and weights of ACS 600 MultiDrive Modules components.

Appendix B includes single-line connection examples.

Appendix C lists the auxiliary power consumptions of the components in the ACS 600 MultiDrive Modules product line.

Appendix D includes master tables which give the components of a supply or drive unit configuration based on actual ACS 600 MultiDrive section types.

Terms and Abbreviations Used in This Catalogue

APC2

Type of an application controller.

CMF

Common Mode Filter.

DDCS

Distributed Drives Communication System (a communication protocol used in optical fibre communication inside and between ABB drives).

Drive Unit

An entity containing all inverter modules controlling one motor, together with their control electronics, I/O and auxiliary components.

DSU

Diode Supply Unit.

DTC

Direct Torque Control.

EMC

Electromagnetic Compatibility.

Frame (Size)

Relates to the construction type of the component in question. For example, several supply modules with different nominal powers may have the same basic construction. This term is often used as a reference to a group of components that share a similar construction.

The frame of each component is given in the selection tables in the appropriate chapter.

IGBT

Insulated Gate Bipolar Transistor, a voltage-controlled semiconductor type widely used in inverters due to their easy controllability and high switching frequency.

I/O

Input/output.

ISU

IGBT Supply Unit.

LCMF

Light Common Mode Filter.

NAMC

The Application and Motor Controller board of the ACS 600.

NDBU

DDCS Branching Unit. Type of optical branching boards for fibre links that use the DDCS protocol.

NDCU

The Drive Control Unit. The NDCU consists of a NAMC board and a NIOC board built into a metal housing.

NGPS

Gate Driver Power Supply Board. An optional board used to implement the Prevention of Unexpected Start function.

NIOB

Input/Output Board used in the ACS 600 series (mainly MultiDrive).

NIOC

Input/Output Board used in the ACS 600 series.

NMBO

SRAM Memory Backup Board for the NAMC-51 board.

NPBU

PPCS Branching Unit. Type of optical branching unit used for connecting parallel-connected inverter modules or IGBT supply modules to the NDCU.

LCD

Liquid Crystal Display.

LED

Light Emitting Diode.

PLC

Programmable Logic Controller.

PPCS

Power Plate Communication System (a communication protocol used in the optical fibre link that controls the output semiconductors of an inverter).

RFI

Radio Frequency Interference.

TSU

Thyristor Supply Unit.

CSA Marking

The CSA marking is often required in North America. ACS 600 MultiDrive Modules are CSA marked as components up to a voltage of 600 V.

The ACS 600 MultiDrive Modules (Supply and Inverter) shall be used together to build up a drive and installed according to the Installation Manual in order to conform to the CSA requirements.

ACS 600 MultiDrive Modules are suitable for use in a circuit capable of delivering not more than 100 kA rms symmetrical amperes at 600 V maximum (690 V units).

ACS 600 MultiDrive Modules (Inverter) provide overload protection in accordance with the CSA standard C22.2 No 14 and the National Electrical Code (US). See the appropriate *Firmware Manual* for the parameter setting. By default, the protection is OFF; it must be activated at start-up.

ACS 600 MultiDrive Modules are to be used in a heated indoor controlled environment. See the cooling condition specifications in the *Installation Manual* for specific limits.

Chapter 2 – Supply Unit Components

Configuration

The following pages describe typical diode/thyristor and IGBT supply units.

Boldface text refers to components available in the ACS 600 MultiDrive Modules product line.

Note: Power cable/busbar recommendations are given in the *ACS 600 MultiDrive Modules Installation Manual*.

Diode/Thyristor Supply Unit

A typical diode or thyristor supply unit comprises the following components:

- **Line (RFI) filter** (optional for diode supply units; not for thyristor supply units or floating [IT] supply networks).
- Main switch/disconnector or contactor.
- **Input fuses** (Frames B1/B2/B3 only).
- **Diode or thyristor supply modules** (1 or 2 depending on selected configuration).

The modules are supplied with the following components:

- cooling fan(s)
- control unit
- branch fuses (for Frames B4/B5)
- DC reactor (for Frames B1/B2/B3)
- AC current transformers (for thyristor supply modules).
- 230 or 115 V AC auxiliary power for supply module control electronics, 1-phase cooling fans and control circuitry.
- Control wiring and relays.
- **Output fuse** (Frame B1/B2/B3 thyristor supply units only).
- **DC reactor** (Frames B4/B5).
- DC busbars.

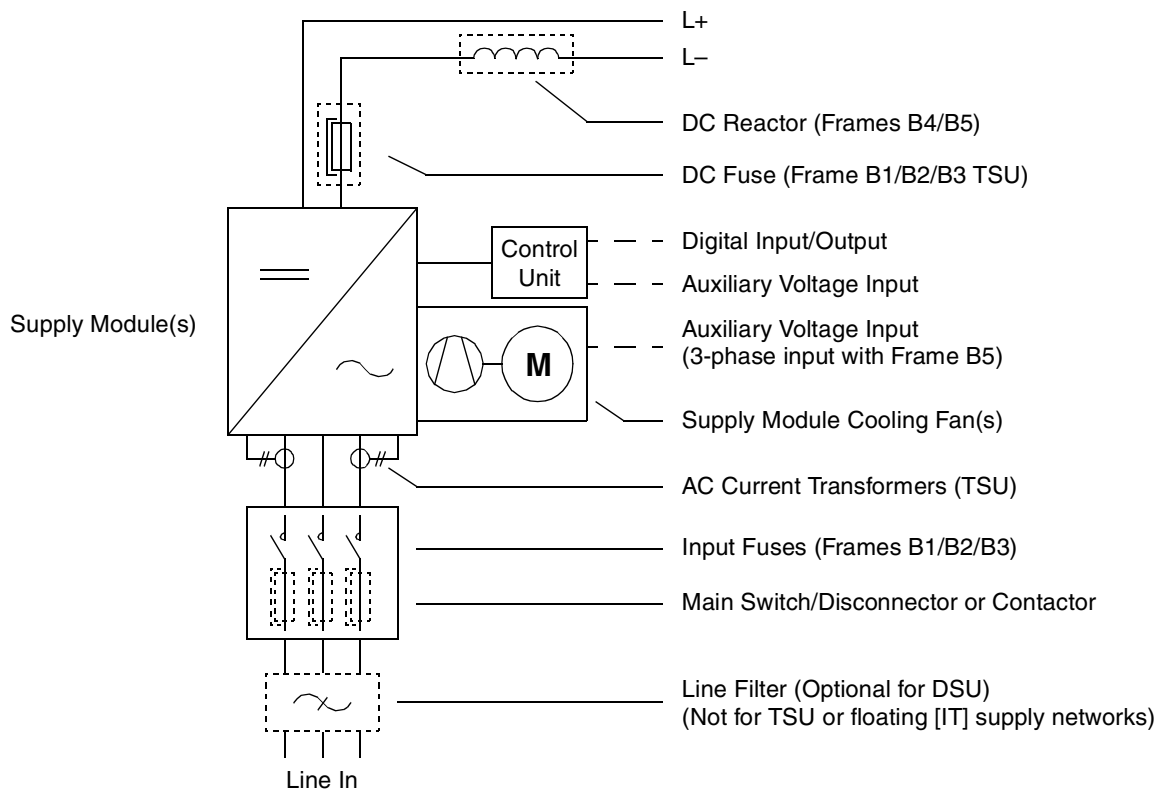


Figure 2-1 Diode/thyristor supply unit configuration.

IGBT Supply Unit A typical IGBT supply unit comprises the following components:

- Main switch/disconnector or contactor.
- **Input fuses.**
- Charging circuitry including
 - **Fuses and fuse bases**
 - **Charging resistor(s)**
 - **Charging contactor.**
- **AC choke.**
- **AC choke cooling fan(s).**
- **Supply module(s).**
- **Supply module cooling fan(s).**
- **Control unit.**
- 230 or 115 V AC auxiliary power for supply module control electronics, 1-phase cooling fans and control circuitry.
- Control wiring and relays.
- **Output fuses.**
- DC busbars.

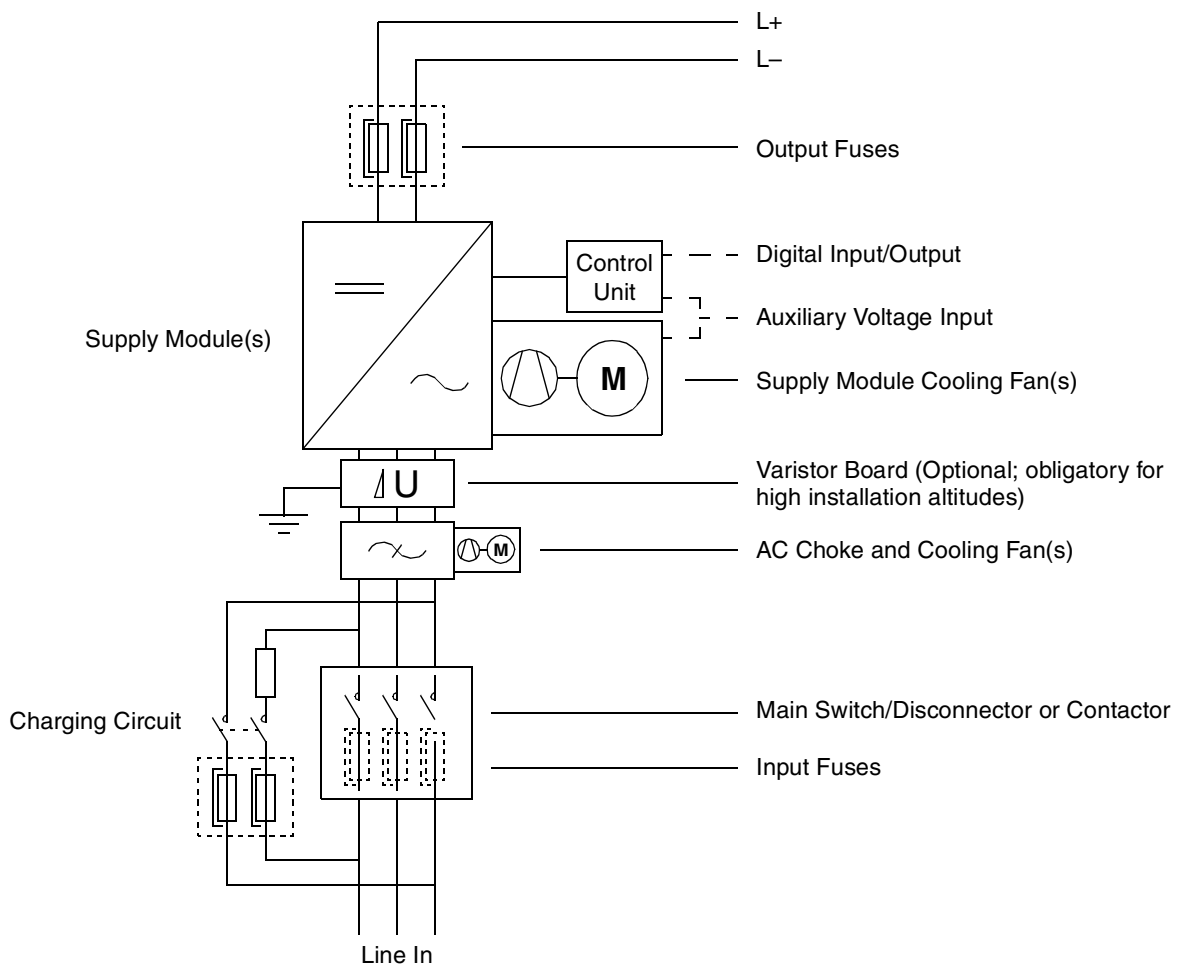


Figure 2-2 IGBT supply unit configuration.

Diode Supply Modules

The input bridge of a diode supply module consists of three thyristors and three diodes. (This configuration is often called *half-controlled*.) The thyristors (positive half) are controlled by a microprocessor to implement DC capacitor charging without a conventional resistor charging circuit. The microprocessor is located on the built-in control board (NDSC) which is also able to provide information such as voltage, current, phase loss, overtemperature and earth fault.

Further Information

Refer to the *Diode Supply Sections User's Manual* (3BFE 61451544 [English]).

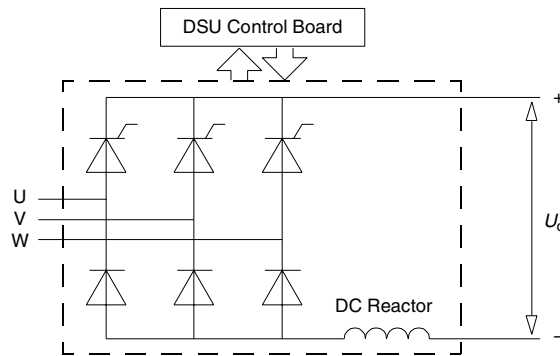


Figure 2-3 A diode supply module.

12-pulse Connection

Two diode supply modules can be used to form a 12-pulse input. The inputs of the two modules should be 30° apart from each other; the DC outputs are connected in parallel as shown in the diagram below.

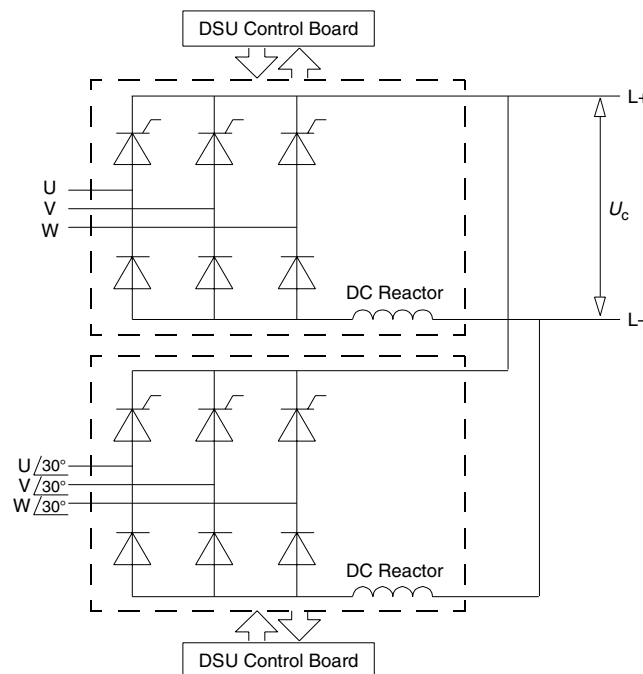


Figure 2-4 Two diode supply modules connected to form a 12-pulse input.

**Control Electronics,
Inputs and Outputs**

*Power Supply Board
SDCS-POW-1*

All diode supply modules contain the necessary controller boards. The following is a description of the DSU Control Unit.

The SDCS-POW-1 is the power supply board of the DSU control unit. It provides all necessary DC voltages for the NDSC-01 board. The input voltage can be selected to be 230 or 115 V AC (or 190...350 V DC). [Figure 2-5](#) shows the instructions for the selection of the AC input voltage.

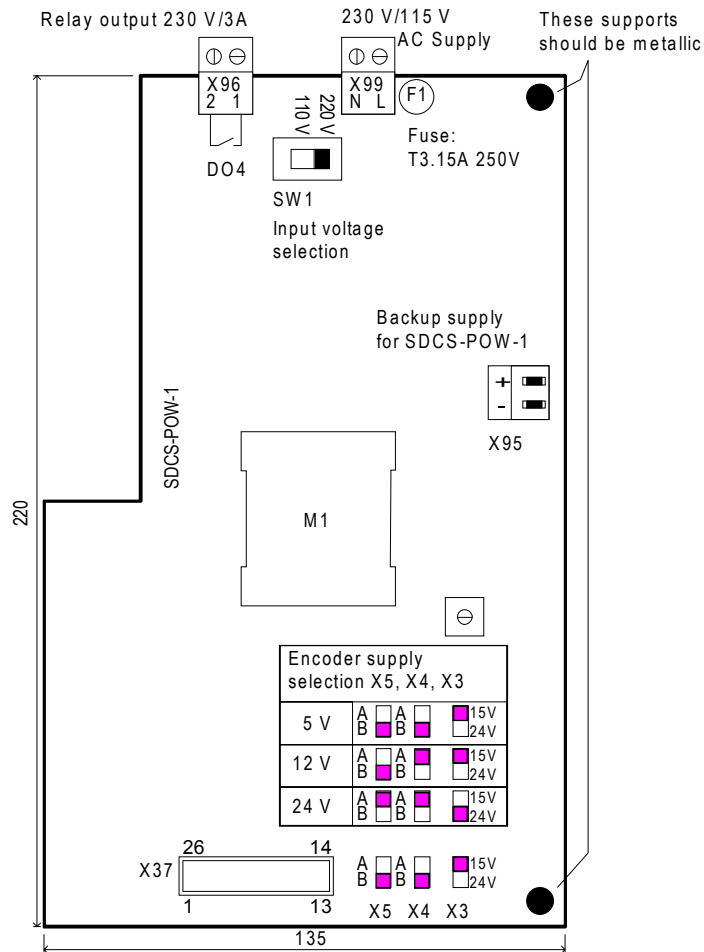


Figure 2-5 Layout of the power supply board SDCS-POW-1 (Revision B or later) and jumper settings.

Control Board NDSC-01 The control board NDSC-01 comprises:

- 3 digital inputs (LED indication)
- 3 + 1 digital outputs (LED indication)
- DDCS communication link (LED indication)
- +24 V DC (500 mA) for supply auxiliary equipment (LED indication)
- isolated firing pulses
- voltage measurements; U_c (DC busbar voltage), U_{ac} (supply voltage), synchronisation
- heatsink temperature measurement
- current measurement
- earth fault current measurement
- 7-segment status display
- two 8-way DIP switches for application specific configuration.

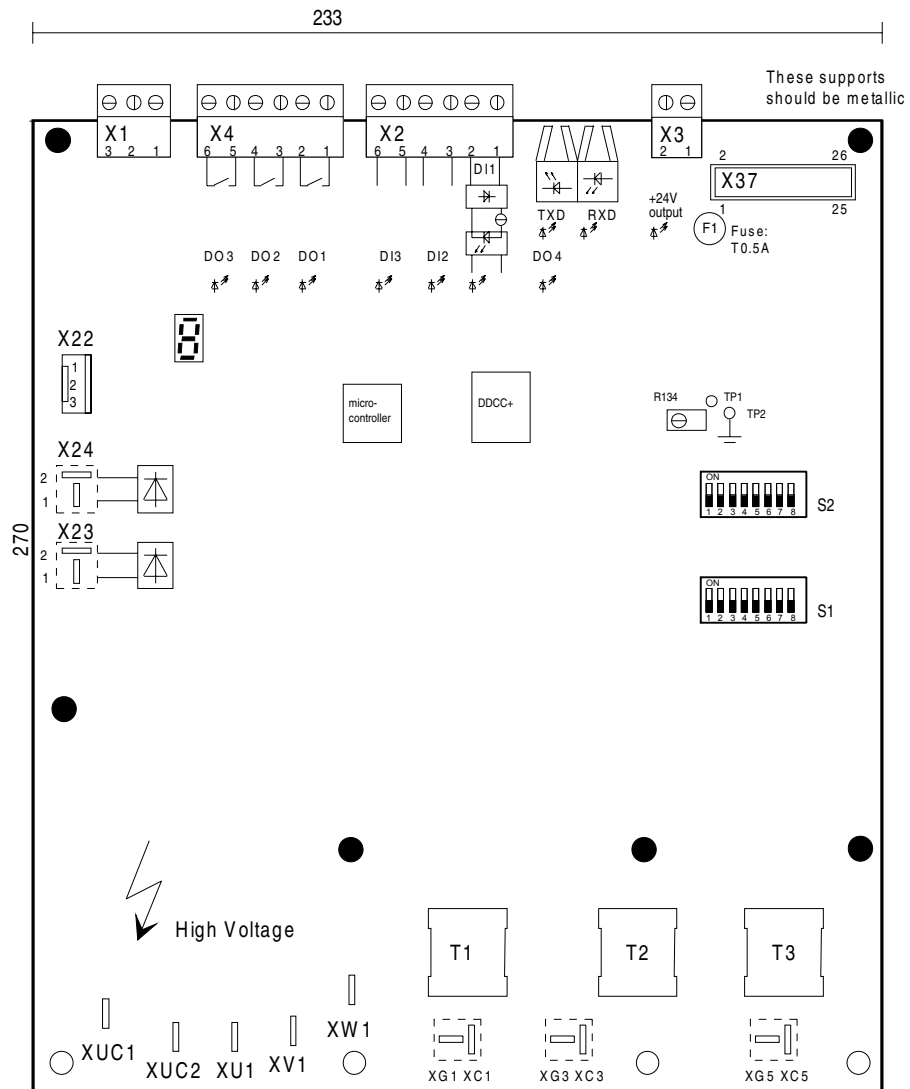


Figure 2-6 Layout of the control board NDSC-01.

Digital Inputs and Outputs

The control board contains three digital inputs which are self-adaptive for the voltage range 24 V DC ... 230 V AC. The channels are galvanically isolated from each other and other parts of the board. The filtering time constant for digital inputs is 10 ms. The status of each channel is indicated by LEDs. Digital outputs are relays. Test voltage between channels is 1500 V AC.

Connector X3 is a 24 V DC (500 mA) output which can be used for digital inputs or as a power supply for other equipment. This voltage is fuse-protected. The status of the fuse is indicated with a LED.

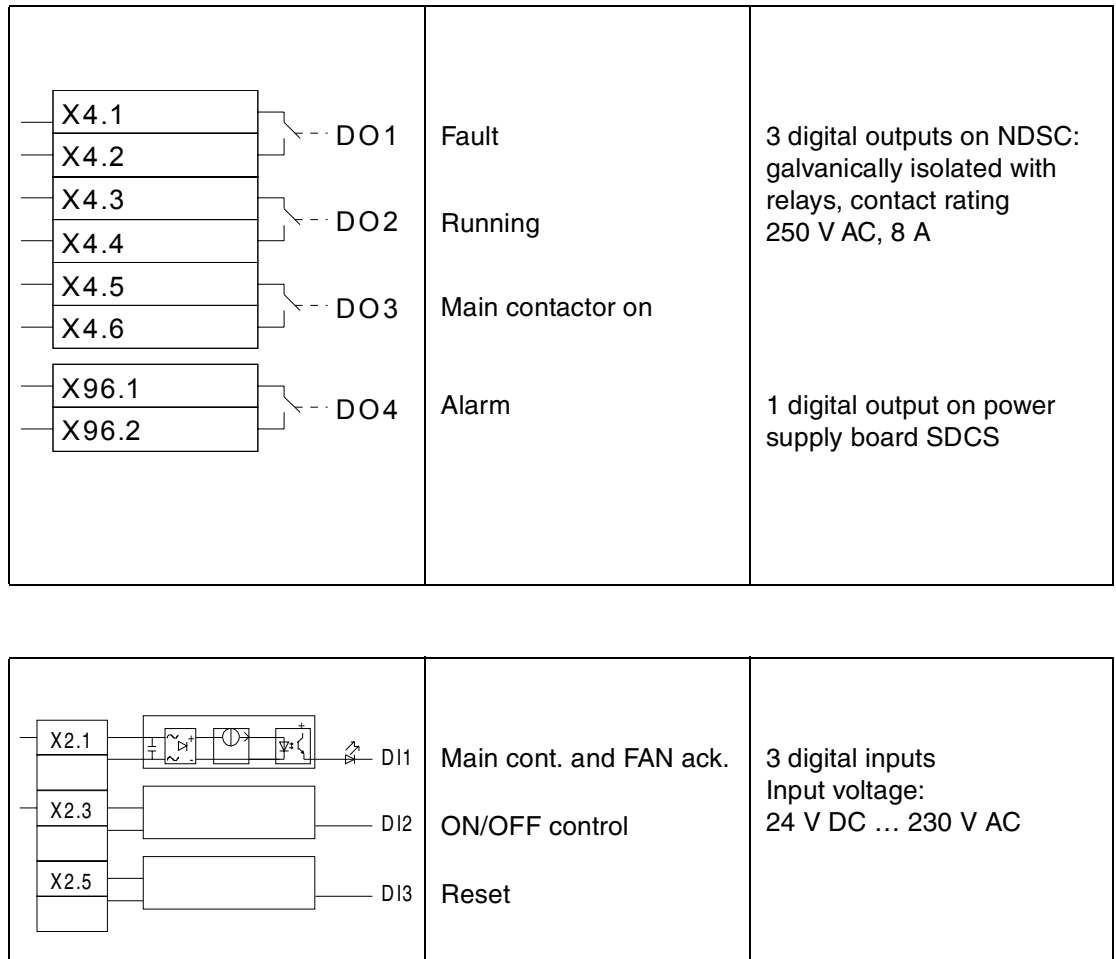


Figure 2-7 Digital inputs (DI) and outputs (DO) in the control unit.

Resistor Braking

As diode supply units are not capable of feeding energy back to the supply network, a separate braking unit is required for effective motor braking and short deceleration times. See Chapter 4 for more information.

**Diode Supply Modules –
Technical Data**

Input Voltage:

- 500 V units: 380...500 V \pm 10%
- 690 V units: 525...690 V \pm 10%

Input Voltage Unbalance: \pm 2% (EN 60204-1)

Input Frequency: 50/60 Hz \pm 5%

Transformer Requirements for 12-pulse Supply:

- Connection: Dyn 11 d0
- Phase shift between secondaries: 30° electrical
- Voltage difference between secondaries: < 0.3%
- Short circuit impedance of secondaries: > 5%
- Short circuit impedance difference between secondaries: < 3%
- Static screen recommended

Dynamic df/dt: 17 % / s

Output Voltage:

- 500 V units: 510...675 V \pm 10% (1.35 \times input voltage)
- 690 V units: 710...930 V \pm 10% (1.35 \times input voltage)

Voltage Dip: < 20%

Efficiency: > 0.99 (approx.; at I_{2N} and nominal input voltage)

Power Factor (cos ϕ_1): 0.97 (fundamental)

Power Factor (cos ϕ): 0.93...0.95 (total [U_{DC} = 100%])

Limits:

- Undervoltage Alarm Limit: 60% of rated voltage. Starts charging mode
- Overcurrent Trip Limit: 300% of nominal current. Function only available using additional current transformers

Degree of Protection: IP 00 (EN 60 529)

Insulation Class:

- Altitude up to 2000 m: Voltage category III (IEC 664-1)
- Altitude up to 4000 m: Voltage category I (IEC 664-1)

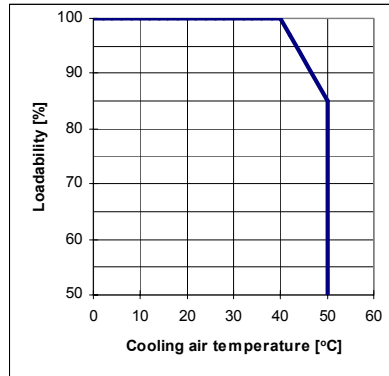
Vibration (IEC 68-2-6):

- Storage: \leq 1.5 mm (2...9 Hz); \leq 5 m/s² (9...200 Hz) (sinusoidal)
- Operation: \leq 0.3 mm (2...9 Hz); \leq 1 m/s² (9...200 Hz) (sinusoidal)

Cooling Method: Dry clean air

Ambient Temperature:

- Transportation: -40...+70 °C
- Storage: -40...+55 °C
- Operation: 0...+40 °C (see diagram below)



Relative Humidity:

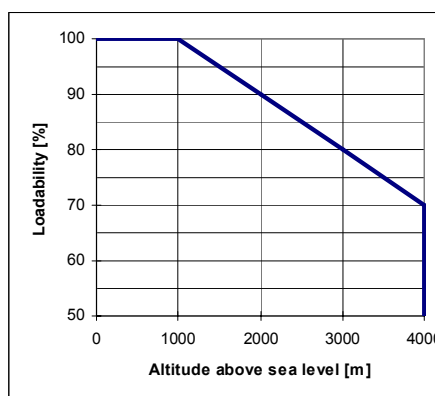
- Transportation: ≤ 95%
- Storage: < 95%, no condensation allowed
- Operation: 5...95%, no condensation allowed

Contamination Levels (IEC 721-3-3):

- Chemical gases: Class 3C1
- Solid particles: Class 3S2
- No conductive dust allowed

Installation Altitude and Derating:

- Altitude 0...1000 m above sea level: Derating not required
- Altitude 1000...2000 m above sea level: Derating required (see diagram below)
- Altitude 2000...4000 m above sea level: Derating required (see diagram below), varistors option required



Diode Supply Modules													
Type	Auxiliary Voltage (V AC)	Ordering Code	$T_A = 40\text{ }^\circ\text{C}$, IP22				Duty Cycle (10/60 s)		Duty Cycle (1/5 min)		Power Loss (kW)	Air Flow (m ³ /h)	Frame
			S_{N400V} (kVA)	S_{N500V} (kVA)	I_{1N} (A)	I_{DC} (A)	I_{DCBase} (A)	I_{DCMax} (A)	I_{DCBase} (A)	I_{DCMax} (A)			
500 V													
ACN 684 0175 5	230	10031231	140	175	202	247	148	317	148	289	0.88	370	B2
	115	10036828											
ACN 684 0250 5	230	10031257	200	250	289	354	212	455	212	414	1.25	370	B2
	115	10036861											
ACN 684 0375 5	230	10031273	300	375	433	530	318	795	318	700	1.88	770	B3
	115	10036909											
ACN 684 0525 5	230	10031290	420	525	606	742	445	1113	445	979	2.63	770	B3
	115	10036941											
ACN 684 0855 5	230	10036984	680	850	981	1202	721	1947	721	1406	4.25	1000	B4
	115	10037077											
ACN 684 1405 5	230	10037034	1120	1400	1617	1980	1188	3208	1188	2317	7.00	1000	B4
	115	10037115											
ACN 684 2120 5	230/115*	10031338	1700	2120	2449	3000	1800	4860	1800	3798	10.60	1700	B5
ACN 684 2600 5	230/115*	10030056	1860	2475	2858	3500	2100	5670	2100	4431	12.38		
<i>(Continued)</i>													

Diode Supply Modules (Continued)												
Type	Auxiliary Voltage (V AC)	Ordering Code	$T_A = 40\text{ }^\circ\text{C, IP22}$			Duty Cycle (10/60 s)		Duty Cycle (1/5 min)		Power Loss (kW)	Air Flow (m ³ /h)	Frame
			S_{N690V} (kVA)	I_{1N} (A)	I_{DC} (A)	I_{DCBase} (A)	I_{DCMax} (A)	I_{DCBase} (A)	I_{DCMax} (A)			
690 V												
ACN 684 0090 6	230	10031371	90	75	92	55	118	55	108	0.45	370	B2
	115	10036801										
ACN 684 0175 6	230	10031397	175	146	179	107	230	107	209	0.88		
	115	10036844										
ACN 684 0250 6	230	10031419	250	209	256	154	329	154	300	1.25		
	115	10036887										
ACN 684 0375 6	230	10031435	375	314	384	230	576	230	507	1.88	770	B3
	115	10036925										
ACN 684 0525 6	230	10031451	525	439	538	323	807	323	710	2.63		
	115	10035066										
ACN 684 0855 6	230	10037018	850	711	871	523	1411	523	1019	4.25	1000	B4
	115	10037093										
ACN 684 1405 6	230	10037051	1400	1171	1435	861	2325	861	1679	7.00		
	115	10037131										
ACN 684 2600 6	230/115*	10030285	2600	2176	2664	1598	4316	1598	3373	13.00	1700	B5
ACN 684 3600 6	230/115*	10030234	3415	2858	3500	2100	5670	2100	4431	17.08		

*These modules include a 3-phase cooling fan powered from the mains supply (no auxiliary voltage required).

S_{N400V} , S_{N500V} , S_{N690V} = Nominal power at 400 V, 500 V and 690 V supply voltages respectively

I_{1N} = Total RMS input current (continuous AC current)

I_{DC} = Continuous DC current

I_{DCBase} = Maximum base current (60% I_{DC}) with I_{DCMax}

I_{DCMax} = Short-term DC overload current with I_{DCBase}

Duty Cycle; e.g. 10/60 s = I_{DCMax} for 10 seconds every 60 seconds

Input Fuses for Frame B1, B2 and B3 Diode Supply Units

Frame B1 to B3 supply units require input fuses. Applicable Bussmann types are listed below; equivalent fuses from other manufacturers can also be used.

Input (AC) Fuses for Frame B1, B2 and B3 Diode and Thyristor Supply Units					
Supply Module Type	Ordering Code	Type	U_N (V)	I_N (A)	Size
ACN 684 0175 5	10029481	170M5806	660	315	2
ACN 684 0250 5	10012708	170M5810	660	500	2
ACN 684 0375 5	10003580	170M6812	660	800	3
ACN 684 0525 5	10030625	170M6814	690	1000	3
ACN 684 0090 6	10029511	170M5804	690	200	2
ACN 684 0175 6					
ACN 684 0250 6	10028582	170M3818	660	350	1
ACN 684 0375 6	10003555	170M5812	660	630	2
ACN 684 0525 6	10003580	170M6812	660	800	3

Thyristor Supply Modules

Frame B1, B2 and B3 (up to 525 kVA) thyristor supply modules contain two six-thyristor bridges in an antiparallel connection.

Frame B4 and B5 thyristor supply units contain two six-thyristor bridges i.e. supply modules. In this configuration, one of the bridges acts as the rectifying (alternatively called the *forward* or *motoring*) bridge, the other as the regenerative (or *generating*) bridge. Both bridges are controlled by one TSU control board, located in the rectifying bridge.

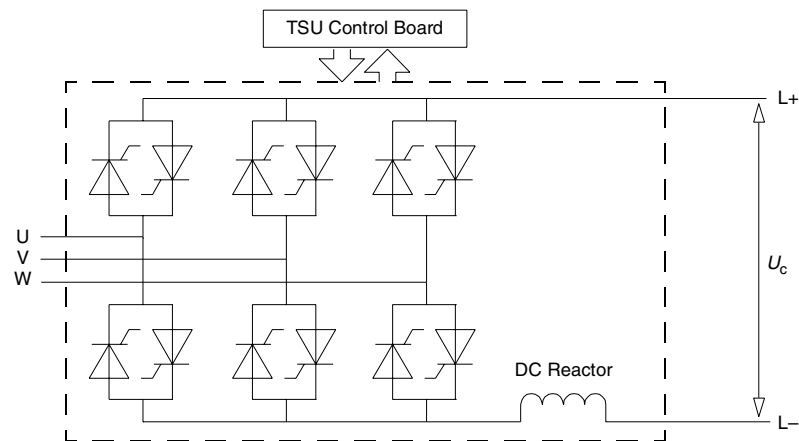


Figure 2-8 A thyristor supply module with integrated rectifying and regenerative bridges. This configuration is available for Frames B1, B2 and B3 (up to 525 kVA). Frame B4 and B5 supply units consist of two separate supply modules and a separate DC reactor.

The presence of the regenerative bridge eliminates the need for resistor braking equipment while simultaneously saving energy. Moreover, the rectifying and the regenerative bridges need not be the same size, thus the regenerative bridge can be dimensioned according to the braking power actually required.

Further Information

Refer to the *Thyristor Supply Sections User's Manual* (3BFE 64170597 [English]).

Using an Autotransformer

The commutation ability of the regenerative thyristor bridge can be improved with an autotransformer connected as illustrated in [Figure 2-9](#) below. The autotransformer boosts the regenerative bridge voltage by 20%. This improves commutation, gives better immunity to supply voltage dips, and makes it possible to retain the DC voltage level at 100% during braking.

It is generally recommended to use an autotransformer. It is especially useful when

- the supply line is weak
- the supply cables are long
- high braking power is required
- quick switching into braking mode is required.

The autotransformer connection is especially recommended for cranes, centrifuges, rolling mills, roller tables, winders etc.

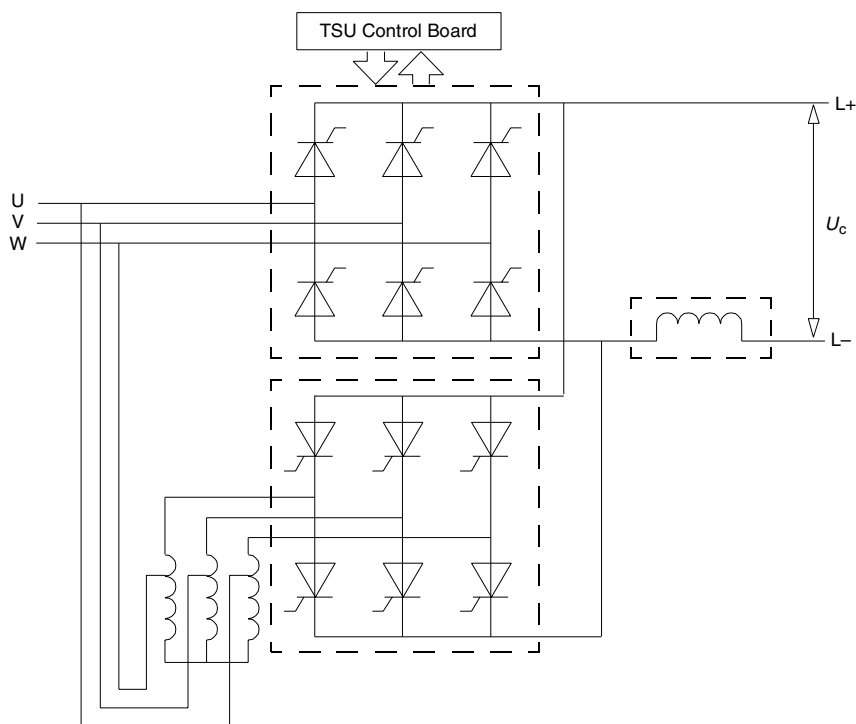


Figure 2-9 The connection of an autotransformer.

The technical requirements for the autotransformer are given under **Thyristor Supply Modules – Technical Data** later in this chapter.

Note that a higher-voltage regenerative bridge may have to be selected.

Nominal Supply Voltage	Rectifying Bridge Voltage Rating	Regenerative Bridge Voltage Rating for Use with Autotransformer
380...416 V	500 V	500 V
417...500 V	500 V	690 V
501...690 V	690 V	830 V

It should be noted that the nominal power of the regenerative bridge is lower at lower supply voltages. (The power is limited by the DC current.) For example, if a 3600 kVA/690 V regenerative bridge is used in a 500 V supply, its nominal power is $3600 \text{ kVA} \times 500 \text{ V} / 690 \text{ V} \approx 2609 \text{ kVA}$.

AC Current Transformers

AC current transformers are necessary for the functionality of the thyristor supply unit. They are automatically included with a TSU delivery.

**Control Electronics,
Inputs and Outputs**

All thyristor supply modules contain the necessary controller boards with the exception of digital I/O board SDCS-IOB-2x.

**AMC-DC
Communication Board**

There are three fibre optic channels on the AMC-DC board. CH0 is used to control the supply unit from an overriding system (e.g. Advant Controller 80); CH2 is reserved; CH3 is used for PC (DriveWindow) connection.

**SDCS-CON-2
TSU Control Board**

The SDCS-CON-2 board has a connector for a CDP 312 Control Panel. Refer to **Man/Machine Interfaces** in Chapter 3.

**Digital I/O Board
SDCS-IOB-2x**

The SDCS-IOB-2x has 8 digital inputs and 8 digital outputs. The inputs are filtered and galvanically isolated. The inputs can form two galvanically separated groups (one is always earthed to the chassis).

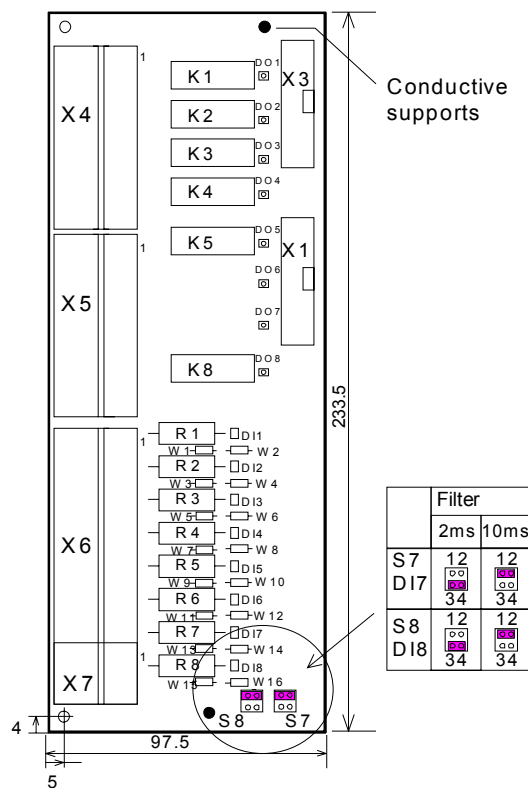


Figure 2-10 Layout of the digital I/O board SDCS-IOB-2x.

Digital I/O Board for Thyristor Supply Units		
Auxiliary Voltage (V AC)	Ordering Code	Type
230	64124340	SDCS-IOB-23
115	64124358	SDCS-IOB-22

The SDCS-IOB-22 kits contain a three-metre ribbon cable for connecting the board to the thyristor supply unit (SCDS-CON board).

	<p>DO1 Fan Control</p> <p>DO2 Ready</p> <p>DO3 Main Contactor</p> <p>DO4 Programmable</p> <p>DO5 Programmable</p> <p>DO6 Programmable</p> <p>DO7 Programmable</p> <p>DO8 Fault Indication</p>	<p>8 digital outputs</p> <p>Outputs DO1...5 and DO8 galvanically isolated with relays (contacts rated 250 V AC 3 A)</p> <p>Outputs DO6 and DO7 optocouplers (50 mA 48 V DC)</p>
	<p>DI1 Fan/Thermistor Supervision</p> <p>DI2 ON/OFF Control</p> <p>DI3 Main Contactor Supervision</p> <p>DI4 Earth Fault Detection</p> <p>DI5 12-pulse Input Monitoring</p> <p>DI6 Reset</p> <p>DI7 Enable Regenerative Bridge (Programmable)</p> <p>DI8 Programmable</p> <p>High-frequency earthing capacitor (100 nF)</p> <p>Power supply 48 V 50 mA</p>	<p>8 digital inputs</p> <p>Input voltage: "1" = 115/230 V AC</p> <p>Filter time constant: DI1...6: 10 ms DI7 and DI8: Jumper-selectable, 10 or 2 ms</p>

Figure 2-11 An example of the SDCS-IOB-2x terminal connections.

**Thyristor Supply
Modules –
Technical Data**

Input Voltage:

- 500 V units: 380...500 V \pm 10%
- 690 V units: 525...690 V \pm 10%
- 830 V units: 525...830 V \pm 10%

Input Voltage Unbalance: \pm 2% (EN 60204-1)

Input Frequency: 50/60 Hz \pm 5%

Transformer Requirements for 12-pulse Supply:

- Connection: Dyn 11 d0
- Phase shift between secondaries: 30° electrical
- Voltage difference between secondaries: < 0.3%
- Short circuit impedance of secondaries: > 5%
- Short circuit impedance difference between secondaries: < 3%
- Static screen recommended

Dynamic df/dt : 17% / s

Output Voltage:

- 500 V units: 510...675 V \pm 10% (1.35 \times input voltage)
- 690 V units: 710...930 V \pm 10% (1.35 \times input voltage)
- 830 V units: 710...930 V \pm 10%

In regenerative mode without autotransformer: 90% of above

Voltage Dip:

- Rectifying bridge: < 20%
- Regenerating bridge: < 10% ($U_{DC} = 90\%$)
- Regenerating bridge: < 20% ($U_{DC} = 100\%$, autotransformer)

Efficiency: > 0.99 (approx.; at I_{2N} and nominal input voltage)

Power Factor (cos φ_1): 0.97 (fundamental)

Power Factor (cos φ): 0.93...0.95 (total [$U_{DC} = 100\%$])

Limits:

- Overvoltage Trip Limit: 130% of rated voltage
- Undervoltage Trip Limit: 80% of rated voltage
- Overcurrent Trip Limit: 230% of nominal current

Requirements for Autotransformer:

- Transformation Ratio: $U_{2N}/U_{1N} = 1.20$
- Short Circuit Impedance: < 1.5%

Degree of Protection: IP 00 (EN 60 529)

Insulation Class:

- Altitude up to 2000 m: Voltage category III (IEC 664-1)
- Altitude up to 4000 m: Voltage category I (IEC 664-1)

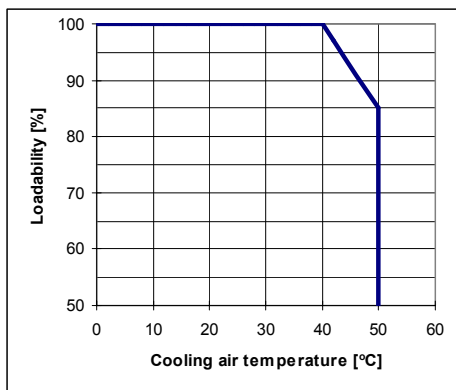
Vibration (IEC 68-2-6):

- Storage: ≤ 1.5 mm (2...9 Hz); ≤ 5 m/s² (9...200 Hz) (sinusoidal)
- Operation: ≤ 0.3 mm (2...9 Hz); ≤ 1 m/s² (9...200 Hz) (sinusoidal)

Cooling Method: Dry clean air

Ambient Temperature:

- Transportation: -40...+70 °C
- Storage: -40...+55 °C
- Operation: 0...+40 °C (see diagram below)



Relative Humidity:

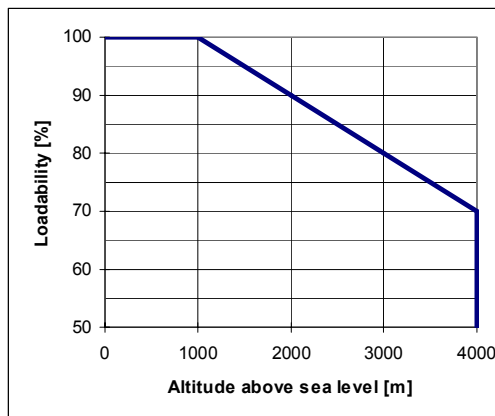
- Transportation: ≤ 95%
- Storage: < 95%, no condensation allowed
- Operation: 5...95%, no condensation allowed

Contamination Levels (IEC 721-3-3):

- Chemical gases: Class 3C1
- Solid particles: Class 3S2
- No conductive dust allowed

Installation Altitude and Derating:

- Altitude 0...1000 m above sea level: Derating not required
- Altitude 1000...2000 m above sea level: Derating required (see diagram below)
- Altitude 2000...4000 m above sea level: Derating required (see diagram below), varistors option required



Thyristor Supply Modules (Integrated rectifying and regenerating bridges)														
Type	Auxiliary Voltage (V AC)	Ordering Code	$T_A = 40\text{ }^\circ\text{C, IP22}$			Duty Cycle (10/60 s)		Duty Cycle (1/5 min)		Power Loss (kW)	Air Flow (m ³ /h)	Frame		
			S_N (kVA)	I_{IN} (A)	I_{DC} (A)	I_{DCBase} (A)	I_{DCMax} (A)	I_{DCBase} (A)	I_{DCMax} (A)					
500 V														
ACN 674 0016 5	230**	64147013	16	18	22	13	28	13	26	0.08	150	B1		
ACN 674 0032 5	230**	64147021	32	37	45	27	58	27	53	0.16				
ACN 674 0047 5	230**	64147030	47	55	67	40	86	40	78	0.24				
ACN 674 0088 5	230**	64147048	88	102	125	75	161	75	146	0.44				
ACN 674 0175 5	230	64147099	175	202	247	148	317	148	289	0.88	370	B2		
	115	64147102												
ACN 674 0250 5	230	64147161	250	289	354	212	455	212	414	1.25				
	115	64147170												
ACN 674 0375 5	230	64147200	375	433	530	318	795	318	700	1.88			770	B3
	115	64147218												
ACN 674 0525 5	230	64147242	525	606	742	445	1113	445	979	2.63				
	115	64147251												
690 V														
ACN 674 0090 6	230	64147137	90	75	92	55	118	55	108	0.45	370	B2		
	115	64147081												
ACN 674 0175 6	230	64147111	175	146	179	107	230	107	209	0.88				
	115	64147145												
ACN 674 0250 6	230	64147188	250	209	256	154	329	154	300	1.25				
	115	64147196												
ACN 674 0375 6	230	64147226	375	314	384	230	576	230	507	1.88	770	B3		
	115	64147234												
ACN 674 0525 6	230	64147269	525	439	538	323	807	323	710	2.63				
	115	64147277												

Thyristor Supply Modules (Rectifying bridge only)												
Type	Auxiliary Voltage (V AC)	Ordering Code	$T_A = 40\text{ }^\circ\text{C}$, IP22			Duty Cycle (10/60 s)		Duty Cycle (1/5 min)		Power Loss (kW)	Air Flow (m ³ /h)	Frame
			S_N (kVA)	I_{1N} (A)	I_{DC} (A)	I_{DCBase} (A)	I_{DCMax} (A)	I_{DCBase} (A)	I_{DCMax} (A)			
500 V												
ACN 654 0250 5	230	64146181	250	289	354	212	455	212	414	1.25	370	B2
	115	64146190										
ACN 654 0525 5	230	64146271	525	606	742	445	1113	445	979	2.63	770	B3
	115	64146289										
ACN 654 0855 5	230	64146327	850	981	1202	721	1947	721	1406	4.25	1000	B4
	115	64146335										
ACN 654 1405 5	230	64146360	1400	1617	1980	1188	3208	1188	2317	7.00		
	115	64146378										
ACN 654 2120 5	230/115*	64146432	2120	2449	3000	1800	4860	1800	3798	10.60	1700	B5
ACN 654 2600 5	230/115*	64146441	2475	2858	3500	2100	5670	2100	4431	12.38		
690 V												
ACN 654 0855 6	230	64146343	850	711	871	523	1411	523	1019	4.25	1000	B4
	115	64146351										
ACN 654 1405 6	230	64146386	3100	2156	2640	1584	4277	1584	3342	15.50		
	115	64146394										
ACN 654 2600 6	230/115*	64146459	2600	2176	2664	1598	4316	1598	3373	13.00	1700	B5
ACN 654 3600 6	230/115*	64146483	3415	2858	3500	2100	5670	2100	4431	17.08		
830 V												
ACN 654 1685 8	230	64146408	1680	1169	1432	859	2320	859	1675	8.40	1000	B4
	115	64146424										
ACN 654 3100 8	230/115***	64146467	3100	2156	2640	1584	4277	1584	3342	15.50	1700	B5
ACN 654 3520 8	230/115***	64146475	3520	2449	3000	1800	4860	1800	3798	17.60		
ACN 654 4310 8	230/115***	64146491	4110	2858	3500	2100	5670	2100	4431	20.55		

Thyristor Supply Modules (Regenerative bridge only)														
Type	Auxiliary Voltage (V AC)	Ordering Code	$T_A = 40\text{ }^\circ\text{C, IP22}$			Duty Cycle (10/60 s)		Duty Cycle (1/5 min)		Power Loss (kW)	Air Flow (m ³ /h)	Frame		
			S_N (kVA)	I_{1N} (A)	I_{DC} (A)	I_{DCBase} (A)	I_{DCMax} (A)	I_{DCBase} (A)	I_{DCMax} (A)					
500 V														
ACN 664 0855 5	230	10036330	850	981	1202	721	1947	721	1406	4.25	1000	B4		
	115	10036437												
ACN 664 1405 5	230	10036356	1400	1617	1980	1188	3208	1188	2317	7.00				
	115	10036453												
ACN 664 2120 5	230/115*	10031664	2120	2449	3000	1800	4860	1800	3798	10.60	1700	B5		
ACN 664 2600 5	230/115*	10030102	2475	2858	3500	2100	5670	2100	4431	12.38				
690 V														
ACN 664 0855 6	230	10036348	850	711	871	523	1411	523	1019	4.25	1000	B4		
	115	10036445												
ACN 664 1405 6	230	10036364	3100	2156	2640	1584	4277	1584	3342	15.50				
	115	10036461												
ACN 664 2600 6	230/115*	10031826	2600	2176	2664	1598	4316	1598	3373	13.00	1700	B5		
ACN 664 3600 6	230/115*	10030030	3415	2858	3500	2100	5670	2100	4431	17.08				
830 V														
ACN 664 1685 8	230	10036372	1680	1169	1432	859	2320	859	1675	8.40	1000	B4		
	115	10036470												
ACN 664 3100 8	230/115***	10033136	3100	2156	2640	1584	4277	1584	3342	15.50			1700	B5
ACN 664 3520 8	230/115***	10033161	3520	2449	3000	1800	4860	1800	3798	17.60				
ACN 664 4310 8	230/115***	10033195	4110	2858	3500	2100	5670	2100	4431	20.55				

* These modules include a 3-phase cooling fan powered from the mains supply.
 ** Not available for 115 V.
 *** The cooling fans must be powered from a 3-phase 380...500 V external supply.

I_{1N} = Total RMS input current (continuous AC current)
 I_{DC} = Continuous DC current
 I_{DCBase} = Maximum base current (60% I_{DC}) with I_{DCMax}
 I_{DCMax} = Short-term DC overload current with I_{DCBase}
 Duty Cycle; e.g. 10/60 s = I_{DCMax} for 10 seconds every 60 seconds

Input Fuses for Frame B1, B2 and B3 Thyristor Supply Units

Frame B1 to B3 supply units require input fuses. Suitable Bussmann types are listed below; equivalent fuses from other manufacturers can also be used.

Input (AC) Fuses for Frame B1, B2 and B3 Diode and Thyristor Supply Units					
Supply Module Type	Ordering Code	Type	U_N (V)	I_N (A)	Size
ACN 674 0016 5	09838767	170M1564	660	50	000
ACN 674 0032 5	09838791	170M1566	660	80	000
ACN 674 0047 5	10012686	170M1568	660	125	000
ACN 674 0088 5	10003521	170M1569	660	160	000
ACN 674 0175 5	10029481	170M5806	660	315	2
ACN 674 0250 5	10029520	170M5371	660	450	2SHT
ACN 674 0375 5	10029538	170M6206	660	700	3SHT
ACN 674 0525 5	10029490	170M6207	660	900	3SHT
ACN 674 0090 6	10001731	170M4700	1250	200	1SHT
ACN 674 0175 6					
ACN 674 0250 6	10001749	170M5403	1250	315	2SHT
ACN 674 0375 6	10001757	170M5404	1250	400	2SHT
ACN 674 0525 6	10001773	170M6205	1250	630	3SHT

Output Fuses for Frame B1, B2 and B3 Thyristor Supply Units

Frame B1 to B3 thyristor supply units require an output DC fuse on the negative bus. Suitable Bussmann types are listed below. Fuses from other manufacturers can also be used if they meet the ratings given in the table.

Output (DC) Fuses for Frame B1, B2 and B3 Thyristor Supply Units					
Supply Module Type	Ordering Code	Type	U_N (V)	I_N (A)	Size
ACN 674 0016 5	10035457	170M4722	1250	63	1
ACN 674 0032 5					
ACN 674 0047 5	10035465	170M4724	1250	100	1
ACN 674 0088 5	10012554	170M4699	1250	160	1
ACN 674 0175 5	10032849	170M5140	1250	315	2
ACN 674 0250 5	10028183	170M5142	1250	400	2
ACN 674 0375 5	10028191	170M5146	1250	630	2
ACN 674 0525 5	10032857	170M5148	1250	800	2
ACN 674 0090 6	10032865	170M4139	1250	200	1
ACN 674 0175 6					
ACN 674 0250 6	10032849	170M5140	1250	315	2
ACN 674 0375 6	10028183	170M5142	1250	400	2
ACN 674 0525 6	10028191	170M5146	1250	630	2

Line (RFI) Filter for Diode Supply Units

A line filter can be used in order to minimise the RFI emission of the drive and to comply with the EN 50081-2 and EN 50082-2 standards in an industrial environment.

Note: It is NOT allowed to use a line filter with a thyristor or IGBT supply unit, or in a “floating” or unearthed (IT) supply network.

In an unearthed supply network, a dedicated transformer with a static screen between the primary and secondary can be used instead.

The following line filters are available as ACS 600 MultiDrive Modules components:

Line Filters for Diode Supply Units											
Type	Rated Current (A)	Rated Voltage (V)	Ordering Code	Power Loss (W)	Dimensions				Connections		Fixing Points
					Height (mm)	Width (mm)	Depth (mm)	Weight (kg)	Max. Cable Size (mm ²)	Hole Diameter (mm)	
B84143-A50-R37	50	690	10033764	10*	216	156	140	6.0	10	–	4 × Ø6.6 mm
B84143-A80-R37	80	690	10031893	10*	300	171	141	10.5	25	–	4 × Ø6.6 mm
B84143-B150-S21	150	760	10031907	10	330	170	140	15.5	3 × 20	9	4 × Ø6.6 mm
B84143-B320-S21	320	760	10031915	30*	392	260	115	21.0	5 × 30	11	6 × Ø12 mm
B84143-B600-S21	600	760	10031923	57	442.5	260	115	22.0	5 × 30	11	6 × Ø12 mm
B84143-B1000-S21	1000	760	10031931	100	462.5	300	165	28.0	8 × 40	14	6 × Ø12 mm

*Estimated

DC Reactors for Frame B4 and B5 Diode and Thyristor Supply Modules

Diode and thyristor supply modules of Frame B1, B2 and B3 have internal DC reactors. Frames B4 and B5 require an external DC reactor. The table below lists the reactor modules available. These reactor modules contain an internal cooling fan that has to be supplied with 115 or 230 V AC.

DC Reactors for Frame B4 and B5 Diode and Thyristor Supply Units						
Supply Module Frame	Auxiliary Voltage (V AC)	Ordering Code	I_N (A)	L (µH)	Power Loss (kW)	Air Flow (m ³ /h)
B4	230	61332341	1980	55	2.2	600
	115	61444769				
B5	230	61332448	3690	30	5.4	700
	115	61444777				

Spare Branch Fuses for Frame B4 and B5 Diode and Thyristor Supply Modules

Frame B4 to B5 diode and thyristor supply modules employ internal branch fuses instead of input or output fuses. The branch fuses are always included in the delivery. Spare branch fuses are available as detailed in the table below. The table lists the applicable Bussmann types. Fuses from other manufacturers can also be used if they meet the ratings given in the table.

Spare Branch Fuses for Frame B4 and B5 Diode and Thyristor Supply Modules					
Supply Module Type	Ordering Code	Type	U_N (V)	I_N (A)	Size
ACN 654 0855 5 ACN 664 0855 5 ACN 684 0855 5	10032610	170M6163	660	900	3/110
ACN 654 1405 5 ACN 664 1405 5 ACN 684 1405 5	10032628	170M6168	660	1500	3/110
ACN 654 2120 5 ACN 664 2120 5 ACN 684 2120 5	10032628 (2 in parallel per branch)				
ACN 654 2600 5 ACN 664 2600 5 ACN 684 2600 5					
ACN 654 0855 6 ACN 664 0855 6 ACN 684 0855 6	09838872	170M6144	1250	630	3/110
ACN 654 1405 6 ACN 664 1405 6 ACN 684 1405 6	10032636	170M6149	1250	1100	3/110
ACN 654 2600 6 ACN 664 2600 6 ACN 684 2600 6	10032636 (2 in parallel per branch)				
ACN 654 3600 6 ACN 664 3600 6 ACN 684 3600 6	10032644 (2 in parallel per branch)	170M6151	1110	1400	3/110
ACN 654 1685 8 ACN 664 1685 8	10032636	170M6149	1250	1100	3/110
ACN 654 3100 8 ACN 664 3100 8	10032636 (2 in parallel per branch)				
ACN 654 3520 8 ACN 664 3520 8	10032644 (2 in parallel per branch)	170M6151	1110	1400	3/110
ACN 654 4310 8 ACN 664 4310 8					

IGBT Supply Modules

An IGBT supply module consists of six insulated gate bipolar transistors (IGBTs) with free-wheeling diodes and DC capacitors. IGBTs and supply modules are connected in parallel in larger frame sizes to achieve higher power.

The hardware of an IGBT supply module is the same as that of an inverter module. One NDCU Drive Control Unit, running the IGBT Supply Unit Control Program, controls the supply module.

IGBT supply modules are also available with coated circuit boards (to be specified upon ordering).

Figure 2-12 shows the basic configuration of an IGBT supply unit. More detailed diagrams are included in Appendix B.

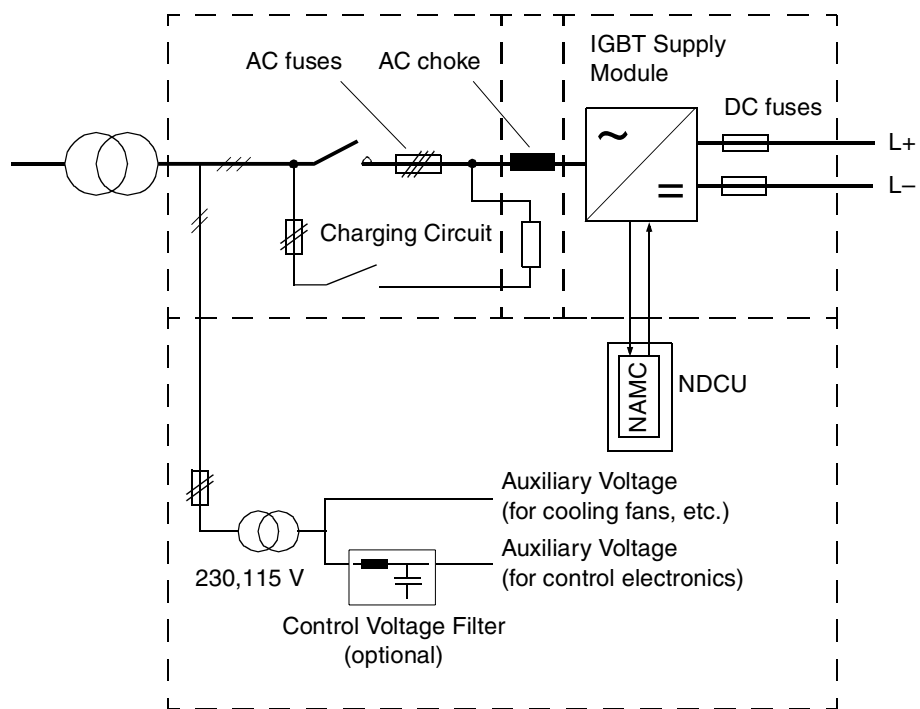


Figure 2-12 The basic configuration of an IGBT supply unit.

Larger IGBT supply units are constructed from parallel-connected IGBT modules as shown in Figure 2-13. One NDCU unit controls all the modules through an NPBU optical branching unit.

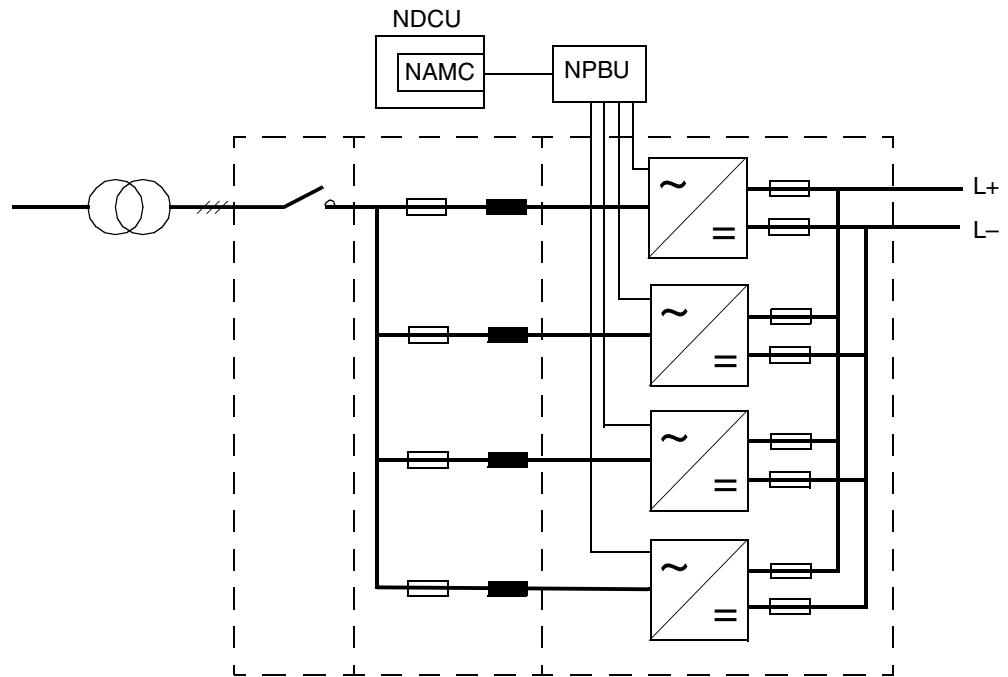


Figure 2-13 Parallel-connected IGBT supply modules.

Further Information Refer to the *IGBT Supply Sections User's Manual* (3BFE 64013700 [English]).

**Control Electronics,
Inputs and Outputs**

The IGBT supply unit is controlled by an NDCU-21 or NDCU-22 control unit containing the NAMC (Application and Motor Controller) and NIOC (Input/Output) boards.

The NDCU-21 and NDCU-22 are identical except for the optical component type of fibre optic channel CH0: NDCU-21 has a 10 MBd transmitter and receiver while the NDCU-22 has 5 MBd. This is only important when using an overriding controller on Channel CH0 with the ISU, as the optical components must be of the same type at each end of the link. As a rule of thumb, use an NDCU-21 when the supply unit is to be controlled by an Advant Controller (AC) 80; use an NDCU-22 with a fieldbus adapter.

The boards of the NDCU are coated. Dimensional drawings of the NDCU units are presented in Appendix A.

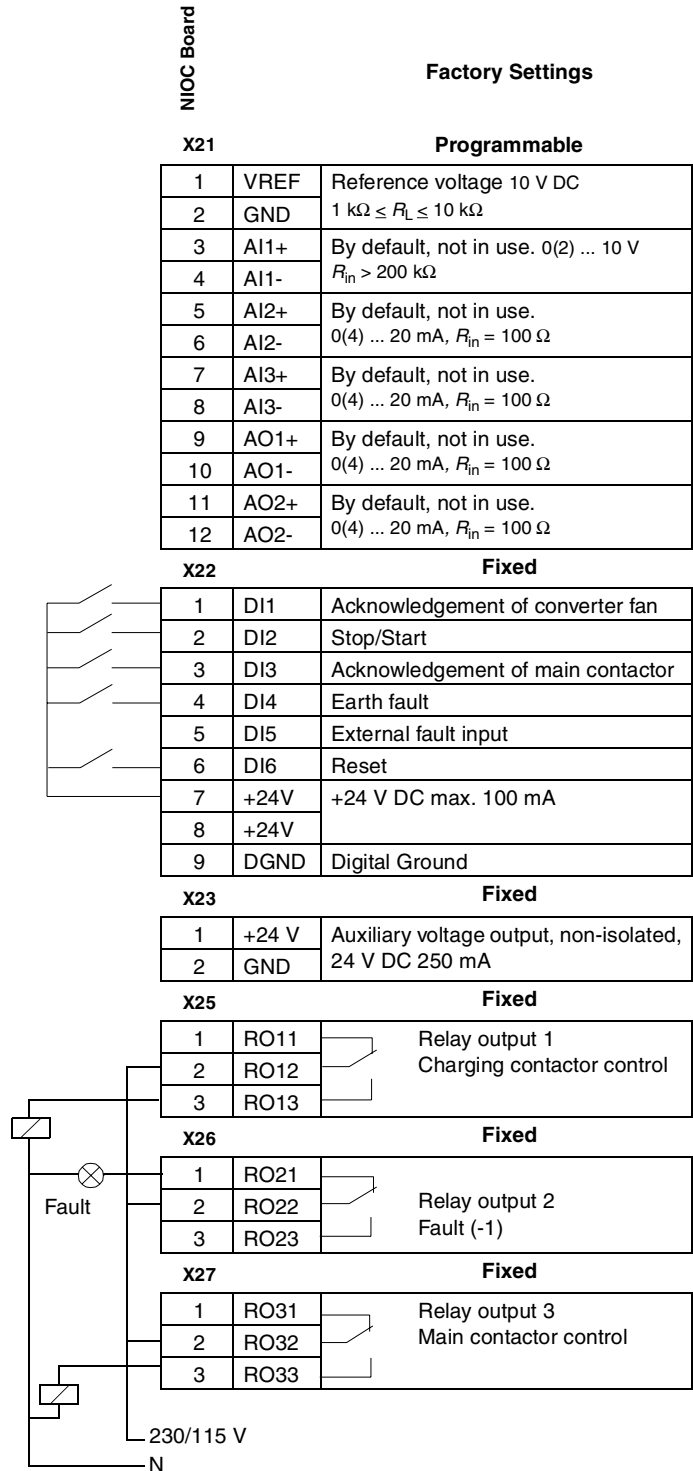
ISU Control Unit Hardware		
Type	Ordering Code	Boards Included
NDCU-21C (Coated)	64009095	NAMC-21C and NIOC-01C
NDCU-22C (Coated)	64009125	NAMC-22C and NIOC-01C

IGBT Supply Unit Control Program	
Application Program	Ordering Code
ISU Control Program	64157540

Optical (PPCS) Branching Unit for IGBT Supply Modules (Frames 2xR11i, 2xR12i, 4xR11i and 4xR12i only)	
Type	Ordering Code
NPBU-42	63985287
NPBU-42C (Coated)	64011821

NIOC Board Connections External control connections for the IGBT Supply Unit on the NIOC board are shown below.

Cross-sectional areas accepted by terminal blocks:
 X21, X22: 0.5 to 1.5 mm²
 X23, X25, X26, X27: 0.5 to 2.5 mm²



**IGBT Supply Modules –
Technical Data**

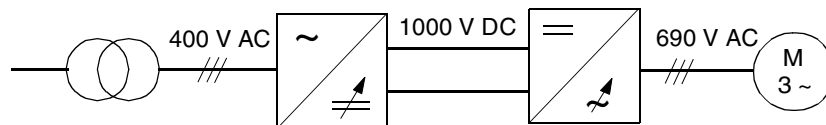
Input Voltage:

- 380/400/415 V AC 3-phase for 415 V AC units
- 380/400/415/440/460/480/500 V AC 3-phase for 500 V AC units
- 525/550/575/600/660/690 V AC 3-phase for 690 V AC units

A variation in voltage of –40 ... +10% is allowable.

An IGBT supply unit can raise the voltage through a parameter setting.

Example: With a supply voltage of 400 V and an intermediate voltage of 1000 V DC, it is possible to drive a 690 V motor with the nominal motor voltage. (It should be noted that the inverter module must be rated for 690 V.)



Input Voltage Unbalance: ± 3% of nominal phase-to-phase input voltage

Input Frequency: 50/60 Hz ± 2 Hz

Supply Transformer Power Requirement:

$$S_{\text{transformer}} \geq 1.11 \times S_{N_ISU}$$

Voltage Dip: Max. 15%

Efficiency: 97% at nominal power

Power Factor:

- $\cos \phi_1 = 1.00$ (fundamental at nominal load)
- $\lambda = I_1 / I_{\text{rms}} \cdot \cos \phi_1 > 0.98$ (total)

where

λ is power factor, I_1 is fundamental rms input current, I_{rms} is total rms input current.

Switching Frequency: 2 kHz (average)

Harmonic Distortion: The table below indicates Total Harmonic Distortion (THD) at $L = 20\%$. See also section [AC Chokes for IGBT Supply Units](#) on [page 2-42](#).

THD Voltage (%)	THD Current (%)	R_{sc}
8	4	20
2	4	100

Total Harmonic Distortion (THD):

$$\text{THD} = \sqrt{\sum_{n=2}^{40} \left(\frac{I_n}{I_1}\right)^2}$$

I_n n^{th} harmonic component
 I_1 fundamental current

THD equals the ratio of the rms value of the harmonics ($n = 2 \dots 40$) to the rms value of the fundamental. THD is related to the short-circuit ratio. The spectrum of the distortion also contains interharmonics.

The ratio of the short-circuit power of the supply network (source) to the fundamental apparent power of the IGBT supply unit at point of common coupling can be presented as

$$R_{\text{sc}} = S_{\text{cc}}/S_{\text{equ}}$$

where

S_{cc} = short-circuit power at point of common coupling (PCC),

S_{equ} = apparent power of the equipment calculated using rated rms line current.

Limits: The default limits shown below can be adjusted through parameters.

- Overvoltage Trip Limit: 740 V DC (400 V units); 891 V DC (500 V units); 1230 V DC (690 V units)
- Undervoltage Trip Limit: 293 V DC (400 V units); 354 V DC (500 V units); 488 V DC (690 V units)
- Overcurrent Trip Limit: 190% of nominal current I_{1N}

Degree of Protection: IP 00 (EN 60 529)

Insulation Class:

- Altitude up to 2000 m: Voltage category III (IEC 664-1)
- Altitude up to 4000 m: Voltage category I (IEC 664-1)

Vibration (IEC 68-2-6):

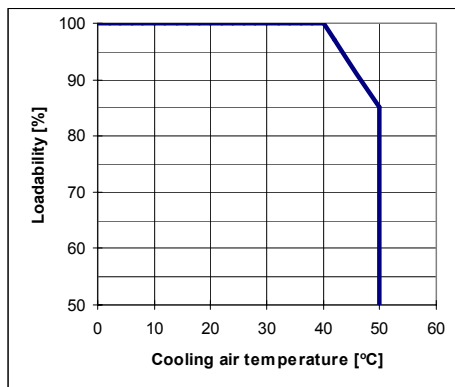
- Storage: ≤ 1.5 mm (2...9 Hz); ≤ 5 m/s² (9...200 Hz) (sinusoidal)
- Operation: ≤ 0.3 mm (2...9 Hz); ≤ 1 m/s² (9...200 Hz) (sinusoidal)

Cooling Method: Dry clean air

Ambient Temperature:

- Transportation: -40...+70 °C
- Storage: -40...+55 °C

- Operation: 0...+40 °C (see diagram below)



Relative Humidity:

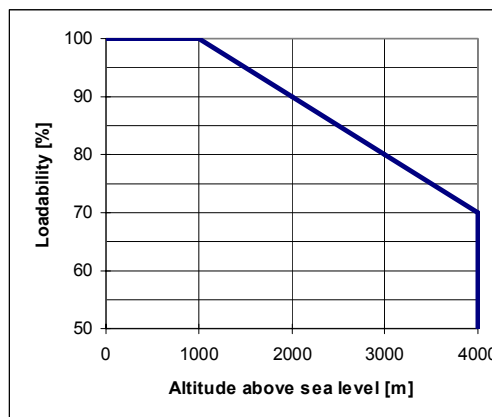
- Transportation: ≤ 95%
- Storage: < 95%, no condensation allowed
- Operation: 5...95%, no condensation allowed

Contamination Levels (IEC 721-3-3):

- Chemical gases: Class 3C1
- Solid particles: Class 3S2
- No conductive dust allowed

Installation Altitude and Derating:

- Altitude 0...1000 m above sea level: Derating not required
- Altitude 1000...2000 m above sea level: Derating required (see diagram below)
- Altitude 2000...4000 m above sea level: Derating required (see diagram below), varistors option required



IGBT Supply Modules														
Type	Ordering Code*	$T_A = 40\text{ }^\circ\text{C, IP22}$				Duty Cycle (10/60 s)		Duty Cycle (1/5 min)		Power Loss (kW)	Noise Level (dBA)	Air Flow (m ³ /h)	DC Capacitance (mF)	Frame
		S_N (kVA)	I_{1N} (A)	I_{2N} (A)	P_{2N} (kW)	I_{1Base} (A)	I_{1Max} (A)	I_{1Base} (A)	I_{1Max} (A)					
400 V														
ACN 634 0060 3	64118561	60	89	103	58	76	152	76	114	1.8	68	960	2.35	R6i
ACN 634 0070 3	64118641	70	112	120	68	89	178	89	134	2.1	68	960	2.35	
ACN 634 0100 3	64118722	100	147	171	97	112	224	112	168	3.0	68	960	3.30	R7i
ACN 634 0120 3	64118765	120	178	206	116	147	294	147	221	3.6	68	960	4.70	
ACN 634 0185 3	64120786	180	259	309	175	178	356	194	291	5.4	68	2300	4.95	R8i
ACN 634 0225 3	64120859	220	312	377	213	216	432	234	351	6.6	68	2300	6.60	
ACN 634 0265 3	64120905	260	379	449	254	260	520	284	426	7.8	62	2300	9.40	
ACN 634 0335 3	64120999	330	474	566	320	316	632	356	533	10.0	68	2300	9.40	R9i
ACN 634 0405 3	64121073	400	576	682	386	395	790	432	684	12.0	62	2300	11.75	
ACN 634 0505 3	64123564	500	720	852	482	494	988	540	810	15.0	67	4650	14.10	R10i
ACN 634 0635 3	64124030	585	834	1003	567	552	1106	625	938	19.0	67	4650	21.15	R11i
ACN 634 0755 3	64124374	697	1006	1190	673	691	1384	755	1132	20.9	67	4650	21.15	
ACN 634 0935 3	61454942	859	1229	1473	833	829	1658	922	1383	25.8	70	6200	28.20	R12i
ACN 634 1125 3	61434151	1035	1494	1768	1000	1036	2072	1121	1681	31.1	70	6200	35.25	
ACN 634 1445 3	64124501	1325	1913	2263	1280	1381	2762	1434	2152	39.8	70	9300	42.30	2×R11i
ACN 634 1775 3	61454951	1626	2353	2788	1577	1657	3313	1766	2647	48.9	72	12400	56.40	2×R12i
ACN 634 2145 3	61454969	1966	2838	3359	1900	2072	4144	2129	3193	59.0	72	12400	70.50	
ACN 634 2820 3	64124561	2594	3744	4430	2506	2762	5524	2809	4212	77.8	73	18600	84.60	4×R11i
<i>(Continued)</i>														

IGBT Supply Modules (Continued)														
Type	Ordering Code*	$T_A = 40\text{ °C, IP22}$				Duty Cycle (10/60 s)		Duty Cycle (1/5 min)		Power Loss (kW)	Noise Level (dBA)	Air Flow (m ³ /h)	DC Capacitance (mF)	Frame
		S_N (kVA)	I_{1N} (A)	I_{2N} (A)	P_{2N} (kW)	I_{1Base} (A)	I_{1Max} (A)	I_{1Base} (A)	I_{1Max} (A)					
500 V														
ACN 634 0070 5	64119508	70	84	96	68	65	130	65	98	2.1	68	960	2.27	R6i
ACN 634 0100 5	64119541	100	112	137	97	84	168	84	126	3.0	68	960	2.27	
ACN 634 0120 5	64119591	120	135	165	116	112	224	112	168	3.6	68	960	4.53	R7i
ACN 634 0140 5	64119630	140	164	192	136	135	270	135	203	4.2	68	960	4.53	
ACN 634 0215 5	64121791	210	246	288	204	164	328	185	278	6.3	62	2300	4.53	R8i
ACN 634 0255 5	64121847	250	295	343	243	200	400	221	332	7.5	62	2300	6.80	
ACN 634 0325 5	64121880	320	368	436	308	240	480	276	414	9.6	62	2300	6.80	R9i
ACN 634 0395 5	64121928	390	448	535	378	300	600	336	504	11.7	62	2300	9.07	
ACN 634 0495 5	64121961	490	565	669	473	365	730	424	636	14.7	62	2300	11.33	R10i
ACN 634 0615 5	64124790	610	700	829	586	456	912	525	788	18.3	67	4650	13.60	
ACN 634 0775 5	64125001	708	816	971	687	524	1049	612	918	21.3	67	4650	20.40	R11i
ACN 634 0925 5	64125281	855	987	1168	826	638	1277	741	1111	25.7	67	4650	20.40	
ACN 634 1095 5	61455019	1003	1162	1376	973	787	1574	871	1307	30.1	70	6200	27.20	R12i
ACN 634 1385 5	61434160	1270	1466	1735	1227	957	1914	1099	1649	38.1	70	6200	34.00	
ACN 634 1765 5	64125681	1625	1876	2220	1570	1276	2552	1407	2110	48.8	70	9300	40.80	2xR11i
ACN 634 2165 5	61455027	1988	2301	2727	1928	1574	3146	1726	2589	59.6	72	12400	54.40	2xR12i
ACN 634 2625 5	61455035	2411	2784	3294	2329	1915	3829	2088	3133	72.3	72	12400	68.00	
ACN 634 3450 5	64125842	3181	3673	4346	3073	2552	5104	2754	4132	95.4	73	18600	81.60	4xR11i
<i>(Continued)</i>														

IGBT Supply Modules (Continued)														
Type	Ordering Code*	$T_A = 40\text{ }^\circ\text{C, IP22}$				Duty Cycle (10/60 s)		Duty Cycle (1/5 min)		Power Loss (kW)	Noise Level (dBA)	Air Flow (m ³ /h)	DC Capacitance (mF)	Frame
		S_N (kVA)	I_{1N} (A)	I_{2N} (A)	P_{2N} (kW)	I_{1Base} (A)	I_{1Max} (A)	I_{1Base} (A)	I_{1Max} (A)					
690 V														
ACN 634 0060 6	64120344	60	52	60	58	44	88	44	66	1.8	68	960	1.57	R6i
ACN 634 0070 6	64120395	70	65	70	68	52	104	52	78	2.1	68	960	1.57	
ACN 634 0100 6	64120433	100	88	99	97	65	130	65	98	3.0	68	960	2.20	R7i
ACN 634 0120 6	64120484	120	105	119	116	88	176	88	132	3.6	68	960	2.20	
ACN 634 0185 6	64122011	180	149	179	175	106	212	112	168	5.4	62	2300	3.13	R8i
ACN 634 0205 6	64125851	210	176	209	204	127	254	132	198	6.3	62	2300	3.13	
ACN 634 0255 6	64125893	250	210	249	243	150	300	158	236	7.5	62	2300	4.70	
ACN 634 0315 6	64125931	310	264	313	305	179	358	198	297	9.3	62	2300	4.70	R9i
ACN 634 0375 6	64125974	370	310	368	359	225	450	233	349	11.1	62	2300	6.27	
ACN 634 0485 6	64126016	490	410	485	473	265	530	308	461	14.7	62	2300	7.83	R10i
ACN 634 0605 6	64126491	600	502	594	580	340	680	377	565	18.0	67	4650	9.40	
ACN 634 0755 6	64126679	693	580	689	672	394	787	435	652	22.5	67	4650	14.10	R11i
ACN 634 0905 6	64126776	831	695	822	802	464	927	521	781	24.9	67	4650	14.10	
ACN 634 1045 6	61455086	958	804	952	929	590	1179	604	904	37.6	70	6200	18.80	R12i
ACN 634 1385 6	61434178	1271	1064	1259	1229	695	1389	798	1196	38.1	70	6200	23.50	
ACN 634 1715 6	64127152	1578	1320	1562	1524	926	1853	990	1485	47.3	70	9300	28.20	2xR11i
ACN 634 2125 6	61455094	1954	1635	1942	1895	1180	2361	1226	1840	63.6	72	12400	37.60	2xR12i
ACN 634 2545 6	61455108	2341	1959	2318	2262	1390	2780	1469	2204	70.2	72	12400	47.00	
ACN 634 3350 6	64127217	3088	2584	3058	2984	1853	3706	1938	2907	92.6	73	18600	56.40	4xR11i
ACN 634 5140 6	61455124	4728	3956	4681	4568	2778	5557	2967	4451	141.8	73	24800	94.00	4xR12i

*This is the ordering code for units with non-coated boards. Specify coated-boards option upon ordering if required.

I_{1N} = Total RMS input current (continuous AC current)

I_{2N} = Nominal DC current

I_{1Base} = Maximum base current (60% I_1) with I_{1Max}

I_{1Max} = Short-term AC overload current with I_{1Base}

Duty Cycle; e.g. 10/60 s = I_{1Max} for 10 seconds every 60 seconds

Cooling Fans for IGBT Supply Modules

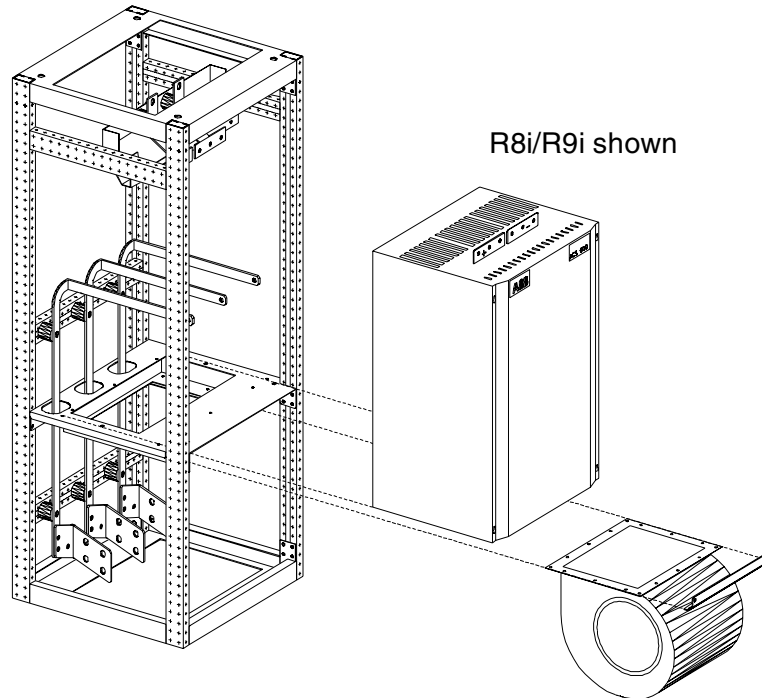
The IGBT supply modules require an external cooling fan, which is to be supplied from the 230/115 V AC auxiliary voltage circuit.

Cable and plug are included.

Cooling Fans for IGBT Supply Modules			
Supply Module Frame	Auxiliary Voltage (V AC)	Qty ×	Ordering Code
R6i, R7i	230	1 ×	64114158
	115	1 ×	64114191
R8i, R9i	230	1 ×	64114336
	115	1 ×	64114344
R10i, R11i	230	2 ×	64114336
	115	2 ×	64114344
R12i	230	3 ×	64114336
	115	3 ×	64114344
2×R11i	230	4 ×	64114336
	115	4 ×	64114344
2×R12i	230	6 ×	64114336
	115	6 ×	64114344
4×R11i	230	8 ×	64114336
	115	8 ×	64114344
4×R12i	230	12 ×	64114336
	115	12 ×	64114344

Mounting Frames for IGBT Supply Modules

Optional mounting frames are available for the IGBT supply modules. The mounting frame makes the supply module/input busbars/cooling fan assembly an easy-to-install entity.



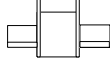
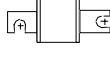

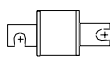
For Frame R6i and R7i supply modules, a mounting plate is available only. The plate connects the module and the cooling fan, and is fixed to the rear wall of the cabinet.

Mounting Frames for IGBT Supply Modules				
Supply Module Frame	Ordering Code	Dimensions		
		Height (mm)	Width (mm)	Depth (mm)
R6i, R7i	64138375*	984*	228*	367*
R8i, R9i	64138383	1400	500	500
R10i, R11i, 2xR11i**, 4xR11i**	64138391	1400	975	500
R12i, 2xR12i**, 4xR12i**	64138405	1400	1475	500

*The Ordering Code refers to a module/fan installation plate only. The dimensions given include the module.

** Two or four mounting frames required.

Input Fuses for IGBT Supply Units Frame B1 to B3 supply units require input fuses. Suitable Bussmann types are listed below; equivalent fuses from other manufacturers can also be used.

Input (AC) Fuses for IGBT Supply Units								
Supply Module Type - ACN 634...	Qty	×	Ordering Code	Type	Size	U_N (V)	I_N (A)	
0060 3 0070 5 0060 6 0070 3 0100 5 0070 6 0100 6 0120 6	3	×	10012694	170M3815		01	660	200
0100 3 0120 5 0120 3 0140 5	3	×	10028582	170M3818		01	660	350
0185 6 0205 6 0255 6 0315 6	3	×	10037166	170M6303		03SHT	1250	400
0185 3 0215 5 0225 3 0255 5 0265 3 0325 5	3	×	10030617	170M6810		03	660	630
0375 6 0485 6	3	×	10001773	170M6205		03SHT	1250	630
0605 6	3	×	10029881	170M6203		03SHT	1250	800
0755 6 0905 6	3	×	10006031	170M5876		02	690	900
0335 3 0395 5 0405 3 0495 5	3	×	10030625	170M6814		03	660	1000
0505 3 0615 5	3	×	64356577	170M6299		03SHT	1250	1250
0635 3 0775 5 1045 6 0755 3 0925 5 1385 6	6	×	10037557	170M5874		02	690	700
0935 3 1095 5 1715 6 1125 3 1385 5	6	×	10006031	170M5876		02	690	900
1445 3 1765 5 2125 6 2545 6	12	×	10037557	170M5874		02	690	700
1775 3 2165 5 3350 6 2145 3 2625 5	12	×	10006031	170M5876		02	690	900
2820 3 3450 5 5140 6	24	×	10037557	170M5874		02	690	700

Charging Circuit Components for IGBT Supply Units

The charging circuit – consisting of fuses, charging contactor and resistor(s) – bypasses the main switch/disconnector on the supply side of the ISU. At start-up, the circuit is used to charge the capacitor banks of the ISU and the inverter modules connected to the DC link with a low current before the main switch/disconnector is closed.

Note: The charging components specified below are dimensioned for a maximum DC link capacitance of 3 × ISU DC capacitance. If the total DC link capacitance (including ISU DC capacitance) exceeds this limit, the components must be redimensioned. Contact an ABB representative for more information.

The capacitances of the IGBT supply module types and the inverter module types are specified in their respective selection tables.

Charging Circuit Fuses for IGBT Supply Units							
Supply Module Type - ACN 634...	Qty	×	Ordering Code	Type	U_N (V)	I_N (A)	Size
0060 3 0070 3 0100 3 0120 3 0185 3 0225 3 0265 3 0335 3 0405 3 0505 3	2	×	09712321	OFAA 00H 16	690	16	00
0635 3 0755 3	2	×	09712330	OFAA 00H 20	690	20	00
0375 6 0485 6 0605 6	2	×	09712348	OFAA 00H 25	690	25	00
0935 3 1125 3	2	×	09712356	OFAA 00H 35	690	35	00
1445 3 1095 5 1385 5 1765 5	2	×	64208021	OFAA 00H 40	690	40	00
1045 6 1385 6	2	×	09712364	OFAA 00H 50	690	50	00
1775 3 2145 3	2	×	09712372	OFAA 00H 63	690	63	00
2820 3 3450 5	2	×	09712381	OFAA 00H 80	690	80	00
2125 6 2545 6	2	×	09712399	OFAA 00H 100	690	100	00
3350 6 5140 6	2	×	64079638	OFAA 00H 125	690	125	00

Fuse Base for ISU Charging Circuit Fuses					
Fuse Size	Qty	Ordering Code	Type	U_N (V)	I_N (A)
00	1	58065749	OFAX 00 S2L	690	2 × 125

Charging Resistors for IGBT Supply Units						
Supply Module Type - ACN 634...			Qty ×	Ordering Code	Type	Ohms Total
0060 3	0070 5	0060 6	1 ×	10003997	RRYB 117/CE	10.00
0070 3	0100 5	0070 6				
0100 3	0120 5	0100 6				
0120 3	0140 5	0120 6				
0185 3	0215 5	0185 6				
0225 3	0255 5	0205 6				
0265 3	0325 5	0255 6				
0335 3		0315 6				
0405 3						
0505 3	0395 5	0375 6	2 ×	10003997	RRYB 117/CE	5.00
0635 3	0495 5	0485 6				
0755 3	0615 5	0605 6				
	0775 5	0925 5				
0935 3		0755 6	3 ×	10003997	RRYB 117/CE	3.33
1125 3		0905 6				
1445 3	1095 5		4 ×	10003997	RRYB 117/CE	2.50
	1385 5					
	1765 5					
		1045 6	5 ×	10003997	RRYB 117/CE	2.00
		1385 6				
1775 3		1715 6	6 ×	10003997	RRYB 117/CE	1.67
2145 3						
2820 3	2165 5		7 ×	10003997	RRYB 117/CE	1.43
	2625 5					
	3450 5		8 ×	10003997	RRYB 117/CE	1.25
		2125 6	10 ×	10003997	RRYB 117/CE	1.00
		2545 6				
		3350 6	12 ×	10003997	RRYB 117/CE	0.83
		5140 6	14 ×	10003997	RRYB 117/CE	0.71

Charging Contactors for IGBT Supply Units					
Supply Module Type - ACN 634...			Auxiliary Voltage (V AC)	Qty × Ordering Code	Type
0060 3	0070 5	0060 6	230	1 × 59017608	A9-30-10-80
0070 3	0100 5	0070 6			
0100 3	0120 5	0100 6			
0120 3	0140 5	0120 6			
0185 3	0215 5	0185 6			
0225 3	0255 5	0205 6			
0265 3	0325 5	0255 6	115	1 × 59016989	A9-30-10-89
0335 3		0315 6			
0405 3					
0505 3					
0635 3	0395 5	0375 6	230	1 × 59017632	A16-30-10-80
0755 3	0495 5	0485 6			
	0615 5	0605 6	115	1 × 59016997	A16-30-10-89
	0775 5				
	0925 5				
0935 3	1095 5	0755 6	230	1 × 64114395	A30-30-10-80
1125 3	1385 5	0905 6			
1445 3	1765 5	1045 6			
1775 3	2165 5	1385 6			
2145 3	2625 5	1715 6			
2820 3			115	1 × 64315242	A30-30-10-89
	3450 5	2125 6	230	1 × 59015915	A50-30-11-80
		2545 6	115	1 × 59017012	A50-30-11-89
		3350 6	230	1 × 64262742	A75-30-11-80
		5140 6			
			115	1 × 64262751	A75-30-11-89

AC Chokes for IGBT Supply Units

An AC choke is used at the input of the IGBT supply module to reduce the voltage harmonics caused by the supply unit. It decreases voltage spikes on the supply side. (For more information, see the *ACA 635 IGBT Supply Sections [ISU] User's Manual*.)

Short-circuit ratio (R_{sc}) and relative inductance (L [%]) are parameters that affect the level of the voltage and current harmonics generated to the supply network by the supply unit. The diagrams below show the estimated voltage and current harmonics as a function of short-circuit ratio and relative inductance.

The relative inductance can be calculated as follows:

$$L \text{ [%]} = \frac{2\pi \times f \times L}{\left(\frac{U^2}{S_N}\right)}$$

where

f = supply network frequency (50 or 60 Hz)

L = choke inductance (from selection table)

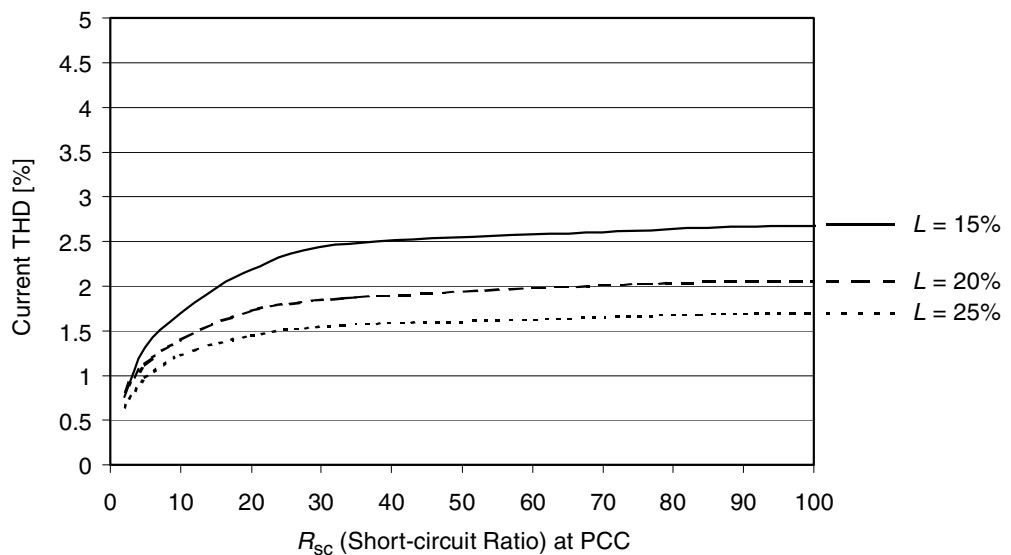
U = nominal supply voltage (400, 500 or 690 V)

S_N = apparent power of the supply module (from selection table)

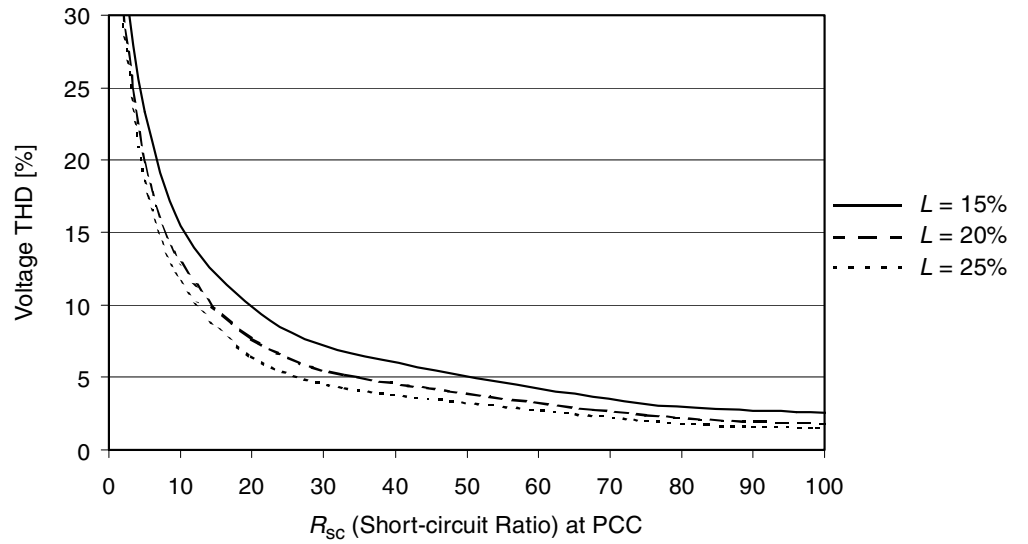
The short-circuit ratio can be calculated as shown in the technical data section, starting [page 2-30](#).

Please note that the curves are merely a visualisation of the effect of the AC choke and supply network characteristics on the harmonics, not a specification.

Current Harmonics (up to 200th) Generated by the Supply Unit at PCC (Point of Common Coupling)



Voltage Harmonics (up to 200th) Generated by the Supply Unit at PCC (Point of Common Coupling)



AC Chokes for IGBT Supply Units						
Supply Module Type - ACN 634...	Qty ×	Ordering Code	Type	U_N (V)	I_{RMS} (A)	L (μH)
0060 3 0070 5 0070 3 0100 5 0100 3 0120 5 0120 3 0140 5	1	× 64408119	ISUL_5R7i	400/500	179	840
0185 3 0215 5 0225 3 0255 5 0265 3 0325 5	1	× 64041398	ISUL_5R8i	400/500	370	494
0335 3 0395 5 0405 3 0495 5	1	× 64041428	ISUL_5R9i	400/500	568	320
0505 3 0615 5	1	× 64152971	ISUL_5R10i	400/500	703	260
0635 3 0775 5 0755 3 0925 5	1	× 64037498	ISUL_5R11i	400/500	992	186
0935 3 1095 5 1125 3 1385 5	1	× 64037501	ISUL_5R12i	400/500	1473	124
1445 3 1765 5	2	× 64037498	ISUL_5R11i	400/500	992	186
1775 3 2165 5 2145 3 2625 5	2	× 64037501	ISUL_5R12i	400/500	1473	124
2820 3 3450 5	4	× 64037498	ISUL_5R11i	400/500	992	186
0060 6 0070 6 0100 6 0120 6	1	× 64409425	ISUL_6R7i	690	106	1812
0185 6 0205 6 0255 6 0315 6	1	× 64041525	ISUL_6R8i	690	265	966
0375 6 0485 6	1	× 64041541	ISUL_6R9i	690	412	616
0605 6	1	× 64152963	ISUL_6R10i	690	504	500
0755 6 0905 6	1	× 10037590	ISUL_6R11i	690	698	361
1045 6 1385 6	1	× 10037603	ISUL_6R12i	690	1069	241
1715 6	2	× 10037590	ISUL_6R11i	690	698	361
2125 6 2545 6	2	× 10037603	ISUL_6R12i	690	1069	241
3350 6	4	× 10037590	ISUL_6R11i	690	698	361
5140 6	4	× 10037603	ISUL_6R12i	690	1069	241

Cooling Fans for ISU AC Chokes Cable and plug are included wherever a cable length is given.

Cooling Fans for ISU AC Chokes						
Supply Module Type - ACN 634...			Auxiliary Voltage (V AC)	Qty ×	Ordering Code	Connection Cable Length
0060 3	0070 5	0060 6	230	1 ×	64114158	1.5 m
0070 3	0100 5	0070 6				
0100 3	0120 5	0100 6				
0120 3	0140 5	0120 6	115	1 ×	64114191	
0185 3	0215 5	0185 6	230	1 ×	64421077	1.5 m
0225 3	0255 5	0205 6				
0265 3	0325 5	0255 6				
0335 3	0395 5	0315 6				
0405 3	0495 5	0375 6	115	1 ×	64421093	
		0485 6				
0505 3	0615 5	0605 6	230	1 ×	10028841	Not included
			115	1 ×	10032318	
0635 3	0775 5	0755 6	230	1 ×	64114336	2.1 m
0755 3	0925 5	0905 6				
0935 3	1095 5	1045 6				
1125 3	1385 5	1385 6	115	1 ×	64114344	
1445 3	1765 5	1715 6	230	2 ×	64114336	
1775 3	2165 5	2125 6				
2145 3	2625 5	2545 6	115	2 ×	64114344	
2820 3	3450 5	3350 6	230	4 ×	64114336	
		5140 6				
			115	4 ×	64114344	

Mounting Accessories for ISU AC Chokes The table below shows the mounting accessories available for the ISU AC chokes. Other choke types can be installed as such.

Mounting Accessories for ISU AC Chokes				
Choke Type		Qty ×	Ordering Code	Note
ISUL_5R10I	ISUL_6R10I	1 ×	64457136	Mounting Base only. The choke also needs to be fixed at the top.
ISUL_5R11I	ISUL_6R11I	1 ×	64450158	Mounting Frame.
ISUL_5R12I	ISUL_6R12I			

Output Fuses for IGBT Supply Units

IGBT supply units require output (DC) fuses. Suitable Bussmann types are listed below; equivalent fuses from other manufacturers can also be used.

Output (DC) Fuses for IGBT Supply Units							
Supply Module Type - ACN 634...	Qty	×	Ordering Code	Type	U_N (V)	I_N (A)	Size
0060 3 0070 3 0070 5	2	×	10003539	170M1570	660	200	00
0100 3 0120 3 0140 5	2	×	10028582	170M3818	660	350	1
0185 3 0225 3 0265 3 0215 5 0255 5 0325 5	2	×	10030617	170M6810	690	630	3
0335 3 0405 3 0395 5 0495 5	2	×	10030625	170M6814	690	1000	3
0505 3 0615 5	4	×	10030617	170M6810	690	630	3
0635 3 0755 3 0775 5 0925 5	4	×	10030625	170M6814	690	1000	3
0935 3 1125 3 1095 5 1385 5	6	×	10030625	170M6814	690	1000	3
1445 3 1765 5	8	×	10030625	170M6814	690	1000	3
1775 3 2145 3 2165 5 2625 5	12	×	10030625	170M6814	690	1000	3
2820 3 3450 5	16	×	10030625	170M6814	690	1000	3
0060 6 0070 6	2	×	10029813	170M2682	1000	125	00
0100 6 0120 6	2	×	10001731	170M4700	1250	200	1
0185 6 0205 6 0255 6 0315 6	2	×	10037166	170M6303	1250	400	3
0375 6 0485 6	2	×	10001773	170M6205	1250	630	3
0605 6	4	×	10037166	170M6303	1250	400	3
0755 6 0905 6	4	×	10001773	170M6205	1250	630	3
1045 6 1385 6	6	×	10001773	170M6205	1250	630	3
1715 6	8	×	10001773	170M6205	1250	630	3
2125 6 2545 6	12	×	10001773	170M6205	1250	630	3
3350 6	16	×	10001773	170M6205	1250	630	3
5140 6	24	×	10001773	170M6205	1250	630	3

Fuse Bases for ISU Output (DC) Fuses					
Fuse Size	Qty	Ordering Code	Type	U_N (V)	I_N (A)
00	1	58065749	OFAX 00 S2L	690	2 × 125
1	1	10029082	OFAX1S2	690	2 × 250
3	= Qty of fuses. See previous table.	35009841	OFASA 3	690	630

Control Voltage Filter

On drive systems connected to a weak (total harmonic voltage distortion > 5%) supply network, an optional filter can be installed in the control electronics infeed for added protection against distortion. (Cooling fans and similar devices can be supplied directly from the auxiliary power transformer.) See the circuit diagrams in Appendix B.

Control Voltage Filter for ISU		
Ordering Code	Type	Data
64312359	AB-202-20R2	115/230 V, 50/60 Hz, 17 A

Varistor Boards

On drive systems installed at 2000 metres or higher above sea level, a varistor boards must be fitted for overvoltage protection. One board is required at the input of each IGBT supply module as shown in the single-line diagrams in Appendix B.

Varistor Boards for ISU		
Supply Voltage	Ordering Code	Type
400 V or 500 V	64284771	K2001C
690 V	64284827	K2002C

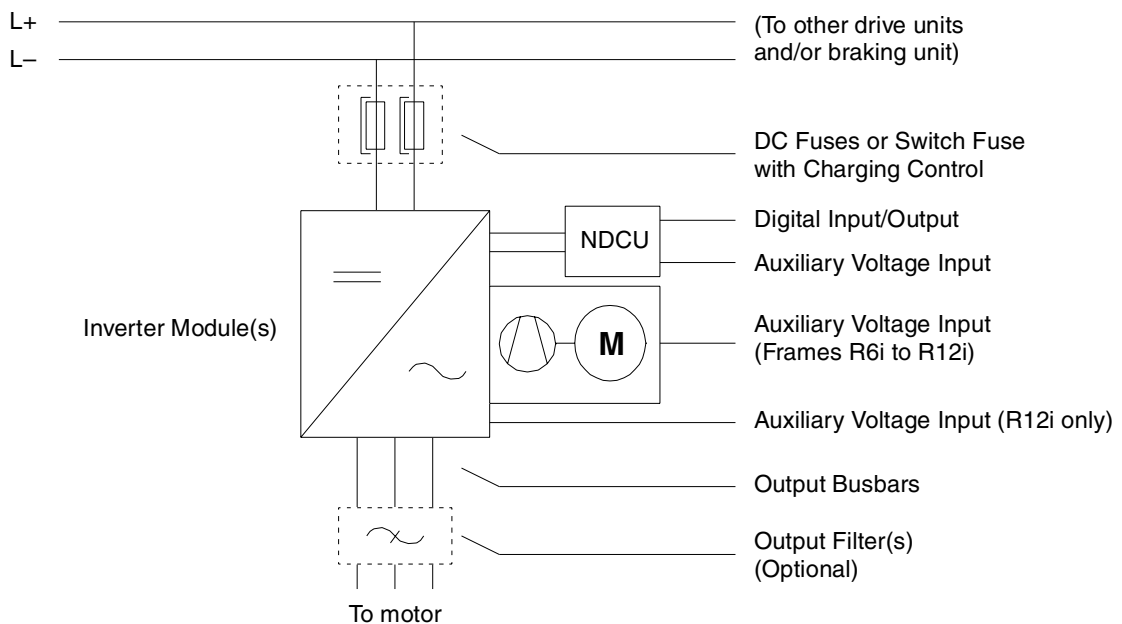
Chapter 3 – Drive Unit Components

Configuration

The drive unit consists of the inverter modules controlling one motor. The typical drive unit configuration comprises the parts listed below. **Boldface** text refers to components available in the ACS 600 MultiDrive Modules product line.

- Input busbars or cables (from the L+ and L– busses).
- **DC Fuses** or **Switch Fuse with Charging Circuitry**.
- **Inverter Module(s)**. Optionally available with coated circuit boards and/or Prevention of Unexpected Start (specify upon ordering).
- **Inverter Module Cooling Fans** (Frames R6i to R12i only).
- **Mounting Frames** (for Frame R6i to R12i inverter modules). These are optional frames that facilitate the installation of the inverter module/cooling fan assembly.
- **Drive Control Units**.
- 230 or 115 V AC auxiliary power for inverter module cooling fans (Frames R6i to R12i) and control circuitry.
- Control wiring and relays.
- **Output Filters** (optional).
- **I/O Options** (I/O extension and fieldbus adapter modules, pulse encoder interface module, man/machine interfaces).
- **Other options** (Prevention of Unexpected Start, fibre optic cables, branching units).

Note: Power cable/busbar recommendations are given in the *Installation Manual*.



Inverter Modules – Technical Data

Input Voltage:

- 400 V units: 510...560 V DC
- 500 V units: 510...675 V DC
- 690 V units: 710...930 V DC

Output Voltage: $0...0.70 \times \text{Input Voltage}$ (fundamental)

Output Frequency:

- 400 and 500 V units (without du/dt filtering): $0... \pm 300$ Hz
- 400, 500 and 690 V units (with du/dt filtering): $0... \pm 120$ Hz

Frequency Resolution: 0.01 Hz

Continuous Current: $1.0 \times I_{2N}$ (rated at nominal input voltage)

Field Weakening Point: 8...300 Hz

Switching Frequency: 2 kHz (average)

Efficiency: > 0.985 (approx.; at I_{2N} , $f_{OUT} = 50$ Hz, $U_{DC} = 100\%$)

Limits:

- Overvoltage Trip Limit: $130\% \times U_{InputMax}$ (728 V for 400 V units; 877.5 V for 500 V units; 1209 V for 690 V units)
- Undervoltage Trip Limit: $60\% \times U_{InputMin}$ (306 V for 400 V and 500 V units; 426 V for 690 V units)

Torque Control

Torque Step Rise Time:

- Open loop: < 5 ms with nominal torque
- Closed loop: < 5 ms with nominal torque

Non-linearity:

- Open loop: $\pm 4\%$ with nominal torque
- Closed loop: $\pm 1\%$ with nominal torque

Speed Control:

Static Accuracy:

- Open loop: 10% of motor slip
- Closed loop: 0.01% of nominal speed

Dynamic Accuracy:

- Open loop: 0.3...0.4% sec. with 100% torque step
- Closed loop: 0.1...0.2% sec. with 100% torque step

Degree of Protection: IP 00 (EN 60 529)

Insulation Class:

- Altitude up to 2000 m: Voltage category III (IEC 664-1)
- Altitude up to 4000 m: Voltage category I (IEC 664-1)

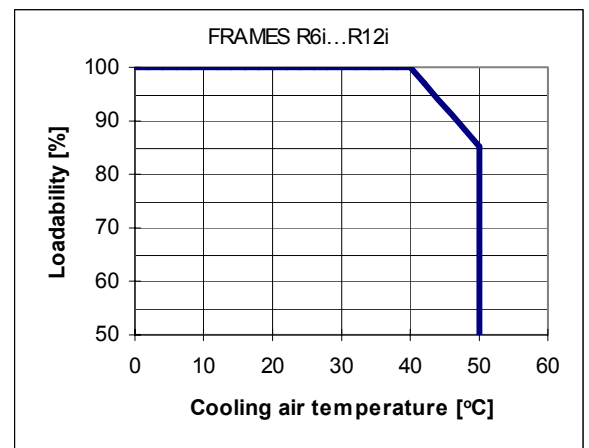
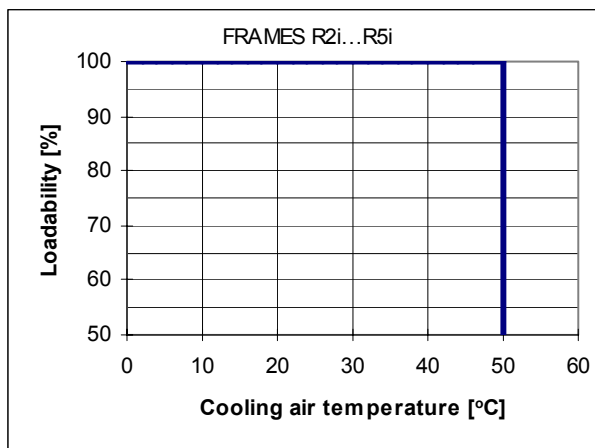
Vibration:

- Storage: ≤ 1.5 mm (2...9 Hz); ≤ 5 m/s² (9...200 Hz) (sinusoidal)
- Operation: ≤ 0.3 mm (2...9 Hz); ≤ 1 m/s² (9...200 Hz) (sinusoidal)

Cooling Method: Dry clean air

Ambient Temperature:

- Transportation: -40...+70 °C
- Storage: -40...+55 °C
- Operation: 0...+50 °C (Frames R2i...R5i); 0...+40 °C (Frames R6i...R12i) (see diagram below)



Relative Humidity:

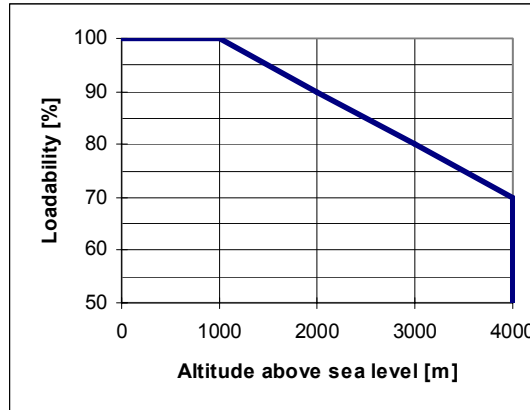
- Transportation: $\leq 95\%$
- Storage: $< 95\%$, no condensation allowed
- Operation: 5...95%, no condensation allowed

Contamination Levels (IEC 721-3-3):

- Chemical gases: Class 3C1
- Solid particles: Class 3S2
- No conductive dust allowed

Installation Altitude and Derating:

- Altitude 0...1000 m above sea level: Derating not required
- Altitude 1000...2000 m above sea level: Derating required (see diagram below)
- Altitude 2000...4000 m above sea level: Derating required (see diagram below), varistors option required



Inverter Modules												
Type	Ordering Code*	S _N (kVA)	P _N (kW)	I _{2N} (A)	Duty Cycle 200% (10/60 s)		Duty Cycle 150% (1/5 min)		Power Loss (kW)	Air Flow (m ³ /h)	DC Capacitance (mF)	Frame
					I _{2Base} (A)	I _{2Max} (A)	I _{2Base} (A)	I _{2Max} (A)				
400 V												
ACN 634 0005 3	64115944	5	3	7.6	6.2	12	6.2	9.3	0.08	40	0.24	R2i
ACN 634 0006 3	64116053	6	4	11	7.6	15	7.6	11	0.09	40	0.34	
ACN 634 0009 3	64116231	9	5.5	15	11	22	17	11	0.14	40	0.34	
ACN 634 0011 3	64116363	11	7.5	18	15	30	15	23	0.17	60	0.75	R3i
ACN 634 0016 3	64116509	16	11	24	18	36	18	27	0.24	60	0.75	
ACN 634 0020 3	64116550	20	15	32	24	48	24	36	0.30	70	1.10	R4i
ACN 634 0025 3	64116592	25	18.5	41	32	64	32	48	0.38	100	1.10	
ACN 634 0030 3	64116690	30	22	47	41	82	41	62	0.45	260	1.65	R5i
ACN 634 0040 3	64118315	40	30	62	47	94	47	71	0.60	260	1.65	
ACN 634 0050 3	64118528	50	37	76	62	124	62	93	0.75	260	2.35	
ACN 634 0060 3	64118561	60	45	89	76	152	76	114	0.90	480	2.35	R6i
ACN 634 0070 3	64118641	70	55	112	89	178	89	134	1.05	480	2.35	
ACN 634 0100 3	64118722	100	75	147	112	224	112	168	1.50	480	3.30	R7i
ACN 634 0120 3	64118765	120	90	178	147	294	147	221	1.80	480	4.70	
ACN 634 0185 3	64120786	180	135	259	178	356	194	291	2.70	1550	4.95	R8i
ACN 634 0225 3	64120859	220	165	312	216	432	234	351	3.30	1550	6.60	
ACN 634 0265 3	64120905	260	200	379	260	520	284	426	3.90	1550	9.40	
ACN 634 0335 3	64120999	330	250	474	316	632	356	533	4.95	1550	9.40	R9i
ACN 634 0405 3	64121073	400	315	576	395	790	432	648	6.00	1550	11.75	
ACN 634 0505 3	64123564	500	400	720	494	988	540	810	7.50	3100	14.10	R10i
ACN 634 0635 3	64124030	630	500	907	600	1200	680	1020	9.45	3100	21.15	R11i
ACN 634 0755 3	64124374	760	630	1094	751	1502	821	1231	11.40	3100	21.15	
ACN 634 0935 3	61454942	930	–	1336	901	1802	1002	1503	13.95	4650	28.20	R12i
ACN 634 1125 3	61434151	1120	–	1624	1126	2252	1218	1827	16.80	4650	35.25	
<i>(Continued)</i>												

Inverter Modules (Continued)												
Type	Ordering Code*	S _N (kVA)	P _N (kW)	I _{2N} (A)	Duty Cycle 200% (10/60 s)		Duty Cycle 150% (1/5 min)		Power Loss (kW)	Air Flow (m ³ /h)	DC Capacitance (mF)	Frame
					I _{2Base} (A)	I _{2Max} (A)	I _{2Base} (A)	I _{2Max} (A)				
500 V												
ACN 634 0006 5	64118862	6	4	7.6	6.2	12	6.2	9.3	0.09	40	0.24	R2i
ACN 634 0009 5	64118901	9	5.5	11	7.6	15	7.6	11	0.14	40	0.34	
ACN 634 0011 5	64119079	11	7.5	15	11	22	11	17	0.17	40	0.34	
ACN 634 0016 5	64119125	16	11	18	15	30	15	23	0.24	60	0.75	R3i
ACN 634 0020 5	64119214	20	15	24	18	36	18	27	0.30	60	0.75	
ACN 634 0025 5	64119257	25	18.5	31	24	48	24	36	0.38	70	1.10	R4i
ACN 634 0030 5	64119303	30	22	41	31	62	31	47	0.45	100	1.10	
ACN 634 0040 5	64119346	40	30	47	41	82	41	62	0.60	260	1.57	R5i
ACN 634 0050 5	64119389	50	37	58	47	94	47	71	0.75	260	1.57	
ACN 634 0060 5	64119435	60	45	65	58	116	58	87	0.90	260	2.27	
ACN 634 0070 5	64119508	70	55	84	65	130	65	98	1.05	480	2.27	R6i
ACN 634 0100 5	64119541	100	75	112	84	168	84	126	1.50	480	2.27	
ACN 634 0120 5	64119591	120	90	135	112	224	112	168	1.80	480	4.53	R7i
ACN 634 0140 5	64119630	140	110	164	135	270	135	203	2.10	480	4.53	
ACN 634 0215 5	64121791	210	160	246	164	328	185	278	3.15	1550	4.53	R8i
ACN 634 0255 5	64121847	250	200	295	200	400	221	332	3.75	1550	6.80	
ACN 634 0325 5	64121880	320	250	368	240	480	276	414	4.80	1550	6.80	
ACN 634 0395 5	64121928	390	315	448	300	600	336	504	5.85	1550	9.07	R9i
ACN 634 0495 5	64121961	490	400	565	365	730	424	636	7.35	1550	11.33	
ACN 634 0615 5	64124790	610	500	700	456	912	525	788	9.15	3100	13.60	
ACN 634 0775 5	64125001	770	630	887	570	1140	665	998	11.55	3100	20.40	R11i
ACN 634 0925 5	64125281	930	–	1073	694	1388	805	1208	13.95	3100	20.40	
ACN 634 1095 5	61455019	1090	–	1263	855	1710	947	1421	16.35	4650	27.20	R12i
ACN 634 1385 5	61434160	1380	–	1593	1040	2080	1195	1793	20.70	4650	34.00	
<i>(Continued)</i>												

Inverter Modules (Continued)												
Type	Ordering Code*	S _N (kVA)	P _N (kW)	I _{2N} (A)	Duty Cycle 200% (10/60 s)		Duty Cycle 150% (1/5 min)		Power Loss (kW)	Air Flow (m ³ /h)	DC Capaci- tance (mF)	Frame
					I _{2Base} (A)	I _{2Max} (A)	I _{2Base} (A)	I _{2Max} (A)				
690 V												
ACN 634 0009 6	64119699	9	5.5	7.6	6.2	12	6.2	9.0	0.14	60	0.50	R3i
ACN 634 0011 6	64119826	11	8	10	7.6	15	7.6	11	0.17	60	0.50	
ACN 634 0016 6	64120026	16	11	14	11	20	11	17	0.24	60	0.50	
ACN 634 0020 6	64120093	20	15	20	15	30	15	23	0.30	60	0.50	R4i
ACN 634 0025 6	64120182	25	19	25	20	40	20	30	0.38	70	0.73	
ACN 634 0030 6	64120221	30	22	28	25	50	25	38	0.45	100	0.73	R5i
ACN 634 0040 6	64120263	40	30	36	28	56	28	42	0.60	260	1.10	
ACN 634 0050 6	64120301	50	37	44	36	72	36	54	0.75	260	1.10	R6i
ACN 634 0060 6	64120344	60	45	52	44	88	44	66	0.90	480	1.57	
ACN 634 0070 6	64120395	70	55	65	52	104	52	78	1.05	480	1.57	R7i
ACN 634 0100 6	64120433	100	75	88	65	130	65	98	1.50	480	2.20	
ACN 634 0120 6	64120484	120	90	105	88	176	88	132	1.80	480	2.20	R8i
ACN 634 0185 6	64122011	180	132	149	106	212	112	168	2.70	1550	3.13	
ACN 634 0205 6	64125851	210	160	176	127	254	132	198	3.15	1550	3.13	
ACN 634 0255 6	64125893	250	200	210	150	300	158	236	3.75	1550	4.70	R9i
ACN 634 0315 6	64125931	310	250	264	179	358	198	297	4.65	1550	4.70	
ACN 634 0375 6	64125974	370	315	310	225	450	233	349	5.55	1550	6.27	R10i
ACN 634 0485 6	64126016	490	400	410	265	530	308	461	7.35	1550	7.83	
ACN 634 0605 6	64126491	600	500	502	340	680	377	565	9.00	3100	9.40	R11i
ACN 634 0755 6	64126679	750	630	630	428	856	473	709	11.25	3100	14.10	
ACN 634 0905 6	64126776	900	–	755	504	1008	566	849	13.50	3100	14.10	R12i
ACN 634 1045 6	61455086	1040	–	874	641	1282	656	983	15.60	4650	18.80	
ACN 634 1385 6	61434178	1380	–	1156	755	1510	867	1301	20.70	4650	23.50	

*This is the ordering code for units with non-coated boards, and without the Prevention of Unexpected Start option (see page 3-37). Specify either option upon ordering if required.

Cooling Fans for Frame R6i...R12i Inverter Modules

Frame R6i to R12i inverter modules require an external cooling fan, which is to be supplied from the 230/115 V AC auxiliary voltage circuit. (Frames R2i to R5i have an internal cooling fan which does not require external power.)

Cable and plug are included.

Cooling Fans for R6i...R12i Inverter Modules				
Inverter Module Frame	Auxiliary Voltage (V AC)	Qty	Ordering Code	Connection Cable Length
R6i, R7i	230	1 ×	64114158	1.5 m
	115	1 ×	64114191	
R8i, R9i	230	1 ×	64114336	2.1 m
	115	1 ×	64114344	
R10i, R11i	230	2 ×	64114336	
	115	2 ×	64114344	
R12i	230	3 ×	64114336	
	115	3 ×	64114344	

Drive Control Units

Hardware The drive control unit hardware kits consist of the following components:

- NDCU Drive Control Unit, comprising the boards listed in the table below, assembled in a sheet metal enclosure
- one pair of fibre optic cables (2000 mm; for connecting inverter module [NINT board] and NAMC)
- one pair of fibre optic cables for connecting the NAMC and NIOC (or NIOB) boards together
- power cable (1900 mm; for powering the NDCU from the NPOW board of the inverter module).

The connectors of the boards are described in sections [NDCU Optical Links](#), [NIOC-01\(C\) Board Connections](#), and [NIOB-01\(C\) Board Connections](#) below. Dimensional diagrams of the drive control units are presented in Appendix A.

Drive Control Unit Hardware			
Type	Remark	Ordering Code	Boards Included
NDCU-21C (Coated)		64282565	NAMC-21C + NIOC-01C
NDCU-22C (Coated)		64282531	NAMC-22C + NIOC-01C
NDCU-51CKFB (Coated)	1)	64448021	NAMC-51C + NIOC-01C + NDCO-01C + NMBO-01C
NDCU-51CKPB (Coated)	1)	64448064	NAMC-51C + NIOC-01C + NDCO-02C + NMBO-01C
NDCU-55CKFB (Coated)	1), 2)	64448307	NAMC-51C + NIOB-01C + NDCO-01C + NMBO-01C
NDCU-55CKPB (Coated)	1), 2)	64448331	NAMC-51C + NIOB-01C + NDCO-02C + NMBO-01C

1) NDCU-51 is not supported by the System Application Program at the time of printing; ask your ABB representative for details on compatibility with future program versions.

NMBO is an SRAM memory backup module for the NAMC-51.

2) NIOB-01 is not supported by the Standard or Crane Application Programs at the time of printing; ask your ABB representative for details on compatibility with future program versions.

NDCU Optical Links The following optical links are used in the NDCU control units. Note that the connectors at each end of a fibre optic link must be of the same type.

Channel	For the Connection of...	Optical Component Type		
		NDCU-21C	NDCU-22C	NDCU-51C
CH0	Overriding controller, such as a fieldbus adapter (5 MBd) or Advant Controller (10 MBd).	10 MBd	5 MBd	NDCO required
CH1	I/O Board (NIOC or NIOB) I/O Extension modules (NDIO/NAIO) Pulse Encoder Interface module (NTAC) (System Application Program)	5 MBd	5 MBd	5 MBd
CH2	Master/Follower link Pulse Encoder Interface module (NTAC) (Standard Application Program)	10 MBd	10 MBd	NDCO required
CH3	PC, e.g. DriveWare tools (see Chapter 5).	10 MBd	10 MBd	NDCO required
INT	Inverter module NINT board	5 MBd	5 MBd	5 MBd

*NDCO Boards for
NAMC-51C*

Channel	For the Connection of...	Optical Component Type	
		NDCO-01C	NDCO-02C
CH0	Overriding controller, such as a fieldbus adapter (5 MBd) or Advant Controller (10 MBd).	10 MBd	5 MBd
CH2	Master/Follower link Pulse Encoder Interface module (NTAC) (Standard Application Program)	10 MBd	10 MBd
CH3	PC, e.g. DriveWare tools (see Chapter 5).	10 MBd	10 MBd

Application Programs The application program resides in the memory of the NAMC (Application and Motor Controller) board which is part of the NDCU Drive Control Unit. All the application programs available utilise the same advanced motor control solutions.

Drive Unit Application Programs			
Application Program	Ordering Code	Supported Languages	Recommended Control Unit
System	61449981	English	NDCU-21C NDCU-22C NDCU-51C NDCU-55C
Standard	58977292	English, German, Italian, Dutch	NDCU-51C
Crane	64192876	English	NDCU-51C
Template (programmable with AdvaBuild tool)	58982415	–	NDCU-21C NDCU-22C

- System** This application program is designed for system drives. It is especially suitable for integration into larger control systems due to its efficient communication capabilities and versatile I/O. The System Application Program also has highly customisable speed control.
- Standard** The Standard Application Program is a multi-purpose program for a variety of single-drive applications. The program is equipped with application macros for basic industrial applications, local and remote operation, closed-loop processes, torque control and sequential control.
- Crane** The Crane Application Program includes advanced functions for a standard crane system, such as torque memory, power optimisation, limit switch supervision, mechanical brake control, and torque proving.
- Template** The Application Program Template can – using the AdvaBuild for Windows tool – be freely programmed to suit the application. By adding and deleting parts of the basic program, an application-specific program can be created. The template has ready-made I/O extension and fieldbus communication options.

NIOC-01(C) Board Connections The connections and specifications of the NIOC-01(C) board are shown below.

Terminal Block Size

X21, X22: 0.5 to 1.5 mm² (20 to 16 AWG)
 X23, X25, X26, X27: 0.5 to 2.5 mm² (20 to 14 AWG)

Connector X28 for RS-485 connection

1	TRANS	Standard Modbus Link
2	GND	
3	B-	
4	A+	
5	GND	
6	+24 V	
SHIELD		Connected via RC filter to frame

Connector X29 for RS 485 connection

1	TRANS	Standard Modbus Link
2	FAULT	
3	B-	
4	A+	
5	GND	
6	+24 V	
SHIELD		Connected via RC filter to frame

X21

1	VREF	Reference voltage 10 V DC
2	GND	$1\text{ k}\Omega \leq R_L \leq 10\text{ k}\Omega$
3	AI1+	Analogue Input AI1 $R_{in} > 200\text{ k}\Omega$
4	AI1-	
5	AI2+	Analogue Input AI2 0(4) ... 20 mA, $R_{in} = 100\ \Omega$
6	AI2-	
7	AI3+	Analogue Input AI3 0(4) ... 20 mA, $R_{in} = 100\ \Omega$
8	AI3-	
9	AO1+	Analogue Output AO1 0(4) ... 20 mA, $R_L \leq 700\ \Omega$
10	AO1-	
11	AO2+	Analogue Output AO2 0(4) ... 20 mA, $R_L \leq 700\ \Omega$
12	AO2-	


X22

1	DI1	Digital Inputs DI1...6
2	DI2	
3	DI3	
4	DI4	
5	DI5	
6	DI6	
7	+24V	+24 V DC max. 100 mA
8	+24V	
9	DGND	Digital Ground


X23

1	+24 V	Auxiliary voltage output, non-isolated, 24 V DC 250 mA
2	GND	


X25

1	RO11	 Relay Output RO1
2	RO12	
3	RO13	

X26

1	RO21	 Relay Output RO2
2	RO22	
3	RO23	

X27

1	RO31	 Relay Output RO3
2	RO32	
3	RO33	

<p>Analogue Inputs</p> <p>The advantage of the differential analogue input is that the earth potential of the device or transmitter sending an analogue signal can differ up to ± 15 V from the earth potential of the drive chassis without disturbing the signal. Differential input also efficiently attenuates common mode disturbances coupled to control cables.</p>	<p>Two Programmable Differential Current Inputs: 0 (4) to 20 mA, $R_{in} = 100 \Omega$</p> <p>One Programmable Differential Voltage Input: 0 (2) to 10 V, $R_{in} > 200 \text{ k}\Omega$</p> <p>Common Mode Voltage: ± 15 V DC, max.</p> <p>Common Mode Rejection Ratio: ≥ 60 dB at 50 Hz</p> <p>Resolution: 0.1% (10 bit)</p> <p>Inaccuracy: $\pm 0.5\%$ (Full Scale Range) at 25 °C. Temperature Coefficient: ± 100 ppm/°C, max.</p>
<p>Constant Voltage Output</p>	<p>Voltage: 10 V DC $\pm 0.5\%$ (Full Scale Range) at 25 °C. Temperature Coefficient: ± 100 ppm/°C, max.</p> <p>Maximum Load: 10 mA</p> <p>Applicable Potentiometer: 1 kΩ to 10 kΩ</p>
<p>Auxiliary Power Output</p>	<p>Voltage: 24 V DC $\pm 10\%$, Short circuit proof</p> <p>Maximum Current: 250 mA (130 mA with NLMD-01 option)</p>
<p>Analogue Outputs</p>	<p>Two Programmable Current Outputs: 0 (4) to 20 mA, $R_L \leq 700 \Omega$</p> <p>Resolution: 0.1% (10 bit)</p> <p>Inaccuracy: $\pm 1\%$ (Full Scale Range) at 25 °C. Temperature Coefficient: ± 200 ppm/°C, max.</p>
<p>Digital Inputs</p>	<p>Six Programmable Digital Inputs (Common Ground): 24 V DC, -15% to +20%</p> <p>Logical Thresholds: < 8 V DC $\hat{=}$ "0", > 12 V DC $\hat{=}$ "1"</p> <p>Input Current: DI1 to DI 5: 10 mA, DI6: 5 mA</p> <p>Filtering Time Constant: 1 ms</p> <p>Thermistor Input: 5 mA, < 1.5 kΩ $\hat{=}$ "1" (normal temperature), > 4 kΩ $\hat{=}$ "0" (high temperature), Open Circuit $\hat{=}$ "0" (high temperature)</p> <p>Internal Supply For Digital Inputs (+24 V DC): Short circuit proof, group isolated</p> <p>Isolation Test Voltage: 500 V AC, 1 minute</p> <p>An external 24 V DC supply can be used instead of the internal supply.</p>
<p>Relay Outputs</p>	<p>Three Programmable Relay Outputs</p> <p>Switching Capacity: 8 A at 24 V DC or 250 V AC, 0.4 A at 120 V DC</p> <p>Minimum Continuous Current: 5 mA rms at 24 V DC</p> <p>Maximum Continuous Current: 2 A rms</p> <p>Contact Material: Silver Cadmium Oxide (AgCdO)</p> <p>Isolation Test Voltage: 4 kV AC, 1 minute</p>
<p>DDCS Fibre Optic Link</p>	<p>Protocol: DDCS (ABB Distributed Drives Communication System)</p>

NIOB-01(C) Board Connections The connections and specifications of the NIOB-01(C) board are shown below.

Terminal Block Size
0.5 to 2.5 mm² (20 to 14 AWG)

Connector X14 for RS-485 connection

1	TRANS	Data direction, transmit/receive (open collector). Transmit = Active low.
2	Not used	
3	DATA-	Negative terminal of differential data
4	DATA+	Positive terminal of differential data
5	0 V	RS-485 ground and power supply return
6	+24 V	+24 V power supply

X16

1	AI1+	Analogue Input AI1
2	AI1-	
3	AI2+	Analogue Input AI2
4	AI2-	
5	AO1U	Analogue Output AO1 (Voltage)
6	AO1I	Analogue Output AO1 (Current)
7	AO1C	Analogue Output AO1 (Common)
8	AO2U	Analogue Output AO2 (Voltage)
9	AO2I	Analogue Output AO2 (Current)
10	AO2C	Analogue Output AO2 (Common)

X15

1	EA+	Positive pulse encoder input, channel A
2	EA-	Negative pulse encoder input, channel A
3	EB+	Positive pulse encoder input, channel B
4	EB-	Negative pulse encoder input, channel B
5	EZ+	Positive pulse encoder input, zero pulse
6	EZ-	Negative pulse encoder input, zero pulse
7	+24VE	Pulse encoder supply voltage (+24 V DC)
8	+15VE	Pulse encoder supply voltage (+15 V DC)
9	0VE	Pulse encoder supply return (0 V)
10	0VE	

X13

1	24V	Positive power supply input (24 V DC)
2	0V	Power supply return
3	24V	Positive power supply input (24 V DC)
4	0V	Power supply return

X12

1	DI1A	Digital Input DI1, terminal A
2	DI1A	
3	DI1B	Digital Input DI1, terminal B
4	DI1B	
5	-	Not in use
6	DI2A	Digital Input DI2, terminal A
7	DI2B	Digital Input DI2, terminal B
8	-	Not in use
9	DI3A	Digital Input DI3, terminal A
10	DI3B	Digital Input DI3, terminal B

X11

1	RO1C	Relay Output RO1
2	RO1NO	
3	-	Not in use
4	RO2C	Relay Output RO2
5	RO2NO	

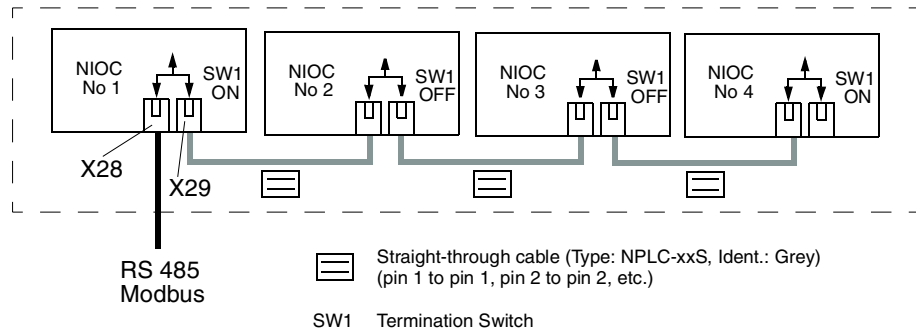
<p>Analogue Inputs The advantage of the differential analogue input is that the earth potential of the device or transmitter sending an analogue signal can differ up to ± 15 V from the earth potential of the drive chassis without disturbing the signal. Differential input also efficiently attenuates common mode disturbances coupled to control cables.</p>	<p>Two Programmable Differential Bipolar Voltage or Current Inputs: ± 20 mA, ± 2 V, or ± 10 V Overrange Capacity: +10% Impedance: 200 kΩ (voltage ranges); 100 Ω (current range) Common Mode Voltage: ± 15 V, max. Common Mode Rejection Ratio: ≥ 60 dB at 50 Hz Resolution: 0.024% (12 bits + sign bit) Inaccuracy: $\pm 0.5\%$ (Full Scale Range) at 25 °C. Temperature Coefficient: ± 100 ppm/°C, max. Input Read Cycle: 20 ms, min.</p>
<p>Analogue Outputs</p>	<p>Two Programmable Current Outputs: ± 10 V and 0 to 20 mA Overrange Capacity: +10% Load Impedance: 1 kΩ, min. (voltage range); 800 Ω, max. (current range) Resolution: 0.024% (12 bits) Inaccuracy: $\pm 0.5\%$ (Full Scale Range) at 25 °C. Temperature Coefficient: ± 100 ppm/°C, max. Output Update Cycle: 20 ms, min.</p>
<p>Digital Inputs</p>	<p>Three Individually Isolated Programmable Digital Inputs: 24 V DC, -15% to $+20\%$ or 115/230 V AC, -15% to $+10\%$ Digital Input DI1 is reserved for the Emergency Stop input signal. Logical Thresholds: 24 V DC: ≤ 14 V $\hat{=}$ "0", ≥ 16 V $\hat{=}$ "1" 115/230 V AC: ≤ 14 V $\hat{=}$ "0", ≥ 50 V $\hat{=}$ "1" Input Current: 12 mA at 24 V DC; 1.5 mA at 115 V AC; 2.2 mA at 230 V AC Filtering (HW) Time Constant: 8 ms, typical Isolation Test Voltage: Input to logic: 4 kV AC, 1 min Input to another digital input or output: 4 kV AC, 1 min Input to ground: 2.5 kV AC, 1 min</p>
<p>Relay Outputs</p>	<p>Two Programmable Relay Outputs: 1 closing contact Relay Output RO1 is reserved for the Emergency Stop acknowledgement signal. Switching Capacity (Resistive Load): 6 A at 24 V DC; 0.4 A at 120 V DC; 6 A at 250 V AC Maximum Continuous Current: 2 A rms Contact Material: Silver tin oxide with gold plating (AgSnO² + Au) Contact Protection: Overvoltage: Varistor, 275 V; Overcurrent: Fuse, 2.5 A time-lag Isolation Test Voltage: Output to logic, output to output: 4 kV AC, 1 min Output to ground: 2.5 kV AC, 1 min</p>
<p>Pulse Encoder Interface</p>	<p>Isolated Signals: A, B, Z; differential or single-ended; max. frequency 100 kHz Signal Level: 15 or 24 V Input Current: 15 mA, max. Cable Length: 300 m, max. Encoder Power Supply Output: +15 or +24 V DC, 300 mA</p>

Chaining of NIOC/NIOB Boards

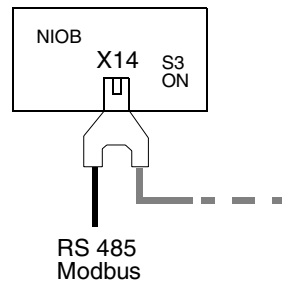
Several NIOC or NIOB boards can be daisy-chained for common control from an external Standard Modbus device. The drive units must be at a common earth potential (eg. installed in the same cabinet).

If the drive units are not at a common earth potential, or a long-distance connection (> 3 m) is required, NBCI modules can be used. See section [NBCI-02 Bus Connection Interface Module](#) on page 3-29.

The NIOC boards of multiple drive units are connected as shown below.

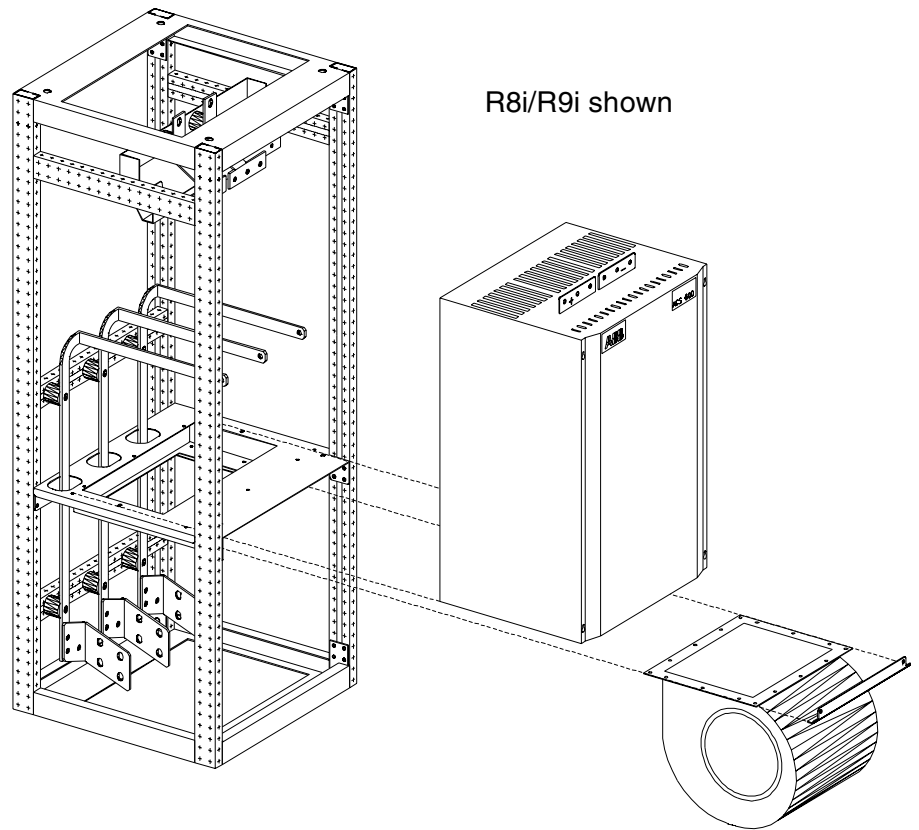


NIOB boards only have one RS-485 connector, so dual outlet adapters must be used. The termination switches of the boards (designated S3) are set following the same principle as with NIOC above.



Mounting Frames for Frame R6i...R12i Inverter Modules

Optional mounting frames are available for Frame R8i to R12i inverter modules. The mounting frame makes the inverter module/output busbars/cooling fan assembly an easy-to-install entity.



For Frame R6i and R7i inverter modules, a mounting plate is available only. The plate connects the module and the cooling fan, and is fixed to the rear wall of the cabinet.

Mounting Frames for R6i...R12i Inverter Modules				
Inverter Module Frame	Ordering Code	Dimensions		
		Height (mm)	Width (mm)	Depth (mm)
R6i, R7i	64138375*	984*	228*	367*
R8i, R9i	64138383	1400	500	500
R10i, R11i	64138391	1400	975	500
R12i	64138405	1400	1475	500

*The Ordering Code refers to a inverter/fan installation plate only. The dimensions include the inverter module.

DC Fuses/Switch Fuses with Charging Control

Each drive unit can be connected to the DC bus through either fuses only or a switch fuse/charging control circuitry.

Using a switch fuse enables the isolation and reconnection of an inverter module even when the DC bus is live. The charging of the inverter module capacitor bank(s) is controlled by a separate circuit whose components are included in the switch fuse kit.

Input (DC) Fuses for Inverter Modules										
Inverter Module Type - ACN 634...						Ordering Code	U_N (V)	I_N (A)	Type	Size
0005 3	0006 3	0009 3	0006 5	0009 5	0011 5	10028566	660	25	170M1561	00
0011 3	0016 3		0016 5	0020 5		09838767	660	50	170M1564	00
0020 3	0025 3		0025 5	0030 5		09838791	660	80	170M1566	00
0030 3	0040 3	0050 3	0040 5	0050 5	0060 5	10003521	660	160	170M1569	00
0060 3	0070 3		0070 5	0100 5		10003539	660	200	170M1570	00
0100 3	0120 3		0120 5	0140 5		10028582	660	350	170M3818	01
0185 3	0225 3	0265 3	0215 5	0255 5	0325 5	10030617	660	630	170M6810	03
0335 3	0405 3		0395 5	0495 5		10030625	660	1000	170M6814	03
0505 3			0610 5			10030617	660	630	170M6810	03
0635 3 1125 3	0765 3	0935 3	0775 5 1385 5	0935 5	1095 5	10030625	660	1000	170M6814	03
0009 6	0011 6					10032041	1000	25	170M2674	00
0016 6	0020 6					10033250	1000	35	170M2676	00
0025 6	0030 6					10029791	1000	63	170M2679	00
0040 6	0050 6					10029805	1000	80	170M2680	00
0060 6	0070 6					10029813	1000	125	170M2682	00
0100 6	0120 6					10001731	1250	200	170M4700	01SHT
0185 6	0205 6					10037158	1250	315	170M6301	03SHT
0255 6	0315 6					10037166	1250	400	170M6303	03SHT
0375 6	0485 6					10001773	1250	630	170M6205	03SHT
0605 6						10029881	1250	800	170M6203	03SHT
0755 6	0905 6	1045 6	1385 6			10001773	1250	630	170M6205	03SHT

Fuseholders for Inverter Module Input (DC) Fuses							
Fuse Size	Ordering Code	Type	Rated Current (A)	Specification	Height (mm)	Width (mm)	Depth (mm)
00	58065749	OFAX00S2L	< 125	2 × 125 A 690 V	148	77	111
01, 01SHT	10029082	OFAX1S2	125...250	2 × 250 A 690 V	250	119	133
03, 03SHT	35009841	OFASA 3	> 250	630 A 690 V	250	50	97

Switch Fuse Kits for Inverter Modules				
Kit contents listing follows this table.				
Inverter Module Frame	Inverter Module Nominal Supply Voltage (V DC)	Auxiliary Voltage (V AC)	Ordering Code	Charging Circuit Type (see Fig. 3-1)
R2i...R4i	400/500/690	230/115	64089650	1
R5i	400/500	230/115	64089676	2
	690	230/115	64089684	2
R6i	400/500	230/115	64089561	2
	690	230/115	64089684	2
R7i	400/500	230	64089510	3
		115	64089692	3
	690	230	64089579	3
		115	64089706	3
R8i, R9i	400/500	230	64089609	3
		115	64089731	3
	690	230	64089587	3
		115	64089714	3
R10i	400/500	230	64089625	3
		115	64089765	3
	690	230	64089595	3
		115	64089811	3
R11i	400/500	230	64089625	3
		115	64089765	3
	690	230	64089617	3
		115	64089757	3
R12i	400/500	230	64089641	3
		115	64089790	3
	690	230	64089633	3
		115	64089773	3

Contents of the Inverter Module Switch Fuse Kits Fuses and fuseholders are not included.	
Kit Ordering Code	Kit Contents
64089510	1–Switch Fuse (OESA250DR2PL-21/1, including: locking device, charging contacts, 1–NC contact, 1–NO contact) • 1–Aux. Contact (OZXK 2, including: 2–NC contact, 2–NO contact) • 2–Resistor (ZRF 30×167.5) • 1–Charging Monitoring Unit (NCHM-21) • 1–Wire Set, OESA control wiring
64089561	1–Switch Fuse (OESA00-160D2PL) • 1–Mounting Frame for 4 aux. contacts • 4–Aux. Contact (2–NO, 1–NO gold-plated, 1–NC) • 1–Resistor (ZRF 30×167.5) • 1–Contactor (LP1-D501124) • 1–Relay, 11-pole • 1–Relay Base
64089579	1–Switch Fuse (OESA250DR2PL-21/1, including: locking device, charging contacts, 1–NC contact, 1–NO contact) • 1–Aux. Contact (OZXK 2, including: 2–NC contact, 2–NO contact) • 2–Resistor (ZRF 30×165) • 1–Charging Monitoring Unit (NCHM-21) • 1–Wire Set, OESA control wiring
64089587	1–Switch Fuse (OESA630D2PL-21/1, including: locking device, charging contacts, 1–NC contact, 1–NO contact) • 2–Resistor (ZRF 30×165) • 1–Charging Monitoring Unit (NCHM-21) • 1–Wire Set, OESA control wiring
64089595	1–Switch Fuse (OESA630D2PL-21/1, including: locking device, charging contacts, 1–NC contact, 1–NO contact) • 4–Resistor (ZRF 30×165) • 1–Charging Monitoring Unit (NCHM-21) • 1–Wire Set, OESA control wiring
64089609	1–Switch Fuse (OESA630D2PL-21/1, including: locking device, charging contacts, 1–NC contact, 1–NO contact) • 2–Resistor (ZRF 30×167.5) • 1–Charging Monitoring Unit (NCHM-21) • 1–Wire Set, OESA control wiring
64089617	1–Switch Fuse (OESA630DF4PL-21/1, including: locking device, charging contacts, 1–NC contact, 1–NO contact) • 4–Resistor (ZRF 30×165) • 1–Charging Monitoring Unit (NCHM-21) • Wire Set, OESA control wiring
64089625	1–Switch Fuse (OESA630DF4PL-21/1, including: locking device, charging contacts, 1–NC contact, 1–NO contact) • 4–Resistor (ZRF 30×167.5) • 1–Charging Monitoring Unit (NCHM-21) • 1–Wire Set, OESA control wiring
64089633	1–Switch Fuse (OESA630D6PL-21/1, including: locking device, charging contacts, 1–NC contact, 1–NO contact) • 6–Resistor (ZRF 30×165) • 1–Charging Monitoring Unit (NCHM-21) • 1–Wire Set, OESA control wiring
64089641	1–Switch Fuse (OESA630D6PL-21/1, including: locking device, charging contacts, 1–NC contact, 1–NO contact) • 6–Resistor (ZRF 30×167.5) • 1–Charging Monitoring Unit (NCHM-21) • 1–Wire Set, OESA control wiring
64089650	1–Switch Fuse (OESA00-160D2PL) • 1–Mounting Frame for 4 aux. contacts • 4–Aux. Contact (2–NO, 1–NO gold-plated, 1–NC)
64089676	1–Switch Fuse (OESA00D2PL) • 1–Mounting Frame for 4 aux. contacts • 4–Aux. Contact (2–NO, 1–NO gold-plated, 1–NC) • 1–Resistor (ZRF 30×167.5) • 1–Contactor (BC 25-30-10/24) • 1–Relay, 11-pole • 1–Relay Base
64089684	1–Switch Fuse (OESA00D2PL) • 1–Mounting Frame for 4 aux. contacts • 4–Aux. Contact (2–NO, 1–NO gold-plated, 1–NC) • 2–Resistor (ZRF 30×165) • 1–Contactor (BC 25-30-10/24) • 1–Relay, 11-pole • 1–Relay Base
64089692	1–Switch Fuse (OESA250DR2PL-X, including: locking device, charging contacts, 1–NC contact, 1–NO contact) • 1–Aux. Contact (OZXK 2, including: 2–NC contact, 2–NO contact) • 2–Resistor (ZRF 30×167.5) • 1–Charging Monitoring Unit (NCHM-11) • 1–Wire Set, OESA control wiring
64089706	1–Switch Fuse (OESA250DR2PL-X, including: locking device, charging contacts, 1–NC contact, 1–NO contact) • 1–Aux. Contact (OZXK 2, including: 2–NC contact, 2–NO contact) • 2–Resistor (ZRF 30×165) • 1–Charging Monitoring Unit (NCHM-11) • 1–Wire Set, OESA control wiring
64089714	1–Switch Fuse (OESA630D2PL-21/2, including: locking device, charging contacts, 1–NC contact, 1–NO contact) • 2–Resistor (ZRF 30×165) • 1–Charging Monitoring Unit (NCHM-11) • 1–Wire Set, OESA control wiring
64089731	1–Switch Fuse (OESA630D2PL-21/2, including: locking device, charging contacts, 1–NC contact, 1–NO contact) • 2–Resistor (ZRF 30×167.5) • 1–Charging Monitoring Unit (NCHM-11) • 1–Wire Set, OESA control wiring
64089757	1–Switch Fuse (OESA630DF4PL-X, including: locking device, charging contacts, 1–NC contact, 1–NO contact) • 4–Resistor (ZRF 30×165) • 1–Charging Monitoring Unit (NCHM-11) • 1–Wire Set, OESA control wiring
64089765	1–Switch Fuse (OESA630DF4PL-X, including: locking device, charging contacts, 1–NC contact, 1–NO contact) • 4–Resistor (ZRF 30×167.5) • 1–Charging Monitoring Unit (NCHM-11) • 1–Wire Set, OESA control wiring
64089773	1–Switch Fuse (OESA630D6PL-21/2, including: locking device, charging contacts, 1–NC contact, 1–NO contact) • 6–Resistor (ZRF 30×165) • 1–Charging Monitoring Unit (NCHM-11) • 1–Wire Set, OESA control wiring
64089790	1–Switch Fuse (OESA630D6PL-21/2, including: locking device, charging contacts, 1–NC contact, 1–NO contact) • 6–Resistor (ZRF 30×167.5) • 1–Charging Monitoring Unit (NCHM-11) • 1–Wire Set, OESA control wiring
64089811	1–Switch Fuse (OESA630D2PL-21/2, including: locking device, charging contacts, 1–NC contact, 1–NO contact) • 4–Resistor (ZRF 30×165) • 1–Charging Monitoring Unit (NCHM-11) • 1–Wire Set, OESA control wiring

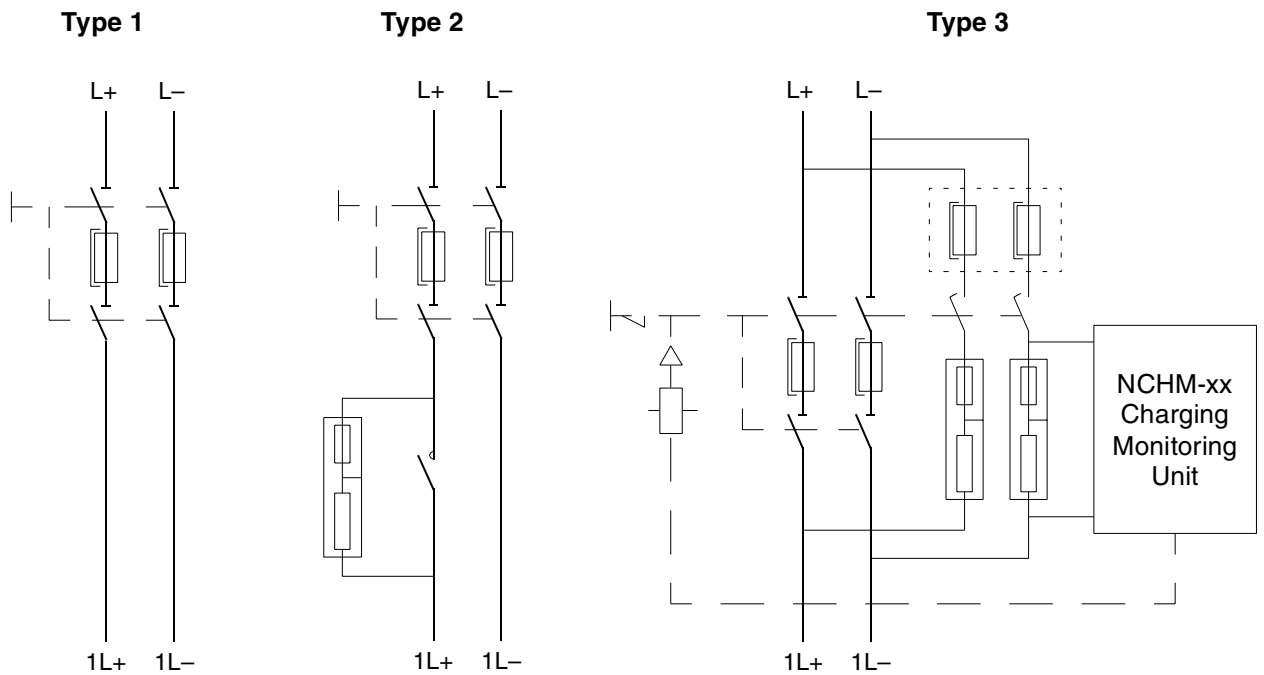


Figure 3-1 Charging Circuit Types.

Type 1

The inverter has an internal charging circuitry (fuses or switch fuse only required).

Type 2

The inverter has an internal charging control which operates the charging contactors (included in the kit).

Type 3

The charging circuitry is exterior to the inverter. All required components – with the exception of fuses and fusebases – are included in the kit.

Output Filters

As with all frequency converters employing the most modern IGBT inverter technology, the ACx 600 output comprises – regardless of output frequency – pulses of approximately 1.35 times the supply network voltage with a very short rise time.

The voltage of the pulses can be almost double at the motor terminals, depending on motor cable properties. This, in turn, can cause additional stress on the motor insulation.

Modern variable speed drives with their fast-rising voltage pulses and high switching frequencies can cause current pulses through the motor bearings which can gradually erode the bearing races.

Protecting the Motor Winding

The stress on the motor insulation can be avoided by using du/dt filters. du/dt filters also reduce bearing currents.

Protecting the Motor Bearings

To avoid damage to motor bearings, insulated N (non-driven end) bearings and output filters must be used according to the following table. In addition, the cables must be selected and installed according to the instructions given in the appropriate installation manuals.

Three types of filters are used individually or in combinations:

- du/dt Filters (for protection of motor insulation system and reduction of bearing currents)
- Common Mode Filters (mainly for reduction of bearing currents)
- Light Common Mode Filters (mainly for reduction of bearing currents).

The Common Mode Filters consist of toroidal cores installed onto the motor cable.

Requirements

The following table shows how to select the motor insulation system and when optional du/dt filters, insulated N-end (non-driven end) motor bearings or common mode filters are required. The motor manufacturer should be consulted regarding the construction of the motor insulation and additional requirements for explosion-safe motors.

Failure of the motor to fulfil the following requirements or improper installation may shorten the motor life or damage the motor bearings.

Manufacturer	Motor Type	Nominal Mains Voltage	Requirement for			
			Motor Insulation System	du/dt Filter (“du/dt”), Insulated N-end Bearing (“N”), Common Mode Filter (“LCMF” or “CMF”)		
				$P_N < 100 \text{ kW}$ and Frame Size < IEC 315	$100 \text{ kW} \leq P_N < 350 \text{ kW}$ or Frame Size \geq IEC 315	$P_N \geq 350 \text{ kW}$
A B B	Random-wound M2_ and M3_	$U_N \leq 500 \text{ V}$	Standard	–	+ N	+ N + CMF
		$500 \text{ V} < U_N \leq 600 \text{ V}$	Standard	+ du/dt	+ du/dt	+ du/dt + N + LCMF
			or	Reinforced	–	+ N
	$600 \text{ V} < U_N \leq 690 \text{ V}$	Reinforced	+ du/dt	+ du/dt	+ du/dt + N + LCMF	
	Form-wound HXR and AM_	$380 \text{ V} < U_N \leq 690 \text{ V}$	Standard	N/A	+ N + CMF	+ N + CMF
	Old* form-wound HX_ and modular	$380 \text{ V} < U_N \leq 690 \text{ V}$	Check with motor manufacturer.	+ du/dt filter with voltages over 500 V + N + CMF		
Random-wound HXR	$380 \text{ V} < U_N \leq 690 \text{ V}$	Check with motor manufacturer.	+ du/dt filter with voltages over 500 V + N + CMF			
N O N - A B B	Random-wound and form-wound	$U_N \leq 420 \text{ V}$	Standard: $\dot{U}_{LL} = 1300 \text{ V}$	–	+ N or CMF	+ N + CMF
		$420 \text{ V} < U_N \leq 500 \text{ V}$	Standard: $\dot{U}_{LL} = 1300 \text{ V}$	+ du/dt	+ du/dt + N	+ du/dt + N + CMF
			or	+ du/dt + CMF		
			or	Reinforced: $\dot{U}_{LL} = 1600 \text{ V}$, 0.2 microsecond rise time	–	+ N or CMF
		$500 \text{ V} < U_N \leq 600 \text{ V}$	Reinforced: $\dot{U}_{LL} = 1600 \text{ V}$	+ du/dt	+ du/dt	+ du/dt + N + LCMF
			or	Reinforced: $\dot{U}_{LL} = 1800 \text{ V}$	–	+ N or CMF
	$600 \text{ V} < U_N \leq 690 \text{ V}$	Reinforced: $\dot{U}_{LL} = 1800 \text{ V}$	+ du/dt	+ du/dt	+ du/dt + N + LCMF	
	Form-wound	$600 \text{ V} < U_N \leq 690 \text{ V}$	Reinforced: $\dot{U}_{LL} = 2000 \text{ V}$, 0.3 microsecond rise time	N/A	+ N + CMF	+ N + CMF

*Manufactured before 1992

Note 1: The abbreviations used in the table are defined below.

Abbreviation	Definition
U_N	nominal mains voltage
\hat{U}_{LL}	peak line-to-line voltage at motor terminals which the motor insulation must withstand
P_N	motor nominal power
du/dt	du/dt Filter
CMF	Common Mode Filter: 3 toroidal cores per each motor cable
LCMF	Light Common Mode Filter: 1 toroidal core per each motor cable
N	N-end bearing: insulated motor non-driven end bearing
N/A	Non-standard. Consult the motor manufacturer.

Note 2: IGBT Supply Units

If voltage is raised by the IGBT supply unit, select the motor insulation system according to the increased intermediate circuit DC voltage level, especially in the 500 V (+10%) supply voltage range.

Note 3: HXR and AMA Motors

All AMA machines (manufactured in Helsinki) to be supplied by a frequency converter have form-wound windings. All HXR machines manufactured in Helsinki since 1997 have form-wound windings.

Note 4: Resistor Braking

When the drive is in braking mode for a large part of its operation time, the intermediate circuit DC voltage of the drive increases, the effect being similar to increasing the supply voltage by up to 20 percent. This should be taken into consideration when determining the motor insulation requirement.

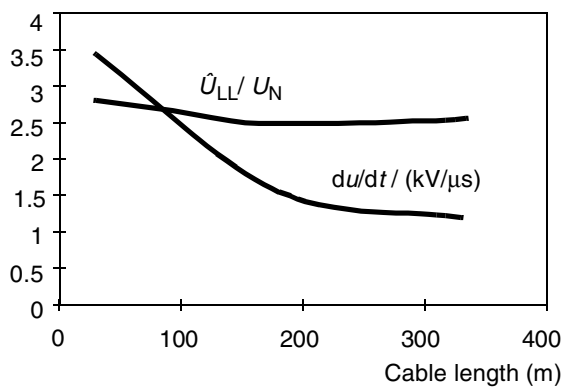
Example: Motor insulation requirement for a 400 V application must be selected as if the drive were supplied with 480 V.

Note 5: This table applies to NEMA motors with the following heading.

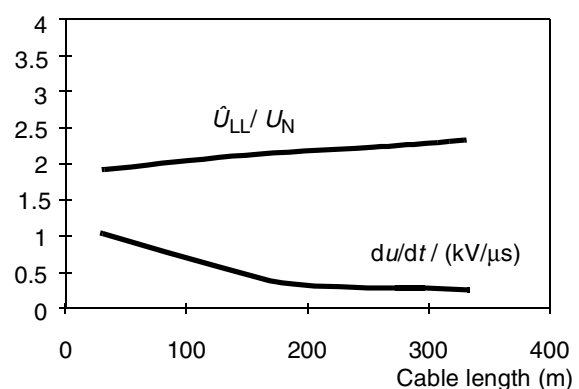
$P_N < 134$ HP and Frame Size < NEMA 500	$134 \text{ HP} \leq P_N < 469$ HP or Frame Size \geq NEMA 500	$P_N \geq 469$ HP
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Note 6: Calculating the Rise Time and the Peak Line-to-line Voltage

The peak line-to-line voltage at the motor terminals generated by the ACS 600 as well as the voltage rise time depend on the cable length. The requirements for the motor insulation system given in the table are “worst case” requirements covering the ACS 600 installations with 30 metre and longer cables. The rise time can be calculated as follows: $\Delta t = 0.8 \cdot \hat{U}_{LL} / (du/dt)$. Read \hat{U}_{LL} and du/dt from the diagrams below.



Without du/dt Filter



With du/dt Filter

du/dt Filters for Inverter Modules										
Inverter Module Type - ACN 634...			Qty	Ordering Code	Type	I_{RMS} (A)	L (μH)	Power Loss (W)	Cable Size (mm²)	Connection Size
0005 3 0006 3 0009 3 0011 3	0006 5 0009 5 0011 5 0016 5	0009 6 0011 6 0016 6	1 ×	58983527	NOCH0016-60	15	150	110	0.2...10	M5
0016 3 0020 3	0020 5 0025 5	0020 6 0025 6 0030 6	1 ×	58983519	NOCH0030-60	28	140	167	0.5...16	M5
0025 3 0030 3 0040 3 0050 3 0060 3	0030 5 0040 5 0050 5 0060 5 0070 5	0040 6 0050 6 0060 6 0070 6	1 ×	58983501	NOCH0070-60	65	115	210	10...35	M6
0070 3 0100 3 0120 3	0100 5 0120 5 0140 5	0100 6 0120 6	3 ×	10030366	NOCH0120-60	105	92	80	–	M8
0185 3 0225 3	0215 5 0255 5	0185 6 0205 6 0255 6 0315 6	3 ×	10030358 58982938*	NOCH0260-60	225	74	147	–	M10
0265 3 0335 3	0325 5 0395 5	0375 6 0485 6	3 ×	10030340 58982911*	NOCH0400-60	351	52	250	–	M10
0405 3 0505 3	0495 5 0615 5 0775 5	0605 6 0755 6 0905 6	3 ×	10030731	NOCH0760-60	672	35	475**	–	M10
0635 3 0755 3 0935 3	0925 5 1095 5	1045 6 1385 6	9 ×	10030340 58982911*	NOCH0400-60	351	52	250	–	M10
1125 3	1385 5		6 ×	10030731	NOCH0760-60	672	35	475**	–	M10

*Connecting busbars and insulating supports included

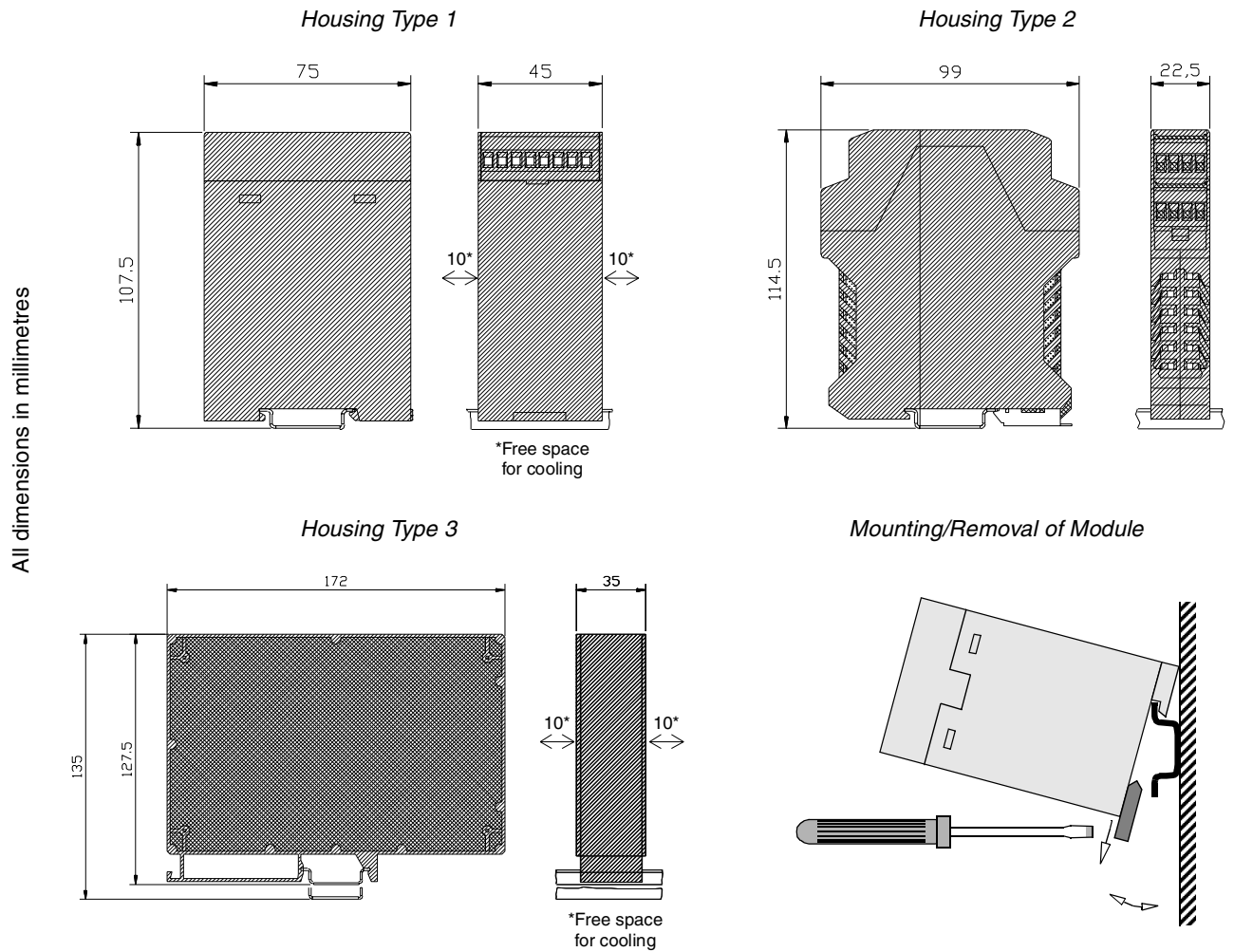
**Estimated

Common Mode Filters / Light Common Mode Filters for Inverter Modules						
Inverter Module Type - ACN 634...			Common Mode Filters (CMF)		Light Common Mode Filters (LCMF)	
			Qty	Ordering Code	Qty	Ordering Code
0185 3 0225 3 0265 3 0335 3	0215 5 0255 5 0325 5 0395 5	0185 6 0205 6 0255 6 0315 6 0375 6	1	× 64315811	1	× 64392611
0405 3	0495 5	0485 6	2	× 64315811	2	× 64392611
0505 3 0635 3	0615 5	0605 6 0755 6	3	× 64315811	3	× 64392611
0755 3	0775 5 0925 5	0905 6	4	× 64315811	4	× 64392611
0935 3 1125 3	1095 5 1385 5	1045 6 1385 6	6	× 64315811	6	× 64392611

I/O Options

This section includes I/O extensions, pulse encoder interfaces, the Panel Bus interface and fieldbus adapters.

Housing The I/O options listed in this section mainly use the IP20 plastic housings illustrated below. (The housing type of each option is indicated in the selection table at the end of this section.) The modules can be mounted onto a standard EN 50022/DIN rail without tools.



Module Power Supply All I/O Options require an external 24 V DC power supply. The power consumption of each module is given in Appendix C.

Package Contents The I/O option packages contain the module, fibre optic cables for drive connection (whenever required), a piece of mounting rail, and an instruction manual.

NAIO-03 Analogue I/O Extension Module

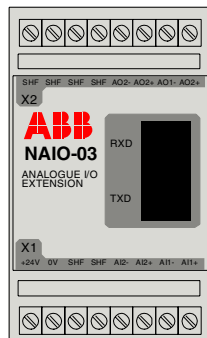
The NAIO-03 Analogue I/O Extension Module offers two current ($\pm 0[4]$ to ± 20 mA) or voltage ($\pm 0[2]$ to ± 10 V) inputs and two current (0[4] to 20 mA) outputs. The Module is connected to a high speed (4 Mbit/s) fibre optic I/O link on the ACS 600. The NAIO module provides:

- bipolar inputs, unipolar outputs
- better A/D and D/A decoding accuracy: 12-bit (unipolar) or 11-bit (+ sign bit) (bipolar) signal resolution
- distributed I/O connections through the module
- galvanic isolation thanks to the fibre optic connection.

NAIO-03

Housing: Type 1
Weight: 0.2 kg

Front view



Screw terminal block for power supply connection

Fibre optic connectors for ACS 600 I/O link connection:
RXD = Receiver
TXD = Transmitter

Screw terminal block for analogue I/O connection

NDIO-02 Digital I/O Extension Module

The NDIO-02 Digital I/O Extension Module provides two digital inputs (24 to 250 V DC or 110 to 230 V AC) and two relay outputs (8 A/24 V d.c., 0.4 A/120 V DC, 2000 VA/250 V AC). The inputs are galvanically isolated from each other and from the power supply.

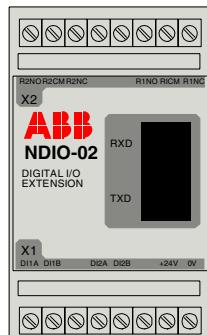
According to the drive application program, the digital inputs of the module replace or extend the standard I/O on the NIOC board. The relay outputs of each NDIO module increase the total number of the relay outputs available.

The NDIO module is connected to a high speed (4 Mbit/s) fibre optic I/O link on the ACS 600.

NDIO-02

Housing: Type 1
Weight: 0.2 kg

Front view



Screw terminal block for the relay output connection

Fibre optic connectors for the ACS 600 I/O link connection
RXD = Receiver
TXD = Transmitter

Screw terminal block for digital input and power supply connection

NTAC-02 Pulse Encoder Interface Module

The NTAC-02 Pulse Encoder Interface Module offers an interface for an incremental pulse encoder connection. By measuring the motor actual speed with a pulse encoder, speed control accuracy can be improved.

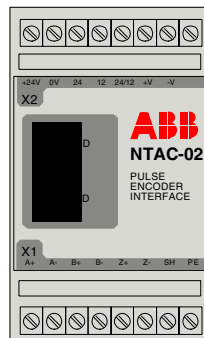
To achieve accurate speed control, special attention should be paid to the pulse encoder resolution/signal accuracy. These are the requirements for the encoder:

- Supply voltage 15 V DC or 24 V DC (supplied from the module)
- Available signal channels: 1/A, 2/B, 0/Z/N; for differential connection also $\overline{1/A}$, $\overline{2/B}$, $\overline{0/Z/N}$
- 90° (electrical) phase shift between channels 1 and 2
- Recommended output rate: 1024 pulses per revolution
- Recommended output sinking/sourcing capability: 40 mA
- Maximum signal frequency ≤ 100 kHz.

NTAC-02

Housing: Type 1
Weight: 0.2 kg

Front view



Screw terminal block for the power supply/source connections

Fibre optic connectors for the ACx 600 I/O link connection
RXD = Receiver
TXD = Transmitter

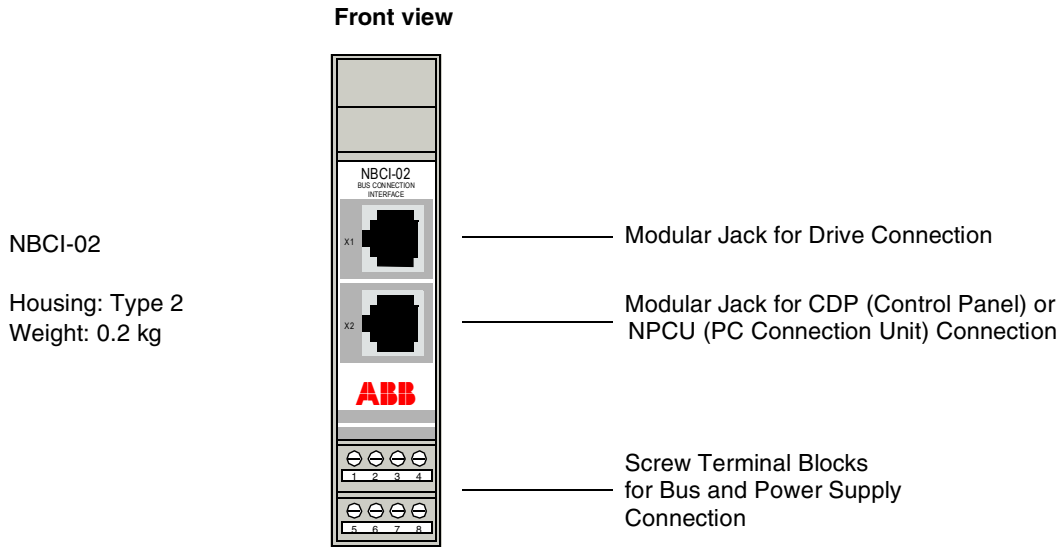
Screw terminal block for pulse encoder connection

NBCI-02 Bus Connection Interface Module

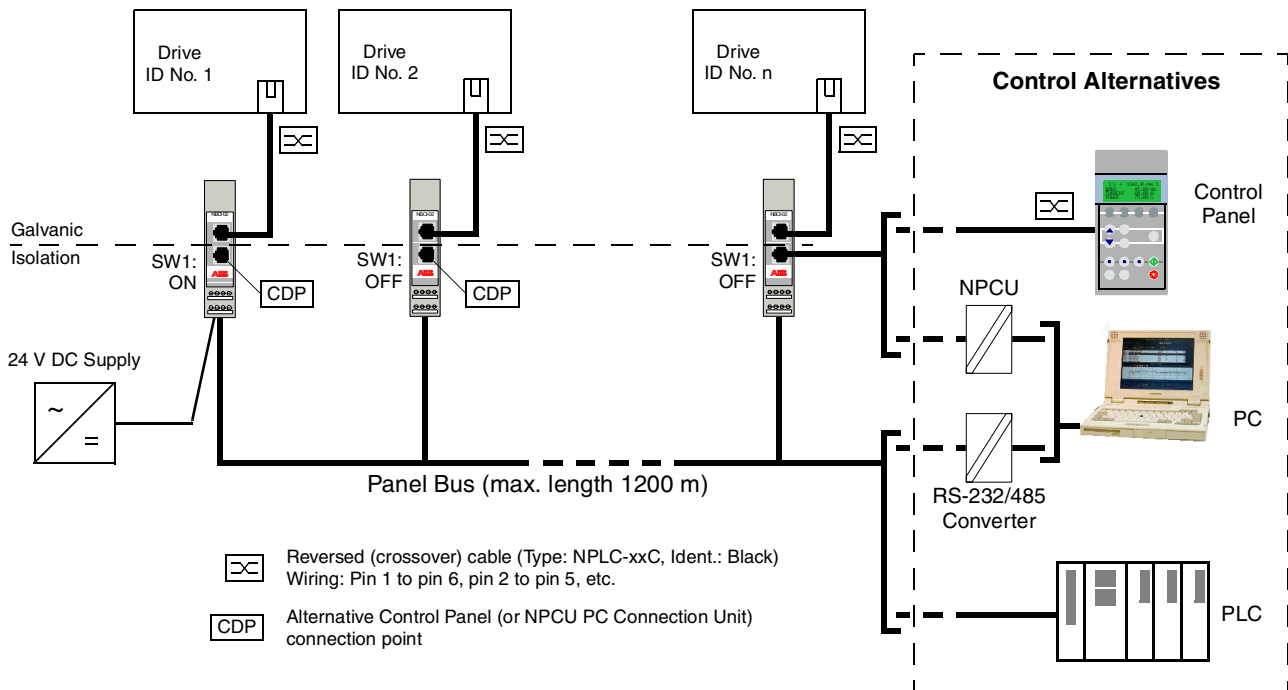
The NBCI-02 is used to connect a drive to a panel bus, which is controlled by a CDP 312 Control Panel or a Modbus controller (PLC or PC). PC connection usually requires an RS-232/485 converter, such as the NPCU-01 (see page 3-31).

The panel bus is a serial communication bus that uses the RS-485 physical interface. The panel bus employs the Modbus protocol at a transfer rate of 9600 bit/s (max.). Through the use of the panel bus, it is possible to

- install the Control Panel (or a PC with an RS-232/485 converter) at a distance of up to 1200 metres from the drive(s)
- control, supervise and program any drive on the panel bus at a time
- obtain a galvanically isolated connection between the drive and the panel bus.



The figure below gives an example of a panel bus configuration.

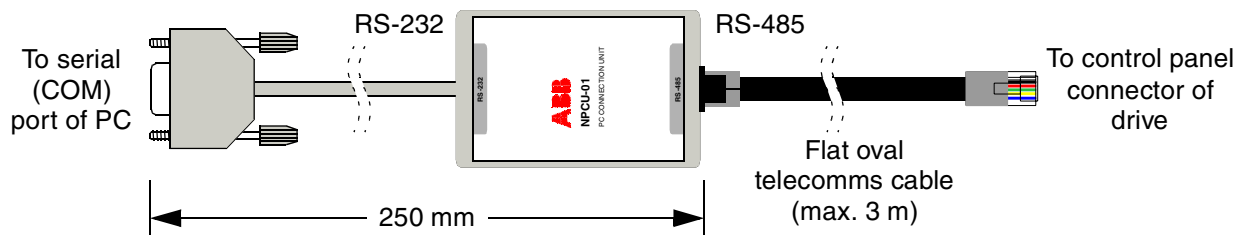


The NBCI-02 requires 24 V DC power (20 mA). All modules on the panel bus must be powered by an external supply in order to retain galvanic isolation between the panel bus and the drives.

**NPCU-01
PC Connection Unit**

The NPCU-01 PC Connection Unit is a galvanically-isolated RS-232/485 converter that enables the use of a PC – instead of the Control Panel – for controlling the drive.

The NPCU-01 is plugged into a serial port on the PC. The drive is connected to the NPCU-01 using the 3-metre (also the maximum length) flat oval telephone cable included. Locating the PC up to 1200 metres away from the drive is possible by constructing a panel bus using two NBCI Bus Interface Connection Modules. See text at [NBCI-02 Bus Connection Interface Module](#) above.



**Fieldbus Adapter
Modules Nxxx-0x**

There are several fieldbus adapter modules available for the ACx 600, including:

- NAFA-01 Advant Fieldbus AF100 Adapter Kit
- NBAA-01 Building Automation Adapter Module
- NCAN-02 CANopen Adapter Module
- NCSA-01 CS 31 Adapter Module
- NDNA-02 DeviceNet Adapter Module
- NIBA-01 InterBus-S Adapter Module
- NLON-01 LONWORKS® Adapter Module
- NMBA-01 Modbus Adapter Module
- NMBP-01 Modbus Plus Adapter Module
- NPBA-12 PROFIBUS Adapter Module.

The fieldbus cable connects to the terminal block(s) on the adapter module. The adapter communicates with the ACx 600 via a fast (4 Mbit/s) half duplex fibre optic link.

Note: All fieldbus adapter are not compatible with all application programs. Contact your ABB representative for further information.

I/O Options for Drive Units			
Module	Ordering Code	Housing	Weight Net (Gross) (kg)
NAIO-03 Analogue I/O Extension	64212389	Type 1	0.2 (0.4)
NDIO-02 Digital I/O Extension	58976059	Type 1	0.2 (0.4)
NTAC-02 Pulse Encoder Interface	58976008	Type 1	0.2 (0.4)
NBCI-02 Bus Connection Interface	64248979	Type 2	0.2 (0.4)
NPCU-01 PC Connection Unit	64060465	see picture at text	0.1 (0.3)
NAFA-01 (CI810) AF100 Adapter	58919403	170 × 84 × 122 mm	0.5 (0.7)
NBAA-01 Building Automation Adapter	64286773	Type 1	0.2 (0.4)
NCAN-02 CANopen Adapter	64286731	Type 2	0.2 (0.4)
NCSA-01 CS 31 Adapter	58920002	Type 1	0.2 (0.4)
NDNA-02 DeviceNet Adapter	64286765	Type 2	0.2 (0.4)
NIBA-01 InterBus-S Adapter	58919381	Type 1	0.2 (0.4)
NLON-01 LonWorks® Adapter	59025091	Type 2	0.2 (0.4)
NMBA-01 Modbus Adapter	58919390	Type 1	0.2 (0.4)
NMBP-01 Modbus Plus Adapter	58919446	Type 3	0.3 (0.6)
NPBA-12 PROFIBUS Adapter	64348221	Type 2	0.2 (0.4)

Man/Machine Interfaces

CDP 312 Control Panel The CDP 312 Control Panel is an man/machine interface for monitoring, adjusting parameters and controlling the drive unit. The CDP 312 has a multilingual alphanumeric LCD display of 4 × 20 characters.

Note: The cable is not included with the panel. It is included in the Panel Mounting Platform Kit (see page 3-35), and separately available as NPLC-03C (page 3-37).

CDP 312

Dimensions (H x W x D):
170 x 80 x 21 mm
Weight: 0.2 kg



Using the panel it is possible to

- enter start-up data into the drive unit
- control the drive unit with a reference signal and with Start, Stop and Direction commands
- display three drive actual values simultaneously
- display and adjust drive unit parameters
- display information on five most recent faults
- upload and download complete parameters settings from one drive unit to another, which simplifies the start-up procedure of several identical drive units.

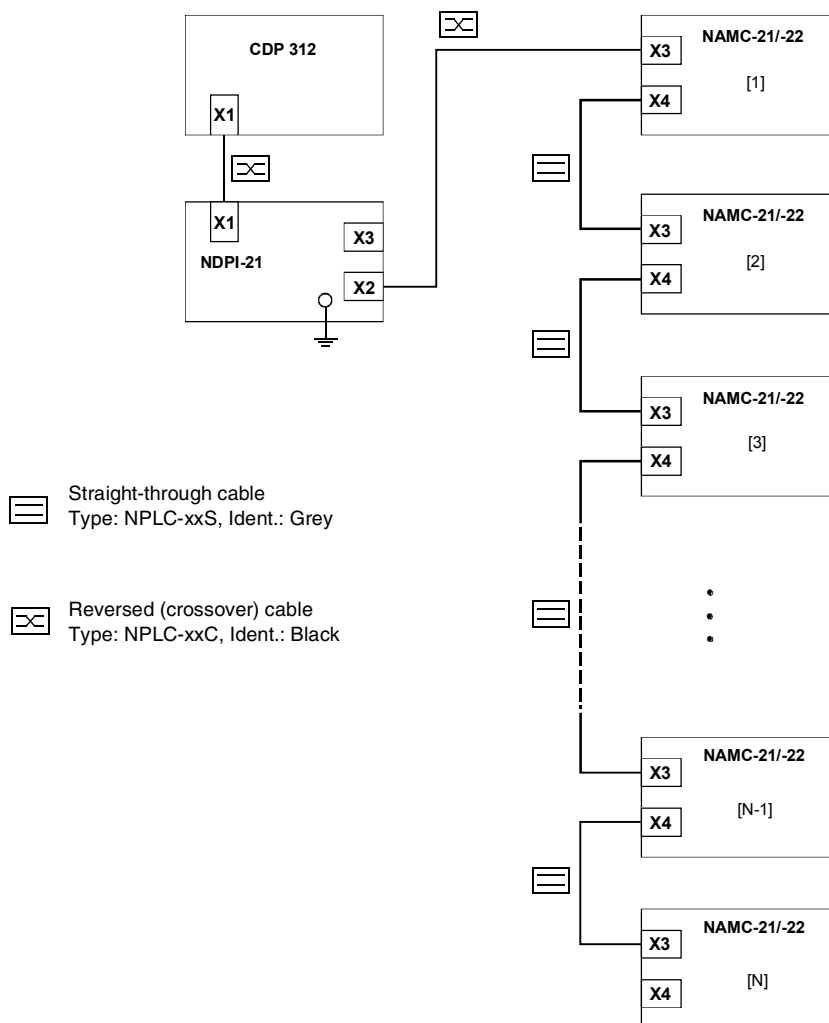
Control of Multiple Drive Units

One CDP 312 Control Panel can be used for controlling multiple drive units by chaining the NAMC-21/22 boards of several drive units as shown below. (The modular connectors on the NIOC board are not used for Control Panel connection; they are reserved for the Standard Modbus connection. See page 3-16.)

The Control Panel can be connected to the panel connector on the NAMC-21/22 board (X3) either directly or through the NDPI-21 connection board.

The maximum cable length between any two units on the link is 10 metres. In the presence of high level radiofrequency disturbance the length should be limited to 3 metres.

The maximum total length of the bus is 30 metres. The length can be extended up to 1200 metres by using NBCI-0x Bus Connection Interface Modules; see page 3-29 for more information.



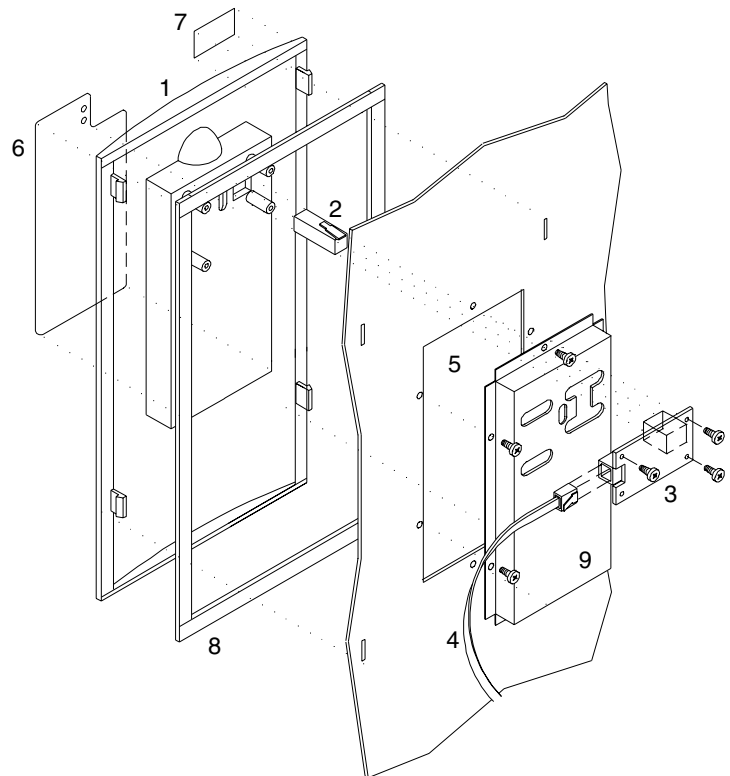
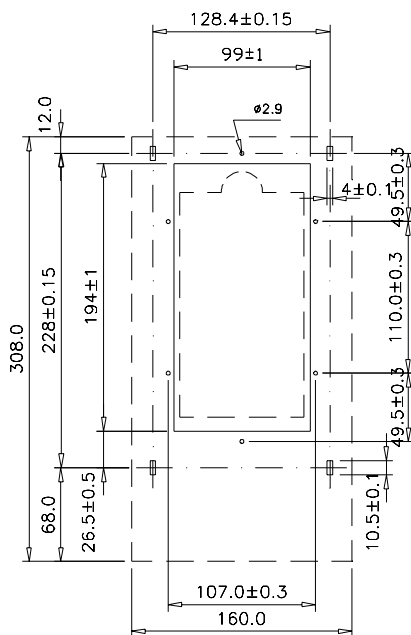
Panel Mounting Platform Kit

This kit contains the parts needed for the installation of a CDP 312 panel on a cabinet door, control desk, or other sheet metal base.

The panel is attached to the platform by inserting it into the recess. The enclosure class of the panel is IP54 when attached to the platform.

The parts included in the kit are the mounting platform (1), a modular connector (2), NDPI-21 connection board with fixing screws (3), gaskets for IP54 protection (8), an EMC shielding enclosure (9), a 3-metre flat oval telecommunications cable (4), and an earthing wire for an NLMD LED Monitoring Display (see separate entry on page 3-36).

- 1 Control Panel Mounting Platform
- 2 Connector
- 3 NDPI-21
- 4 Cable to drive unit (NDCU)
- 5 Opening in the cabinet door
- 6 Sticker
- 7 ABB label
- 8 IP54 gaskets
- 9 EMC enclosure



Mounting Platform

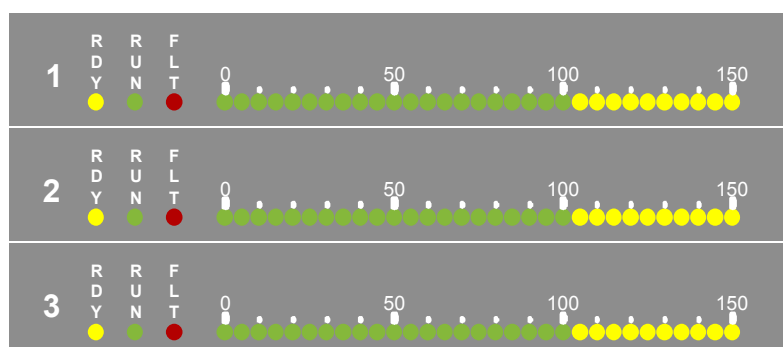
Dimensions (H x W x D):
320 x 193 x 47.5 mm
Protrusion: 22 mm

NLMD-01 LED Monitoring Display

The NLMD-01 LED Monitoring Display is a door-mountable unit for monitoring drives. It is available with one to three rows. Each row has three status indicators (Ready, Run, Fault) and an LED bar display with the scale of 0...150%. One row shows the status and a parameter-selectable actual value from one drive unit.

Note: The NLMD-01 is only supported by the System Application Program.

NLMD-01
(3-row type shown)



Man/Machine Interfaces	
Type and Description	Ordering Code
CDP 312 Control Panel	58975931
CDP 312 Mounting Platform Kit	64180088
NLMD-01-KIT-1 LED Monitoring Display (1 row)	61356185
NLMD-01-KIT-2 LED Monitoring Display (2 rows)	61356215
NLMD-01-KIT-3 LED Monitoring Display (3 rows)	61356231

Other Options

Prevention of Unexpected Start

The drive unit can be equipped with the Prevention of Unexpected Start option according to standards EN 292-1: 1991; EN 292-2: 1991; EN 954-1: 1996; EN 60204-1-1: 1992 + Corr. 1993; and EN 1037: 1995. The main component of the option is the NGPS (Gate Driver Power Supply) board, installed inside the inverter module. The wiring must be done using safety relays (not included) to comply with the standards.

The Prevention of Unexpected Start function makes it possible for the operator to prevent an inadvertent starting of the drive so that maintenance work on the machinery can be carried out. The function is implemented by disconnecting the control voltage to the power semiconductors of the inverter module, so that no AC voltage can be generated to rotate the motor. Note that the function does not disconnect the supply or control voltages from the drive, so work on the electrical parts of the system can only be carried out after disconnecting the drive system from the main supply.

Specify the option upon ordering if required.

For further information, see the wiring instructions in the *ACS 600 MultiDrive Modules Installation Manual*, or *Prevention of Unexpected Start* (under *User Documentation*) on the *ACS 600 MultiDrive Modules Engineering CD-ROM*.

NPLC-0xy Panel Link Cables

The NPLC series consists of screened telecommunications cables with crossover wiring (suffix **C**) or straight-through wiring (suffix **S**).



Panel Link Cables			
Type	Length (m)	Wiring	Example Application
NPLC-00C	0.5	Crossover (1 to 6, 2 to 5, etc.)	Control Panel connection
NPLC-02C	2		
NPLC-03C	3		
NPLC-00S	0.5	Straight-through (1 to 1, 2 to 2, etc.)	Linking of NIOC boards for common control
NPLC-01S	1		
NPLC-02S	2		

NLWC-xx
Fibre Optic Cables

Plastic fibre optic cables (POF) are available as sets of two cables.

Plastic Fibre Optic Cables (POF)		
Type	Length (m)	Ordering Code
NLWC-02	2	58988821
NLWC-03	3	58948233
NLWC-05	5	58948250
NLWC-07	7	58948268
NLWC-10	10	58948276

NDBU-xx
DDCS Branching Units

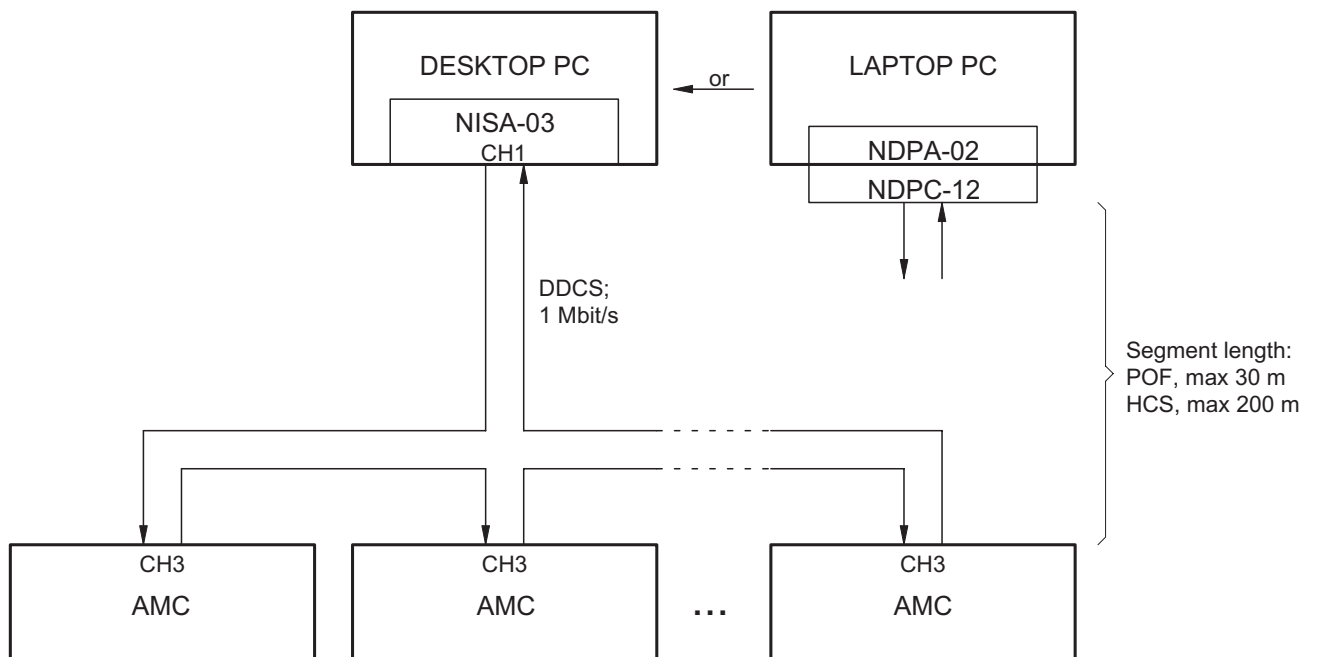
Normally, DDCS-protocol fibre optic connections have a ring topology. The ring topology is more vulnerable to communication failures than the star topology; for example, if DriveWindow is used to control several drive units, the failure or power cut of one drive control unit stops the communication to all drives. Likewise, one drive unit cannot be disconnected without disrupting the entire system.

The NDBU branching units provide a star topology for optical fibre connections. Branching units can also be chained (the CH0 channel of the master is connected to the MSTR channel of the slave). See the diagrams on the following pages for connection examples, and Chapter 5 for information on DriveWare PC tools.

Optical (DDCS) Branching Units							
Type	Optical Component Types (MBd)			Transmission Speed (Mbit/s)	Protocol	Data Routing Mode	Ordering Code
	MSTR	CH0	CH1...8				
NDBU-85	10	10	5	1, 2 or 4	DDCS	Master to Slave only	63985261
NDBU-95	10	10	10	1, 2, 4 or 8	DDCS or DriveBus	DDCS: Master to Slave only DriveBus: Also Slave to Slave	63985252

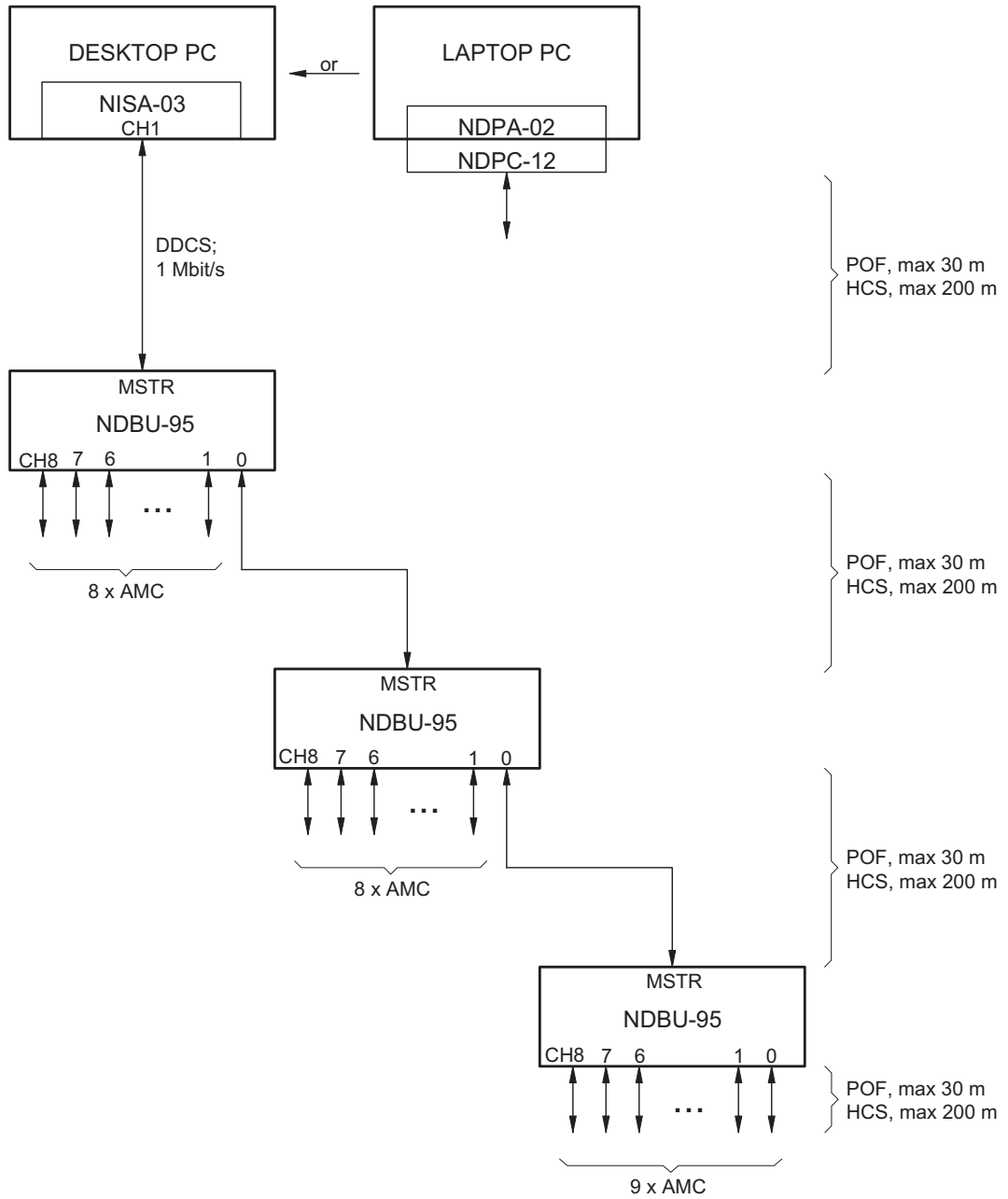
DDCS Branching
Examples

OPTICAL RING



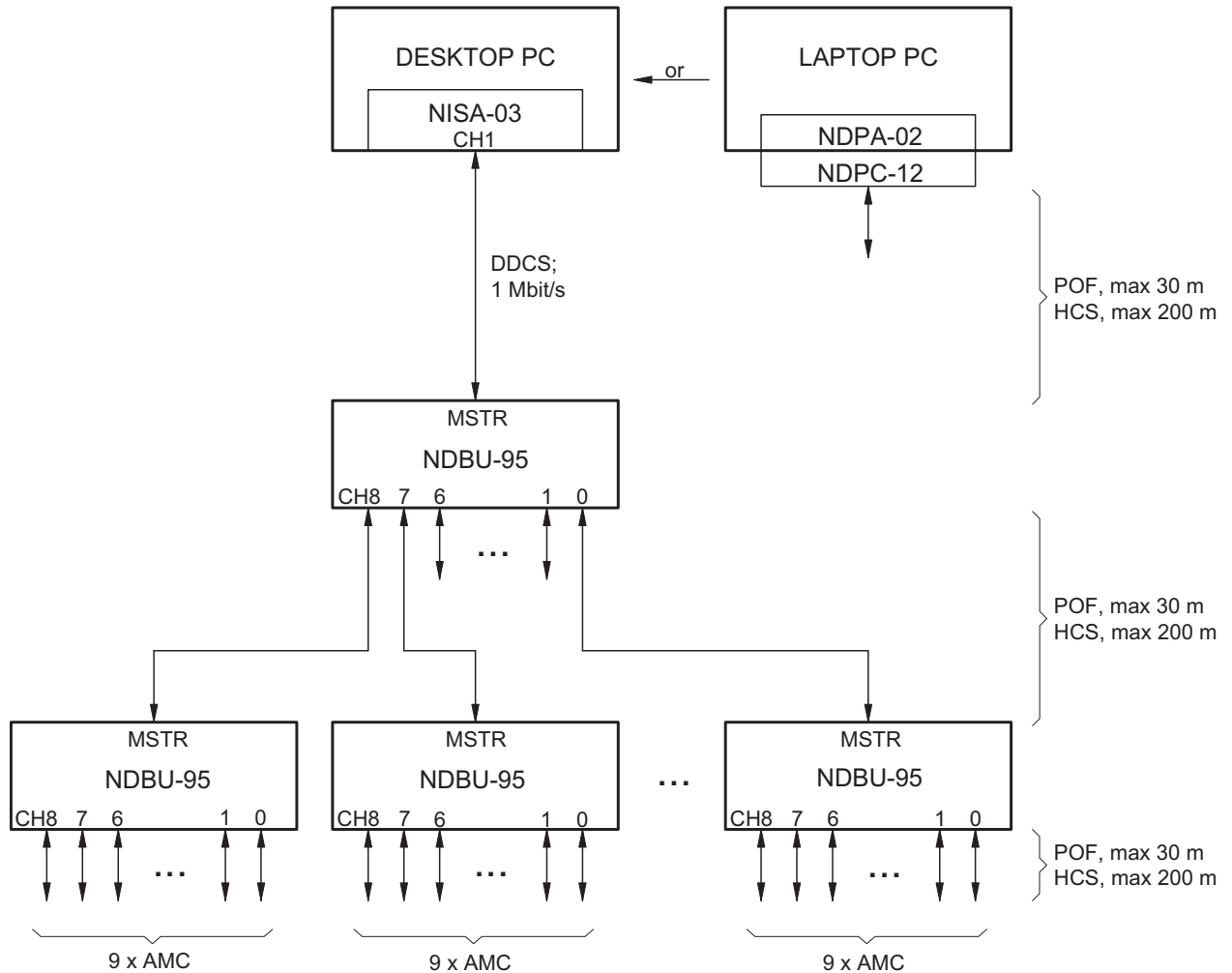
- AMC = NAMC-11 + NDCO-01/-02 (AMC 1)
or NAMC-51 + NDCO-01/-02 (AMC 5)
or NAMC-21/-22 (AMC 2)
- NDPA-02 = DDCS / PC Card Adapter
- NDPC-12 = DDCS / PC Card Cable
- NISA-03 = DDCS Interface for ISA Bus
- HCS = Hard Clad Silica Fibre
- POF = Plastic Optical Fibre

POINT - TO - POINT



- AMC = NAMC-11 + NDCO-01/-02 (AMC 1)
or NAMC-51 + NDCO-01/-02 (AMC 5)
or NAMC-21/-22 (AMC 2)
- NDBU-95 = DDCS Branching Unit, 9 Ch
- NDPA-02 = DDCS / PC Card Adapter
- NDPC-12 = DDCS / PC Card Cable
- NISA-03 = DDCS Interface for ISA Bus
- HCS = Hard Clad Silica Fibre
- POF = Plastic Optical Fibre

POINT - TO - POINT



- AMC = NAMC-11 + NDCCO-01/-02 (AMC 1)
 or NAMC-51 + NDCCO-01/-02 (AMC 5)
 or NAMC-21/-22 (AMC 2)
- NDBU-95 = DDCCS Branching Unit, 9 Ch
- NDPA-02 = DDCCS / PC Card Adapter
- NDPC-12 = DDCCS / PC Card Cable
- NISA-03 = DDCCS Interface for ISA Bus
- HCS = Hard Clad Silica Fibre
- POF = Plastic Optical Fibre

Chapter 4 – Dynamic Braking Units

Resistor Braking

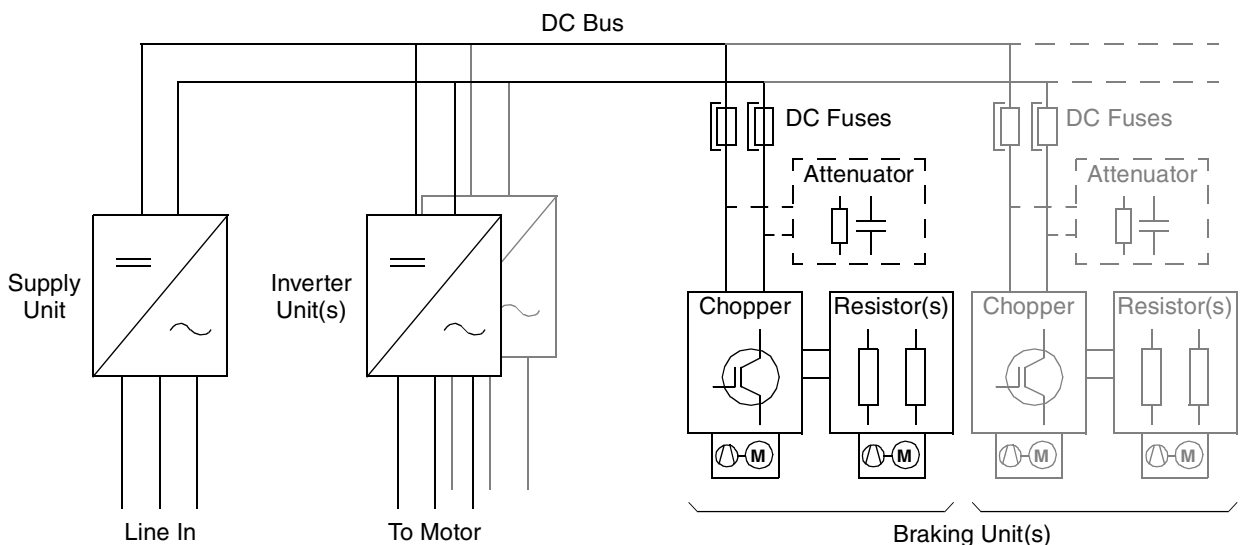
In drive systems without a regenerative supply unit, the power generated by a decelerating motor has to be conducted to a braking resistor in order to prevent the excessive rise of the DC bus voltage. In resistor braking, a braking chopper monitors the DC bus voltage. Whenever the voltage rises above a defined limit, the chopper connects a braking resistor to the DC bus. After the voltage has dropped, the chopper disconnects the resistor.

The figure below shows a drive system with a braking unit. In addition to the chopper and resistor(s), the braking unit contains DC fuses to protect the chopper and the braking circuit cables in a cable short-circuit situation. If all inverter modules are equipped with a switch fuse, an attenuator must be installed in order to suppress DC bus voltage spikes at the input of the chopper.

For high braking powers, several braking units can be connected in parallel. (Note that resistors cannot be shared; each chopper must have an individual resistor.) With multiple braking units, one chopper acts as the master with which the other choppers are synchronised.

A typical braking unit consists of:

- **DC fuses** for protection of the braking circuit.
- **Attenuator** (optional) for suppressing voltage spikes at chopper input. Must be fitted if it is possible to disconnect all inverter units from the DC bus with the supply unit on.
- **Braking chopper** and **cooling fan**.
- **Braking resistor(s)** and **cooling fan(s)**.



DC Fuses

DC Fuses for Braking Units				
Chopper Type	Quantity	Ordering Code	Type	Data
NBRA-658	2 per chopper	10028183	170M 5142	400 A, 1000-1250 V, UR
NBRA-659 NBRA-669	2 per chopper	10028191	170M 5146	630A, 1000-1250 V, UR

Fuse Base for Braking Unit DC Fuses			
Qty	Ordering Code	Type	Data
1 per fuse	10028205	170H 3005	630 A, 1400 V

Attenuator

Attenuator for Braking Choppers		
Quantity	Ordering Code	Type
1 per chopper	64019236	NRCB-01

Braking Choppers

The ACS 600 MultiDrive Modules product line employs the NBRA-658/659/669 braking choppers. The NBRA-65x types are intended for 400 and 500 V drives; the NBRA-669 is used with 690 V AC drives. The choppers have a jumper for voltage setting.

The braking choppers are optionally available with a conformal-coated control board. These choppers have a type designation with the suffix **C** (e.g. **NBRA-659C**).

For dimensional drawings of the choppers, see Appendix A.

Note: All loadability values are valid for nominal voltage, recommended resistance, and assumed DC bus capacitance.

Braking Choppers															
U_N (V)	Ordering Code, with		Type	P_{brmax} (kW)	P_{cont} (kW)	I_{max} (A)	I_{rms} (A)	R (ohm)	C (mF)	Duty Cycle (10/60 s)		Duty Cycle (1/5 min)		U_{br_on} (V)	U_{br_off} (V)
	Non-coated Boards	Coated Boards								P_{br} (kW)	I_{rms} (A)	P_{br} (kW)	I_{rms} (A)		
400	58914886	58974676	NBRA-658	230	70	384	109	1.7	11.1	230	355	230	355	674	660
	58915009	58972720	NBRA-659	353	96	545	149	1.2	15.5	353	545	303	468		
500	58914886	58974676	NBRA-658	268	81	380	101	2.15	13.2	268	331	268	331	811	795
	58915009	58972720	NBRA-659	403	109	571	136	1.43	18.5	403	498	317	391		
690	58915009	58972720	NBRA-669	404	119	414	107	2.72	20.1	404	361	298	267	1120	1096

U_N = Nominal voltage

P_{brmax} = Maximum short-term (1 min every 10 mins) braking power

P_{cont} = Maximum continuous braking power

I_{max} = Maximum peak current

I_{rms} = Corresponding RMS current

R = Recommended resistance

C = Assumed DC bus capacitance (including supply and inverter modules) per chopper. If actual DC bus capacitance (per chopper) is lower than this value, see derating instructions on *ACS 600 MultiDrive Modules Engineering CD-ROM*, or contact an ABB representative.

P_{br} = Braking power for the specified duty cycle

U_{br_on} = DC bus voltage at which chopper starts conducting

U_{br_off} = DC bus voltage at which chopper stops conducting

Cooling Fans for Braking Choppers

Each braking chopper requires a cooling fan, which is to be supplied from the auxiliary voltage circuit. The fan is to be fastened to a mounting plate below the chopper; see the *Installation Manual* for details.

Cooling Fan Kit for Braking Choppers			
Auxiliary Voltage (V AC)	Qty	Ordering Code	Connection Cable Length
230	1 per chopper	64114158	1.5 m
115	1 per chopper	64114191	

Braking Resistors The braking resistors listed below are available in the ACS 600 MultiDrive Modules product line. The resistors are built in an IP00 metal frame. A dimensional diagram is included in Appendix A.

Braking Resistors					
Type	U_N (V)	R (ohm)	E_R (kJ)	P_{Rcont} (kW)	Ordering Code
SAFUR125F500	500	4.0	3600	9.0	57446951
SAFUR210F575	575	3.4	4200	10.5	57446994
SAFUR200F500	500	2.7	5400	13.5	57446960
SAFUR180F460	460	2.4	6000	15.0	57446935

Cooling Fans for Braking Resistors One cooling fan is sufficient for two of the above resistors when they are installed side by side. The fan is to be supplied from the auxiliary voltage circuit. The fan is to be installed below the resistors using a mounting plate; see the *Installation Manual* for details.

Cooling Fan Kit for 2 Braking Resistors			
Auxiliary Voltage (V AC)	Quantity	Ordering Code	Connection Cable Length
230	1 per 2 resistors	64114336	2.1 m
115	1 per 2 resistors	64114344	

Chopper/Resistor Selection

The suitable chopper/resistor combination can be determined on the basis of the required braking power as shown in section [Calculating the Maximum Braking Power](#) later in this chapter. The following table recommends chopper/resistor combinations for different braking powers.

Note: All loadability values are valid for nominal voltage, recommended resistance, and assumed DC bus capacitance. Derating instructions follow.

U_N	Chopper(s)	Resistors	R (ohm)	P_{brmax} (kW)	P_{cont} (kW)	I_{max} (A)	Duty Cycle (10/60 s)		Duty Cycle (1/5 min)	
							P_{br} (kW)	I_{rms} (A)	P_{br} (kW)	I_{rms} (A)
400 V	NBRA-658	2 × SAFUR210F575	1.7	230	42	384	224	345	130	200
	NBRA-659	2 × SAFUR180F460	1.2	353	54	545	287	444	167	257
	2 × NBRA-659	2 × (2 × SAFUR180F460)	1.2	706	108	545	575	444	333	257
	3 × NBRA-659	3 × (2 × SAFUR180F460)	1.2	1058	162	545	862	444	500	257
	4 × NBRA-659	4 × (2 × SAFUR180F460)	1.2	1411	216	545	1150	444	667	257
	5 × NBRA-659	5 × (2 × SAFUR180F460)	1.2	1764	270	545	1437	444	833	257
	6 × NBRA-659	6 × (2 × SAFUR180F460)	1.2	2117	324	545	1724	444	1000	257
500 V	NBRA-658	2 × SAFUR125F500	2.0	268	36	408	192	237	111	137
	NBRA-659	2 × SAFUR200F500	1.35	403	54	605	287	355	167	206
	2 × NBRA-659	2 × (2 × SAFUR200F500)	1.35	806	108	605	575	355	333	206
	3 × NBRA-659	3 × (2 × SAFUR200F500)	1.35	1208	162	605	862	355	500	206
	4 × NBRA-659	4 × (2 × SAFUR200F500)	1.35	1611	216	605	1150	355	667	206
	5 × NBRA-659	5 × (2 × SAFUR200F500)	1.35	2014	270	605	1437	355	833	206
	6 × NBRA-659	6 × (2 × SAFUR200F500)	1.35	2417	324	605	1724	355	1000	206
690 V	NBRA-669	2 × SAFUR200F500	1.35	404	54	835	287	355	167	206
	2 × NBRA-669	2 × (2 × SAFUR200F500)	1.35	807	108	835	287	355	333	206
	3 × NBRA-669	3 × (2 × SAFUR200F500)	1.35	1211	162	835	575	355	500	206
	4 × NBRA-669	4 × (2 × SAFUR200F500)	1.35	1615	216	835	862	355	667	206
	5 × NBRA-669	5 × (2 × SAFUR200F500)	1.35	2019	270	835	1150	355	833	206
	6 × NBRA-669	6 × (2 × SAFUR200F500)	1.35	2422	324	835	1724	355	2000	206

U_N = Nominal voltage

R = Resistance of specified resistors (per chopper)

P_{brmax} = Maximum short-term (1 min every 10 mins) braking power

P_{cont} = Maximum continuous braking power

I_{max} = Maximum peak current (per chopper)

P_{br} = Braking power for the specified duty cycle

I_{rms} = Corresponding RMS current (per chopper)

Calculating the Maximum Braking Power

The Maximum Braking Power (P_{brmax}) for each braking chopper is given in the table above. The rated value is specified for a reference braking cycle (ten minute braking cycle: one minute braking, nine minutes at rest). If the actual braking cycle does not correspond to the reference cycle, the maximum allowed braking power must be calculated.

1. Braking energy transferred during any ten minute period must be less than or equal to the energy transferred during the reference braking cycle.

2. The braking power must not exceed the rated maximum value P_{brmax} .

$$1. \quad n \cdot P_{br} \cdot t_{br} \leq P_{brmax} \cdot 60 \text{ s}$$

$$2. \quad P_{br} \leq P_{brmax}$$

n = Number of braking pulses during a ten minute period

P_{br} = Maximum allowed braking power (kW).

t_{br} = Braking time (s)

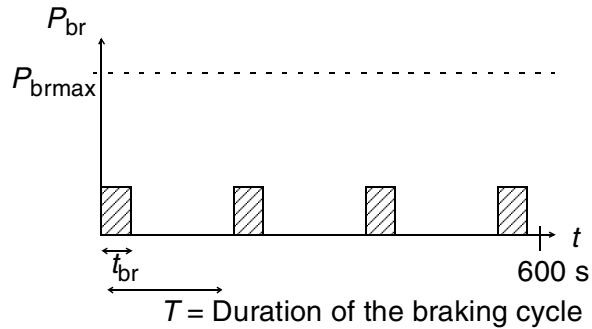
P_{brmax} = Maximum Braking Power for a reference cycle (kW)

Example 1 Duration of a braking cycle is 30 minutes. The braking time is 15 minutes.

Result: If the braking time exceeds ten minutes the braking is considered continuous. The allowed continuous braking power is ten percent of the Maximum Braking Power (P_{brmax}).

Example 2 Duration of a braking cycle is three minutes. The braking time is 40 seconds.

1.
$$P_{br} \leq \frac{P_{brmax} \cdot 60 \text{ s}}{4 \cdot 40 \text{ s}} = 0.375 \cdot P_{brmax}$$

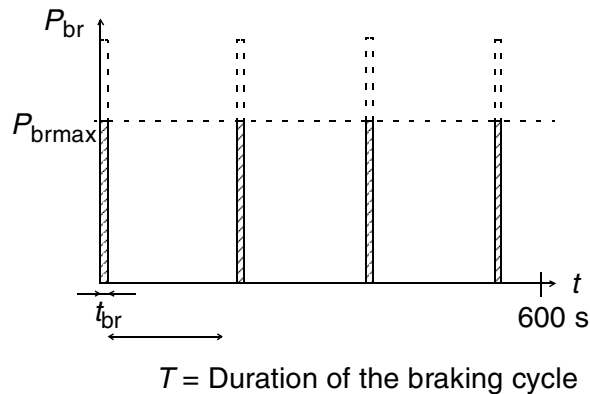


2. $P_{br} < P_{brmax}$ O.K.

Result: The maximum allowed braking power for the cycle is 37 % of the rated value given for the reference cycle.

Example 3 Duration of a braking cycle is three minutes. The braking time is 10 seconds.

1.
$$P_{br} \leq \frac{P_{brmax} \cdot 60 \text{ s}}{4 \cdot 10 \text{ s}} = 1.5 \cdot P_{brmax}$$



2. $P_{br} > P_{brmax}$ Not allowed.

Result: The maximum allowed braking power for the cycle is equal to the Maximum Braking Power (P_{brmax}) given for the reference cycle.

Chapter 5 – DriveWare

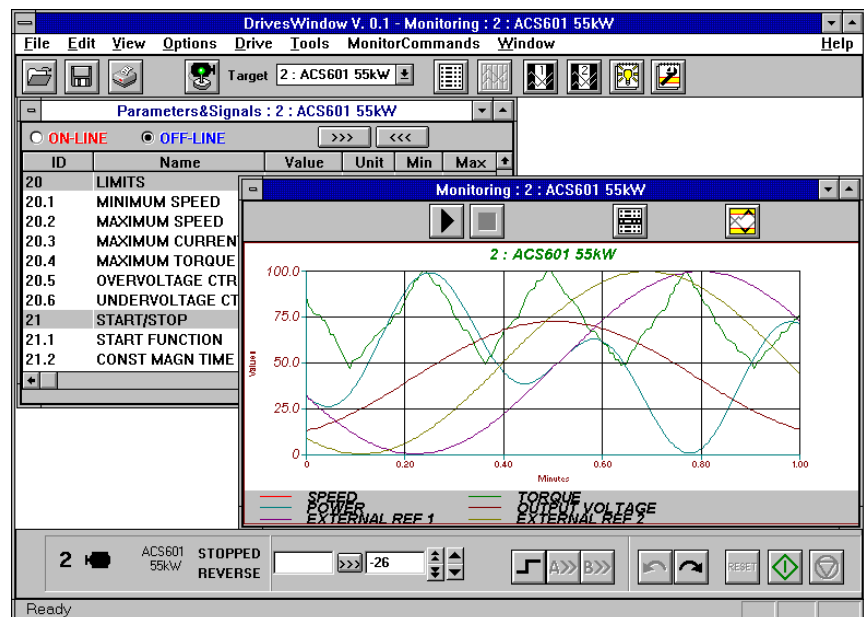
DriveWare PC Tools

The *DriveWare* family of PC tools includes Windows applications for dimensioning, and on-line commissioning, control and maintenance of ACx 600 drives.

Note: The on-line tools connect to Channel CH3 on the NAMC board of the drive. If the drive is equipped with an NAMC-11 or NAMC-51 control board, an NDCO board is also required. See page 3-10.

DriveWindow

DriveWindow is designed for on-line commissioning and maintenance. It is possible to adjust the parameters, read the actual values and control the drive with *DriveWindow* instead of the Control Panel. It is also possible to follow trends, draw graphs and load custom-made application software to the drive.



DriveSize

DriveSize is designed for dimensioning of motors (ABB or customer-specified AC motors), drives and transformers in a drive system. *DriveSize* comes with *MotSize*, a dimensioning tool for direct-on-line motors.

DriveLink

DriveLink is an application for connecting ABB drives with PC-based monitoring systems. *DriveLink* is compatible with all Windows applications that support DDE (Dynamic Data Exchange), such as WonderWare Intouch®, Genesis®, Excel®, Visual Basic®, *DriveSupport* and *Adva Command*®.

DriveWare PC Tools		
Application	Media	Ordering Code
DriveWindow – incl. PCMCIA (Laptop) connection kit*	CD	61475141
DriveWindow – incl. ISA (Desktop) connection kit**	CD	61476431
DriveWindow – media only	CD	61475133
DriveSize	CD	61403779
DriveLink – incl. PCMCIA (Laptop) connection kit*	3.5" FD	61408967
DriveLink – incl. ISA (Desktop) connection kit**	3.5" FD	61408975

*PCMCIA/DDCS Adapter (with 5 MBd and 10 MBd optical components) and a pair of fibre optic cables (length: 10 m)

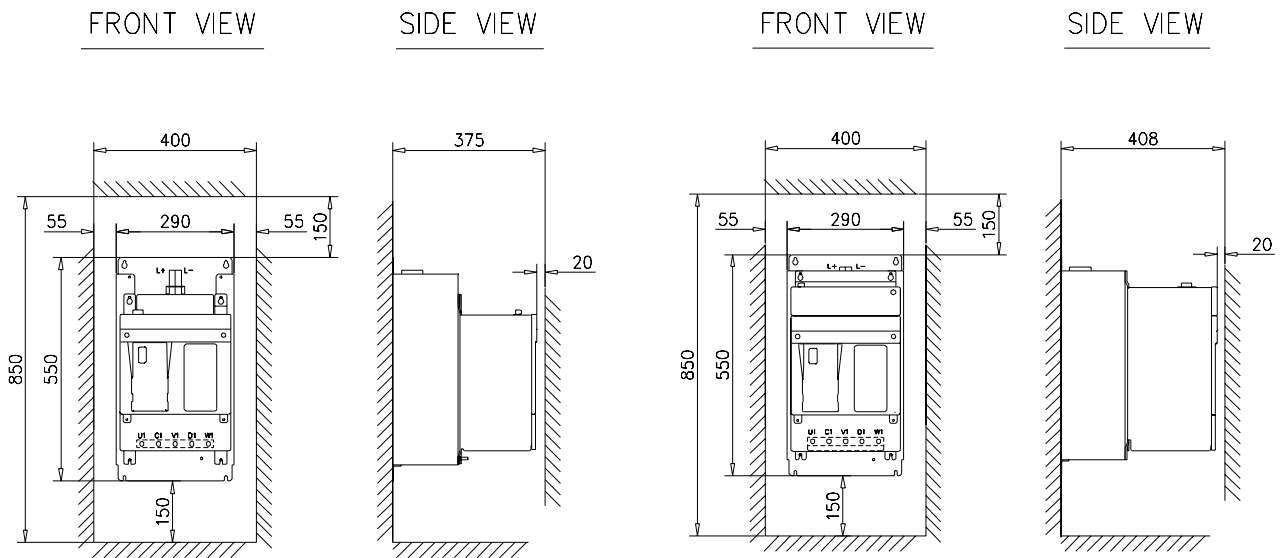
**ISA/DDCS Adapter (with 5 MBd and 10 MBd optical components) and a pair of fibre optic cables (length: 10 m)

Appendix A – Dimensional Drawings

This Appendix contains the dimensional drawings for the ACS 600 MultiDrive Modules components.

Diode and Thyristor Supply Modules

Frame B1



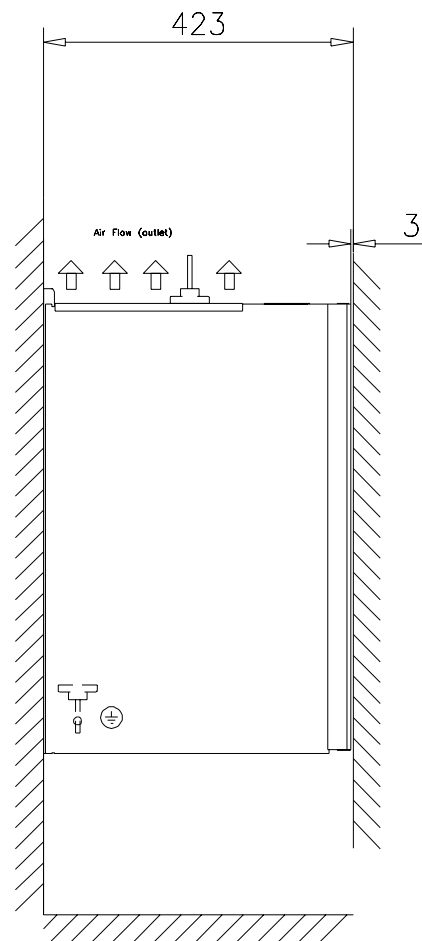
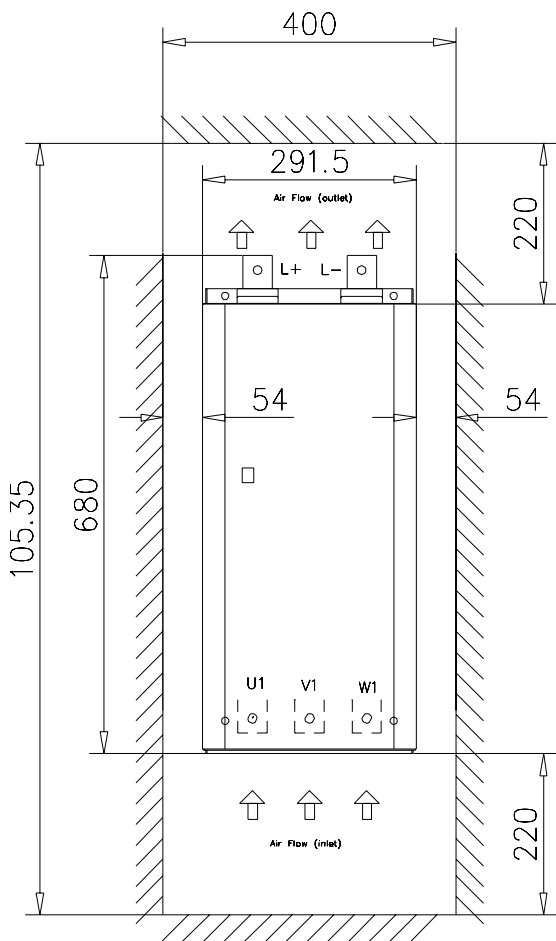
ACN 6x4-0016 to -0050
Weight: 36 kg

ACN 6x4-0090
Weight: 36 kg

Frame B2

FRONT VIEW

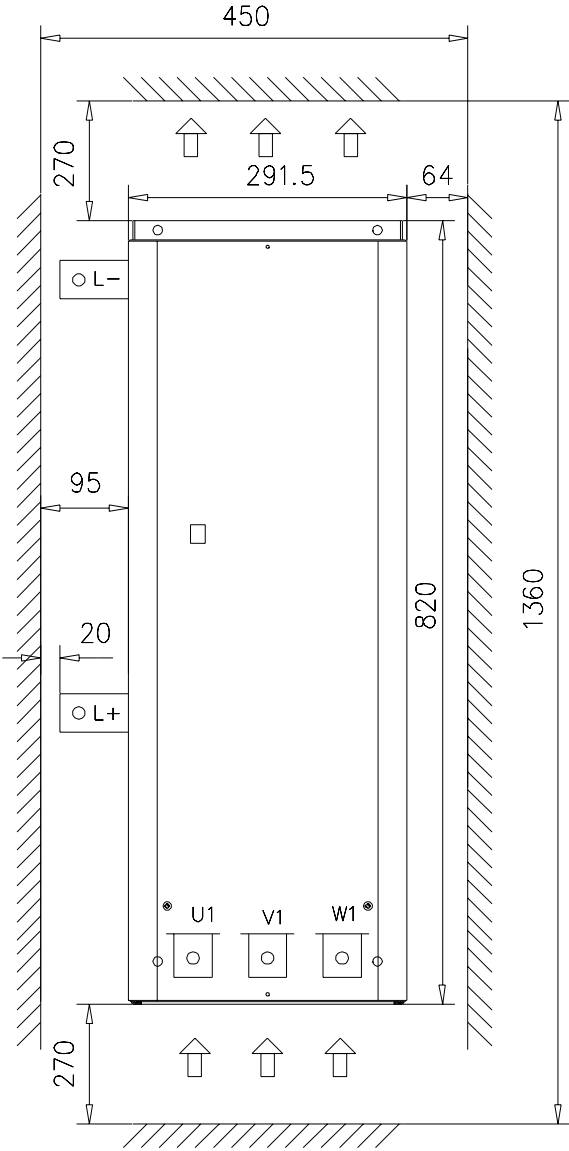
SIDE VIEW LEFT



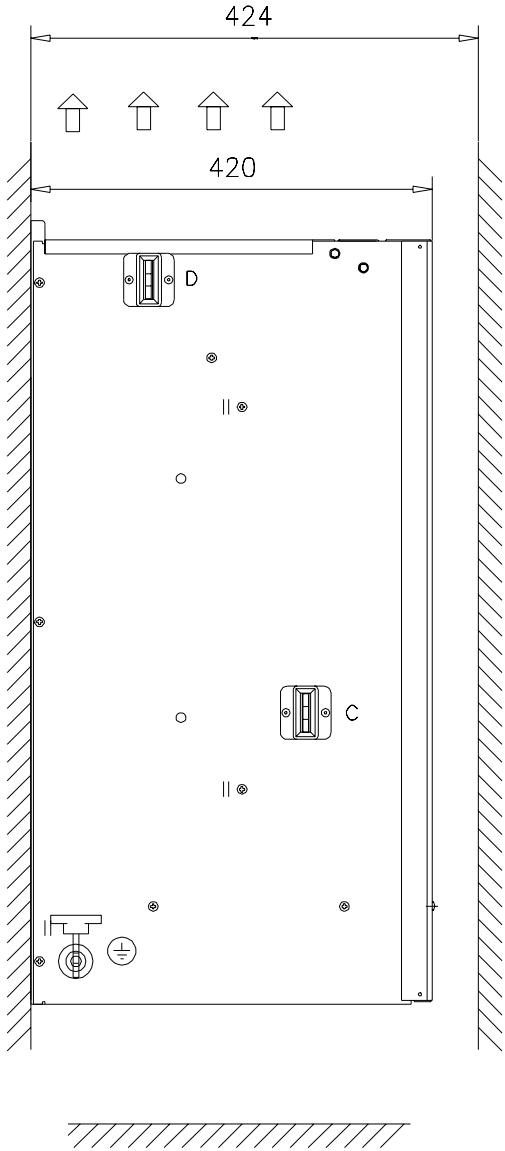
FRAME SIZE B2 (SUPPLY MODULE)
WEIGHT 65 kg

Frame B3

FRONT VIEW



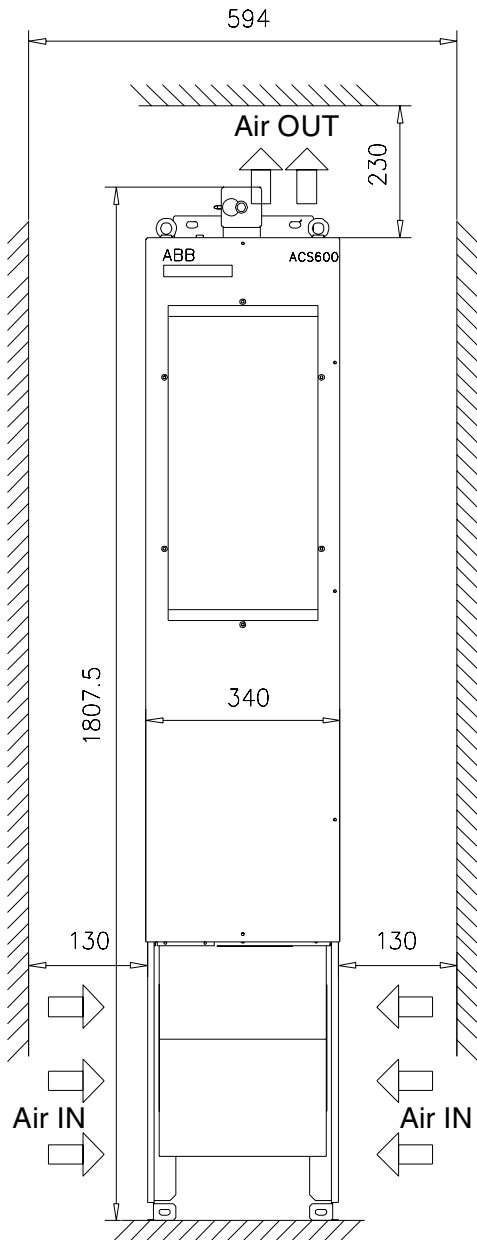
SIDE VIEW



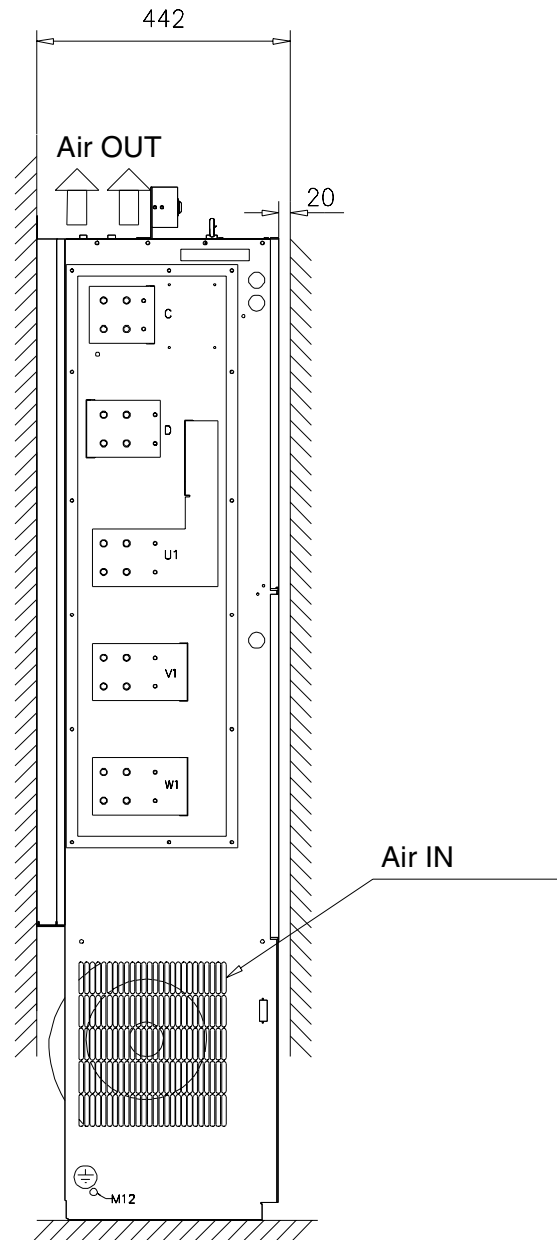
FRAME SIZE B3 (SUPPLY MODULE)
WEIGHT 90kg

Frame B4

FRONT VIEW



SIDE VIEW LEFT



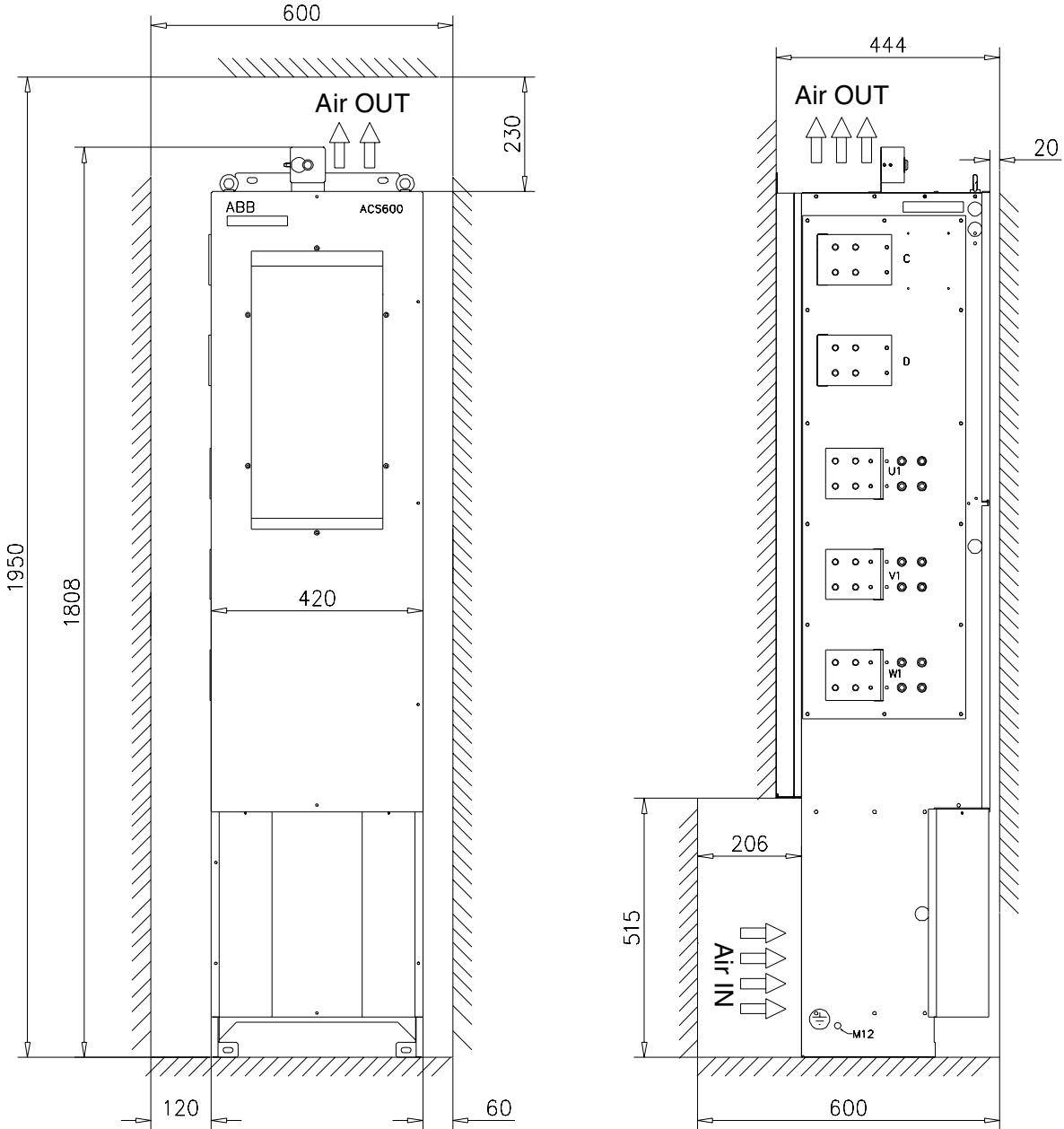
FRAME SIZE B4 (SUPPLY MODULE)

Weight 110 kg

Frame B5

FRONT VIEW

SIDE VIEW LEFT

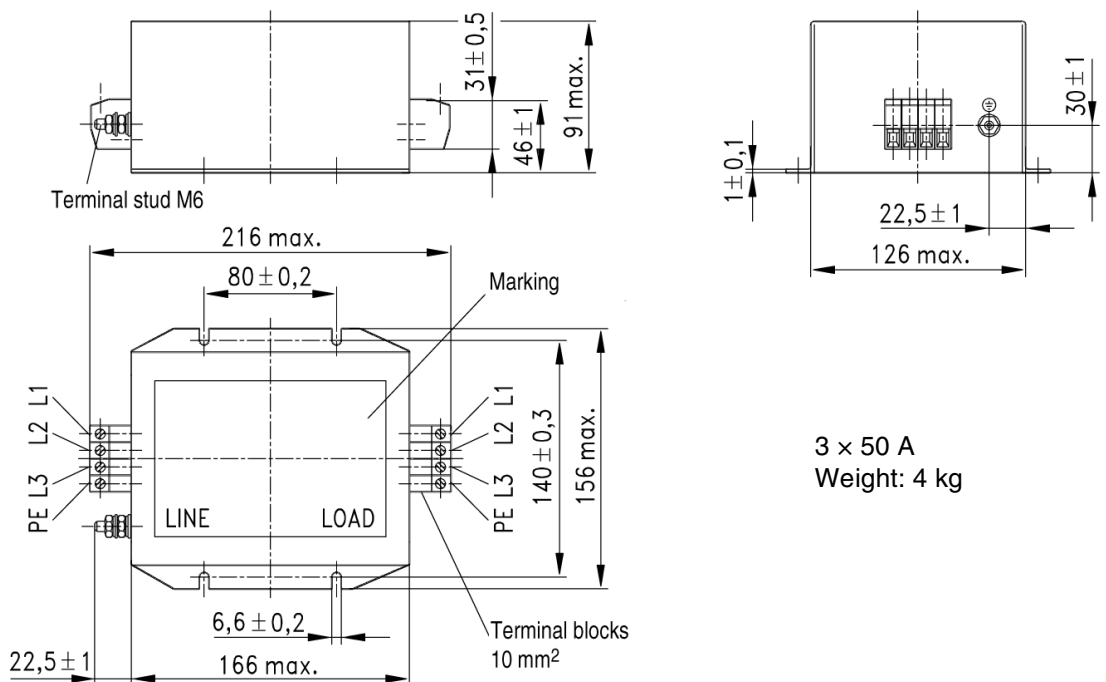


FRAME SIZE B5 (SUPPLY MODULE)

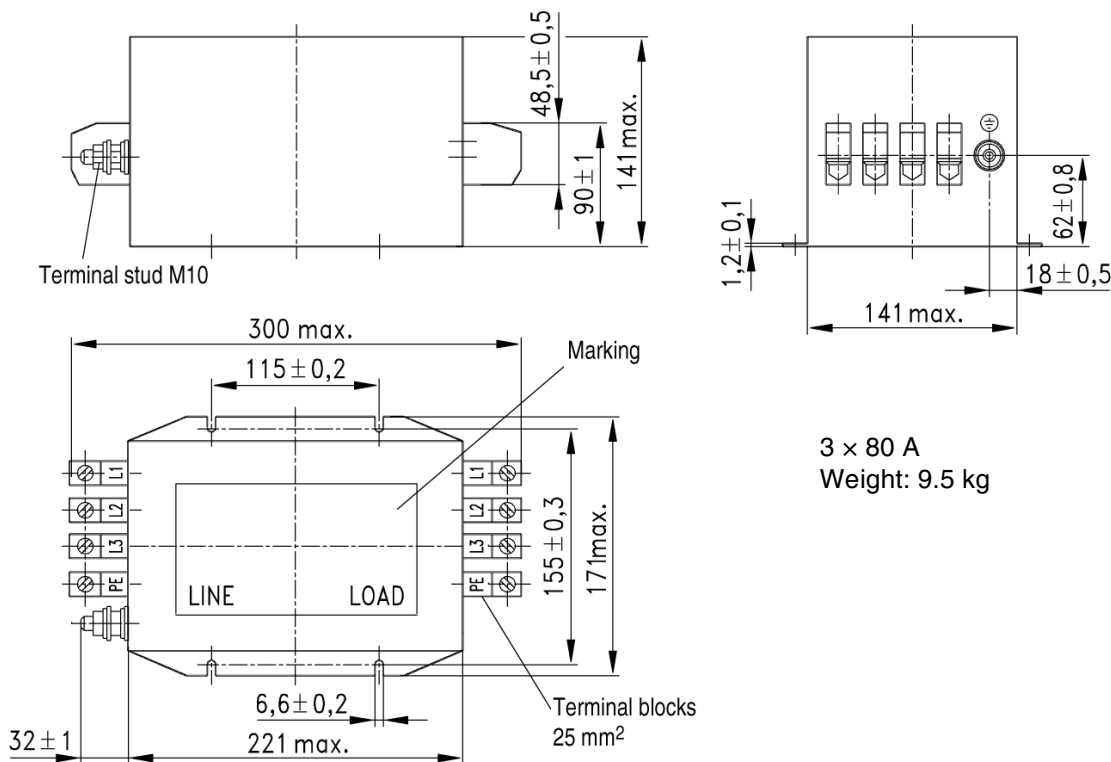
Weight 150 kg

Line (RFI) Filters

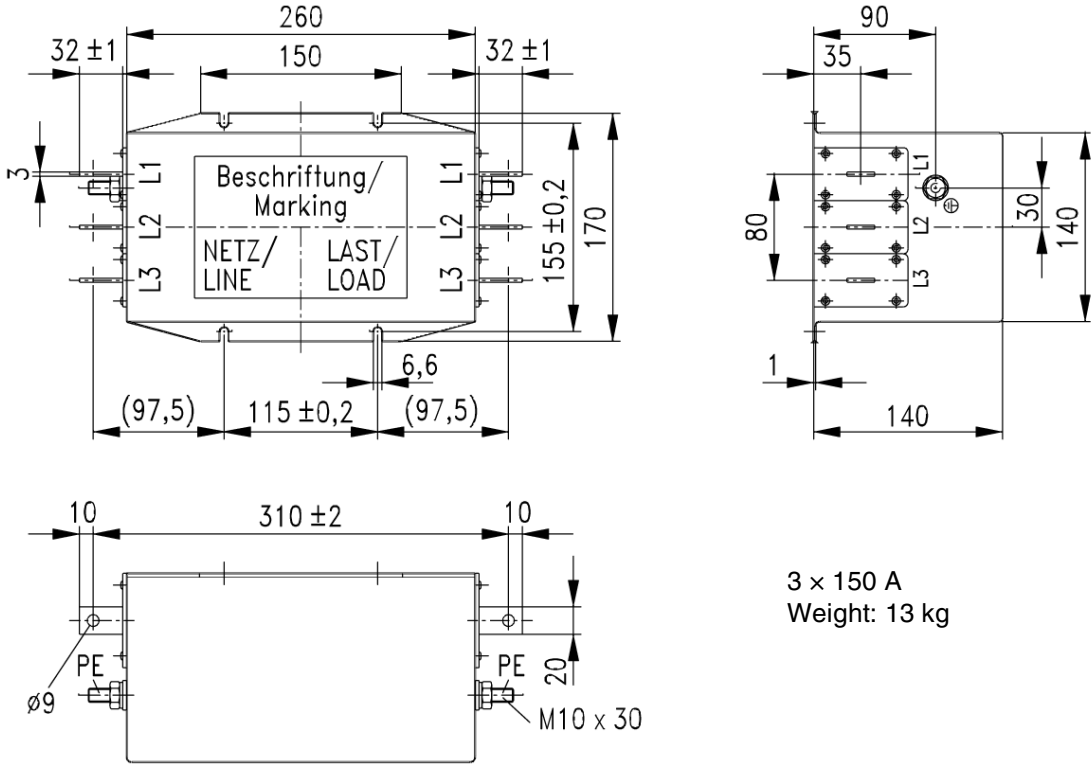
B84143-A50-R37



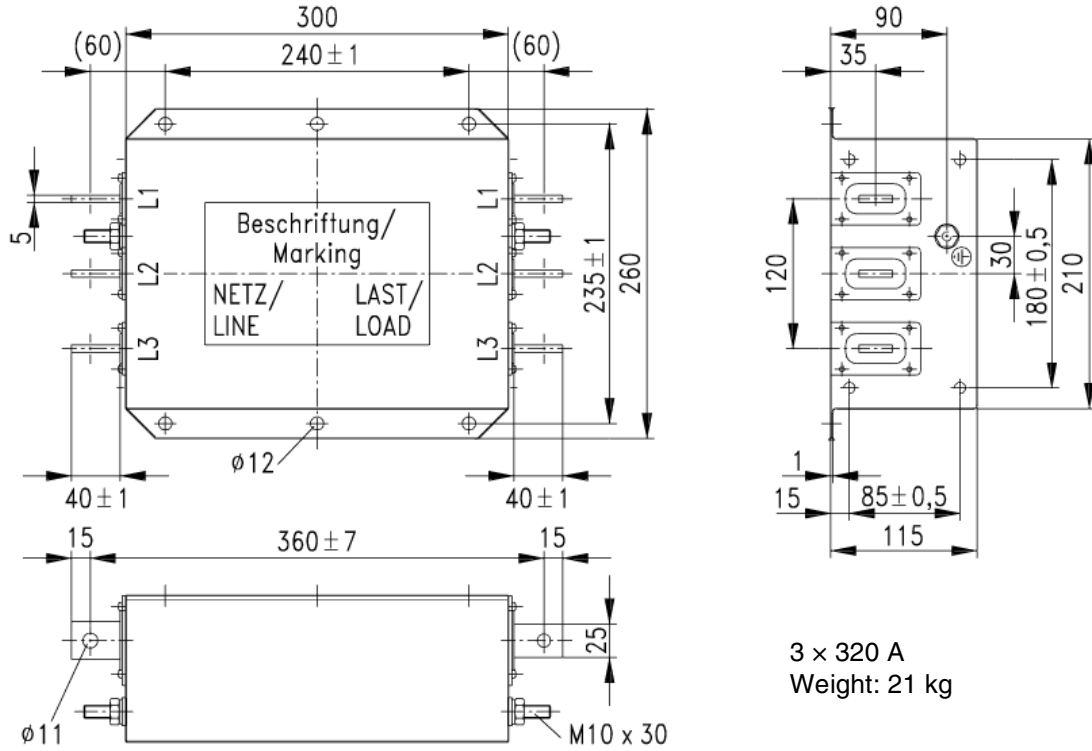
B84143-A80-R37



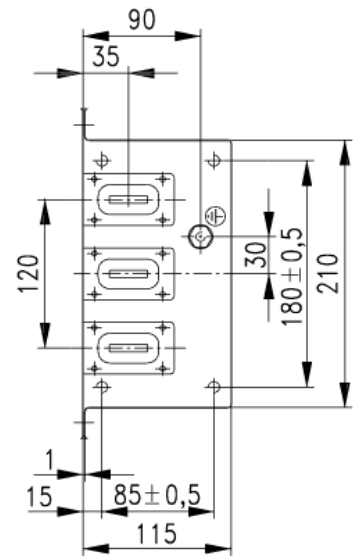
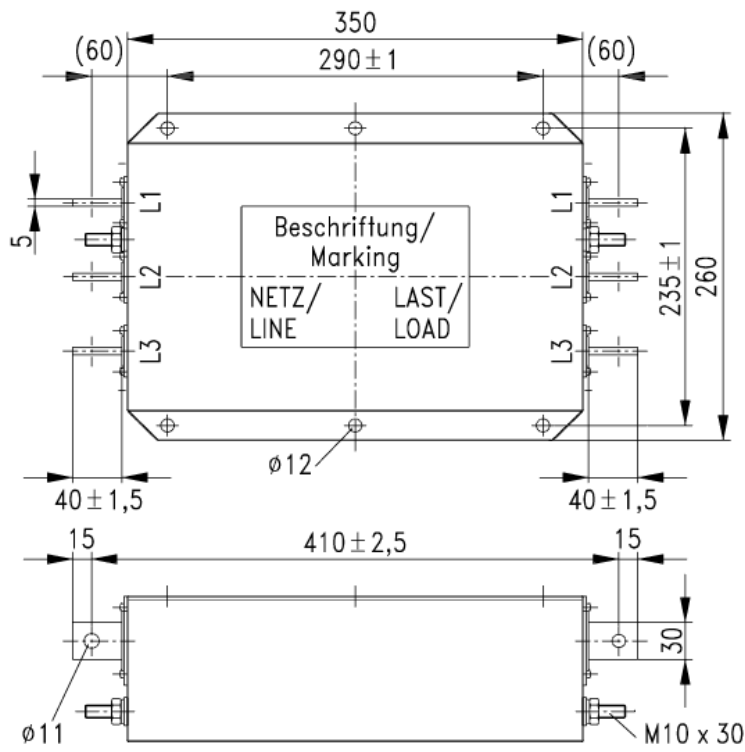
B84143-B150-S21



B84143-B320-S21

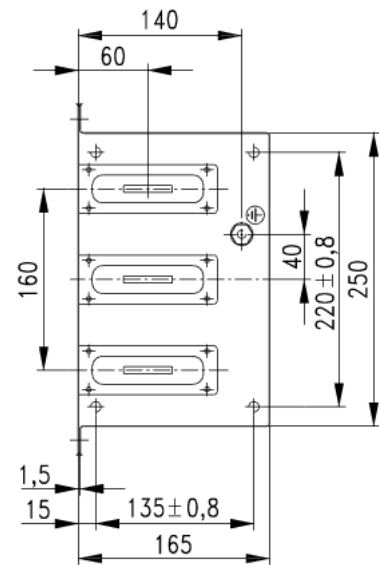
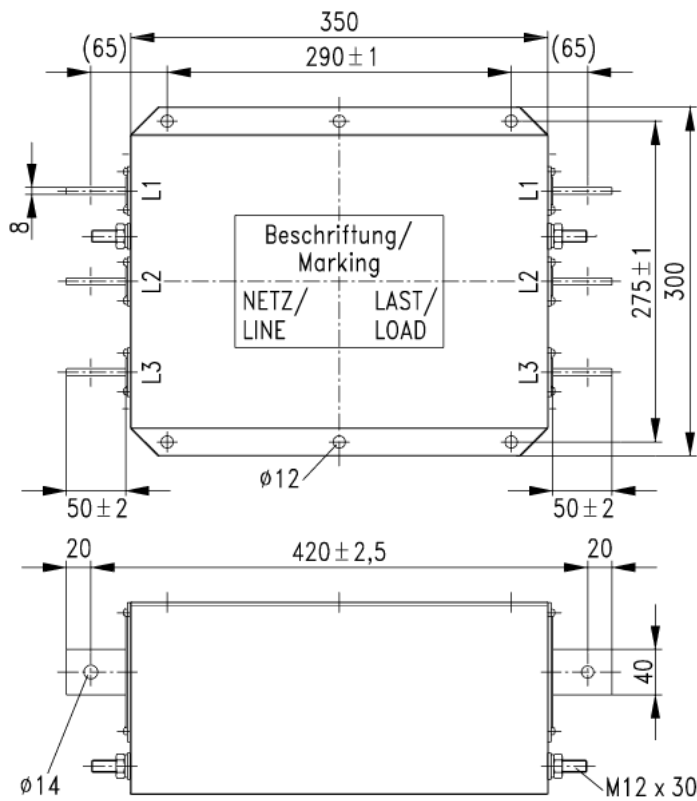


B84143-B600-S21



3 × 600 A
Weight: 22 kg

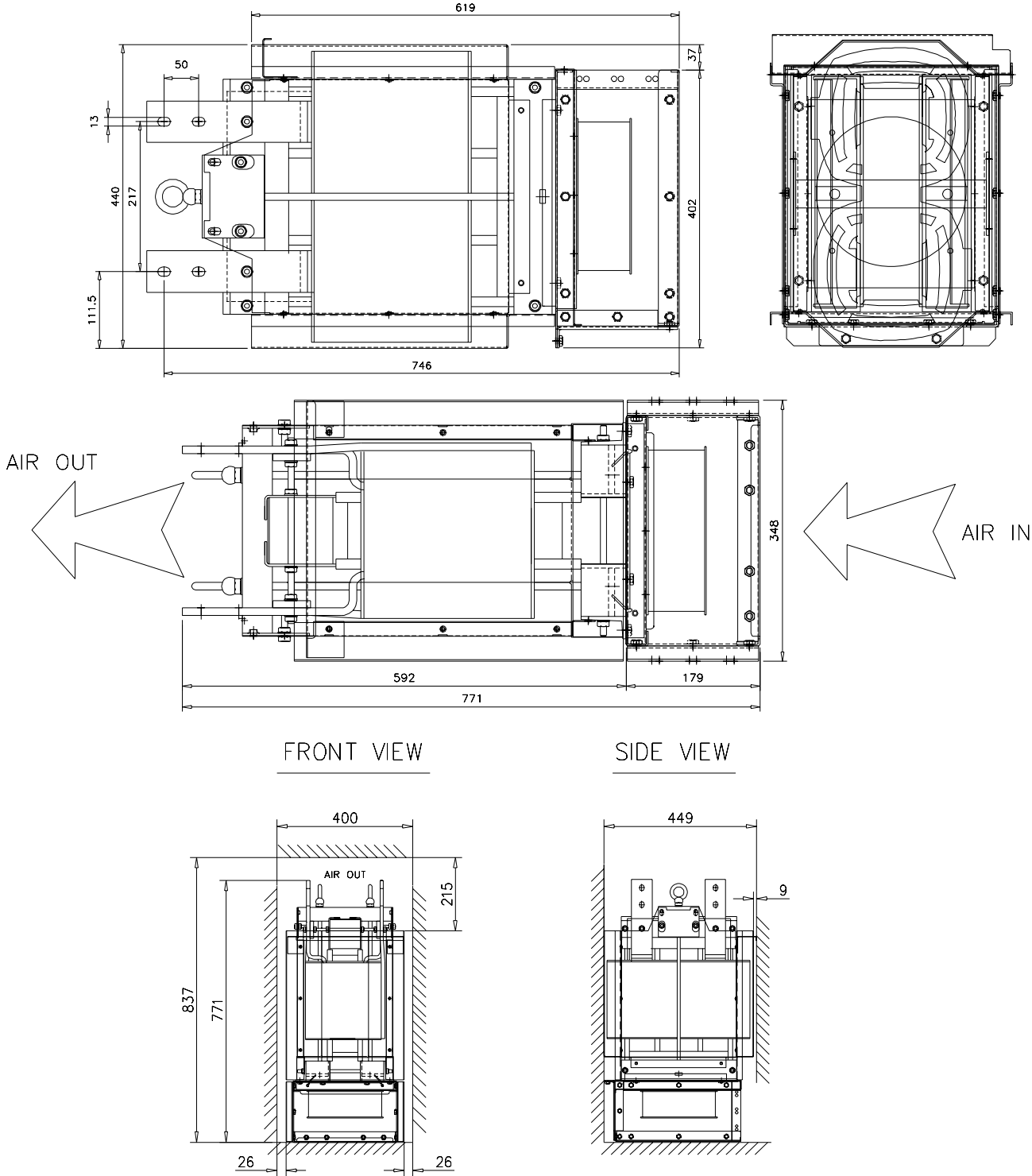
B84143-B1000-S21



3 × 1000 A
Weight: 28 kg

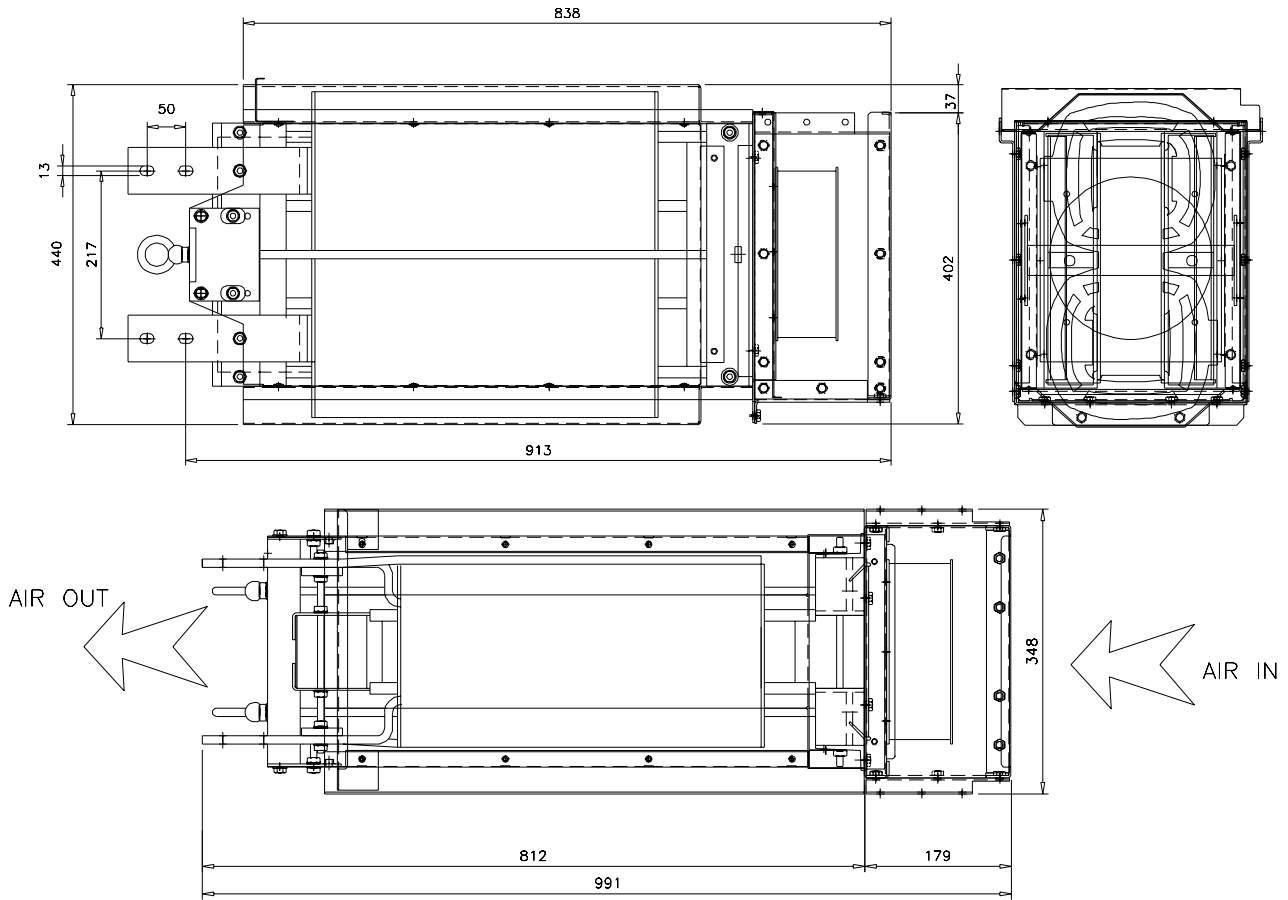
DC Reactors

Frame B4



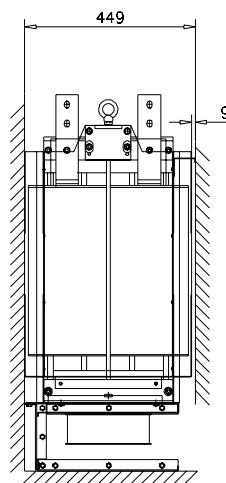
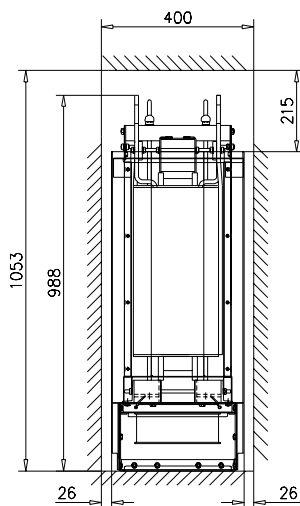
Weight 110 kg

Frame B5



FRONT VIEW

SIDE VIEW

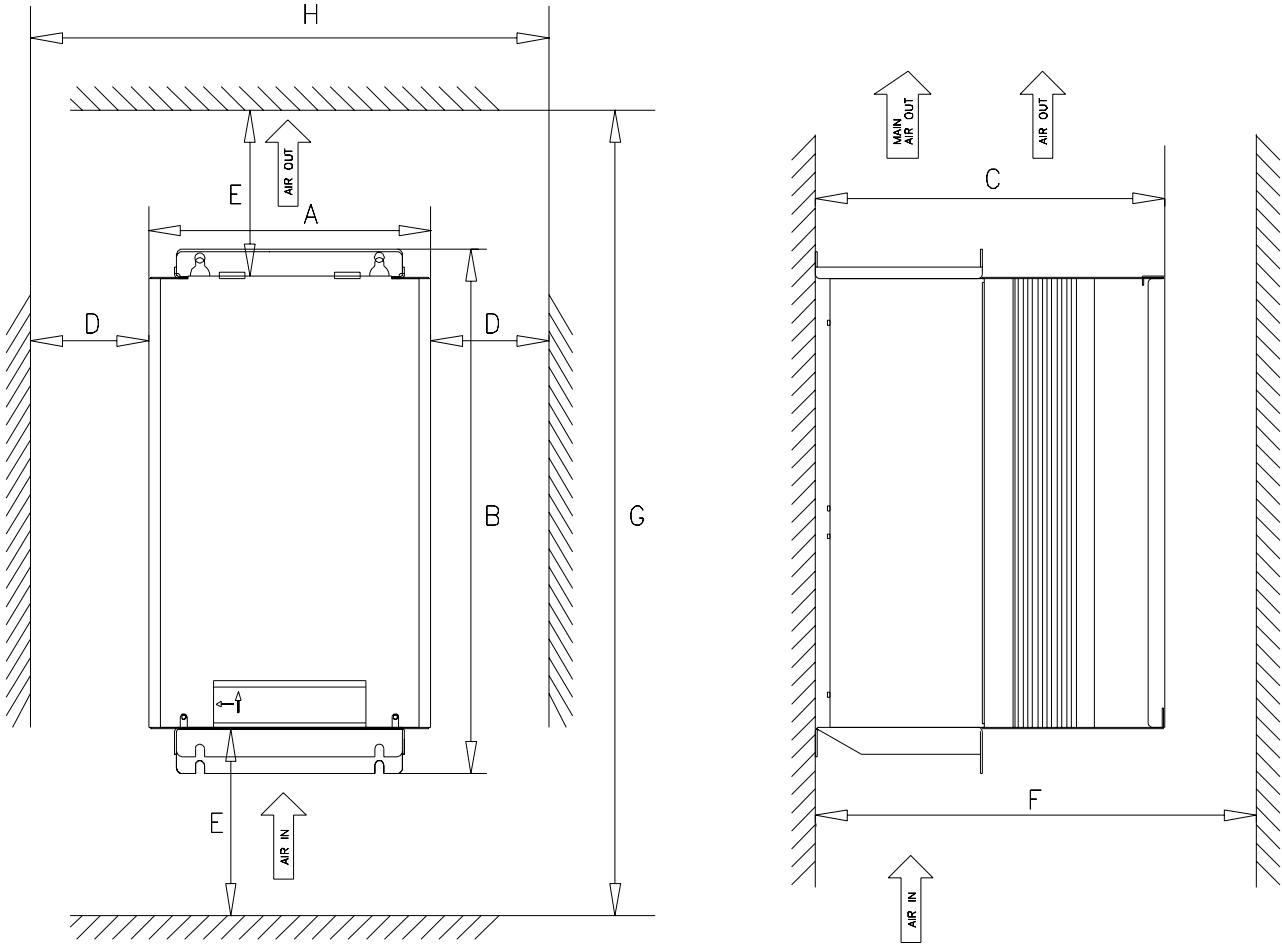


FRAME SIZE B5 (REACTOR)

Weight 150 kg

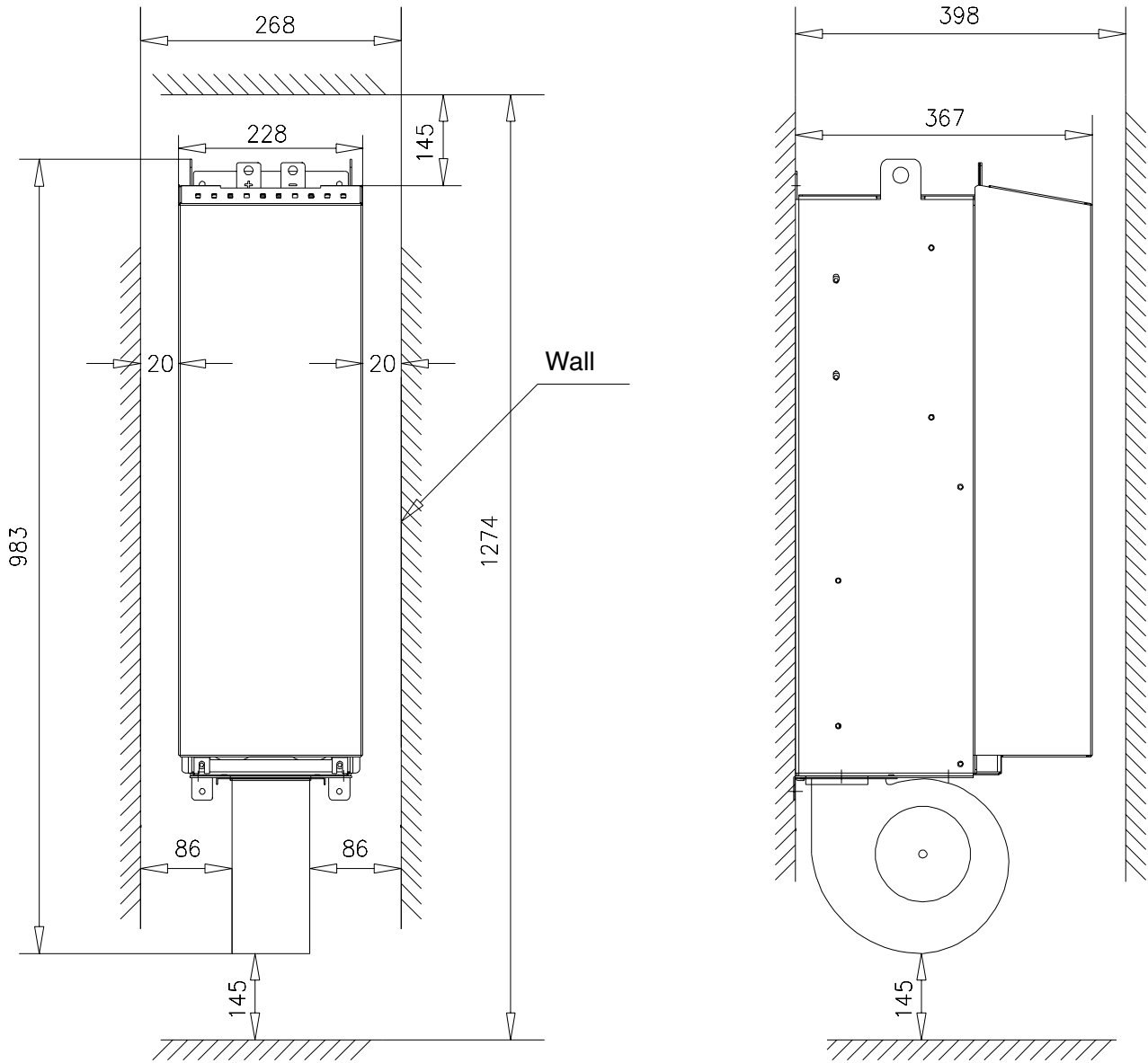
**IGBT Supply Modules,
Inverter Modules**

Frames R2i...R5i



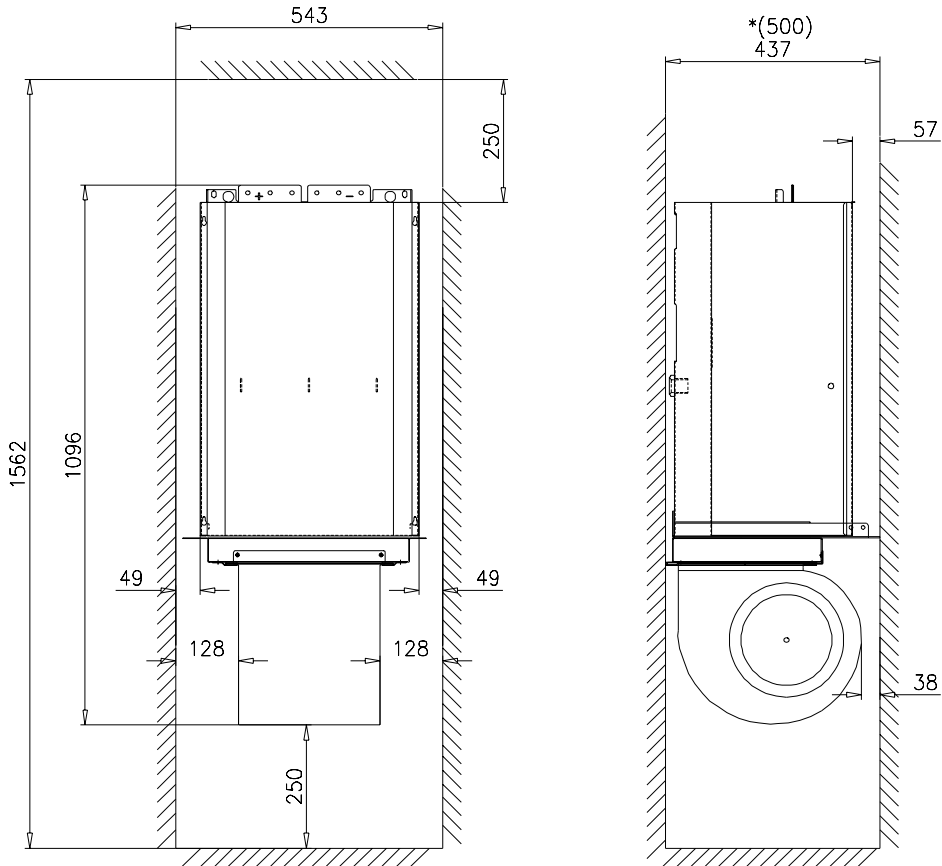
FRAME SIZE	A	B	C	D	E	F	G	H	WEIGHT
R2	220	409	273	40	115	293	639	300	10 kg
R3	260	409	278.5	40	116	298.5	641	340	13 kg
R4	305.5	516	286	40	164	306	844	385.5	20 kg
R5	305.5	533	336	40	189.5	356	912	385.5	23 kg

Frames R6i and R7i



FRAME SIZE R6 AND R7
WEIGHT 37kg

Frames R8i and R9i

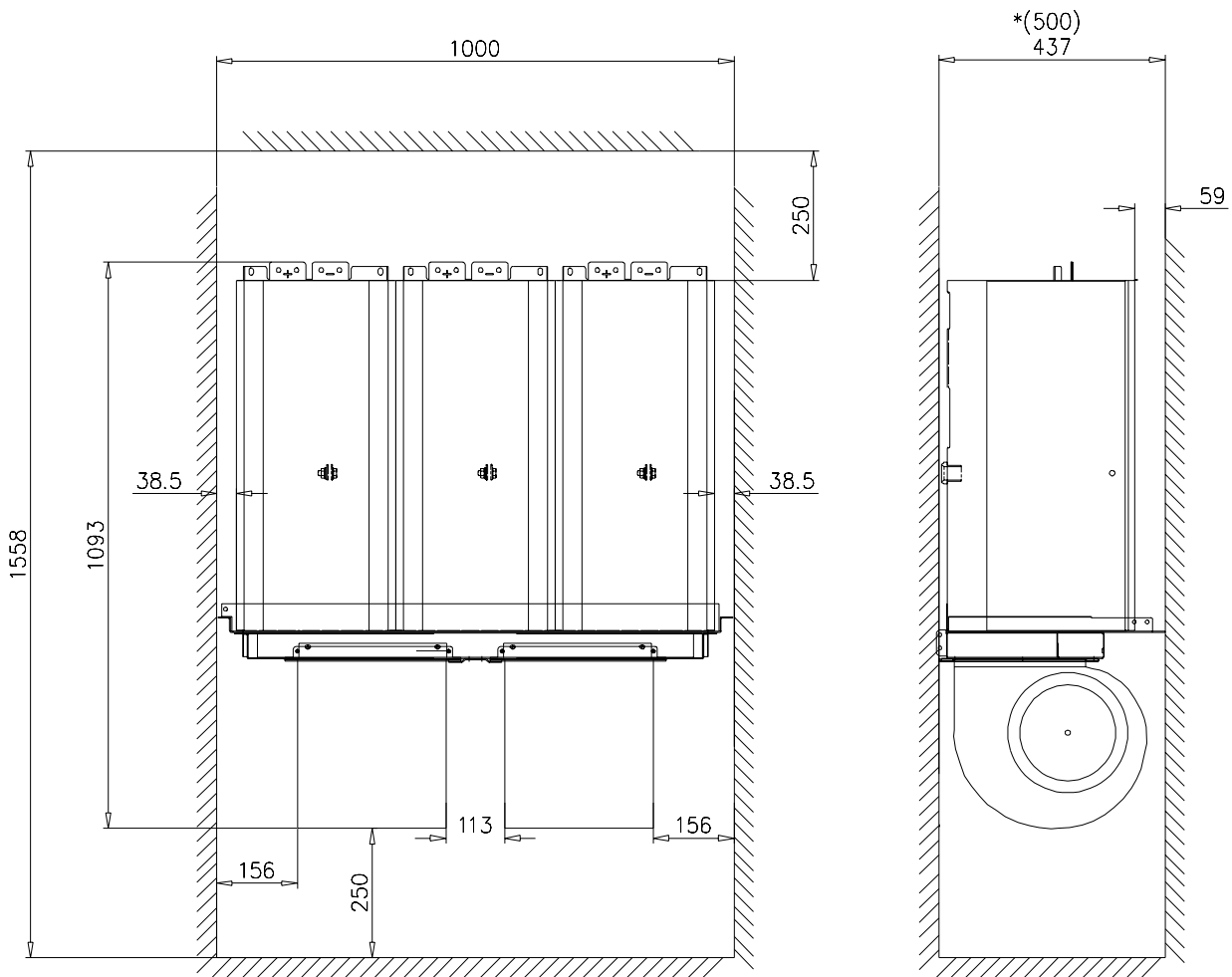


Note: DC and AC busbars are not included in the dimensions.

*Typical depth including AC busbars.
(See Mounting Frame dimensional drawing)

FRAME SIZE	MODULE TYPE	WEIGHT (kg)
R8	ACN 634-0185-3	60
	ACN 634-0225-3	63
	ACN 634-0265-3	65
	ACN 634-0215-5	63
	ACN 634-0255-5	66
	ACN 634-0325-5	66
	ACN 634-0185-6	63
	ACN 634-0205-6	63
	ACN 634-0255-6	66
	ACN 634-0315-6	66
R9	ACN 634-0335-3	65
	ACN 634-0405-3	67
	ACN 634-0395-5	69
	ACN 634-0495-5	72
	ACN 634-0375-6	69
	ACN 634-0485-6	72

Frames R10i and R11i

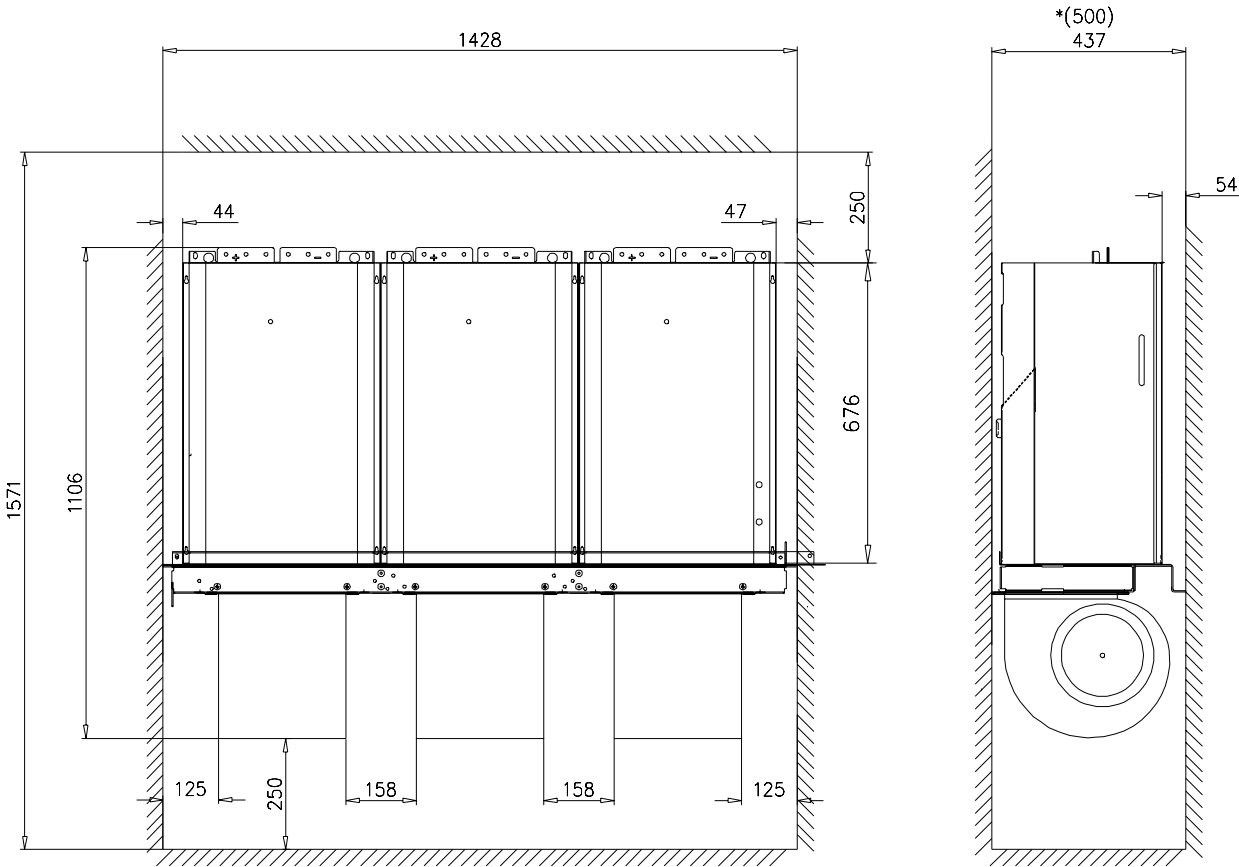


Note: DC and AC busbars are not included in the dimensions.

*Typical depth including AC busbars.
(See Mounting Frame dimensional drawing)

FRAME SIZE	MODULE TYPE	WEIGHT (kg)
R10	ACN 634-0505-3	129
	ACN 634-0615-5	136
	ACN 634-0605-6	136
R11	ACN 634-0630-3	135
	ACN 634-0765-3	145
	ACN 634-0770-5	145
	ACN 634-0935-5	145
	ACN 634-0755-6	145
	ACN 634-0905-6	145

Frame R12i



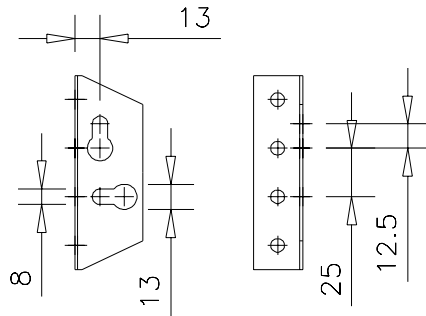
Note: DC and AC busbars are not included in the dimensions.

*Typical depth including AC busbars. (See Mounting Frame dimensional drawing)

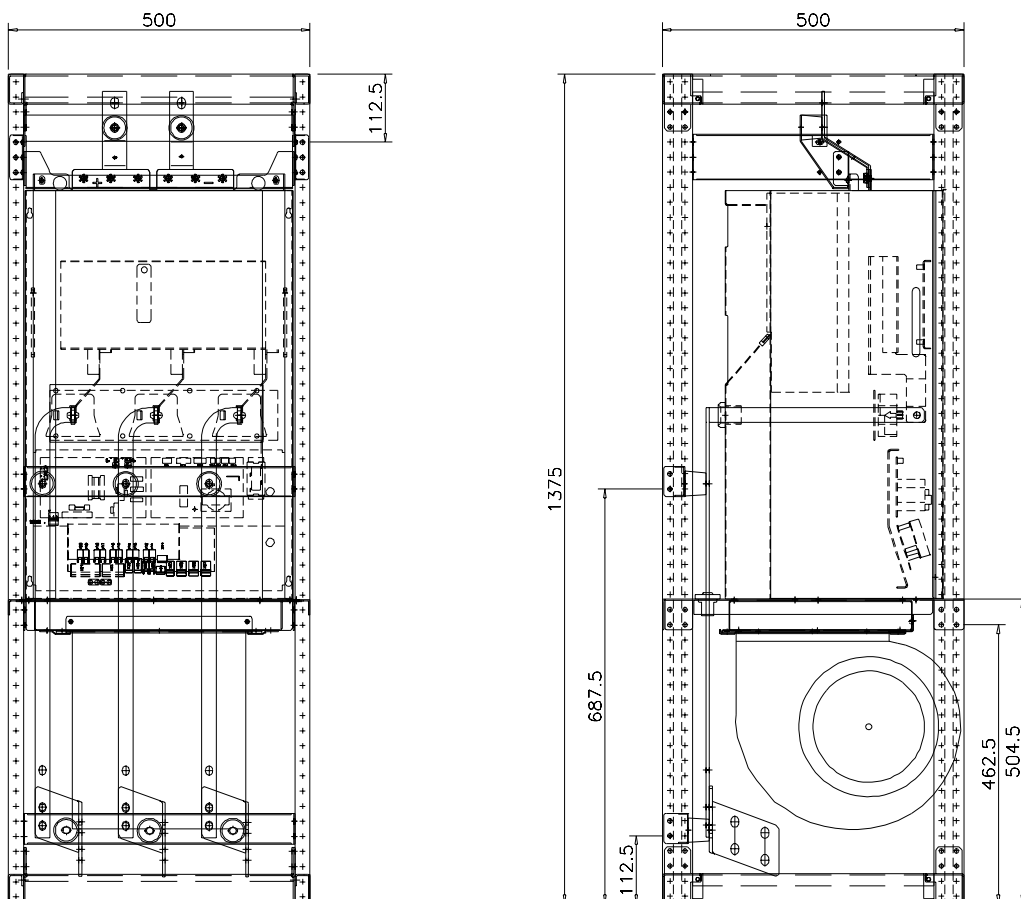
FRAME SIZE	MODULE TYPE	WEIGHT (kg)
R12	ACN 634-0935-3	195
	ACN 634-1125-3	201
	ACN 634-1095-5	207
	ACN 634-1385-5	216
	ACN 634-1045-6	207
	ACN 634-1385-6	216

**Mounting Frames for
IGBT Supply Modules
and Inverter Modules**

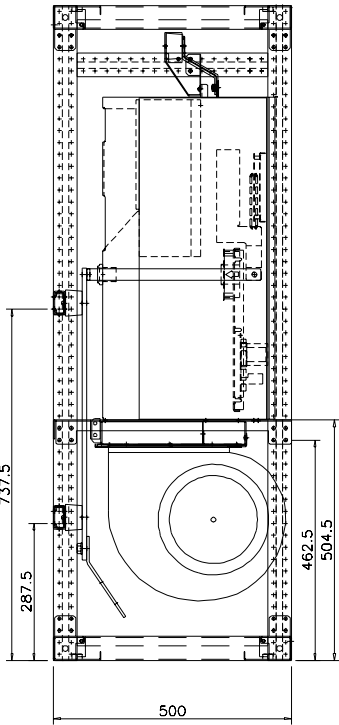
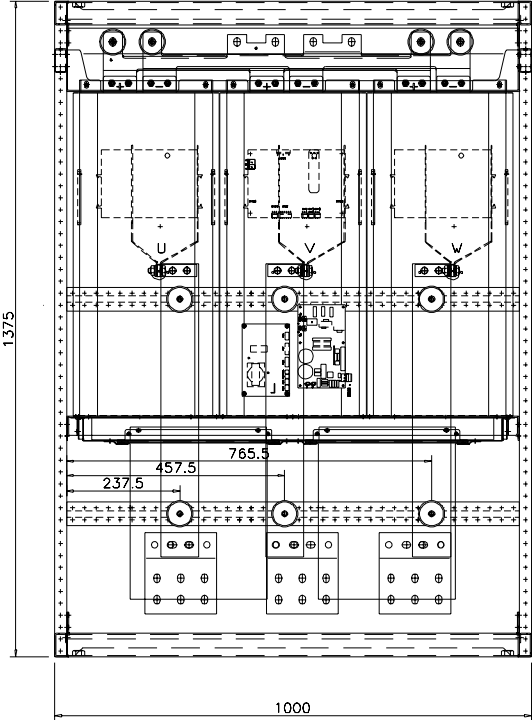
Fixing Bracket Six fixing brackets are included with each mounting frame.



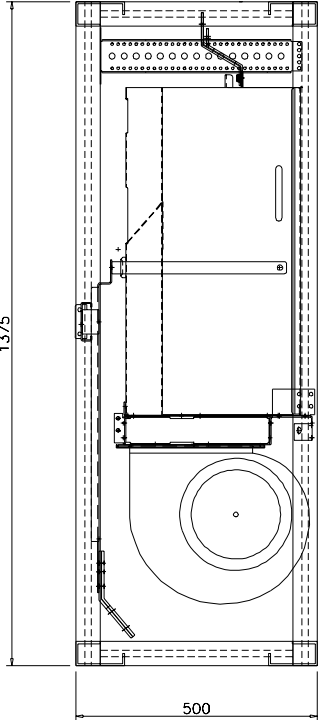
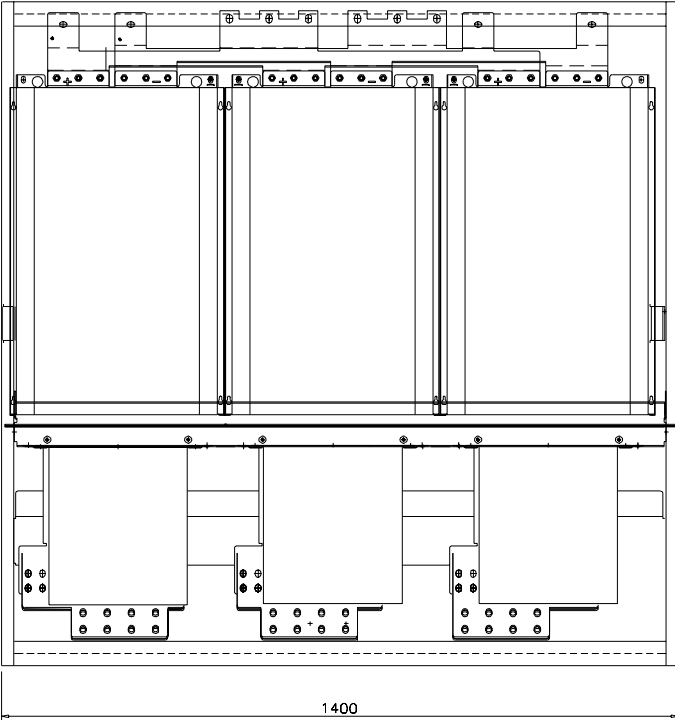
R8i, R9i



R10i, R11i



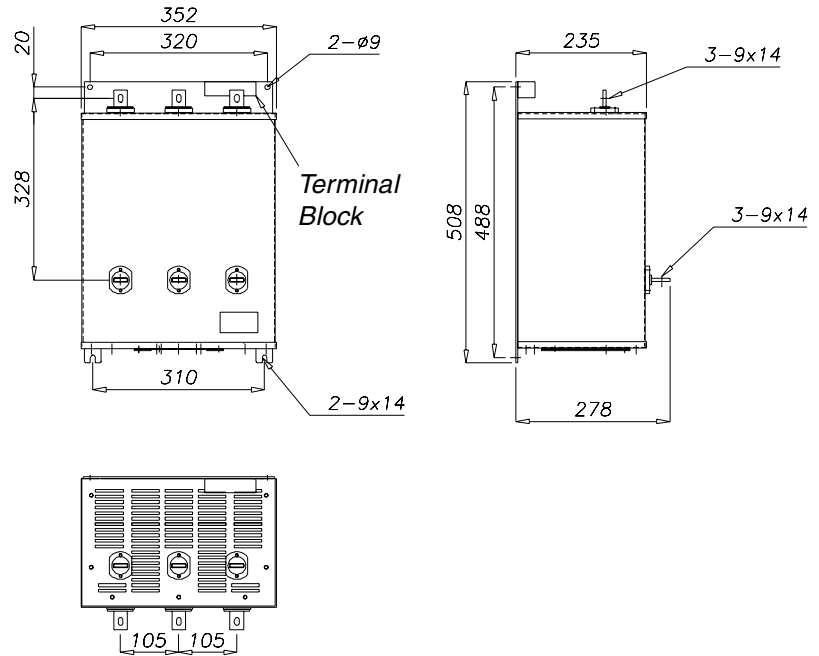
R12i



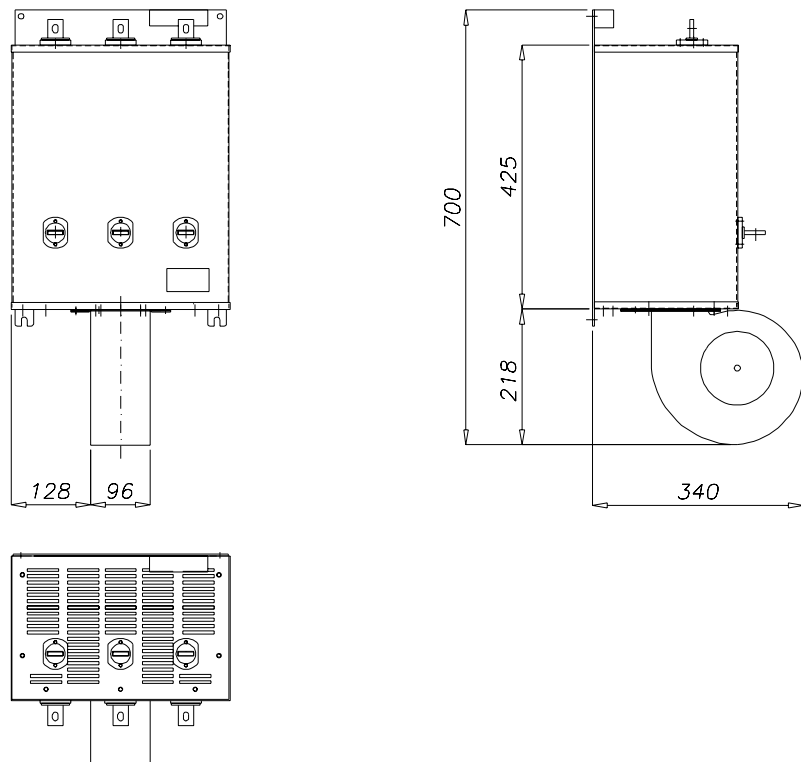
AC Chokes

ISUL_xR7i

Without Fan

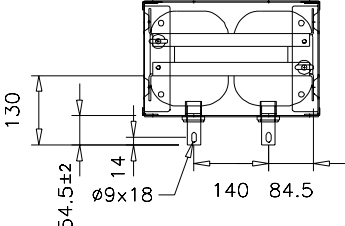
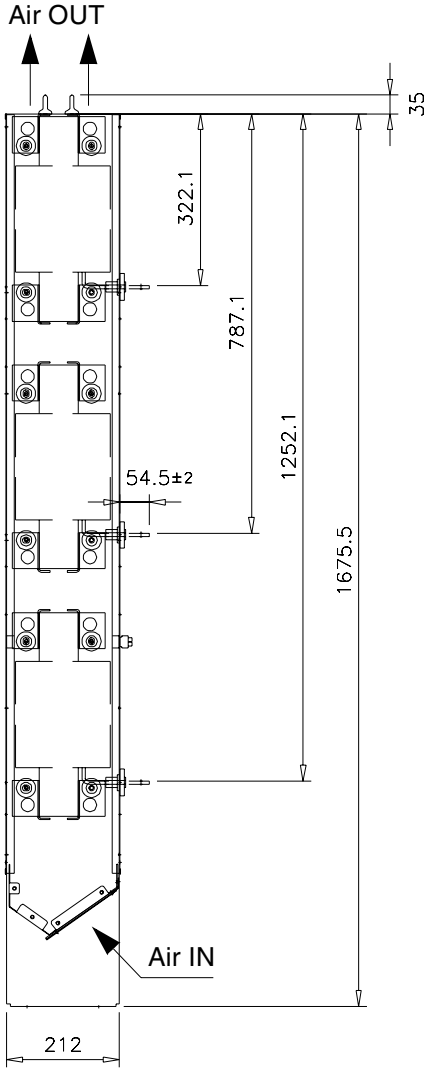
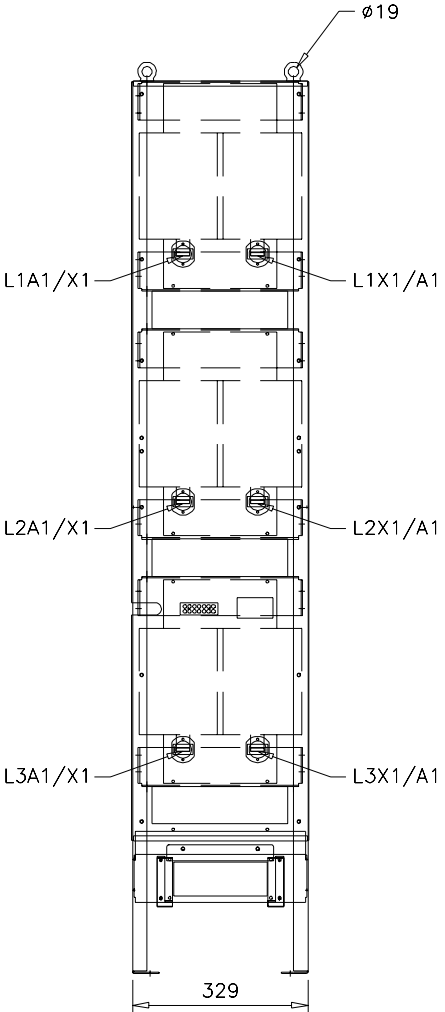


With Fan



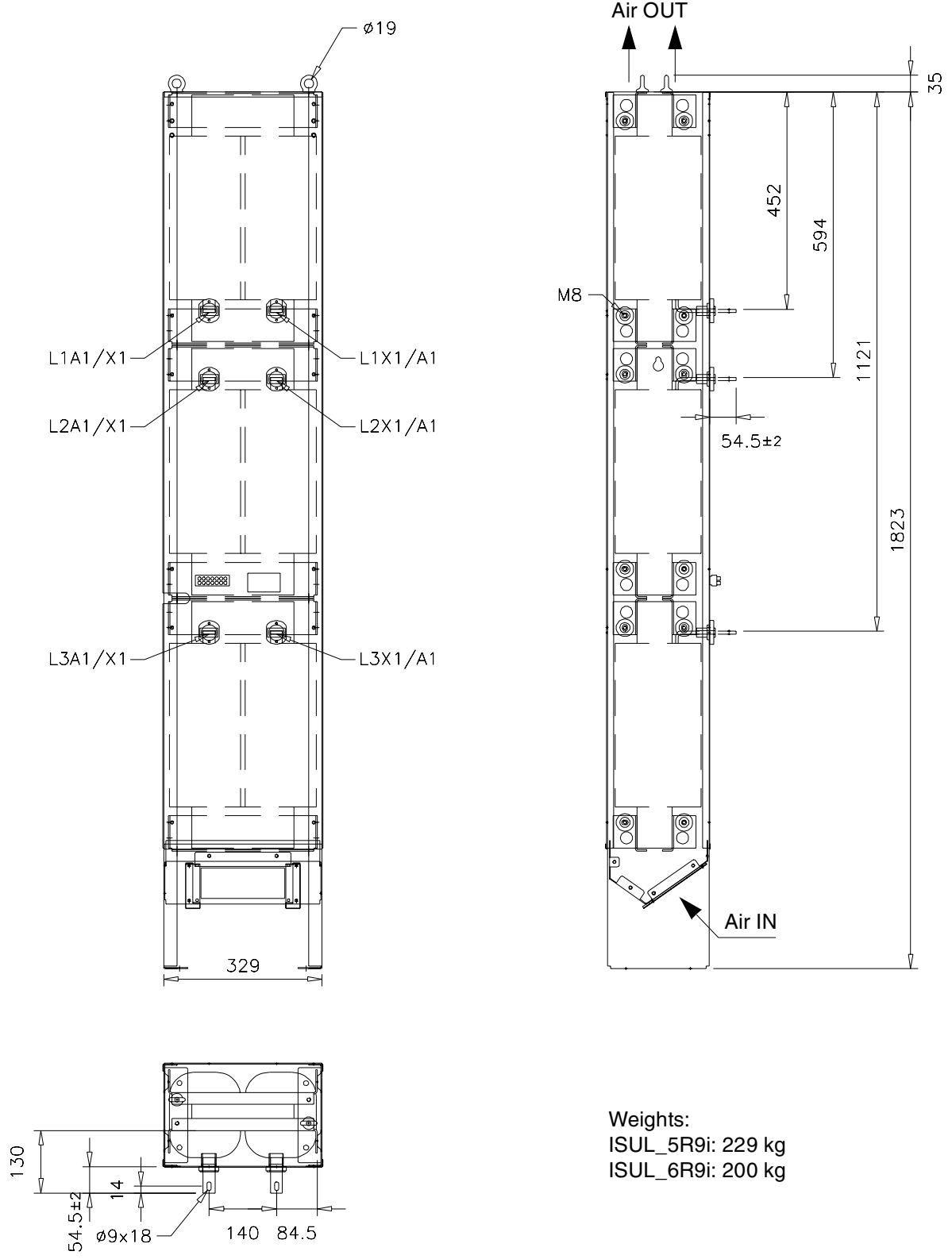
Weights:
 ISUL_5R7i: 65 kg
 ISUL_6R7i: 60 kg

ISUL_xR8i



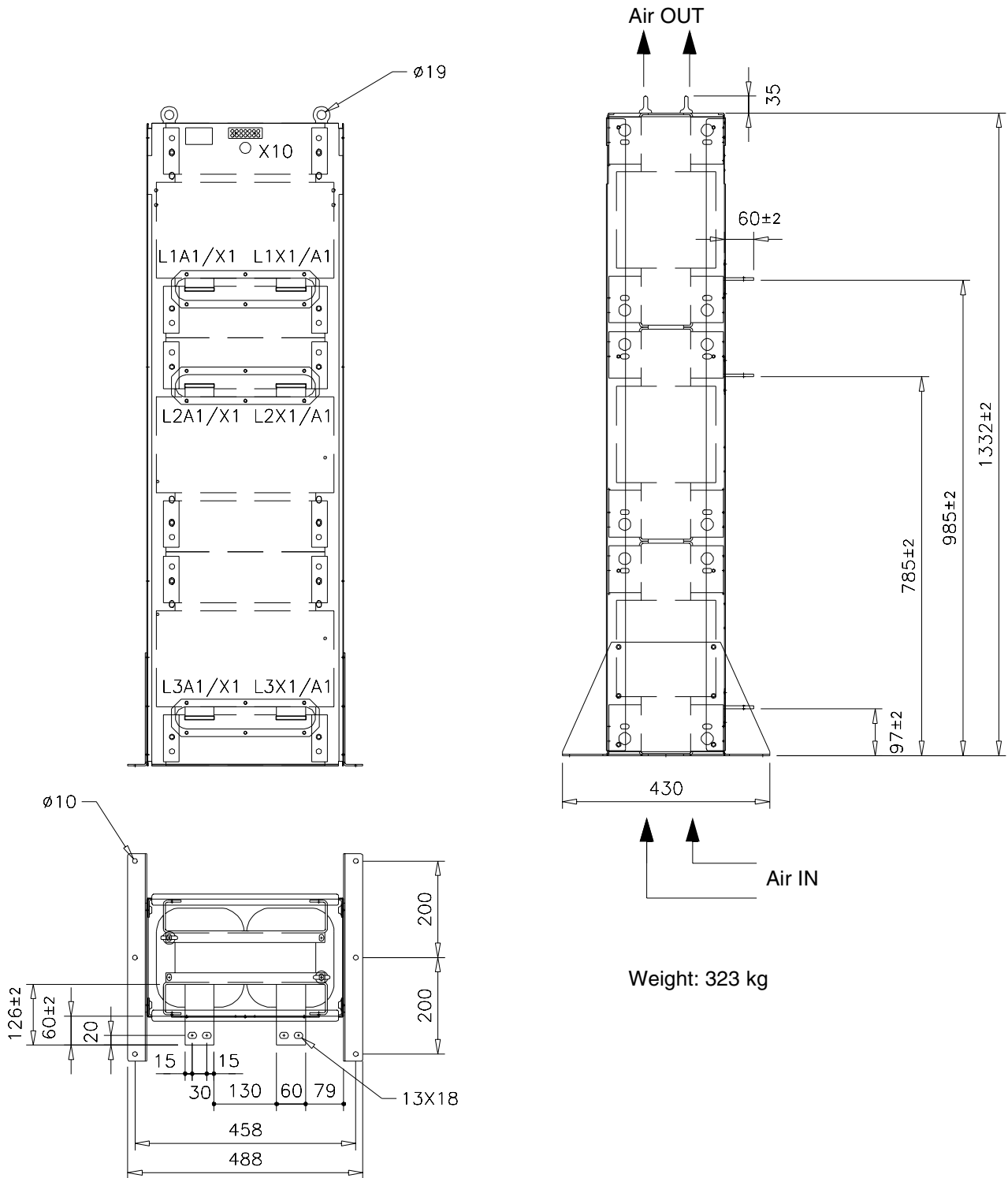
Weights:
 ISUL_5R8i: 170 kg
 ISUL_6R8i: 160 kg

ISUL_xR9i



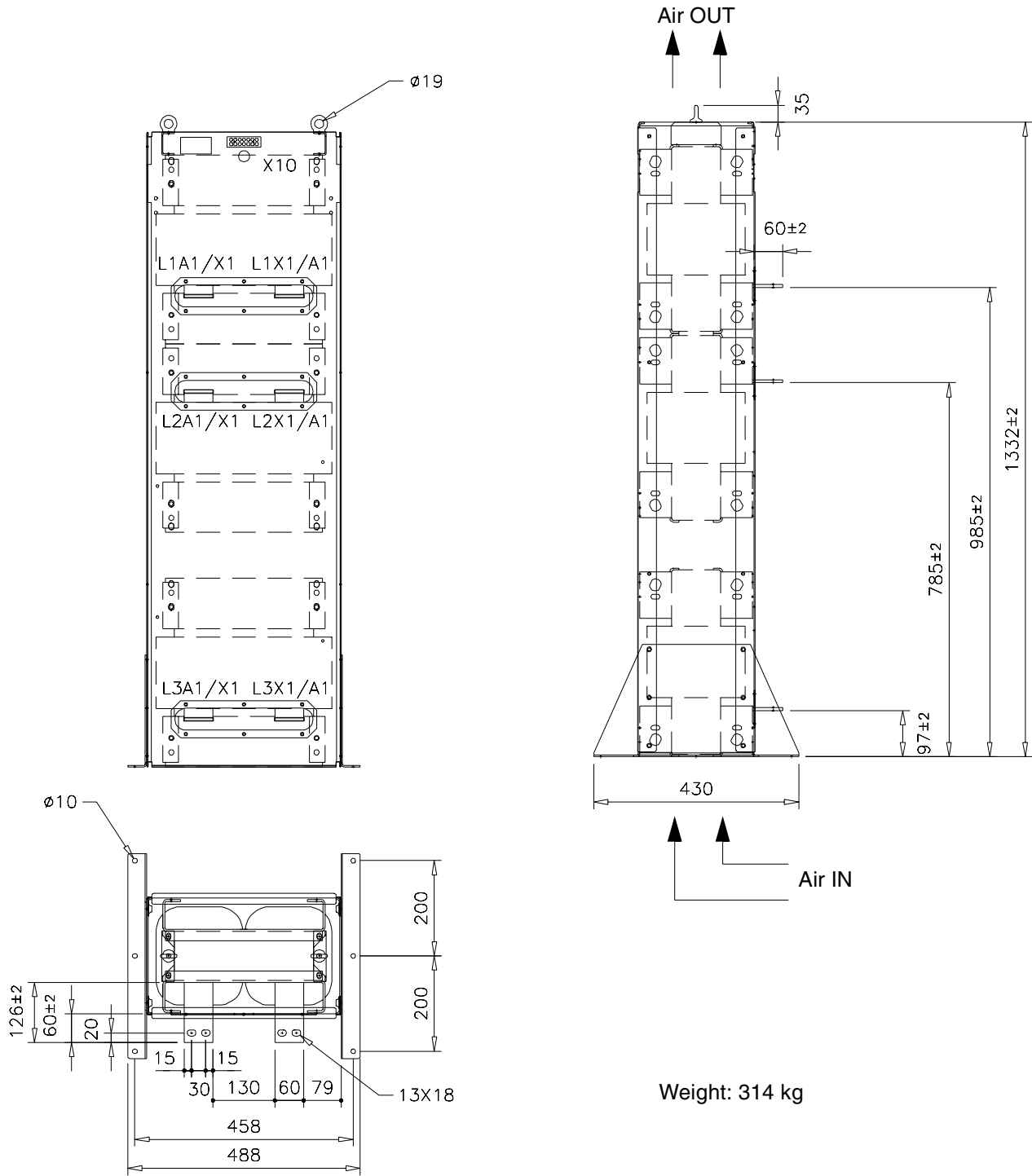
Weights:
 ISUL_5R9i: 229 kg
 ISUL_6R9i: 200 kg

ISUL_5R10i

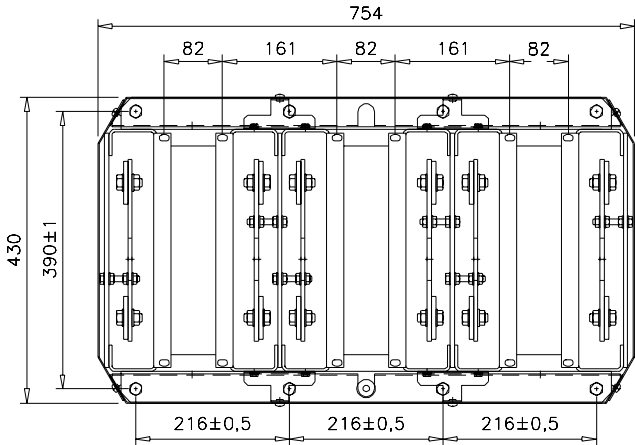
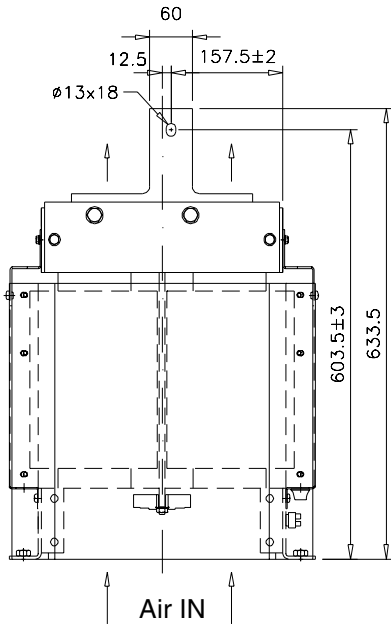
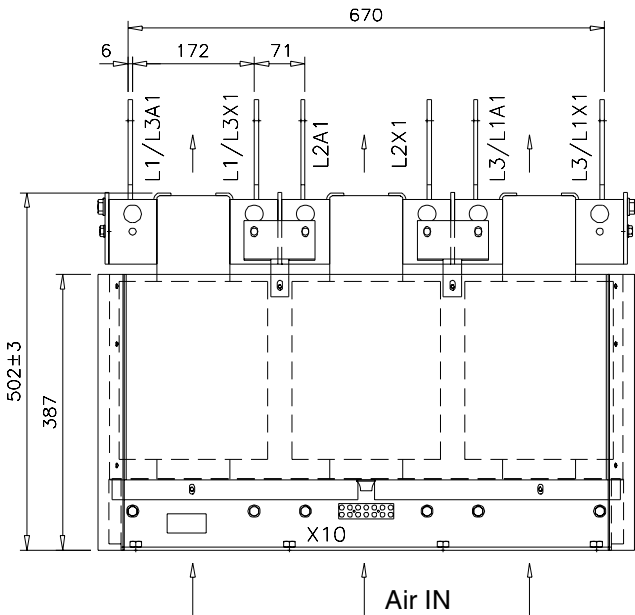


Weight: 323 kg

ISUL_6R10i

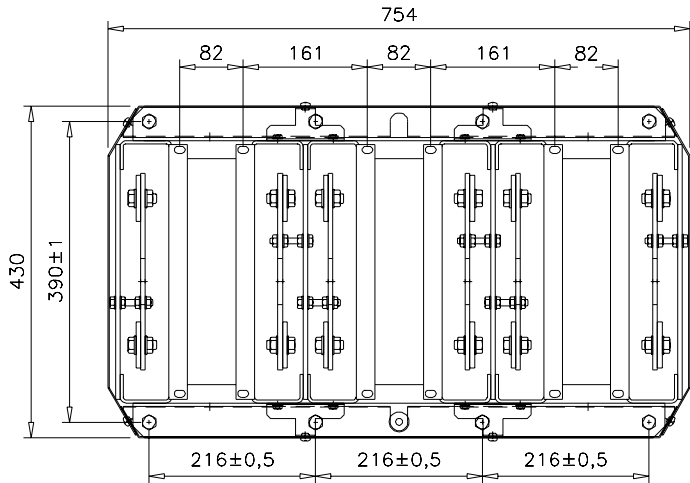
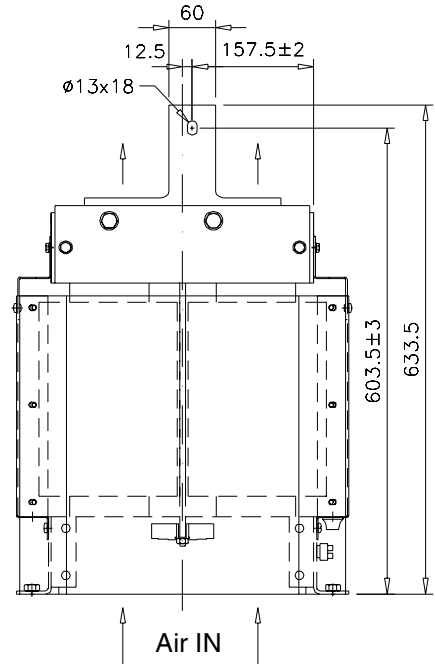
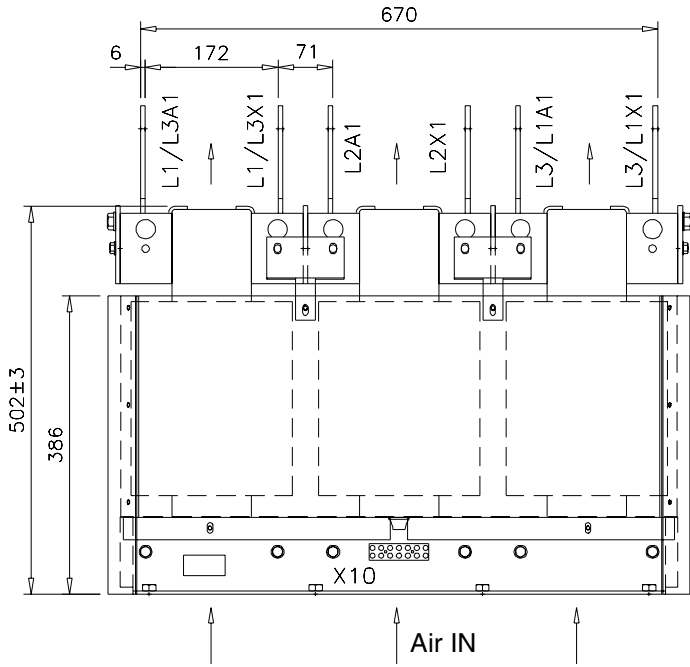


ISUL_5R11i



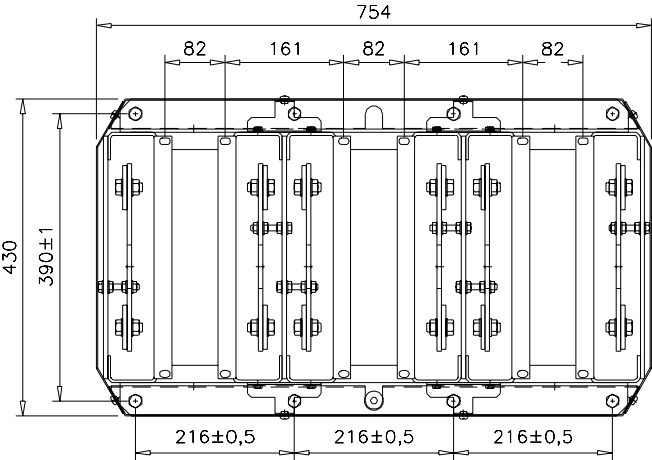
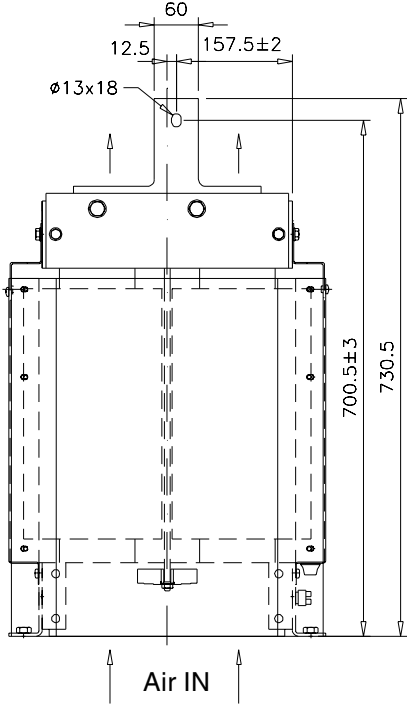
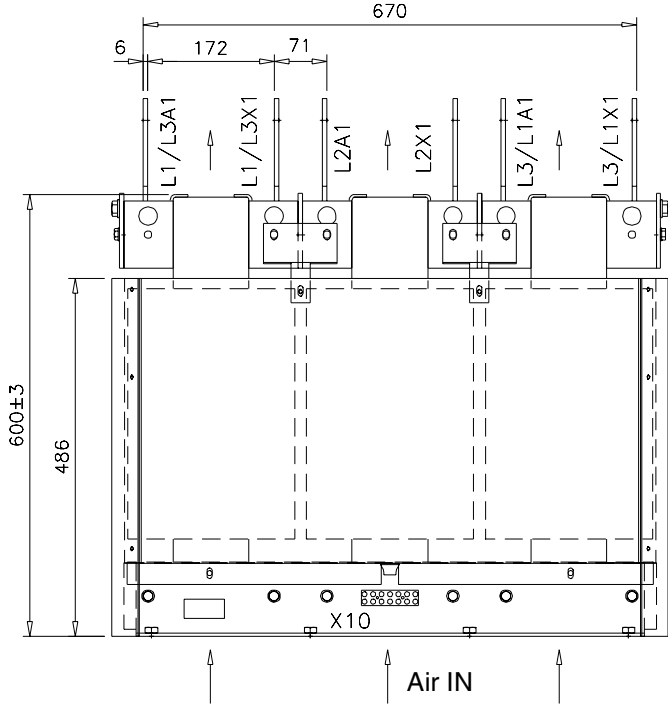
Weight: 373 kg

ISUL_6R11i



Weight: 355 kg

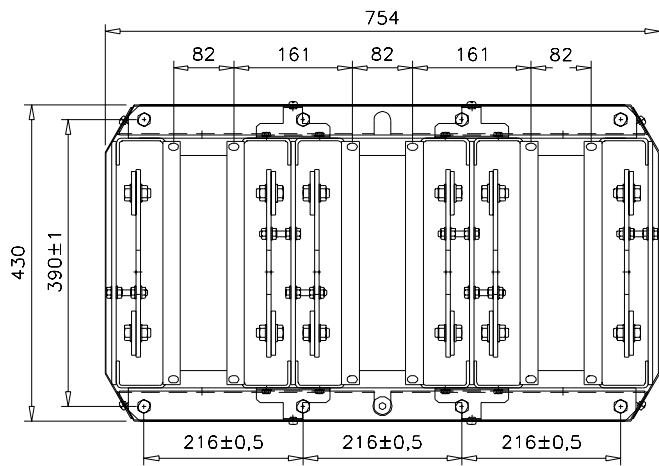
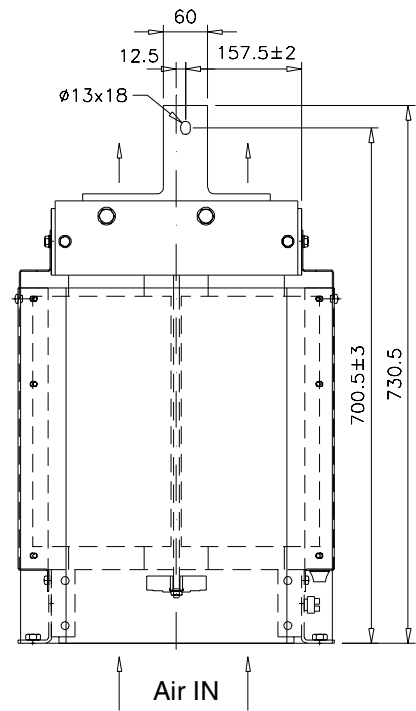
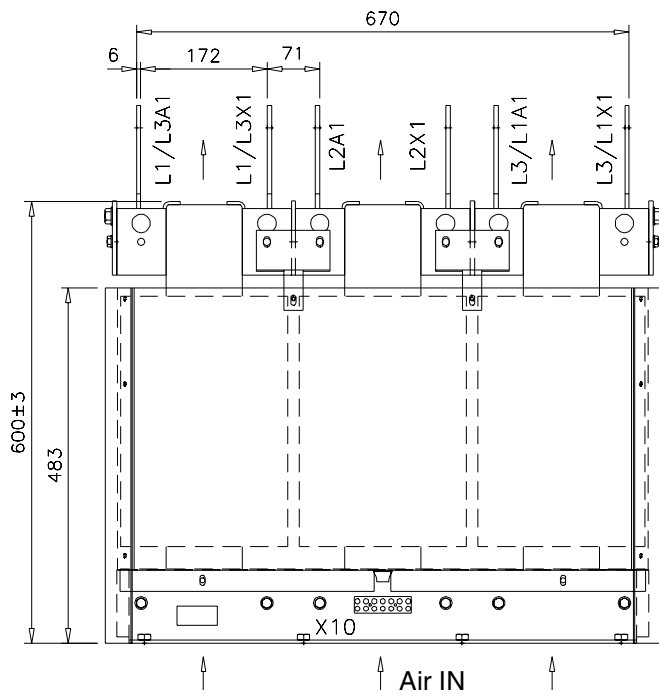
ISUL_5R12i



Weight: 430 kg

Appendix A – Dimensional Drawings

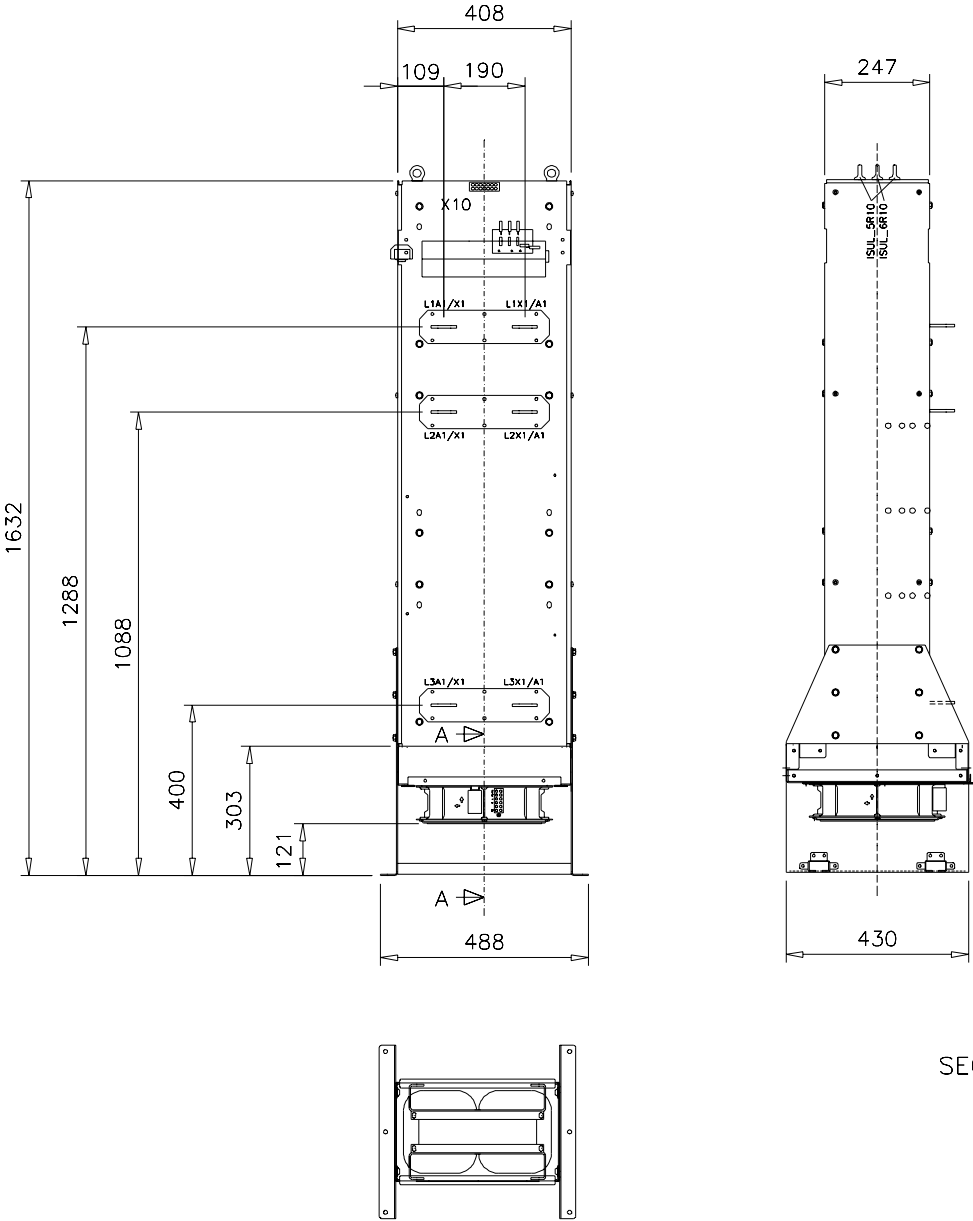
ISUL_6R12i



Weight: 415 kg

**Mounting Frames for
AC Chokes**

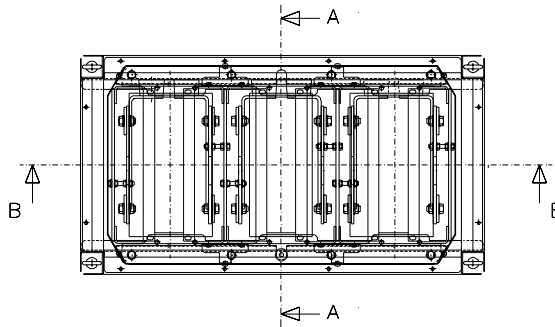
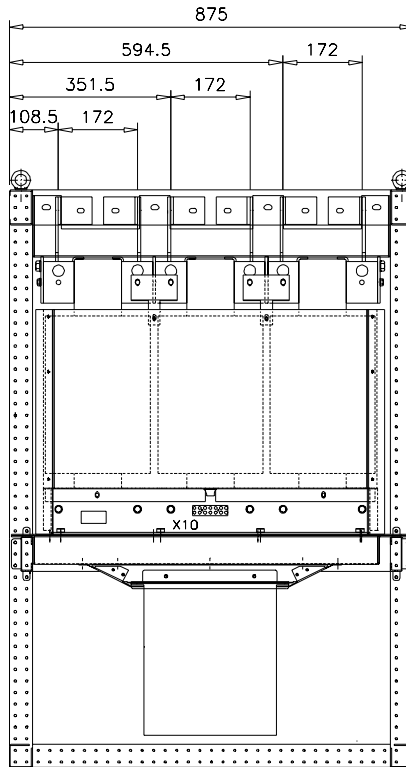
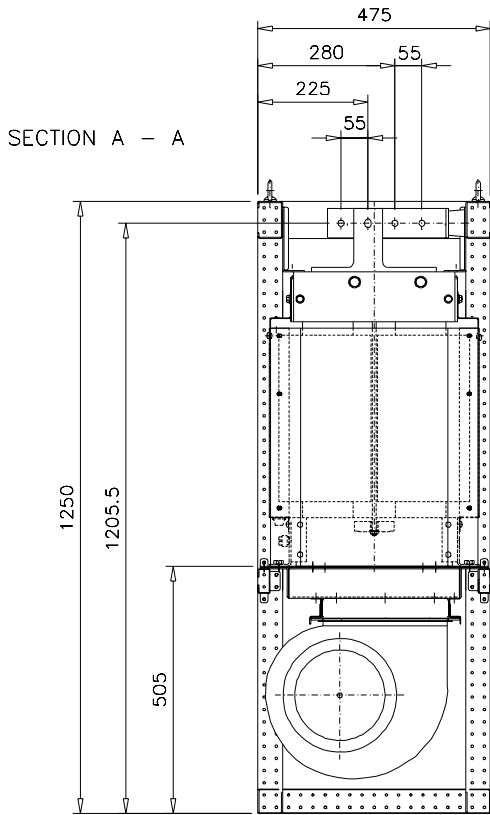
ISUL_xR10i The diagram shows the choke and the cooling fan installed on the mounting base.



SECTION A – A

Appendix A – Dimensional Drawings

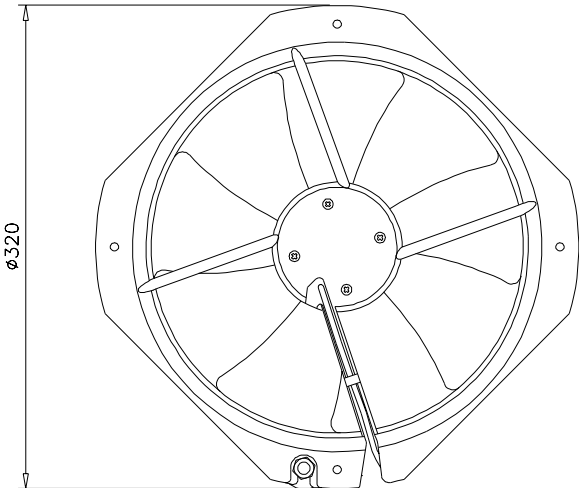
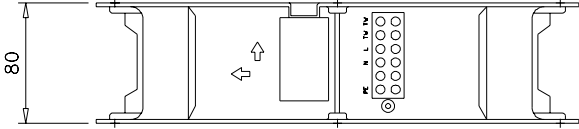
ISUL_xR11i, ISUL_xR12i The diagram shows the choke and the cooling fan installed in the mounting frame.



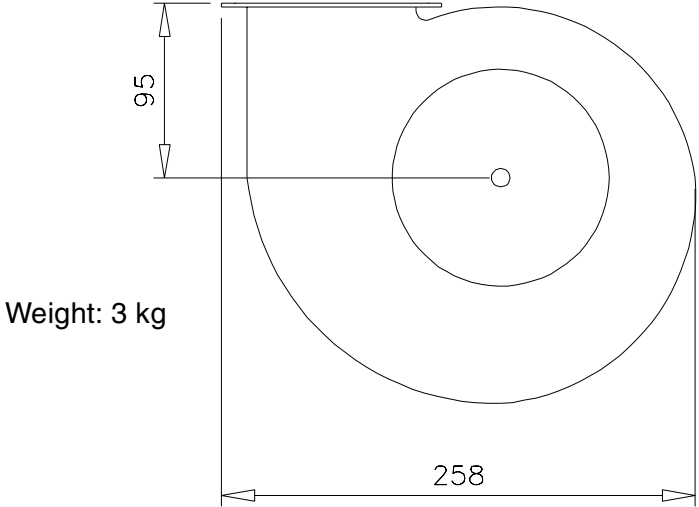
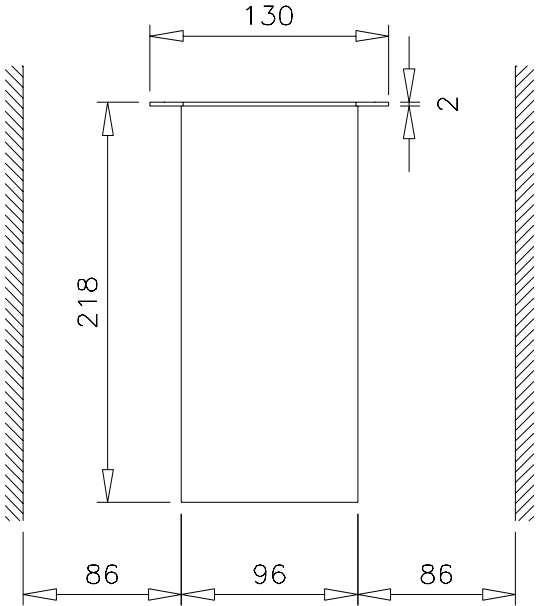
PDM-117407-.2

Cooling Fans

10028841/10032318
(W2E 250-HL0x-0x)

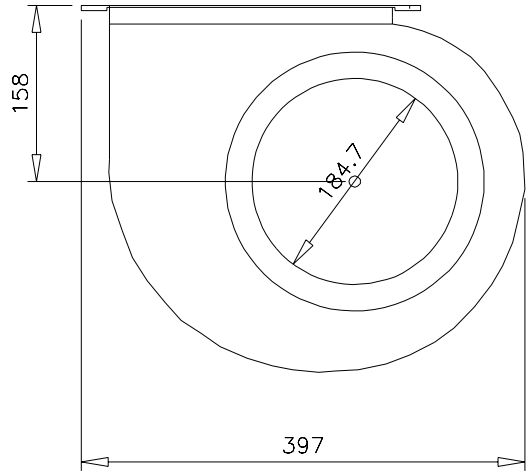
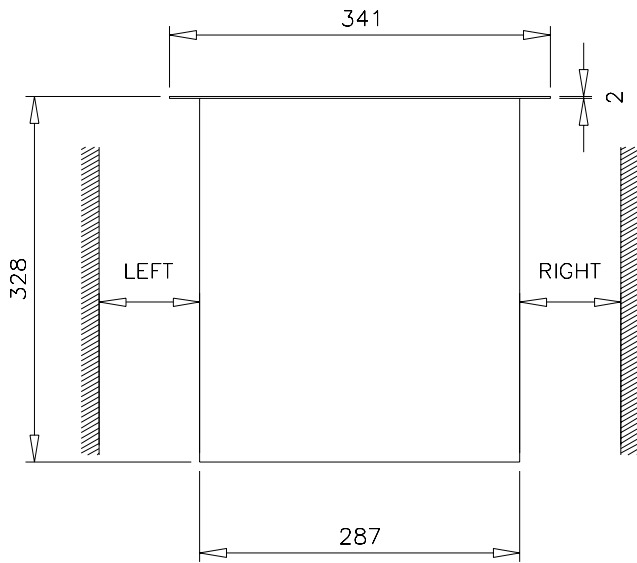


64114158/64114191
(G2E140-AIxx-ABB)



Appendix A – Dimensional Drawings

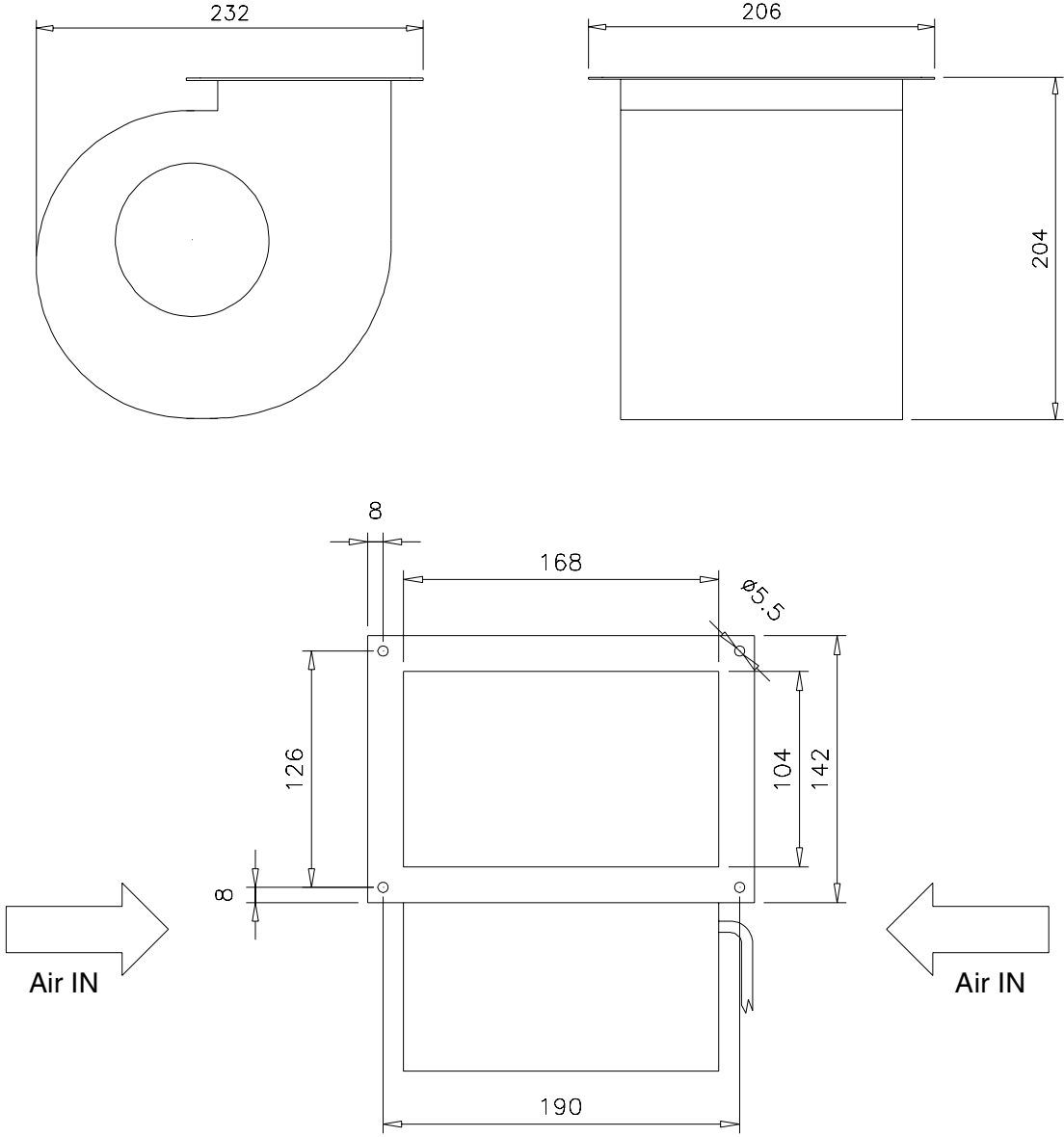
64114336/64114344
(D4E225-CC0x-3x)



Weight: 14 kg

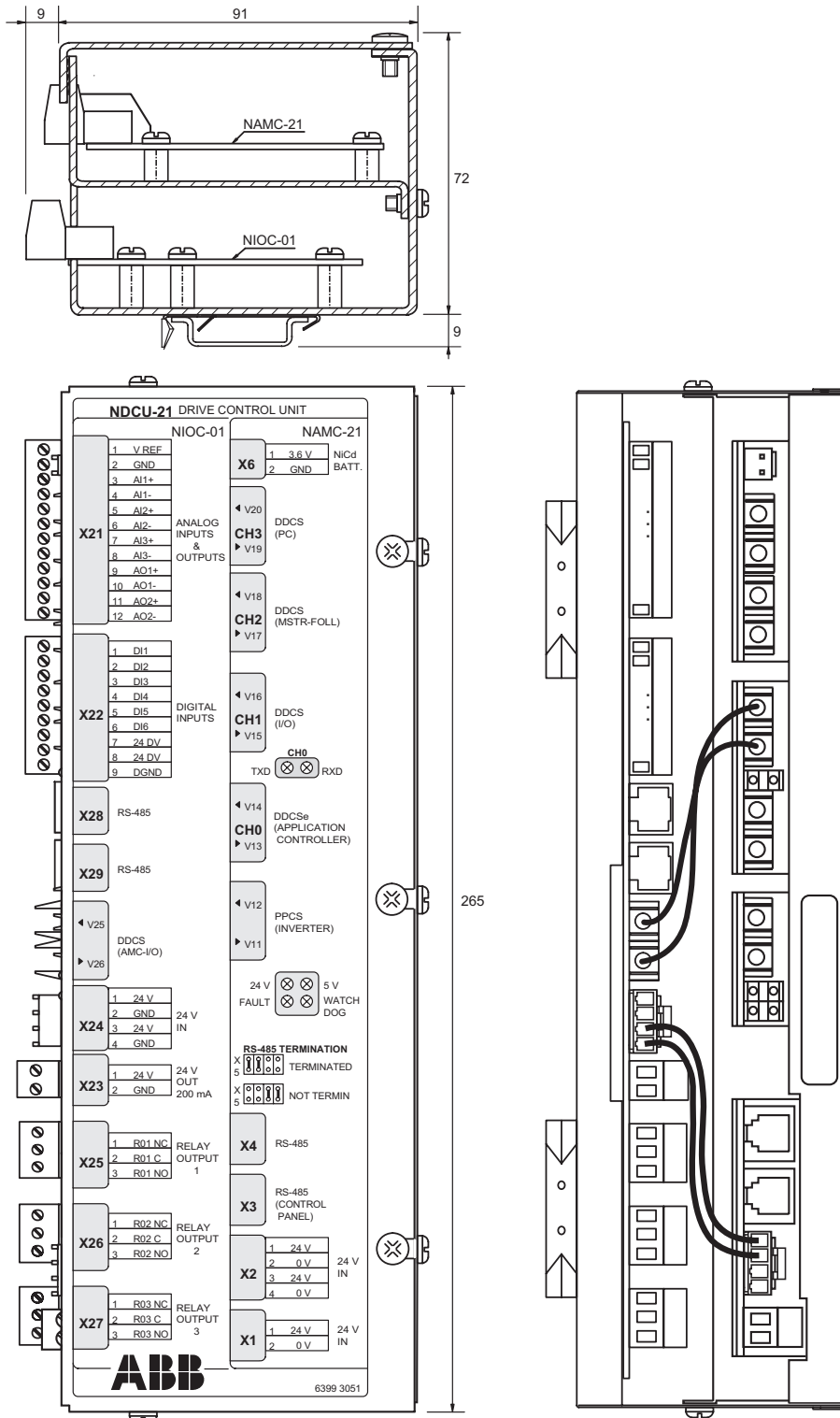
Note: Left and right clearance depend on type of installation.

64421077/64421093
(D2E133-C0x7-xx)

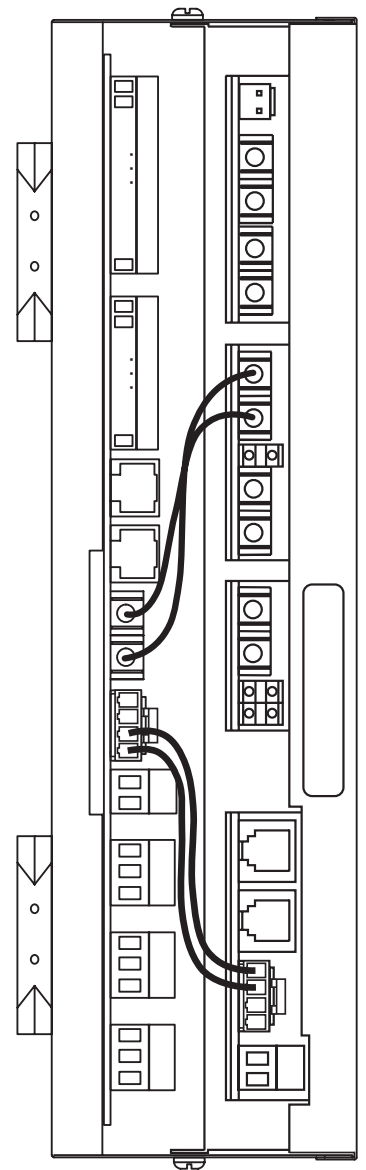
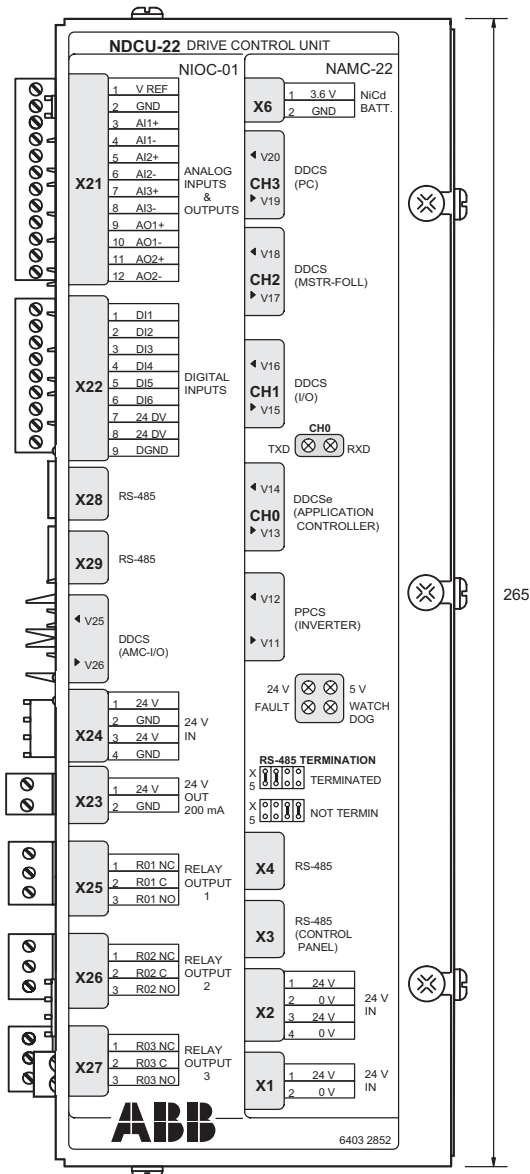
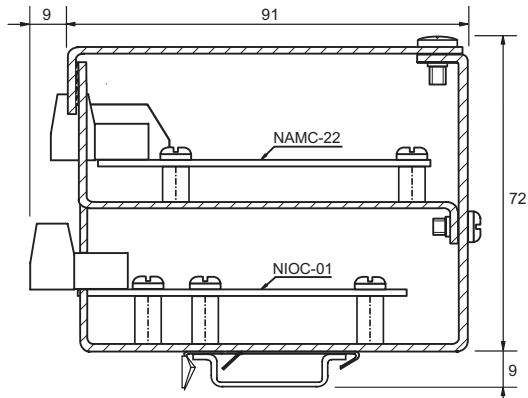


Control Electronics

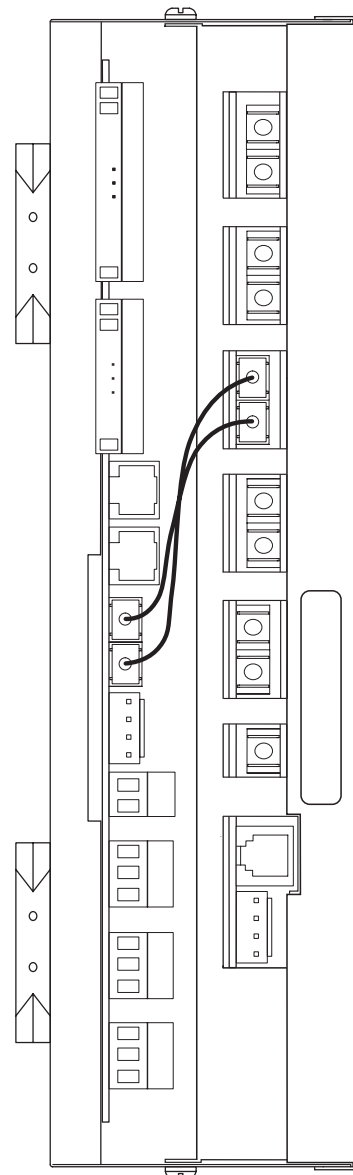
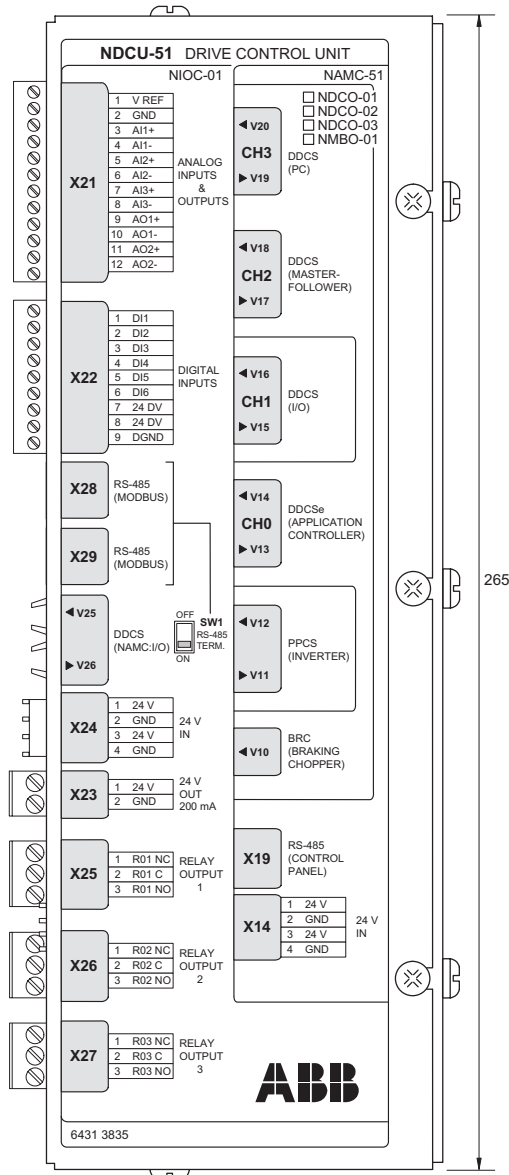
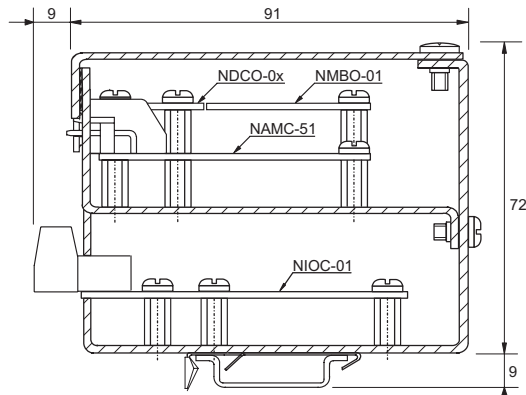
NDCU-21



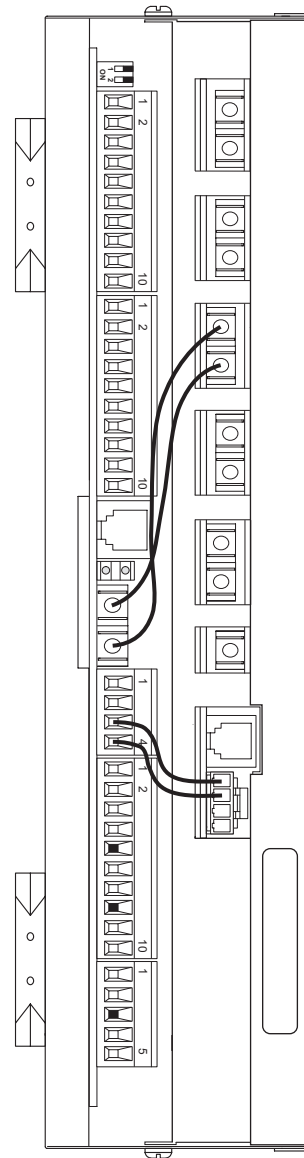
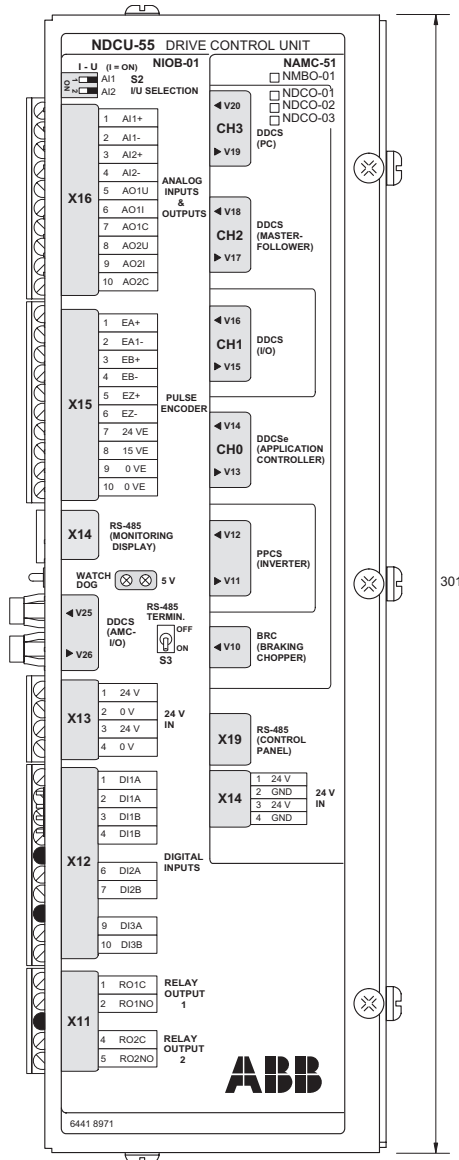
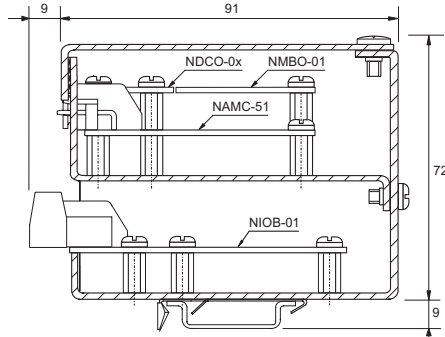
NDCU-22



NDCU-51 with
NDCO-0x/NMBO-01

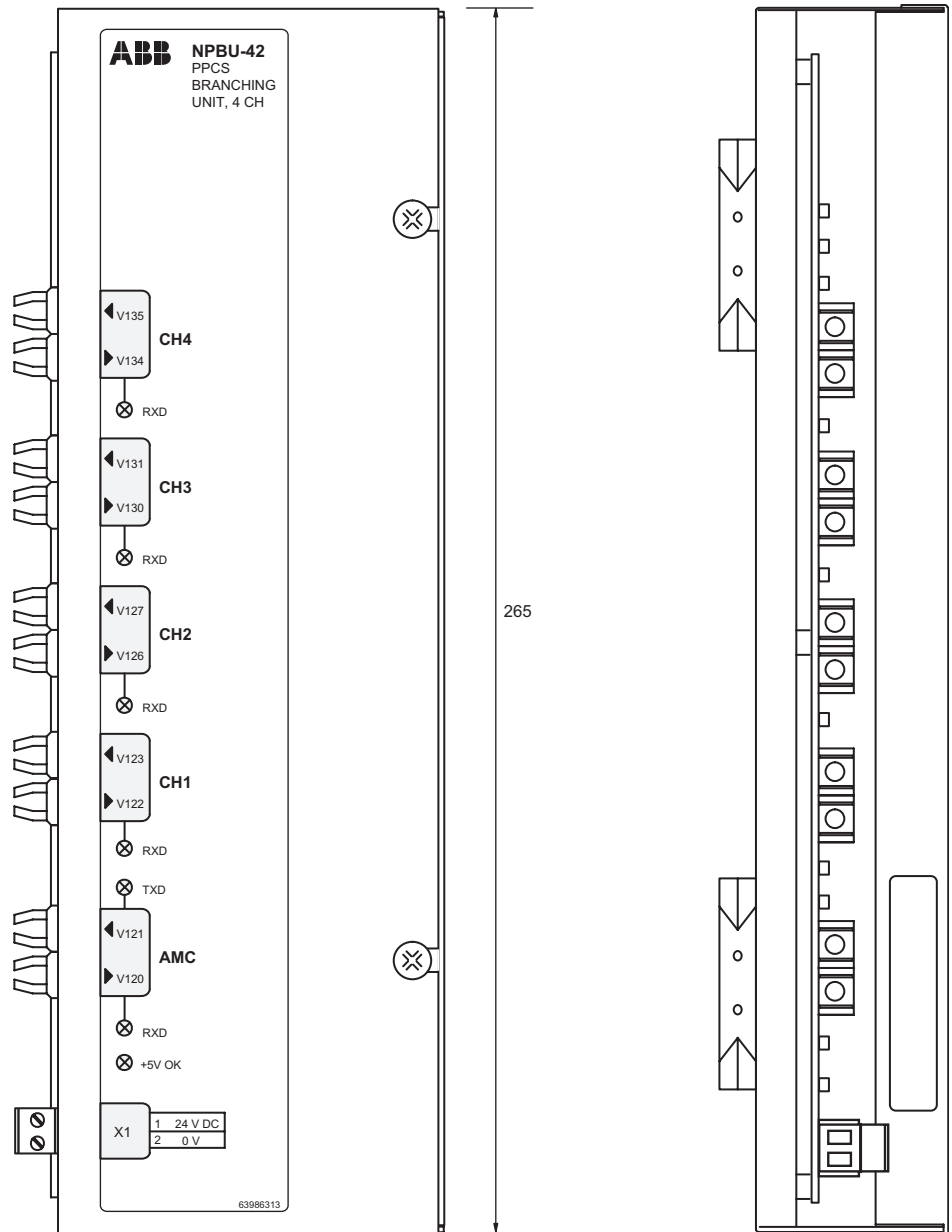
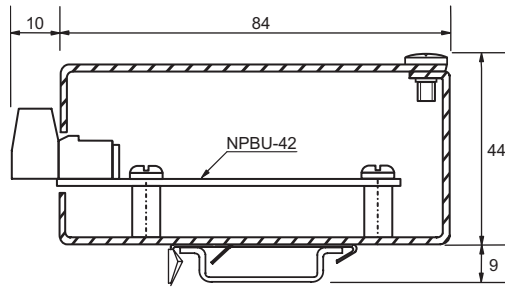


NDCU-55 with
NDCO-0x/NMBO-01

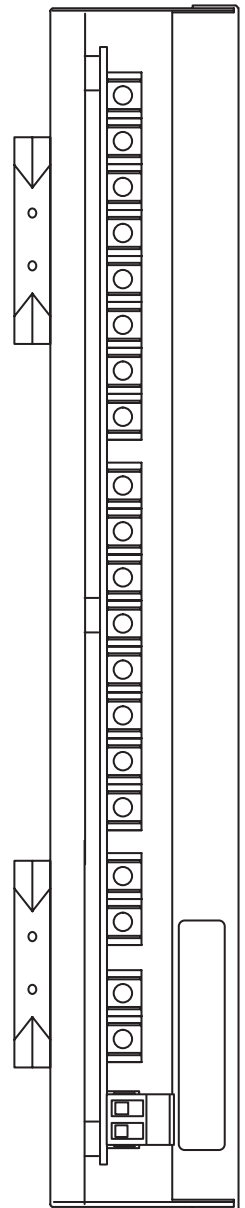
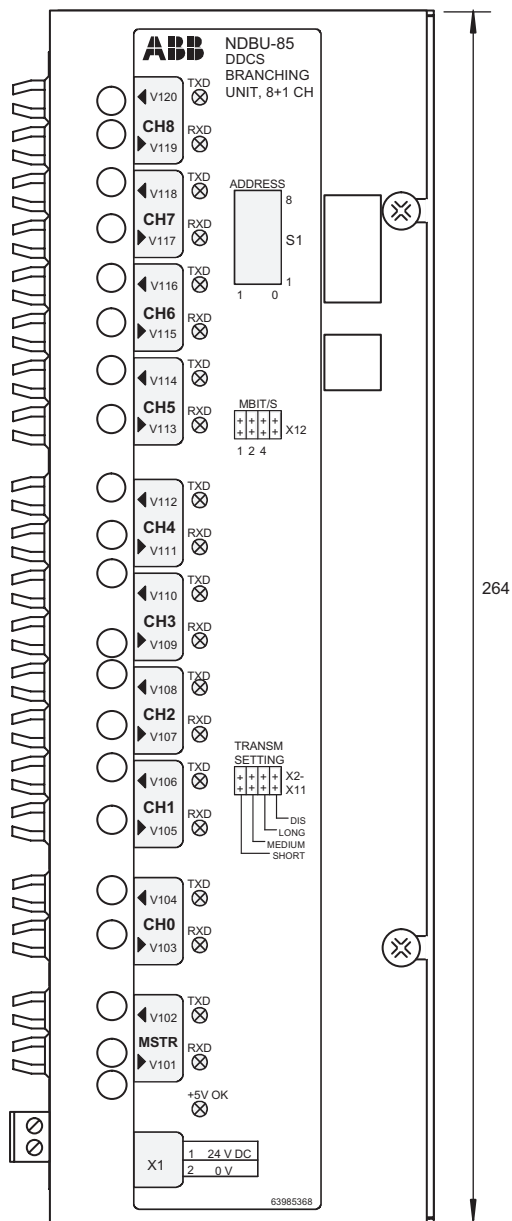
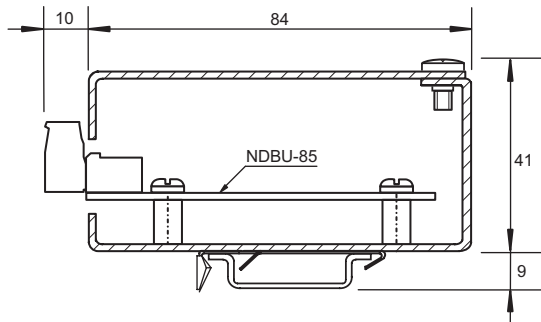


PDM-104973

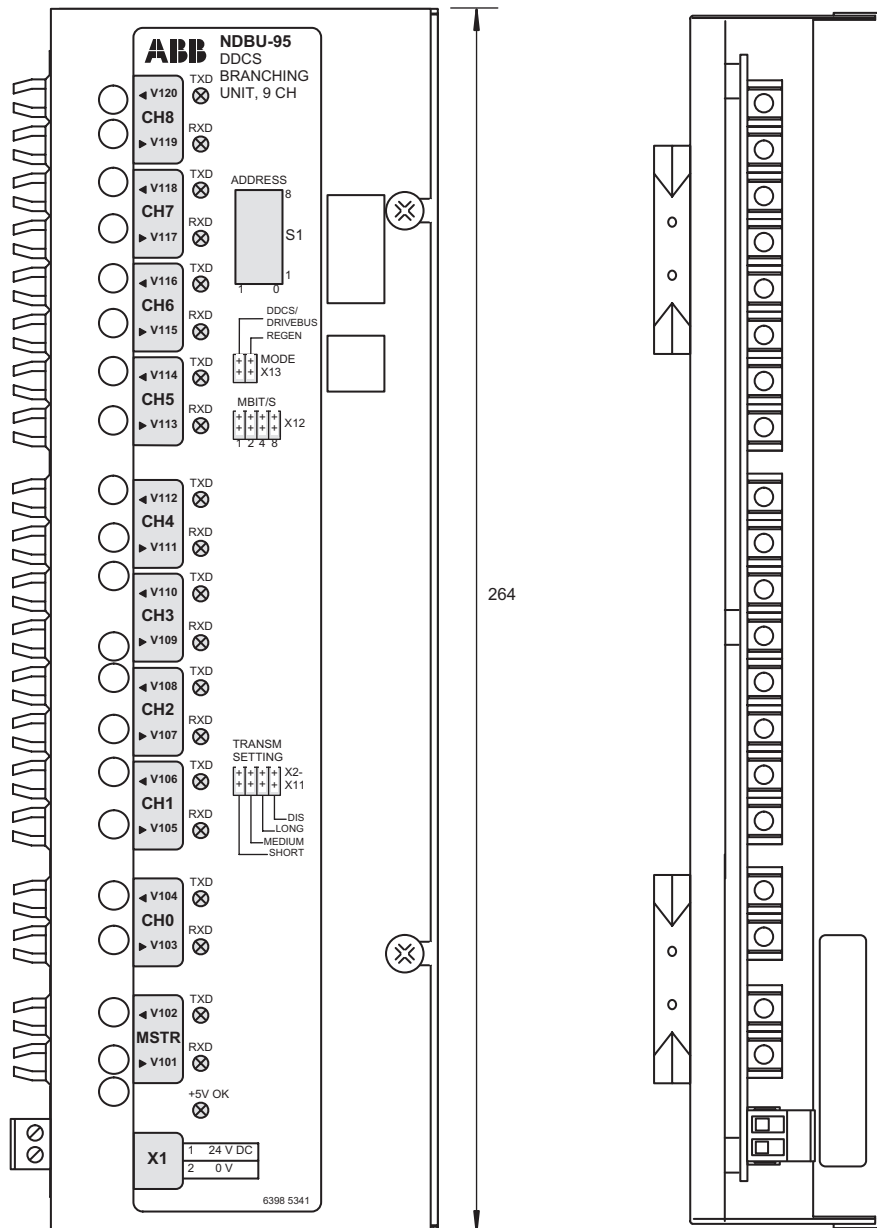
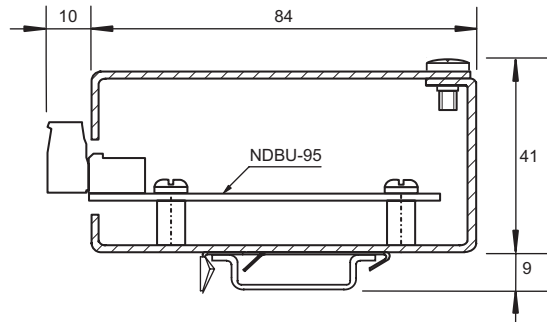
NPBU-42



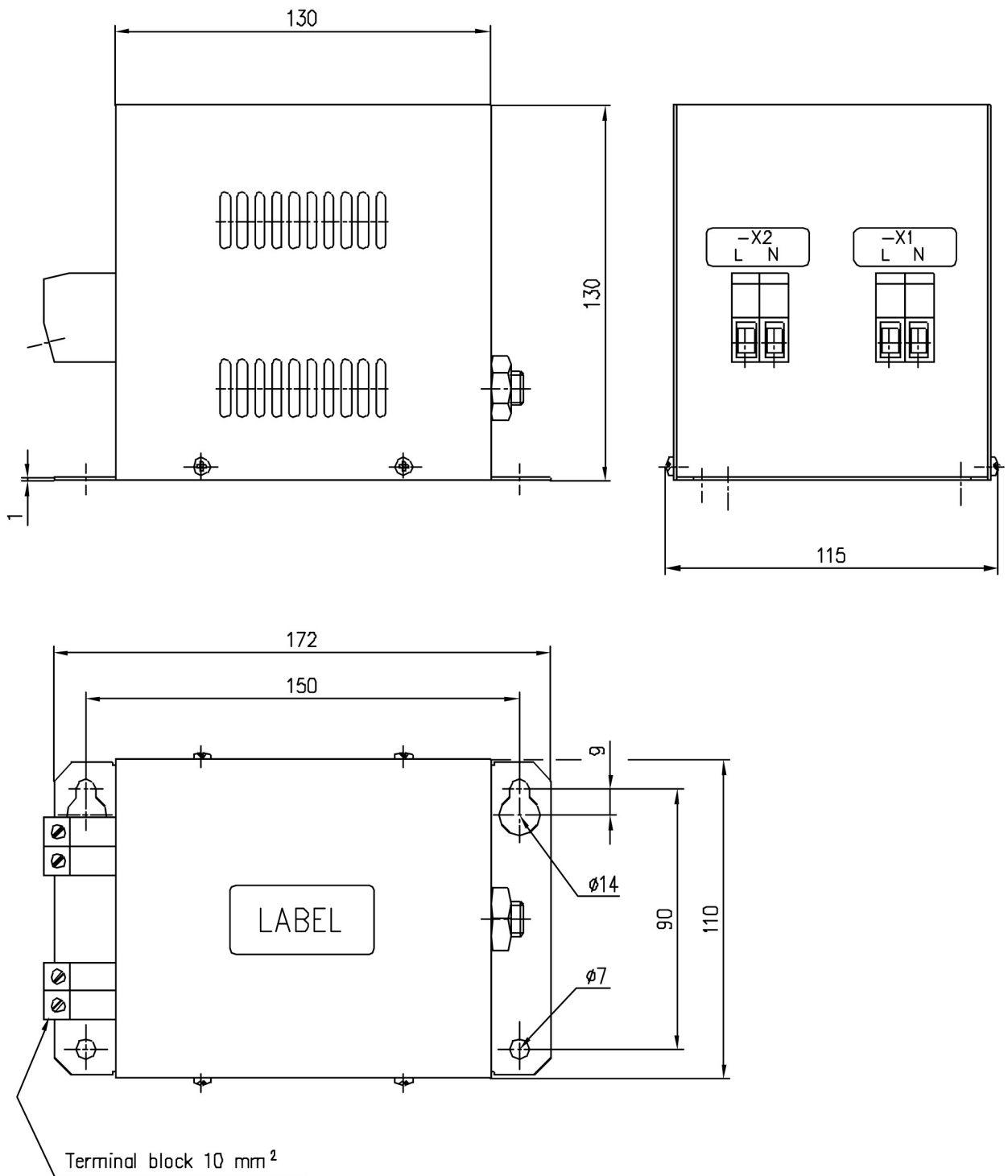
NDBU-85



NDBU-95



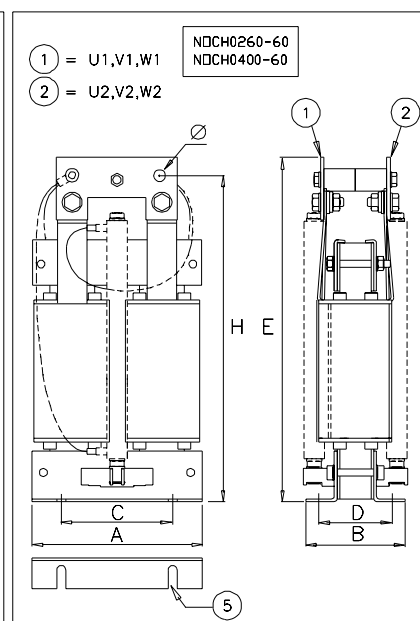
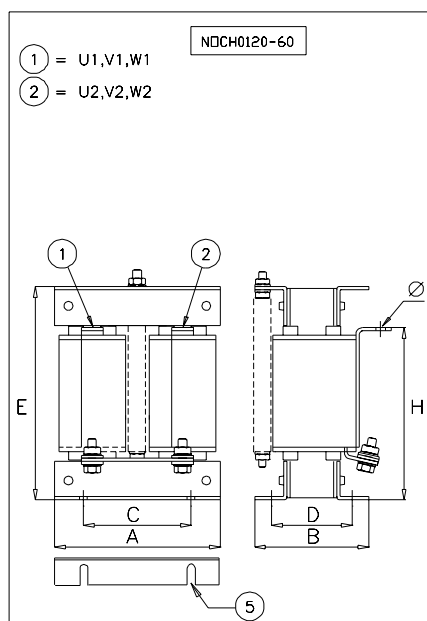
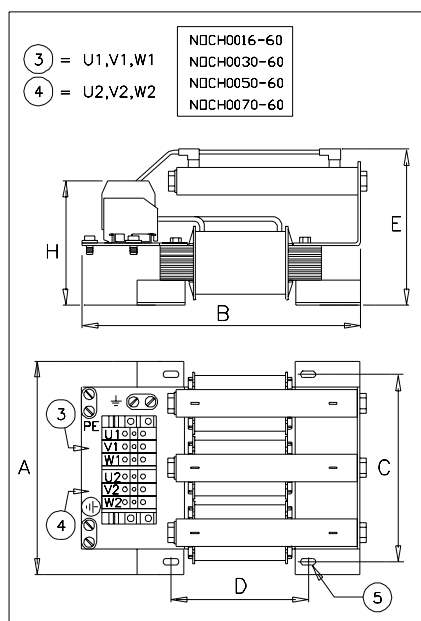
Control Voltage Filter



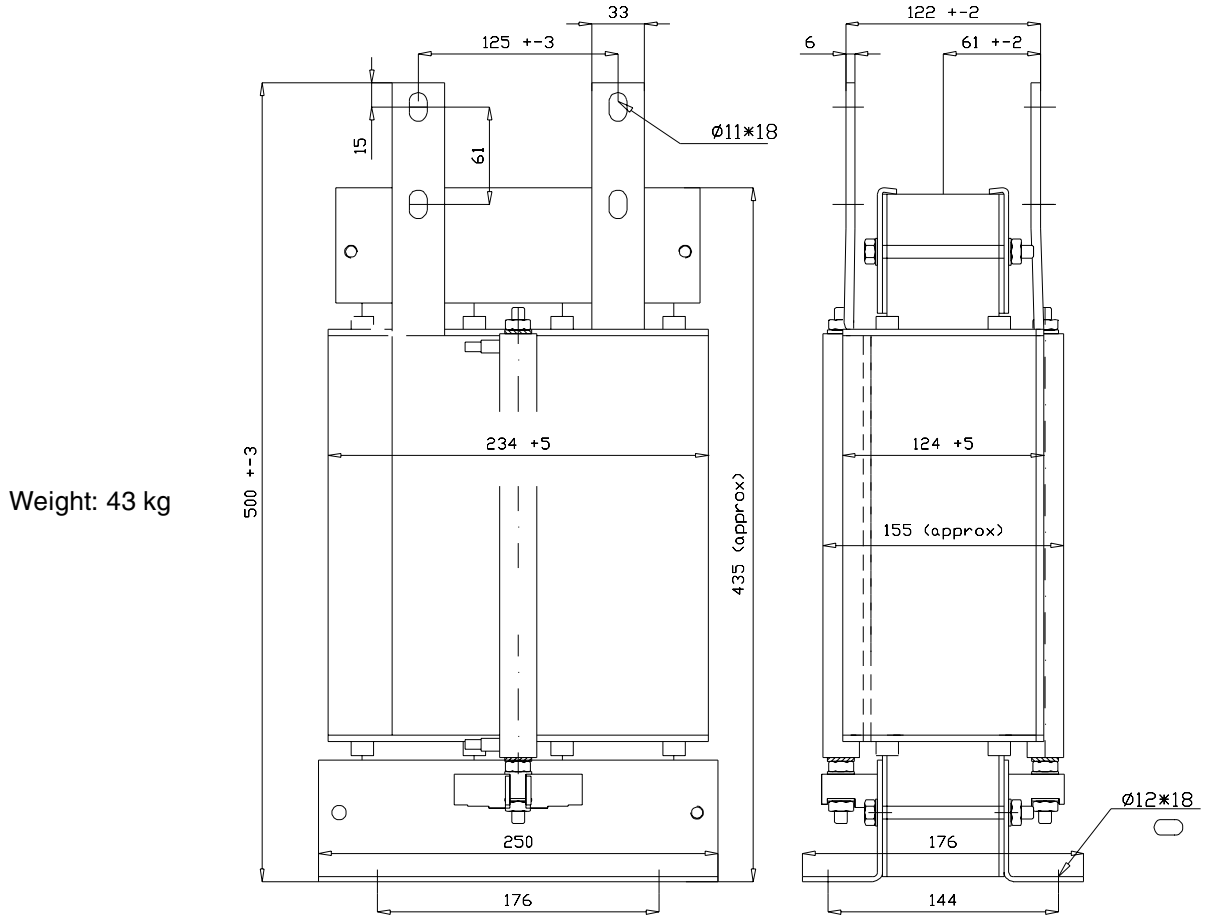
du/dt Filters

NOCH0016-60 to
NOCH0400-60

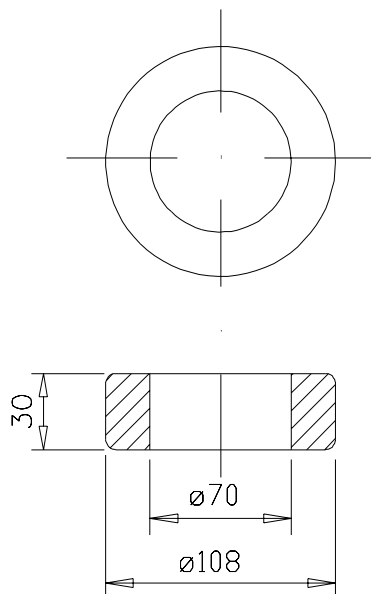
L2	mm						mm	kg	⑤	①	Nm	mm ²	Nm
	A	B	C	D	E	H							
~													
NOCH0016-60	140	195	120	85	115	83	-	2.4	M5	4	0.2...10	1.5	
NOCH0030-60	165	215	145	108	130	95	-	4.7	M5	4	0.5...16	1.5	
NOCH0070-60	180	261	170	125	150	120	-	9.5	M6	6	10...35	2.5	
NOCH0120-60	154	106	100	75	200	160	9	7	M8	20	-	-	
NOCH0260-60	185	111	124	82	383	368	13	12	M10	30	-	-	
NOCH0400-60	185	126	124	97	383	368	13	17	M10	30	-	-	



NOCH0760-60



Common Mode Filters

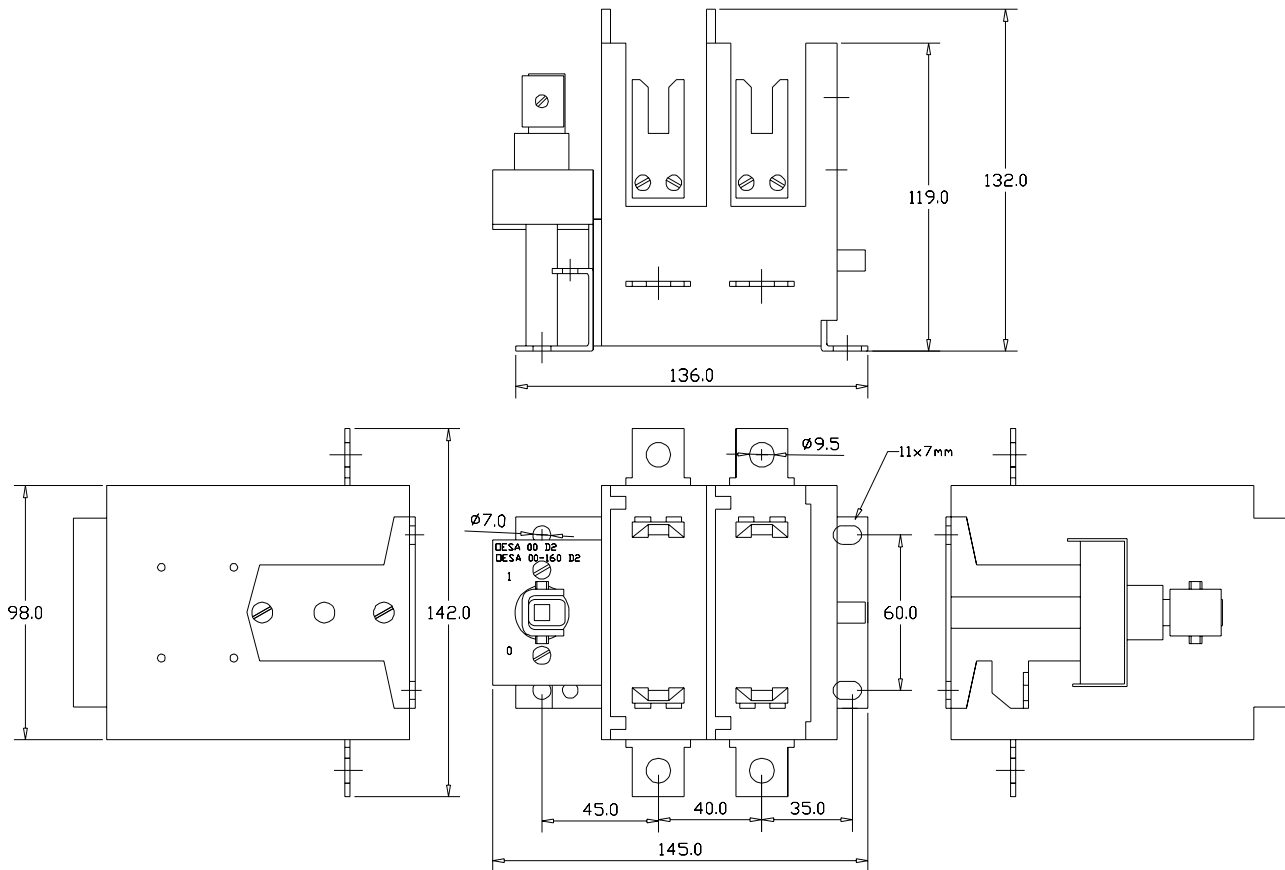


PDM-58368-B

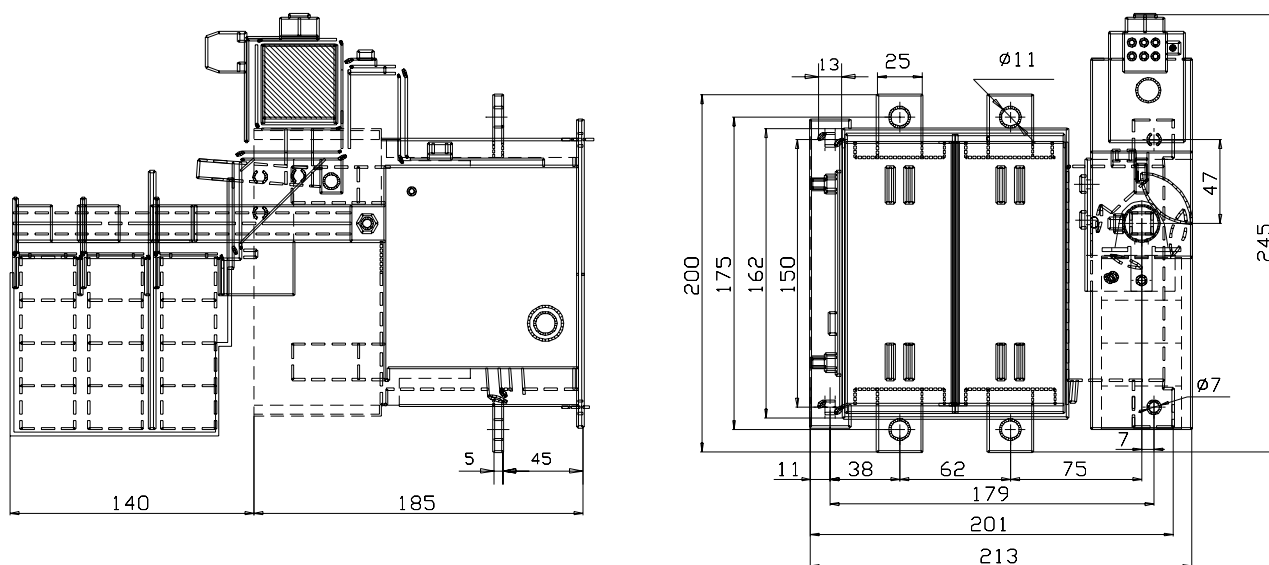
**Switch Fuses,
Charging Control
Components**

**Switch Fuses and
Accessories**

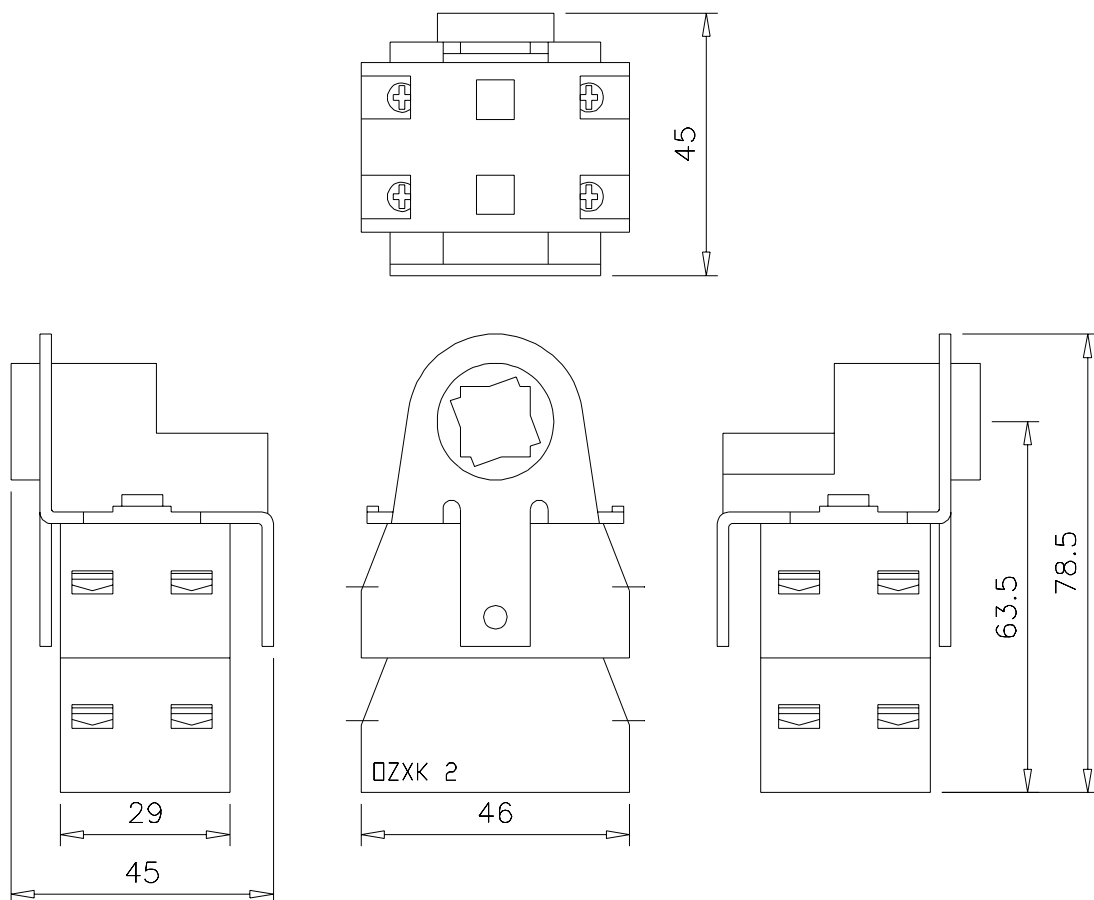
OESA00D2PL



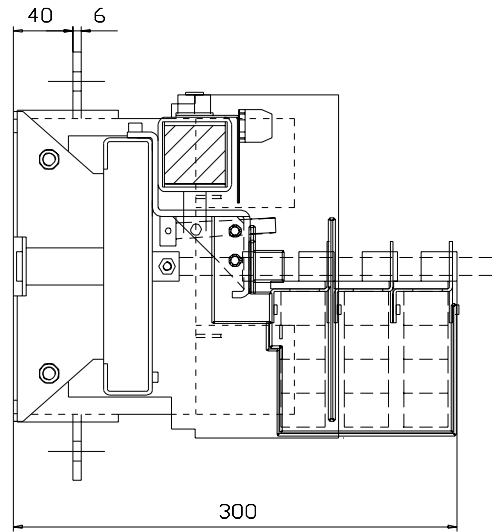
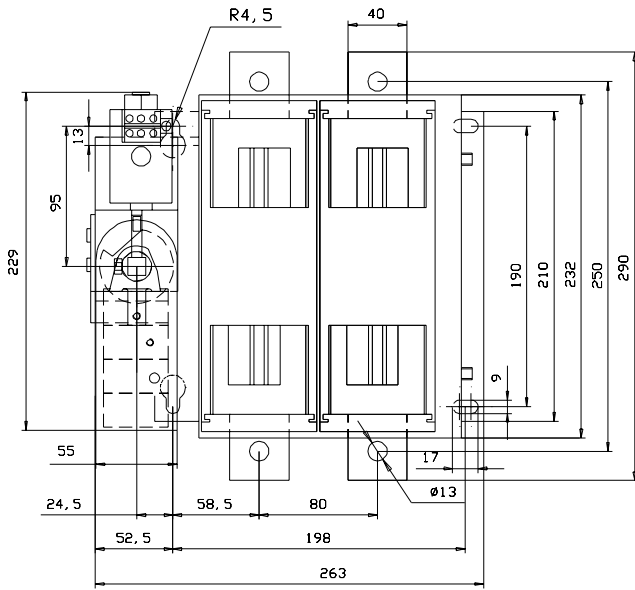
OESA250DR2PL



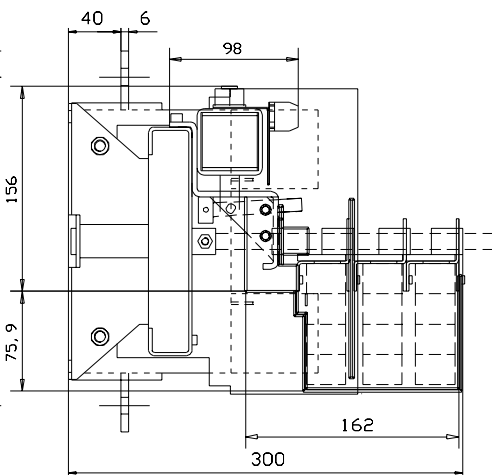
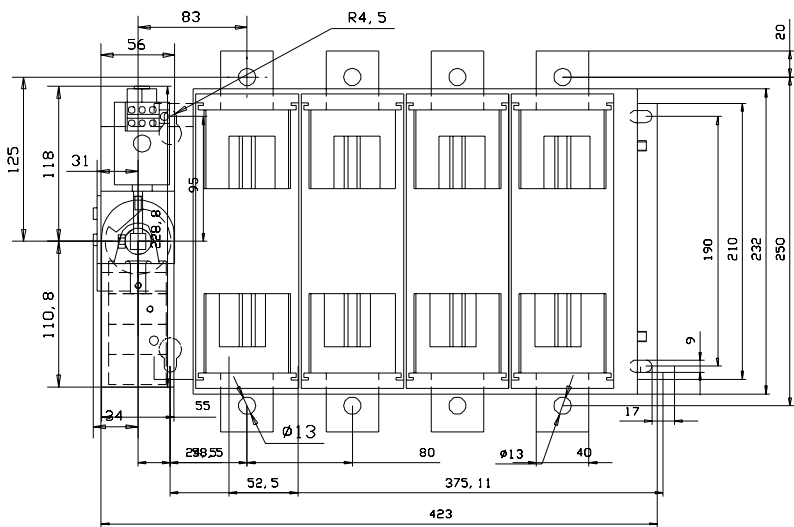
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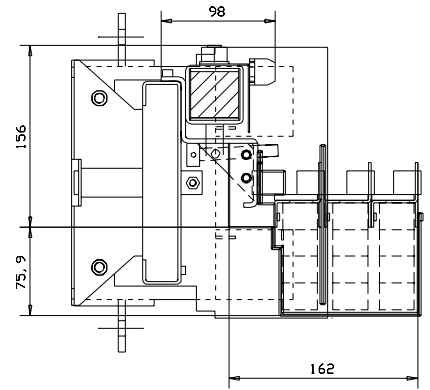
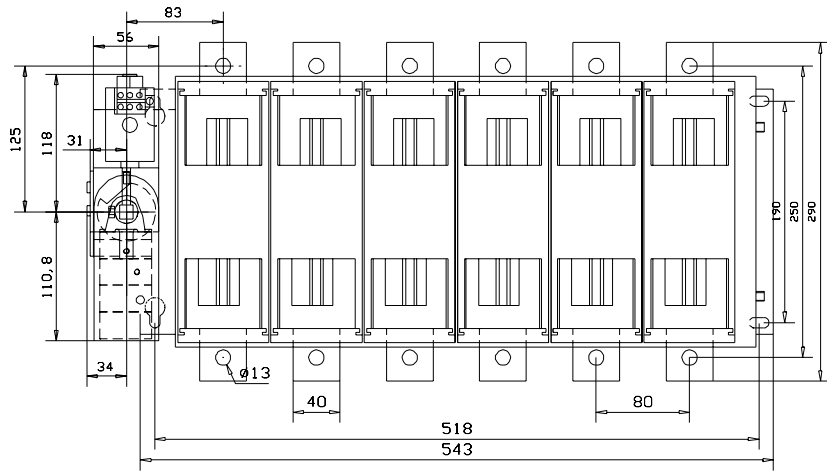
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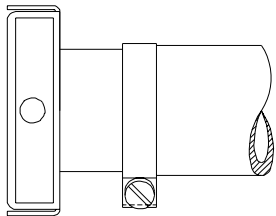
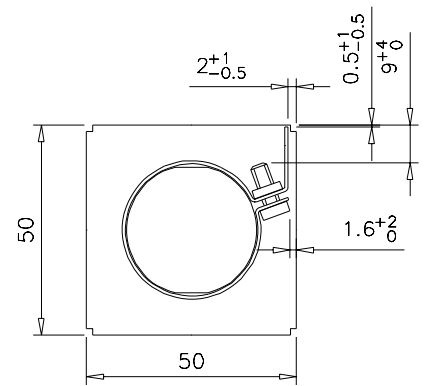
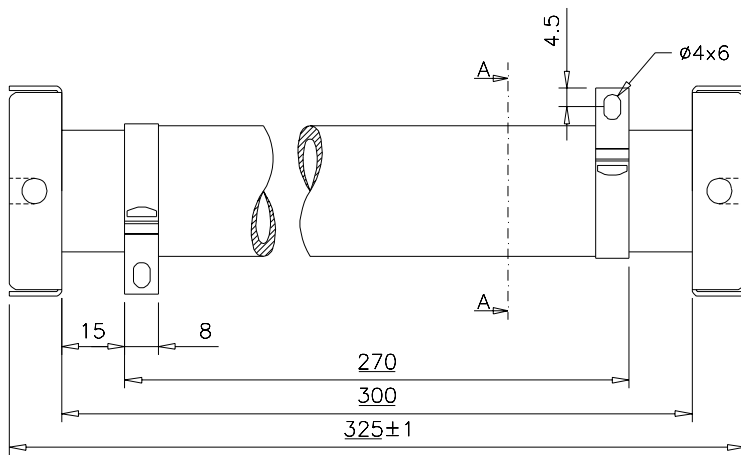


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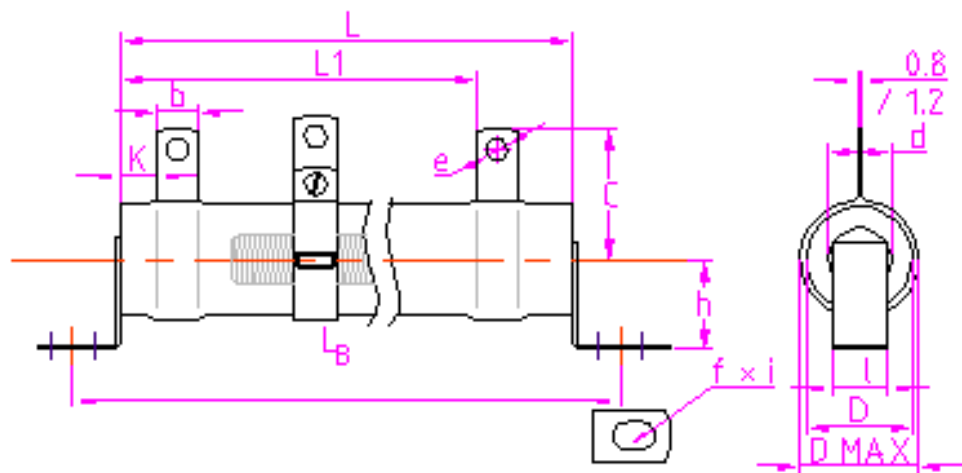
Charging Resistors

RRYB 117/CE



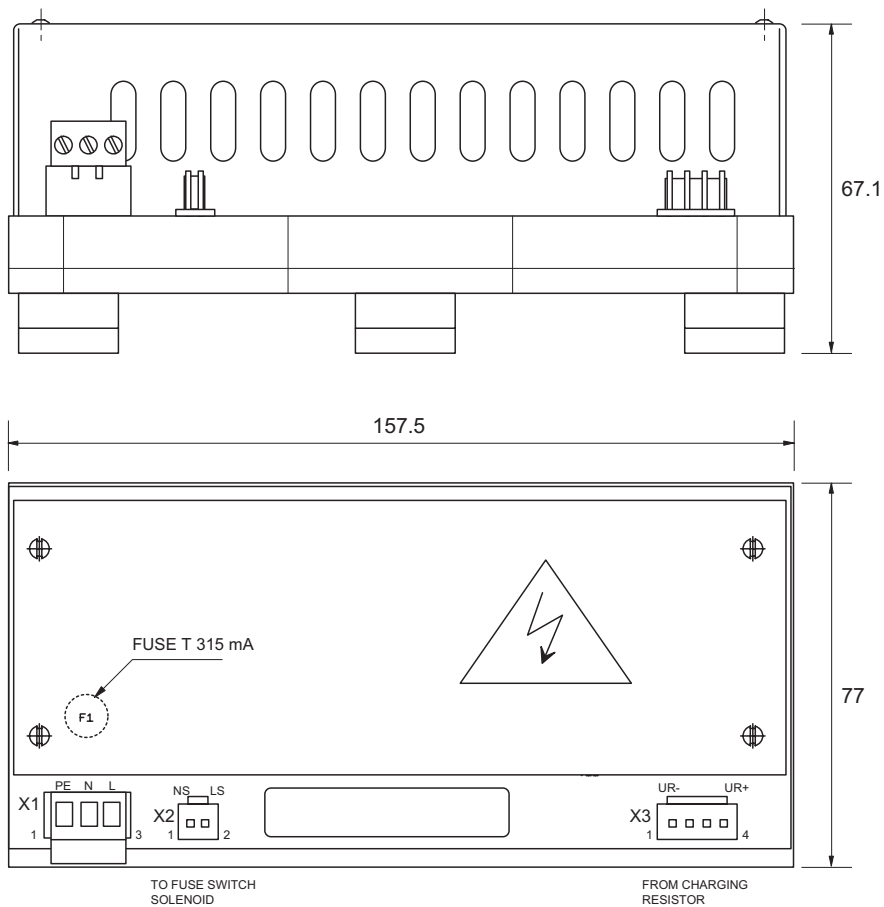
ZRF 30/165, ZRF 30/167,5 These types are used in the switch fuse kits for the inverter modules.

- D 30 mm
- LB 183 mm
- L 165 ±3.3 mm
- L1 146.5 ±1 mm
- d 20 mm
- D MAX 34 mm
- b 8 mm
- e 4.2 mm
- C 30 ±1 mm
- K min. 6 mm
- f × i 5.5 × 8 mm

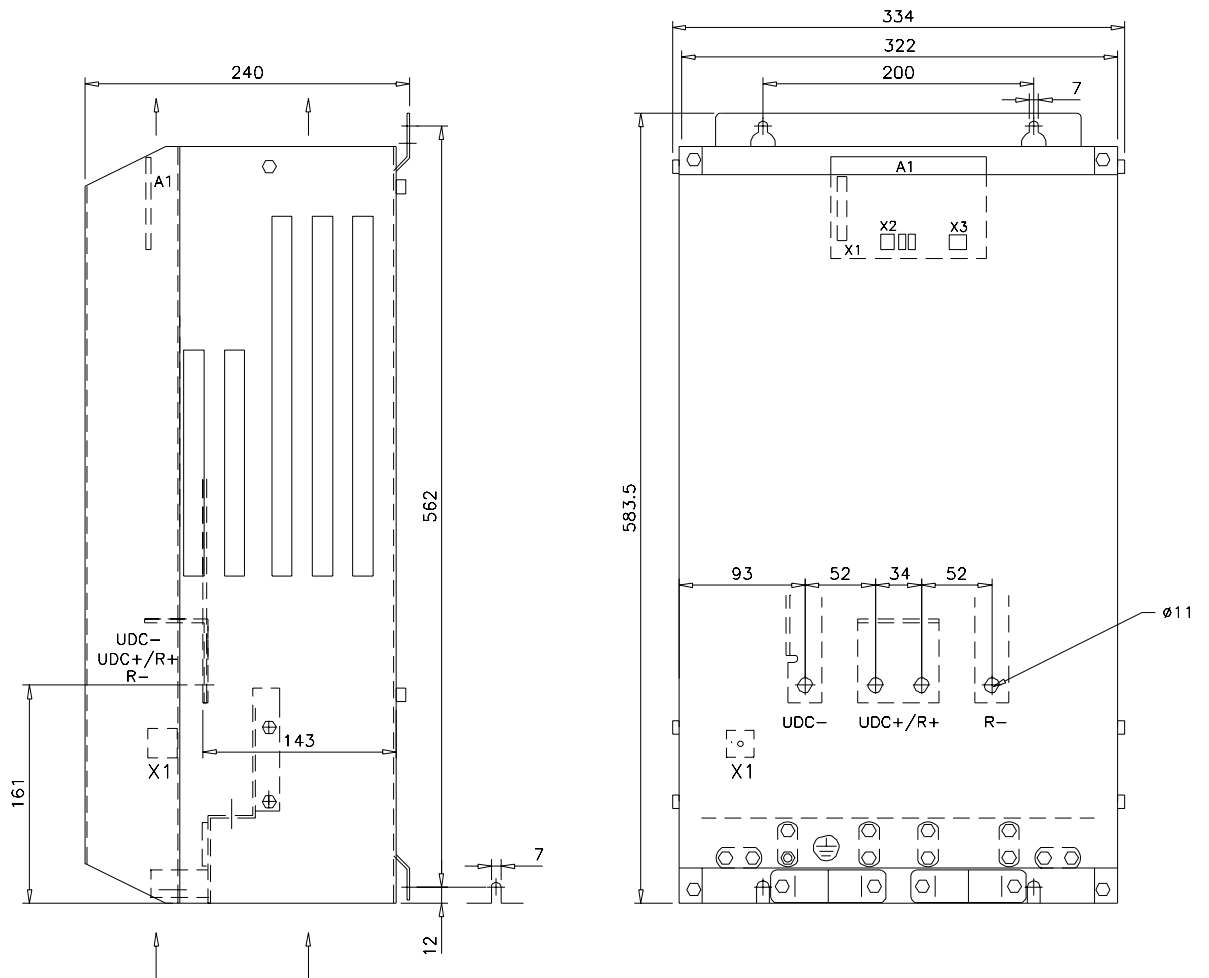


Charging Control Unit

NCHM-11/21



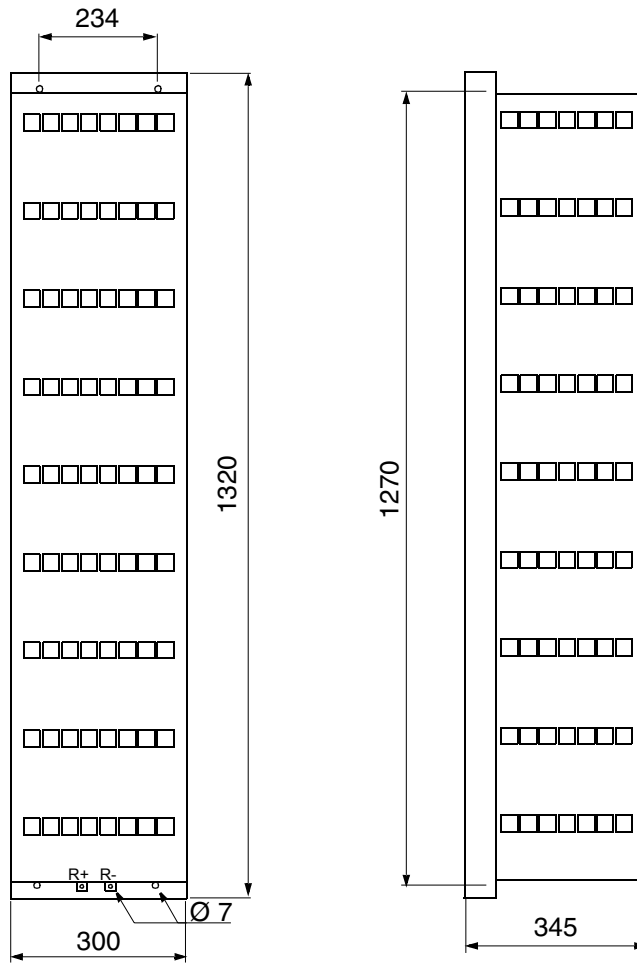
Braking Chopper
NBRA-658/659/669



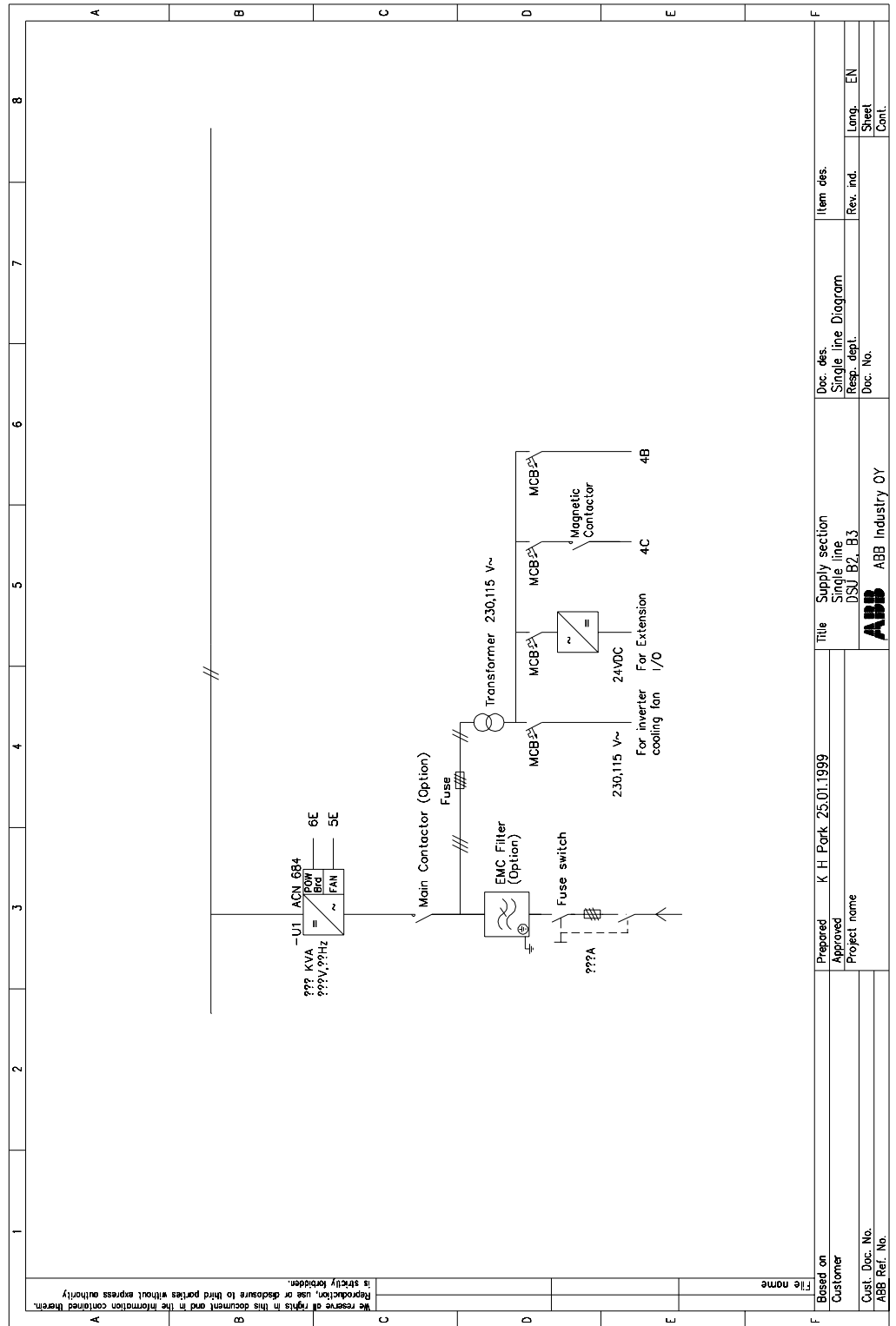
Weight: 26 kg

Braking Resistors
SAFURxxxFxxx

Weight:
 SAFUR180F460: 32 kg
 SAFUR125F500: 25 kg
 SAFUR200F500: 30 kg
 SAFUR210F575: 27 kg



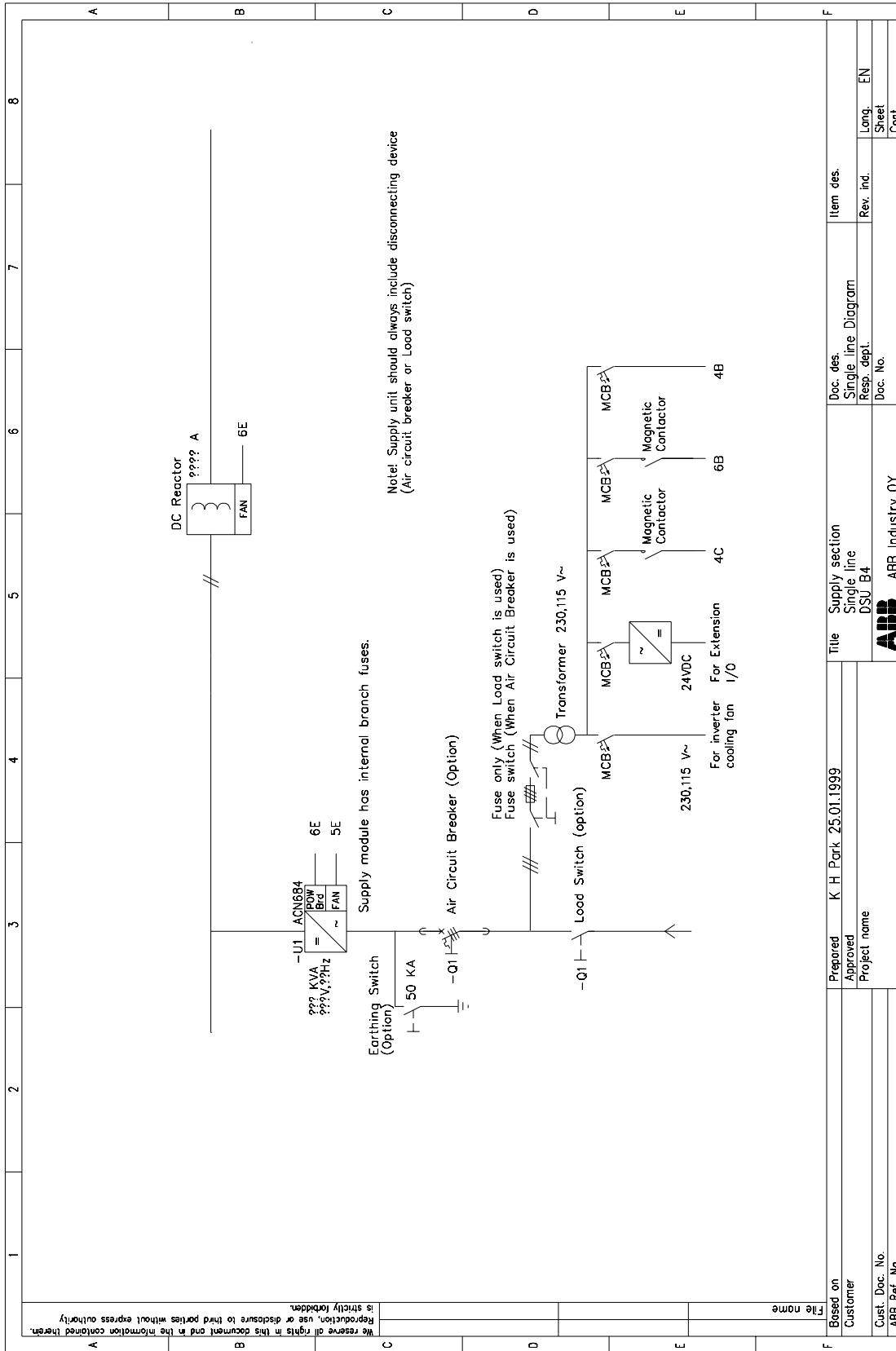
Appendix B – Single-line Diagrams



File name
 Based on
 Customer
 Cust. Doc. No.
 ABB Ref. No.

Prepared K H Park 25.01.1999
 Approved
 Project name
 Title
 Supply section
 Single line
 DSJ_B2_B3
 Doc. des.
 Single line Diagram
 Resp. dept.
 Rev. ind.
 Item des.
 Long. EN
 Sheet
 Cont.

Appendix B – Single-line Diagrams



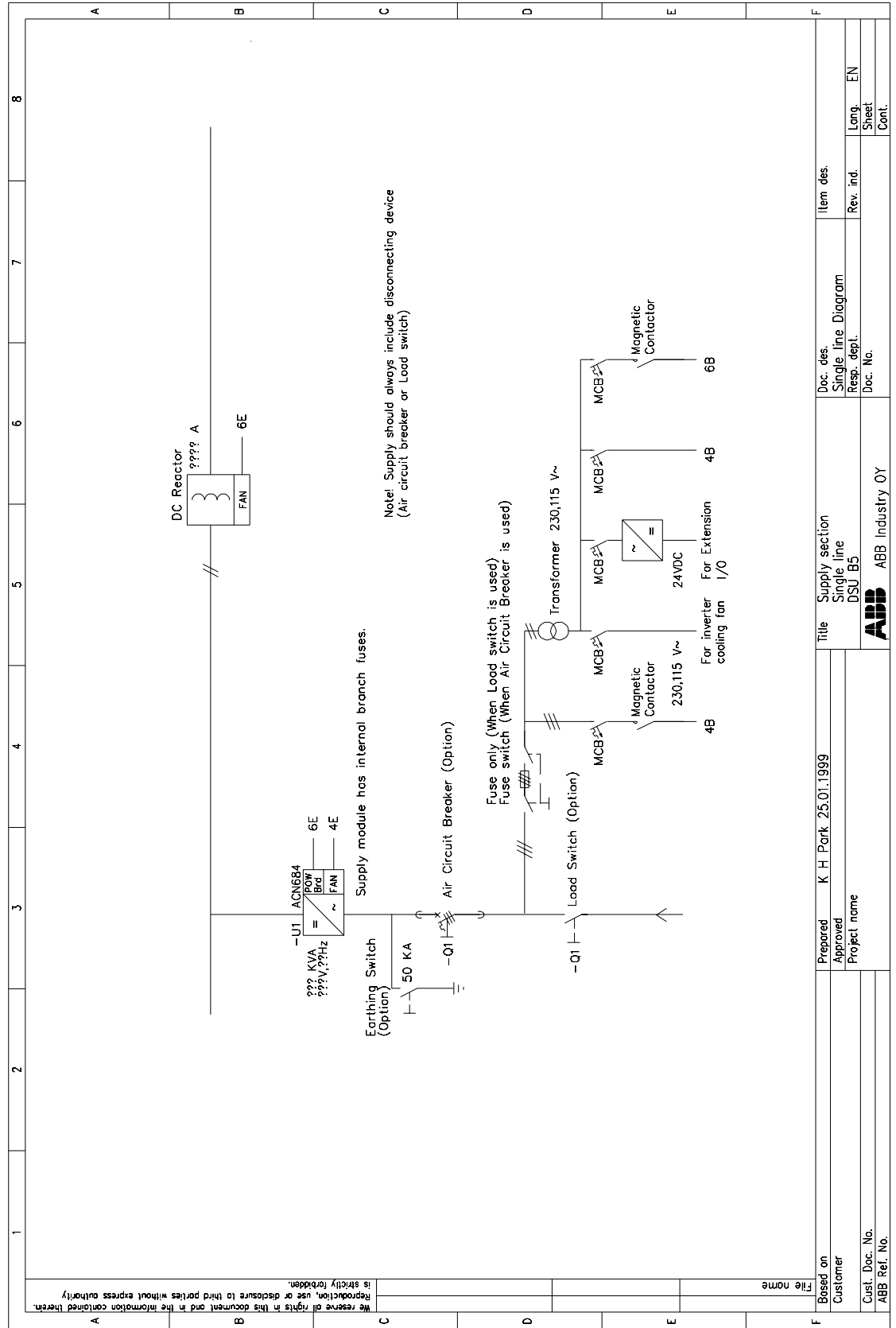
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File name

Based on	Customer
Prepared	K H Park 25.01.1999
Approved	
Project name	

Doc. des.	Single line Diagram
Doc. No.	DSU B4
Doc. No.	ABB industry 0Y

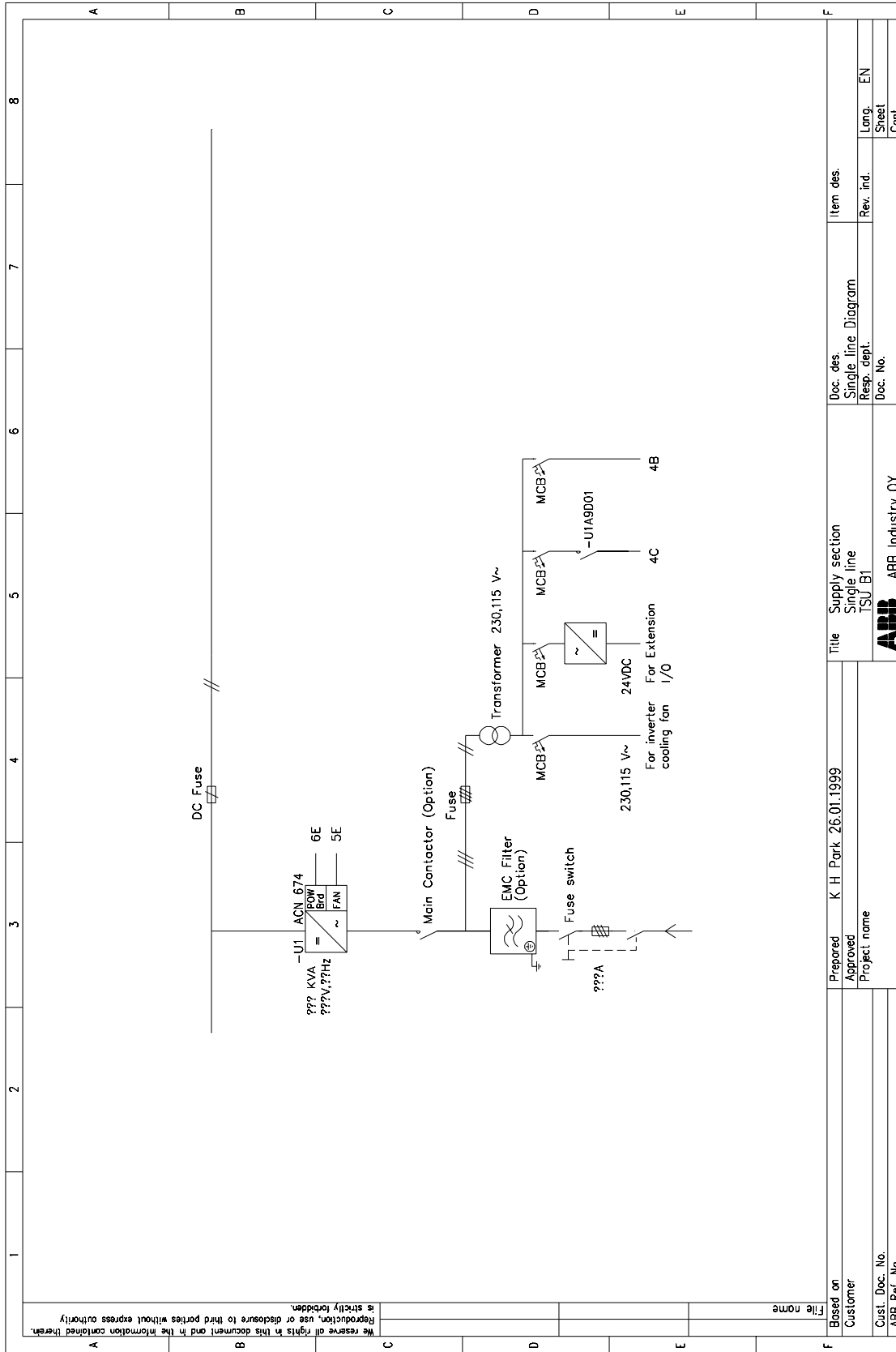
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Rev. ind.	EN
Lang.	EN
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File name			
Based on	Prepared	K H Park	25.01.1999
Customer	Approved		
	Project name		
Cust. Doc. No.			
ABB Ref. No.			

Doc. des.	Item des.
Single line Diagram	
Rev. ind.	Rev. ind.
Resp. dept.	Resp. dept.
Doc. No.	Doc. No.
ABB ABB Industry OY	
Long. Sheet	EN
Cont.	

Appendix B – Single-line Diagrams



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File name

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Supply section

Single line

TSU BI

Doc. No.

Doc. des.

Single line Diagram

Rev. ind.

Lang.

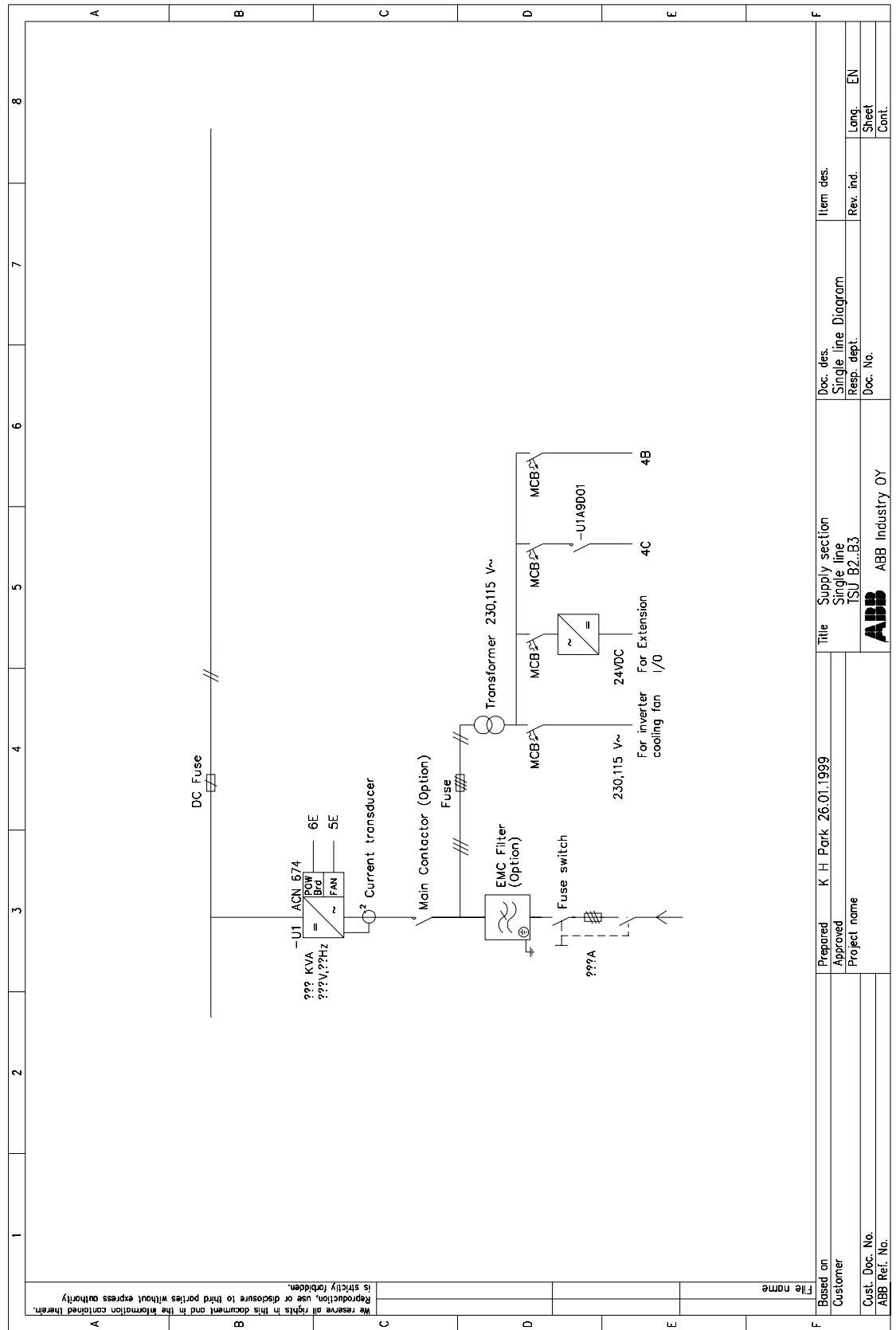
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ABB Industry OY



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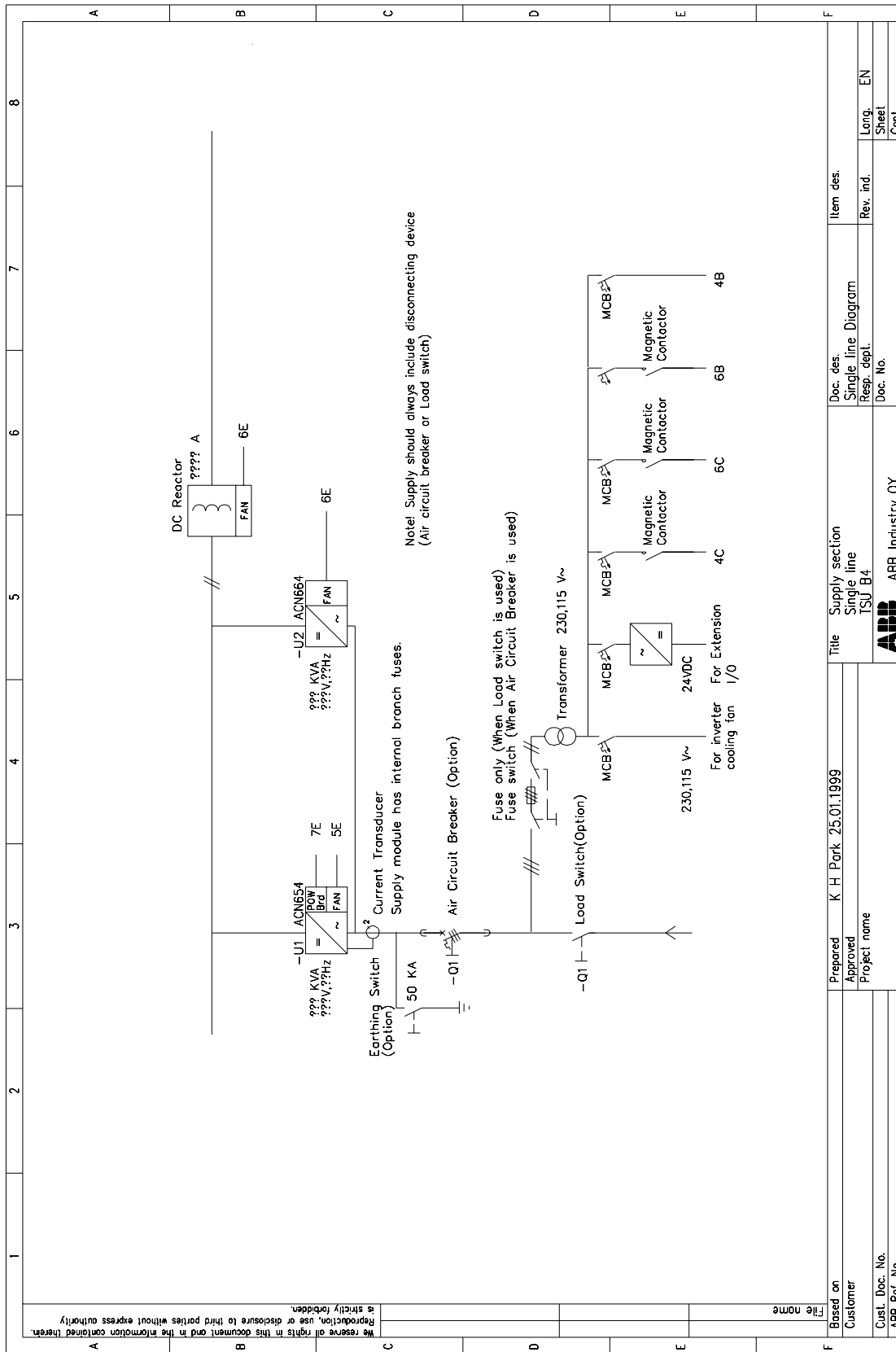
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Prepared K H Park 26.01.1999
 Approved
 Project name

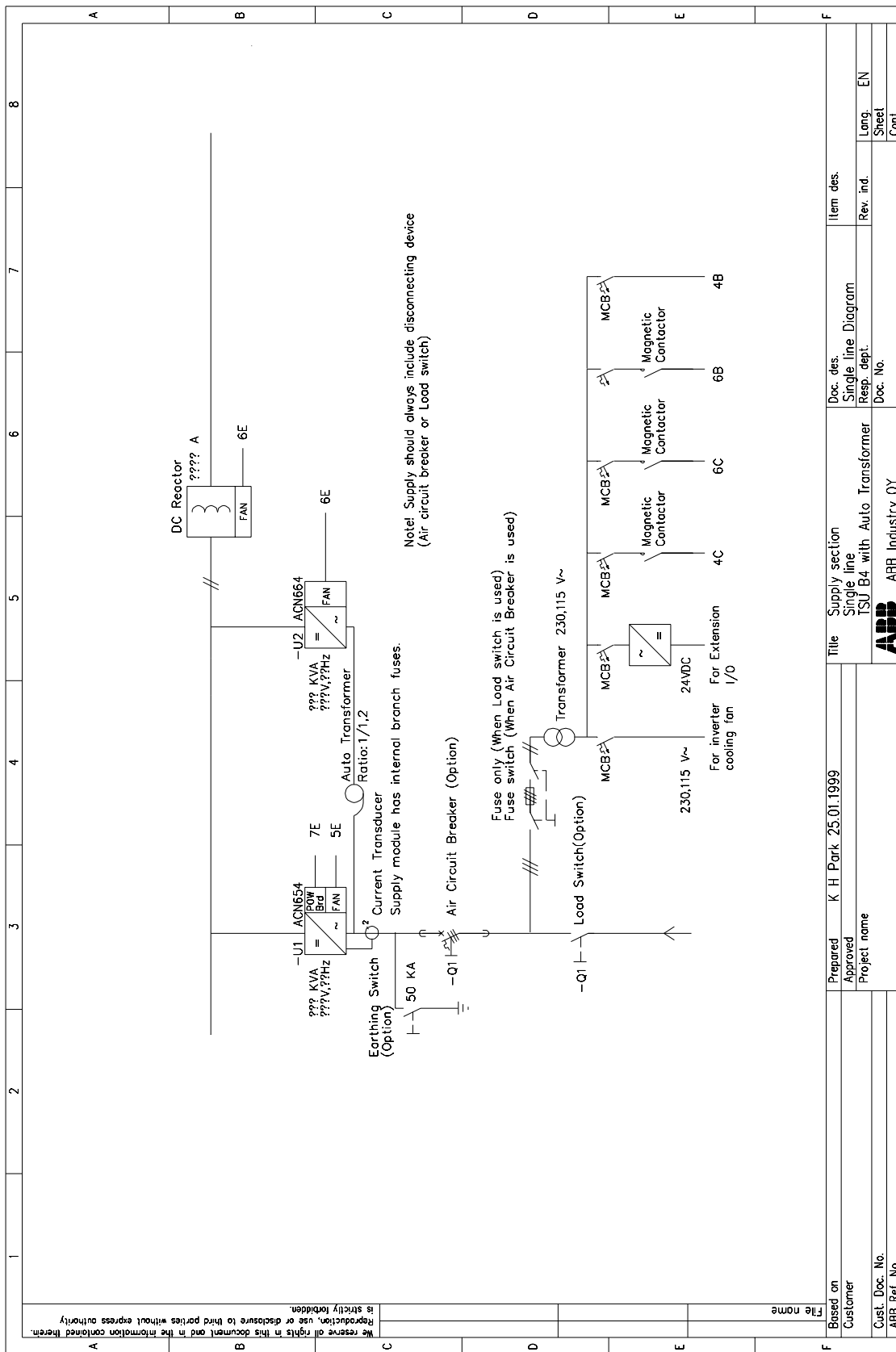
Title Supply section
 Single line
 TSJ B2.B3
ABB ABB Industry OY

Doc. des. Single line Diagram
 Resp. dept. Doc. No.
 Item des. Rev. ind. Long. Sheet Cont.

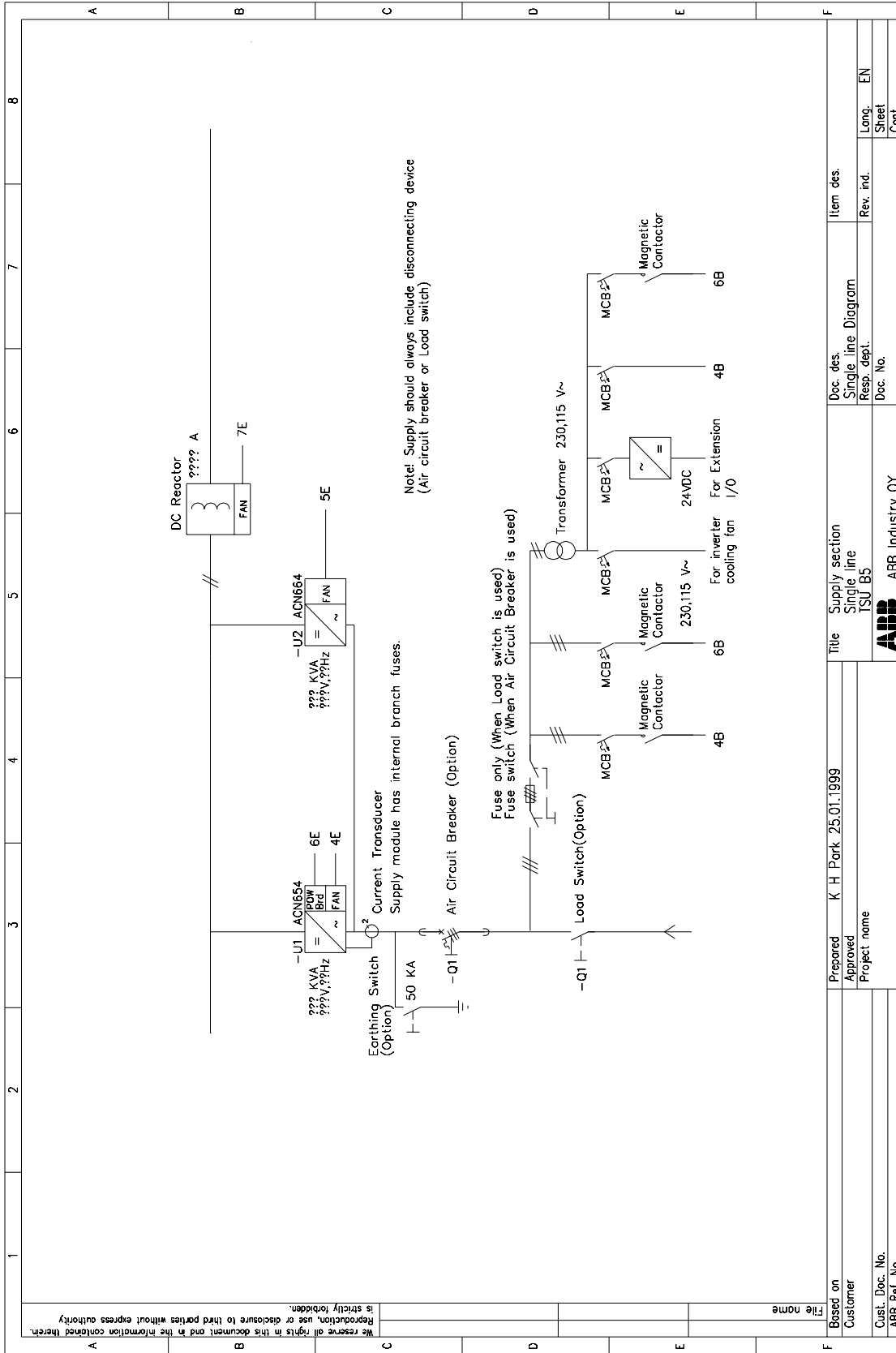
Appendix B – Single-line Diagrams



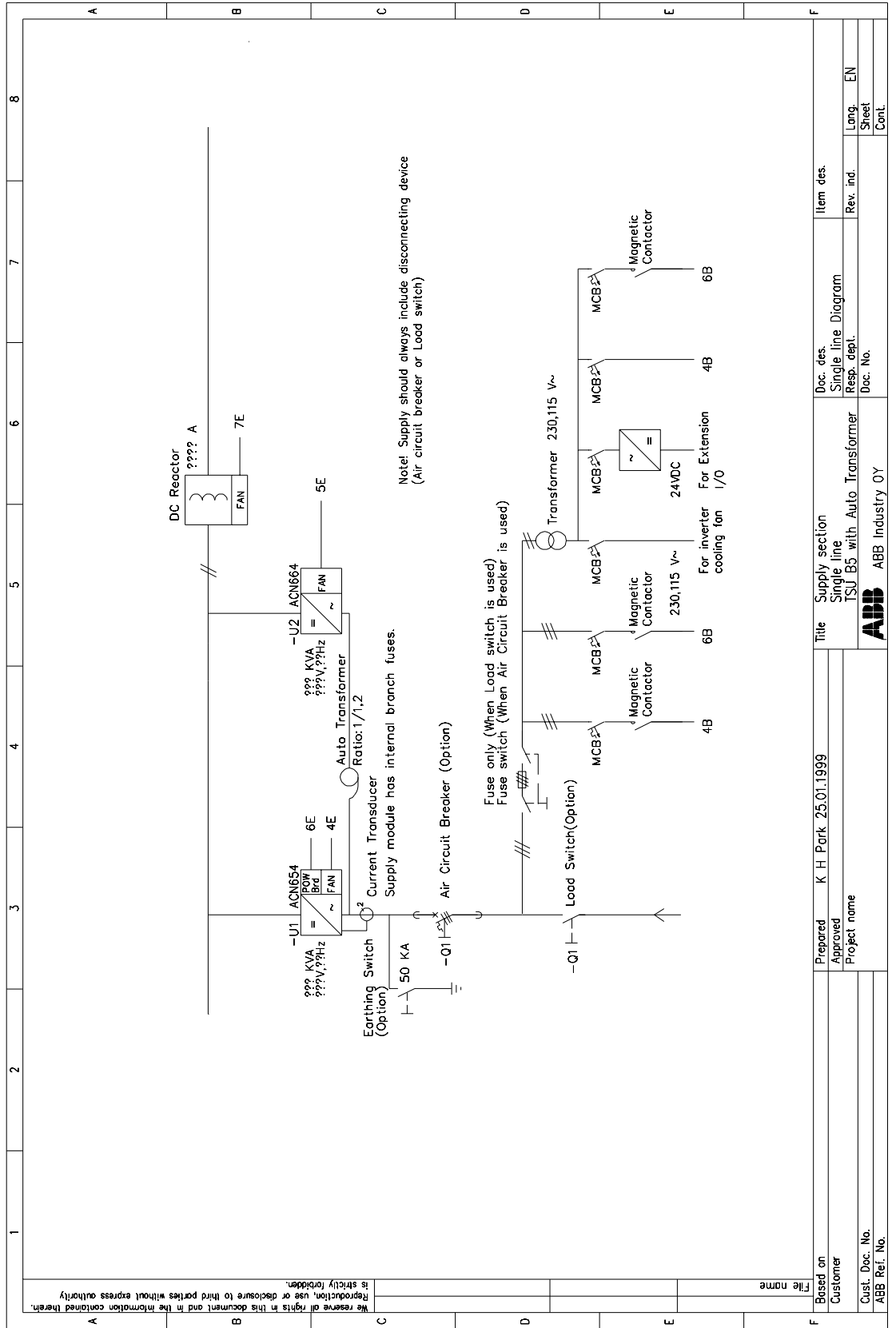
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Customer	Approved				Resp. dept.		Rev. ind.
Cust. Doc. No.	Project name				Doc. No.		Lang.
ABB Ref. No.							Sheet
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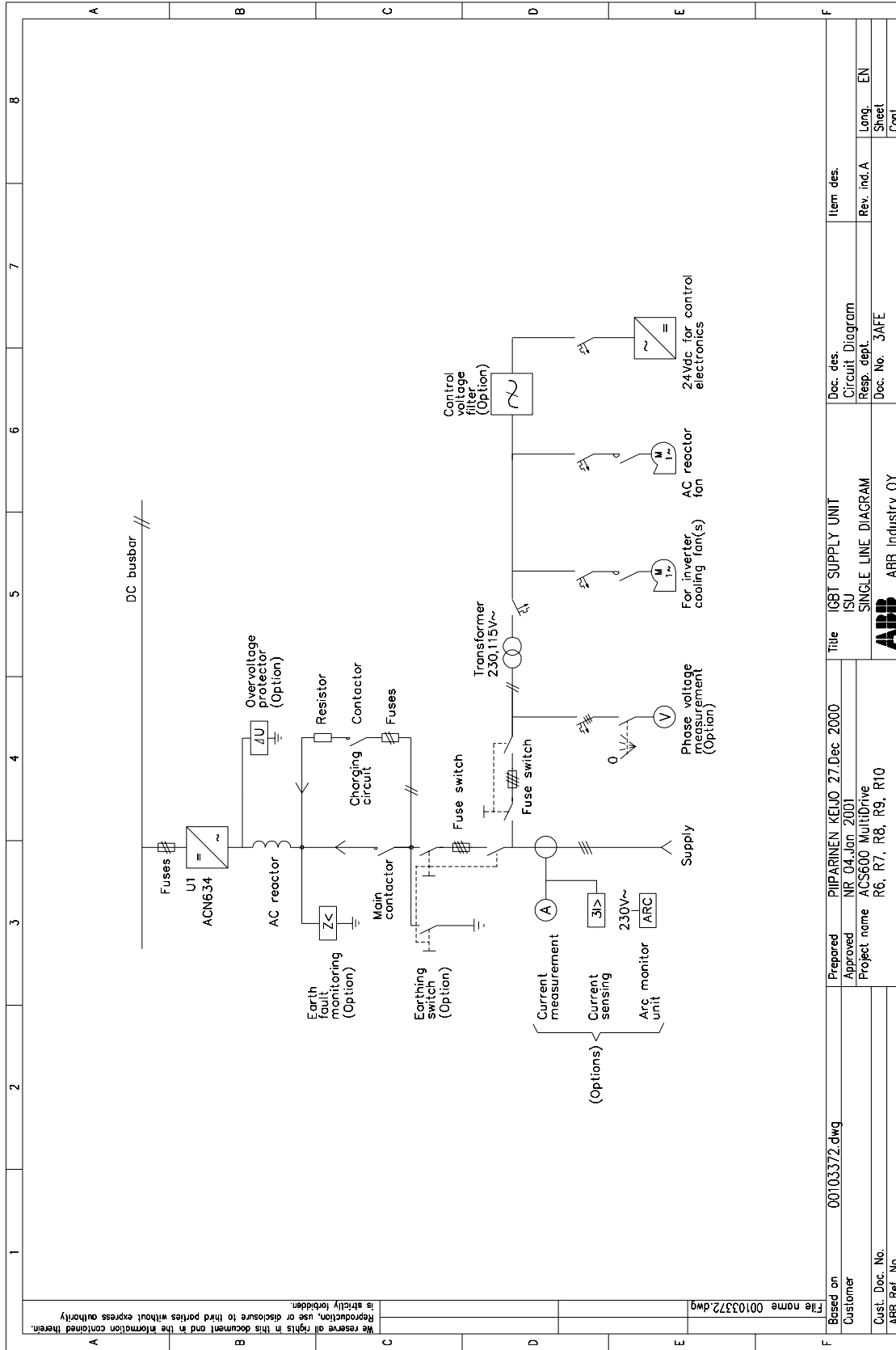
Appendix B – Single-line Diagrams



File name			
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	Single line		
	TSU B5		
	Doc. No.		
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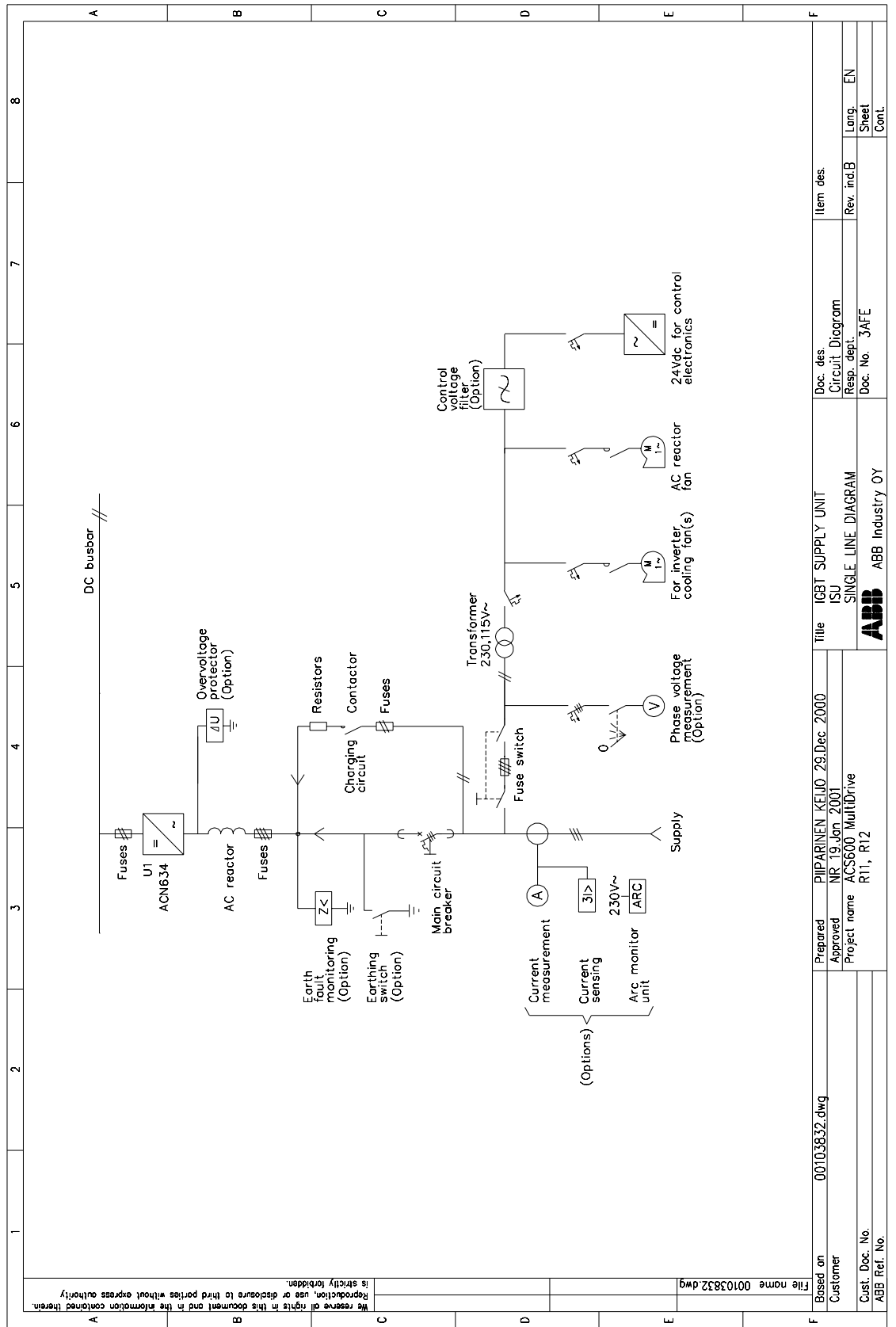


Appendix B – Single-line Diagrams



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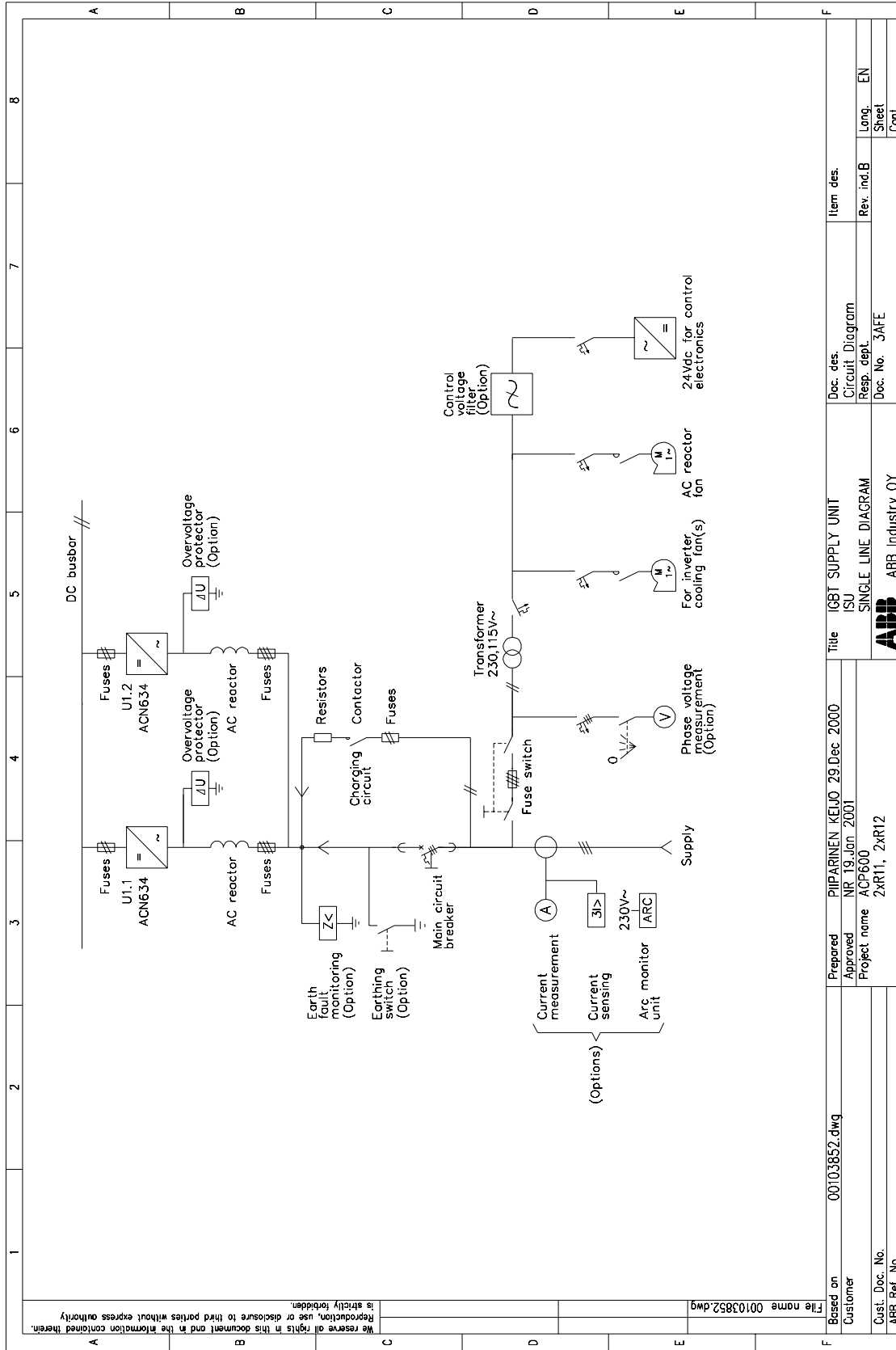
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Cust. Doc. No.	NR 04.Jan.2001
ABB Ref. No.	Project name ACS600 MultiDrive
	R6, R7, R8, R9, R10
	ABB ABB Industry Oy
	SINGLE LINE DIAGRAM
	ISU
	IGBT SUPPLY UNIT
	Title
	Dec. des.
	Circuit Diagram
	Resp. dept.
	Rev. ind. A
	Long. Sheet
	EN
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	Item des.



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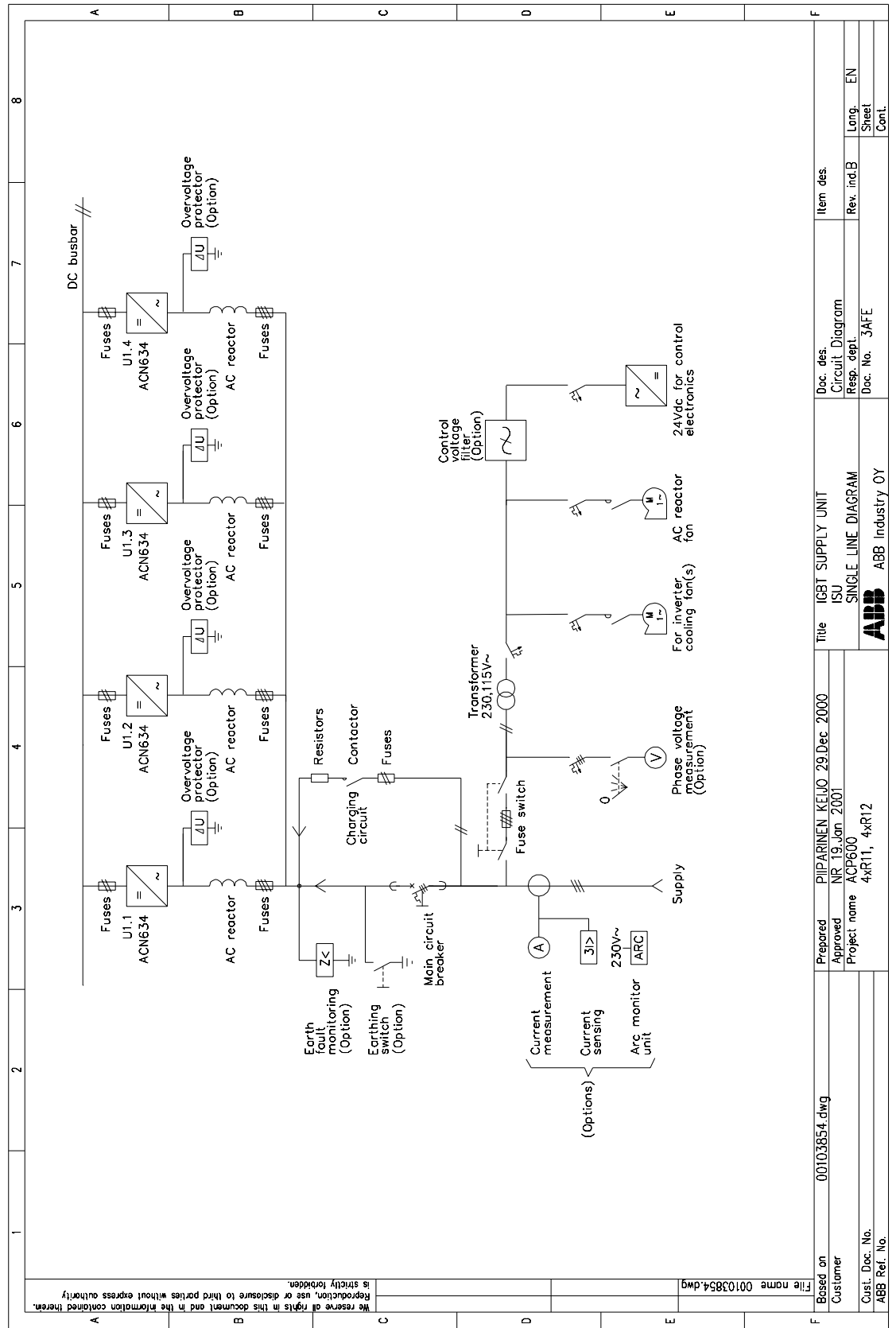
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ABB Ref. No.	
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Approved	NR, 19.Jan. 2001
Project name	ACS600 MultiDrive R11, R12
Title	IGBT SUPPLY UNIT ISU SINGLE LINE DIAGRAM
Doc. des.	Circuit Diagram
Resp. dept.	Rev. ind.B
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Lang.	EN
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Appendix B – Single-line Diagrams

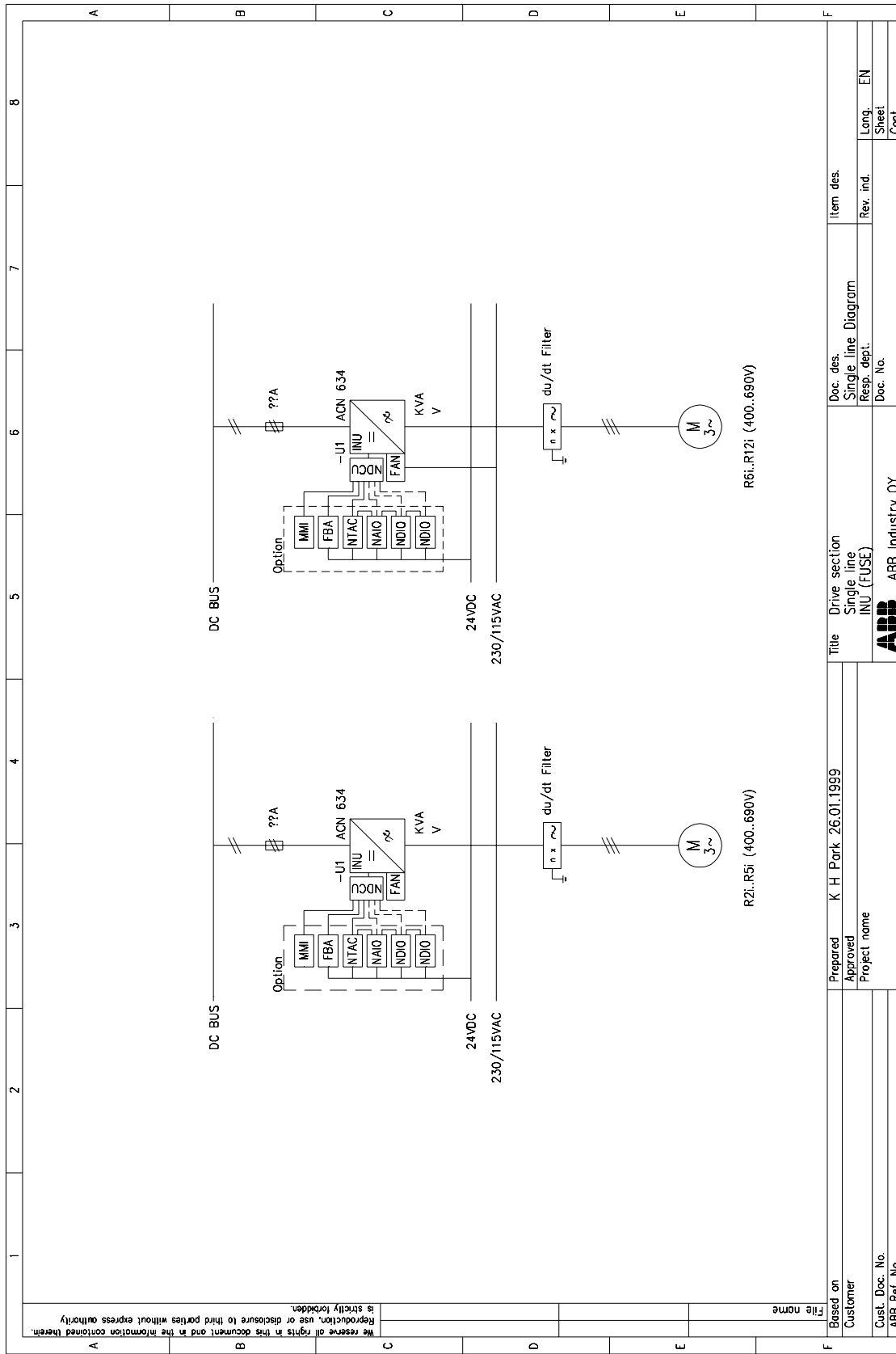


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Customer		Approved	NR 19.Jan.2001	Rev. ind.B	
Cust. Doc. No.		Project name	ACP600	Long.	EN
ABB Ref. No.			2xR11, 2xR12	Sheet	Cont.
Title			IGBT SUPPLY UNIT		
Doc. No.			3AFE		
Company			ABB ABB Industry OY		

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Prepared

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Project name

K H Park 26.01.1999

Doc. des.

Single line Diagram

Resp. dept.

Doc. No.

ABB

Industry 0Y

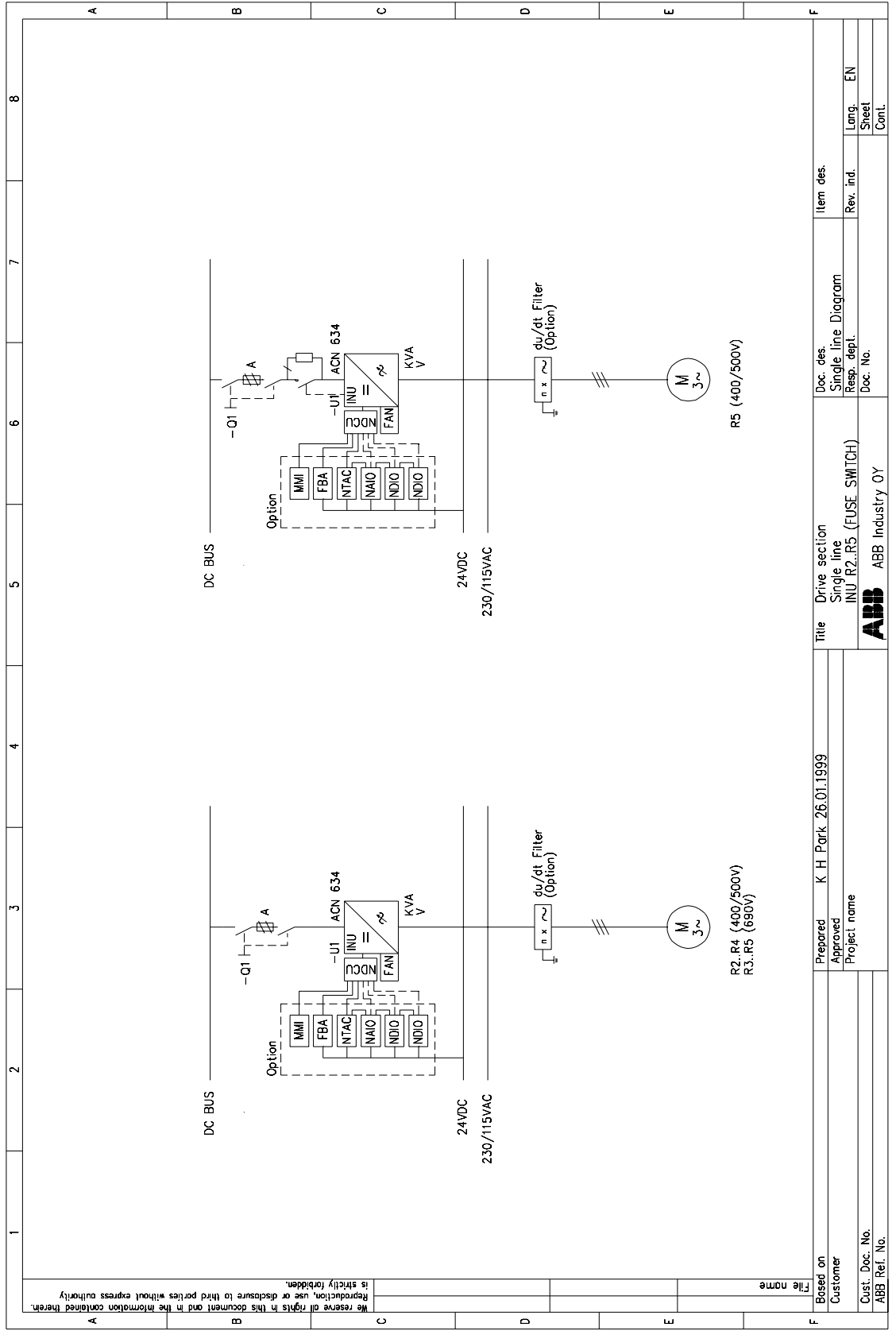
Item des.

Rev. ind.

Long. Sheet

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Title name

Prepared K. H. Park, 26.01.1999
 Approved
 Project name

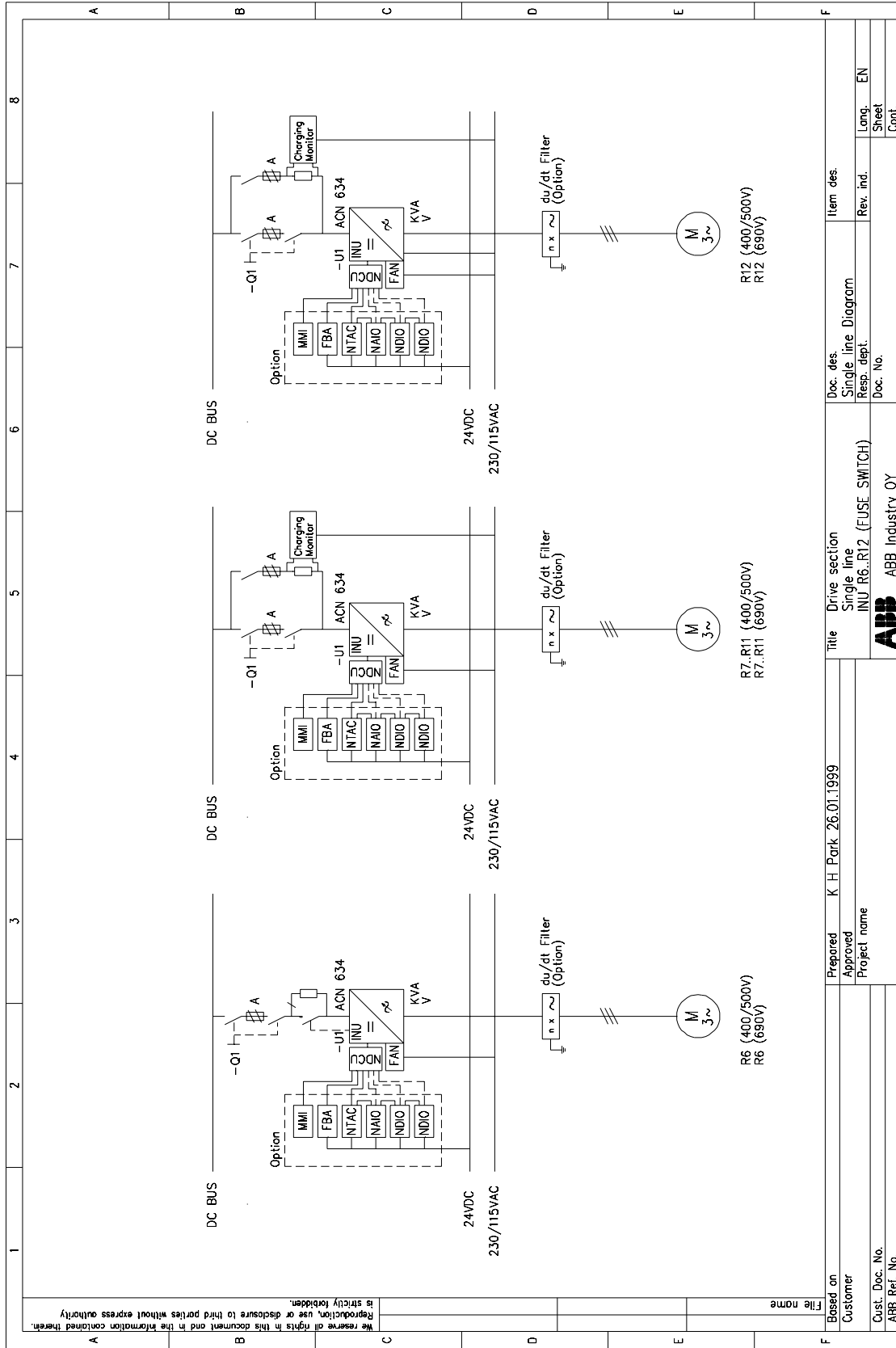
Drive section
 Single line
 INU R2..R5 (FUSE SWITCH)
ABB ABB Industry OY

Doc. des.
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 Rev. ind.
 Doc. No.

Item des.
 Rev. ind.
 Sheet
 Cont.

Lang. EN

Appendix B – Single-line Diagrams



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ABB Ref. No.

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Approved
Project name

Title Drive section
Single line
INU R6.R12 (FUSE SWITCH)
ABB ABB Industry OY

Doc. des. Single line Diagram
Resp. dept. Lang. EN
Doc. No. Rev. ind. Sheet Cont.

Appendix C – Auxiliary Power Consumption

This Appendix contains the auxiliary power consumption of ACS 600 MultiDrive Modules components.

Supply Module Cooling Fans

Frame size	Un/Vac	In/A		Istart/A	
		50Hz	60Hz	50Hz	60Hz
B1/20-50kVA B1/90kVA	230	0.13	0.13	0.2	0.2
	230	0.15	0.15	0.3	0.3
B2	230	0.35	0.35	0.7	0.7
	115	0.7	0.7	1.4	1.4
B3	230	1.0	1.0	2.0	2.0
	115	2.0	2.0	4.0	4.0
B4	230	3.0	3.0	5.0	5.0
	115	6.0	6.0	10.0	10.0
B5	380-500	2.0	2.0	8.0	8.0
	525-690	2.0	2.0	8.0	8.0

DC Reactor Cooling Fans

Frame size	Un/Vac	In/A		Istart/A	
		50Hz	60Hz	50Hz	60Hz
B4	230	0.35	0.35	0.7	0.7
	115	0.7	0.7	1.4	1.4
B5	230	1.0	1.0	2.0	2.0
	115	2.0	2.0	4.0	4.0

Supply Module Control Boards

Description	Board type	Un/VAC	In/A	S/kVA
TSU Control	SDCS-POW-1 + SDCS-IOB-23	230	0,52	120
	SDCS-POW-1 + SDCS-IOB-22	115	1,04	120
TSU Analog I/O	SDCS-IOB-3	Supplied by TSU control		
DSU Control	SDCS-POW-1 + NDCS-01	230	0,44	100
	SDCS-POW-1 + NDCS-01	115	0,87	100

Inverter Module Cooling Fans

Frame size	Fan type	Un/Vac	In/A		Istart/A	
			50Hz	60Hz	50Hz	60Hz
R6/R7	G2E140-AI51-ABB	230	0.7	0.9	1.4	1.8
	G2E140-AI32-ABB	115	–	1.8	–	3.6
R8...R12	D4E225-CC01-39	230	2.0	2.8	4.0	5.6
	D4E225-CC07-37	115	–	4.6	–	9.2

Frames R2i to R5i have internal fans supplied from the inverter module power supply, which in turn is supplied from the DC bus.

Inverter Module Fuse Switch Components

Frame size	Type	Un/Vac	In/A		Istart/A	
			50Hz	60Hz	50Hz	60Hz
R7...R12	NCHM-21	230	1.0	-	2.0	-
	NCHM-22	115	-	2.0	-	4.0

The charging circuit contactor for frames R5i and R6i is supplied from the inverter module power supply, which in turn is supplied from the DC bus.

Inverter Module Prevention of Unexpected Start Board (NGPS)

Frame size	Board type	Un/Vac	In/A		Istart/A (1/2 cycle)	
			50 Hz	60 Hz	50 Hz	60 Hz
R2i...R7i	NGPS-01	230	0.16	0.16	6.0	6.0
		115	–	0.32	–	6.0
R8i...R12i	NGPS-12	230	0.55	0.35	6.0	6.0
		115	–	1.0	–	6.0

Frame R12i uses the NGPS board as a power supply, thus it is always included in R12i inverter modules.

Drive Control Unit (NDCU)

The NDCU is normally powered from the inverter power supply board. It can alternatively be powered from an external 24 V DC supply.

The main components of the NDCU are the NAMC and NIOC boards. See also section **MMIs** below.

Type	Un/V	I _{max} /mA
NDCU-01	24	630
NDCU-11	24	670
NDCU-21	24	720
NDCU-22	24	720

Note: Without panel, 24 V d.c. output not loaded

Man/Machine Interfaces The MMIs are supplied by the NDCU unit. Therefore, the power consumption of the MMI must be added to the power consumption of the NDCU.

Type	In/mA	I _{max} /mA
CDP312	50	
NDPI-21	8	15
NLMD-01	120	

Drive I/O Options

These options require an external 24 V DC power supply. (The inverter module power supply is designed for powering the NDCU and MMI only.)

	Type	U _n /V	I _n /mA
I/O Extension Modules	NAIO-02	24	160
	NDIO-01	24	50
Fieldbus Adapters	NPBA-02	24	80
	NMBA-01	24	65
	NCSA-01	24	65
	NMFA-01	24	120
	NDNA-01	24	70
	NMBP-01	24	120
	NIBA-01	24	160
Pulse Encoder Interface Module	NTAC-02	24	250

The following figure gives the approximate power consumption of the NTAC-02 Pulse Encoder Interface Module in relation to motor speed and encoder cable length.

NTAC-02 Current Consumption (approx.):

$$162 \text{ mA} + k_c \cdot \text{EPN} \cdot \frac{n_{\text{max}}}{60 \cdot 10^3}$$

n_{max} = Motor Maximum Speed (rpm)

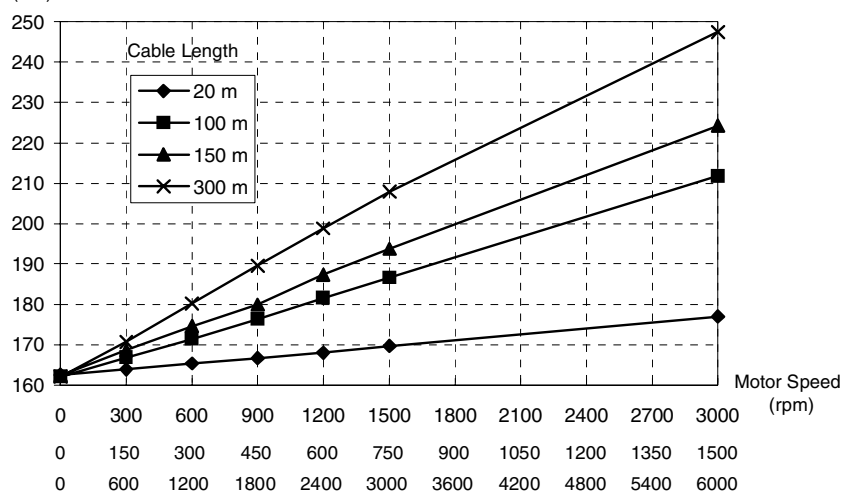
EPN = Encoder Pulse Number (ppr)

k_c = Coefficient (mA/kHz)
 = 1.68 (300 m cable)
 = 1.23 (150 m cable)
 = 0.98 (100 m cable)
 = 0.31 (20 m cable)

Note: The maximum allowed pulse frequency (f_{max}) is 100 kHz.

$$f_{\text{max}} = \text{EPN} \cdot n_{\text{max}} / (60 \cdot 10^3) \text{ kHz}$$

Current Consumption (mA)



Encoder Pulse Number: 1024 ppr
 Encoder Pulse Number: 2048 ppr
 Encoder Pulse Number: 512 ppr

Fibre Link Branching Units

Optical branching units require an external 24 V DC power supply.

Type	Un/V	In/mA	I _{max} /mA
NPBU-41	24	430	
NPBU-42	24	200	235
NDBU-91	24	120	
NDBU-85	24	150	195
NDBU-95	24	250	320

Appendix D – Master Component Tables

The following pages include master tables which give the components of a supply or drive unit configuration based on actual ACS 600 MultiDrive section types.

ACS600 MultiDrive Section type	Module Name	Module1 Type Code	Module2 Type Code	Info	Order Code	Part Code	Module1 Type Code	Module2 Type Code	Info	Order Code	Part Code	Coated Module1 Type Code	Info	Order Code	
400 V	ACA 631-0140-3	ACN684-0175-5		175kVA 500V 202A(AC)	10031231	1	ACN6840175500000000904		175kVA 500V 202A(AC)	10031231	1	6-pulse Diode Supply Unit	175kVA 500V 202A(AC)	64234251	
	ACA 631-0200-3	ACN684-0250-5		250kVA 500V 289A(AC)	10031257	1	ACN6840250500000000904		250kVA 500V 289A(AC)	10031257	1	6-pulse Diode Supply Unit	250kVA 500V 289A(AC)	64234293	
	ACA 631-0300-3	ACN684-0375-5		375kVA 500V 433A(AC)	10031273	1	ACN6840375500000000904		375kVA 500V 433A(AC)	10031273	1	6-pulse Diode Supply Unit	375kVA 500V 433A(AC)	64234013	
	ACA 631-0420-3	ACN684-0525-5		525kVA 500V 606A(AC)	10031290	1	ACN6840525500000000904		525kVA 500V 606A(AC)	10031290	1	6-pulse Diode Supply Unit	525kVA 500V 606A(AC)	64234056	
	ACA 631-0860-3	ACN684-0855-5		850kVA 500V 981A(AC)	10036984	1	ACN6840855500000000904		850kVA 500V 981A(AC)	10036984	1	6-pulse Diode Supply Unit	850kVA 500V 981A(AC)	64234099	
	ACA 631-1120-3	ACN684-1405-5		1400kVA 500V 1617A(AC)	10037034	1	ACN6841405500000000904		1400kVA 500V 1617A(AC)	10037034	1	6-pulse Diode Supply Unit	1400kVA 500V 1617A(AC)	64195565	
	ACA 631-1700-3	ACN684-2120-5		2120kVA 500V 2449A(AC)	10031338	1	ACN6842120500000000904		2120kVA 500V 2449A(AC)	10031338	1	6-pulse Diode Supply Unit	2120kVA 500V 2449A(AC)	64234188	
	ACA 631-2100-3	ACN684-2600-5		2475kVA 500V 2858A(AC)	10030056	1	ACN6842600500000000904		2475kVA 500V 2858A(AC)	10030056	1	6-pulse Diode Supply Unit	2475kVA 500V 2858A(AC)	64234186	
	ACA 633-0280-3	2 x ACN684-0175-5 = 280 kVA		175kVA 500V 202A(AC)	10031231	2	ACN6840175500000000904		175kVA 500V 202A(AC)	10031231	2	12-pulse Diode Supply Unit	175kVA 500V 202A(AC)	64234251	
	ACA 633-0400-3	2 x ACN684-0250-5 = 400 kVA		250kVA 500V 289A(AC)	10031257	2	ACN6840250500000000904		250kVA 500V 289A(AC)	10031257	2	12-pulse Diode Supply Unit	250kVA 500V 289A(AC)	64234293	
	ACA 633-0600-3	2 x ACN684-0375-5 = 600 kVA		375kVA 500V 433A(AC)	10031273	2	ACN6840375500000000904		375kVA 500V 433A(AC)	10031273	2	12-pulse Diode Supply Unit	375kVA 500V 433A(AC)	64234013	
	ACA 633-0840-3	2 x ACN684-0525-5 = 840 kVA		525kVA 500V 606A(AC)	10031290	2	ACN6840525500000000904		525kVA 500V 606A(AC)	10031290	2	12-pulse Diode Supply Unit	525kVA 500V 606A(AC)	64234056	
	ACA 633-1360-3	2 x ACN684-0855-5 = 1360 kVA		850kVA 500V 981A(AC)	10036984	2	ACN6840855500000000904		850kVA 500V 981A(AC)	10036984	2	12-pulse Diode Supply Unit	850kVA 500V 981A(AC)	64234099	
	ACA 633-2240-3	2 x ACN684-1405-5 = 2240 kVA		1400kVA 500V 1617A(AC)	10037034	2	ACN6841405500000000904		1400kVA 500V 1617A(AC)	10037034	2	12-pulse Diode Supply Unit	1400kVA 500V 1617A(AC)	64195565	
	ACA 633-3400-3	2 x ACN684-2120-5 = 3400 kVA		2120kVA 500V 2449A(AC)	10031338	2	ACN6842120500000000904		2120kVA 500V 2449A(AC)	10031338	2	12-pulse Diode Supply Unit	2120kVA 500V 2449A(AC)	64234188	
	ACA 632-0015-3	ACN674-0016-5		16kVA 500V 18A(AC)	64147013	1	ACN6740016500000000906		16kVA 500V 18A(AC)	64147013	1	4Q Supply Unit	16kVA 500V 18A(AC)	64180086	
	ACA 632-0030-3	ACN674-0032-5		32kVA 500V 37A(AC)	64147021	1	ACN6740032500000000906		32kVA 500V 37A(AC)	64147021	1	4Q Supply Unit	32kVA 500V 37A(AC)	64180094	
	ACA 632-0040-3	ACN674-0047-5		47kVA 500V 55A(AC)	64147030	1	ACN6740047500000000906		47kVA 500V 55A(AC)	64147030	1	4Q Supply Unit	47kVA 500V 55A(AC)	64181116	
	ACA 632-0070-3	ACN674-0088-5		88kVA 500V 102A(AC)	64147048	1	ACN6740088500000000906		88kVA 500V 102A(AC)	64147048	1	4Q Supply Unit	88kVA 500V 102A(AC)	64186124	
	ACA 632-0140-3	ACN674-0175-5		175kVA 500V 202A(AC)	64147099	1	ACN6740175500000000906		175kVA 500V 202A(AC)	64147099	1	4Q Supply Unit	175kVA 500V 202A(AC)	64233769	
	ACA 632-0200-3	ACN674-0250-5		250kVA 500V 289A(AC)	64147161	1	ACN6740250500000000906		250kVA 500V 289A(AC)	64147161	1	4Q Supply Unit	250kVA 500V 289A(AC)	64233815	
	ACA 632-0300-3	ACN674-0375-5		375kVA 500V 433A(AC)	64147200	1	ACN6740375500000000906		375kVA 500V 433A(AC)	64147200	1	4Q Supply Unit	375kVA 500V 433A(AC)	64233874	
	ACA 632-0420-3	ACN674-0525-5		525kVA 500V 606A(AC)	64147242	1	ACN6740525500000000906		525kVA 500V 606A(AC)	64147242	1	4Q Supply Unit	525kVA 500V 606A(AC)	64233912	
	ACA 632-0860-3	ACN654-ACN684-0855-5		850kVA 500V 981A(AC)	64146327	1	ACN6540855500000000906		850kVA 500V 981A(AC)	64146327	1	4Q with Autotransformer	850kVA 500V 981A(AC)	64233572	
	ACA 632-1120-3	ACN654-ACN684-1405-5		1400kVA 500V 1617A(AC)	64146360	1	ACN6541405500000000906		1400kVA 500V 1617A(AC)	64146360	1	4Q with Autotransformer	1400kVA 500V 1617A(AC)	64233629	
	ACA 632-1700-3	ACN654-ACN684-2120-5		2120kVA 500V 2449A(AC)	64146432	1	ACN6542120500000000906		2120kVA 500V 2449A(AC)	64146432	1	4Q with Autotransformer	2120kVA 500V 2449A(AC)	64233670	
	ACA 632-2100-3	ACN654-ACN684-2600-5		2475kVA 500V 2858A(AC)	64146441	1	ACN6542600500000000906		2475kVA 500V 2858A(AC)	64146441	1	4Q with Autotransformer	2475kVA 500V 2858A(AC)	64233686	
	380 ... 500 V	ACA 634-0860-3	ACN684-0175-5		175kVA 500V 202A(AC)	10031231	1	ACN6840175500000000904		175kVA 500V 202A(AC)	10031231	1	6-pulse Diode Supply Unit	175kVA 500V 202A(AC)	64234251
		ACA 634-1120-3	ACN684-0250-5		250kVA 500V 289A(AC)	10031257	1	ACN6840250500000000904		250kVA 500V 289A(AC)	10031257	1	6-pulse Diode Supply Unit	250kVA 500V 289A(AC)	64234293
		ACA 634-1700-3	ACN684-0375-5		375kVA 500V 433A(AC)	10031273	1	ACN6840375500000000904		375kVA 500V 433A(AC)	10031273	1	6-pulse Diode Supply Unit	375kVA 500V 433A(AC)	64234013
		ACA 634-2100-3	ACN684-0525-5		525kVA 500V 606A(AC)	10031290	1	ACN6840525500000000904		525kVA 500V 606A(AC)	10031290	1	6-pulse Diode Supply Unit	525kVA 500V 606A(AC)	64234056
		ACA 631-0850-5	ACN684-0855-5		850kVA 500V 981A(AC)	10036984	1	ACN6840855500000000904		850kVA 500V 981A(AC)	10036984	1	6-pulse Diode Supply Unit	850kVA 500V 981A(AC)	64234099
		ACA 631-1400-5	ACN684-1405-5		1400kVA 500V 1617A(AC)	10037034	1	ACN6841405500000000904		1400kVA 500V 1617A(AC)	10037034	1	6-pulse Diode Supply Unit	1400kVA 500V 1617A(AC)	64195565
		ACA 631-2120-5	ACN684-2120-5		2120kVA 500V 2449A(AC)	10031338	1	ACN6842120500000000904		2120kVA 500V 2449A(AC)	10031338	1	6-pulse Diode Supply Unit	2120kVA 500V 2449A(AC)	64234188
		ACA 631-2600-5	ACN684-2600-5		2475kVA 500V 2858A(AC)	10030056	1	ACN6842600500000000904		2475kVA 500V 2858A(AC)	10030056	1	6-pulse Diode Supply Unit	2475kVA 500V 2858A(AC)	64234186
		ACA 633-0350-5	2 x ACN684-0175-5 = 0350 kVA		175kVA 500V 202A(AC)	10031231	2	ACN6840175500000000904		175kVA 500V 202A(AC)	10031231	2	12-pulse Diode Supply Unit	175kVA 500V 202A(AC)	64234251
ACA 633-0500-5		2 x ACN684-0250-5 = 0500 kVA		250kVA 500V 289A(AC)	10031257	2	ACN6840250500000000904		250kVA 500V 289A(AC)	10031257	2	12-pulse Diode Supply Unit	250kVA 500V 289A(AC)	64234293	
ACA 633-0750-5		2 x ACN684-0375-5 = 0750 kVA		375kVA 500V 433A(AC)	10031273	2	ACN6840375500000000904		375kVA 500V 433A(AC)	10031273	2	12-pulse Diode Supply Unit	375kVA 500V 433A(AC)	64234013	
ACA 633-1050-5		2 x ACN684-0525-5 = 1050 kVA		525kVA 500V 606A(AC)	10031290	2	ACN6840525500000000904		525kVA 500V 606A(AC)	10031290	2	12-pulse Diode Supply Unit	525kVA 500V 606A(AC)	64234056	
ACA 633-1700-5		2 x ACN684-0855-5 = 1700 kVA		850kVA 500V 981A(AC)	10036984	2	ACN6840855500000000904		850kVA 500V 981A(AC)	10036984	2	12-pulse Diode Supply Unit	850kVA 500V 981A(AC)	64234099	
ACA 633-2810-5		2 x ACN684-1405-5 = 2810 kVA		1400kVA 500V 1617A(AC)	10037034	2	ACN6841405500000000904		1400kVA 500V 1617A(AC)	10037034	2	12-pulse Diode Supply Unit	1400kVA 500V 1617A(AC)	64195565	
ACA 633-4240-5		2 x ACN684-2120-5 = 4240 kVA		2120kVA 500V 2449A(AC)	10031338	2	ACN6842120500000000904		2120kVA 500V 2449A(AC)	10031338	2	12-pulse Diode Supply Unit	2120kVA 500V 2449A(AC)	64234188	
ACA 632-0020-5		ACN674-0016-5		16kVA 500V 18A(AC)	64147013	1	ACN6740016500000000906		16kVA 500V 18A(AC)	64147013	1	4Q Supply Unit	16kVA 500V 18A(AC)	64180086	
ACA 632-0035-5		ACN674-0032-5		32kVA 500V 37A(AC)	64147021	1	ACN6740032500000000906		32kVA 500V 37A(AC)	64147021	1	4Q Supply Unit	32kVA 500V 37A(AC)	64180094	
ACA 632-0050-5		ACN674-0047-5		47kVA 500V 55A(AC)	64147030	1	ACN6740047500000000906		47kVA 500V 55A(AC)	64147030	1	4Q Supply Unit	47kVA 500V 55A(AC)	64181116	
ACA 632-0090-5		ACN674-0088-5		88kVA 500V 102A(AC)	64147048	1	ACN6740088500000000906		88kVA 500V 102A(AC)	64147048	1	4Q Supply Unit	88kVA 500V 102A(AC)	64186124	
ACA 632-0175-5		ACN674-0175-5		175kVA 500V 202A(AC)	64147099	1	ACN6740175500000000906		175kVA 500V 202A(AC)	64147099	1	4Q Supply Unit	175kVA 500V 202A(AC)	64233769	
ACA 632-0250-5		ACN674-0250-5		250kVA 500V 289A(AC)	64147161	1	ACN6740250500000000906		250kVA 500V 289A(AC)	64147161	1	4Q Supply Unit	250kVA 500V 289A(AC)	64233815	
ACA 632-0375-5		ACN674-0375-5		375kVA 500V 433A(AC)	64147200	1	ACN6740375500000000906		375kVA 500V 433A(AC)	64147200	1	4Q Supply Unit	375kVA 500V 433A(AC)	64233874	
ACA 632-0525-5		ACN674-0525-5		525kVA 500V 606A(AC)	64147242	1	ACN6740525500000000906		525kVA 500V 606A(AC)	64147242	1	4Q Supply Unit	525kVA 500V 606A(AC)	64233912	
ACA 632-0850-5		ACN654-ACN684-0855-5		850kVA 500V 981A(AC)	64146327	1	ACN6540855500000000906		850kVA 500V 981A(AC)	64146327	1	4Q with Autotransformer	850kVA 500V 981A(AC)	64233572	
ACA 632-1400-5		ACN654-ACN684-1405-5		1400kVA 500V 1617A(AC)	64146360	1	ACN6541405500000000906		1400kVA 500V 1617A(AC)	64146360	1	4Q with Autotransformer	1400kVA 500V 1617A(AC)	64233629	
ACA 632-2120-5		ACN654-ACN684-2120-5		2120kVA 500V 2449A(AC)	64146432	1	ACN6542120500000000906		2120kVA 500V 2449A(AC)	64146432	1	4Q with Autotransformer	2120kVA 500V 2449A(AC)	64233670	
ACA 632-2600-5		ACN654-ACN684-2600-5		2475kVA 500V 2858A(AC)	64146441	1	ACN6542600500000000906		2475kVA 500V 2858A(AC)	64146441	1	4Q with Autotransformer	2475kVA 500V 2858A(AC)	64233686	

ACS600 MultiDrive Section type	Method Name	Module1 Type Code	Module1 Pes	Module1 Info	Module2 Type Code	Module2 Pes	Module2 Info	Order Code1	Order Code2	Coated Module1 Type Code	Coated Module1 Pes	Info	Order Code
525...690 V													
ACA 631-0090-6	ACN684-0090-6	6-pulse Diode Supply Unit	1	90kVA 690V 75A(AC)				10031371		6-pulse Diode Supply Unit	1	90kVA 690V 75A(AC)	64234234
ACA 631-0175-6	ACN684-0175-6	6-pulse Diode Supply Unit	1	175kVA 690V 146A(AC)				10031387		6-pulse Diode Supply Unit	1	175kVA 690V 146A(AC)	64234277
ACA 631-0250-6	ACN684-0250-6	6-pulse Diode Supply Unit	1	250kVA 690V 209A(AC)				10031419		6-pulse Diode Supply Unit	1	250kVA 690V 209A(AC)	64234315
ACA 631-0375-6	ACN684-0375-6	6-pulse Diode Supply Unit	1	375kVA 690V 314A(AC)				10031435		6-pulse Diode Supply Unit	1	375kVA 690V 314A(AC)	64234021
ACA 631-0525-6	ACN684-0525-6	6-pulse Diode Supply Unit	1	525kVA 690V 439A(AC)				10031451		6-pulse Diode Supply Unit	1	525kVA 690V 439A(AC)	64234072
ACA 631-1000-6	ACN684-1000-6	6-pulse Diode Supply Unit	1	1400kVA 690V 1171A(AC)				10037018		6-pulse Diode Supply Unit	1	1400kVA 690V 1171A(AC)	64234161
ACA 631-1400-6	ACN684-1400-6	6-pulse Diode Supply Unit	1	2600kVA 690V 2176A(AC)				10030285		6-pulse Diode Supply Unit	1	2600kVA 690V 2176A(AC)	64234218
ACA 631-3600-6	ACN684-3600-6	6-pulse Diode Supply Unit	1	3415kVA 690V 2858A(AC)				10030234		6-pulse Diode Supply Unit	1	3415kVA 690V 2858A(AC)	64234218
ACA 632-0180-6	2 x ACN684-0090-6 = 0180kVA	12-pulse Diode Supply Unit	2	90kVA 690V 75A(AC)				10031371		12-pulse Diode Supply Unit	2	90kVA 690V 75A(AC)	64234234
ACA 632-0350-6	2 x ACN684-0175-6 = 0350 kVA	12-pulse Diode Supply Unit	2	175kVA 690V 146A(AC)				10031387		12-pulse Diode Supply Unit	2	175kVA 690V 146A(AC)	64234277
ACA 632-0500-6	2 x ACN684-0250-6 = 0500 kVA	12-pulse Diode Supply Unit	2	250kVA 690V 209A(AC)				10031419		12-pulse Diode Supply Unit	2	250kVA 690V 209A(AC)	64234315
ACA 632-0750-6	2 x ACN684-0375-6 = 0750 kVA	12-pulse Diode Supply Unit	2	375kVA 690V 314A(AC)				10031435		12-pulse Diode Supply Unit	2	375kVA 690V 314A(AC)	64234021
ACA 632-1050-6	2 x ACN684-0525-6 = 1050 kVA	12-pulse Diode Supply Unit	2	525kVA 690V 439A(AC)				10031451		12-pulse Diode Supply Unit	2	525kVA 690V 439A(AC)	64234072
ACA 632-1710-6	2 x ACN684-1000-6 = 1710 kVA	12-pulse Diode Supply Unit	2	1400kVA 690V 1171A(AC)				10037018		12-pulse Diode Supply Unit	2	1400kVA 690V 1171A(AC)	64234161
ACA 632-2810-6	2 x ACN684-1400-6 = 2810 kVA	12-pulse Diode Supply Unit	2	2600kVA 690V 2176A(AC)				10030285		12-pulse Diode Supply Unit	2	2600kVA 690V 2176A(AC)	64234218
ACA 632-5200-6	2 x ACN684-3600-6 = 5200 kVA	12-pulse Diode Supply Unit	2	3415kVA 690V 2858A(AC)				10030234		12-pulse Diode Supply Unit	2	3415kVA 690V 2858A(AC)	64234218
ACA 632-0090-6	ACN674-0090-6	4Q Supply Unit	1	90kVA 690V 75A(AC)				64147137		4Q Supply Unit	1	90kVA 690V 75A(AC)	64233734
ACA 632-0175-6	ACN674-0175-6	4Q Supply Unit	1	175kVA 690V 146A(AC)				64147111		4Q Supply Unit	1	175kVA 690V 146A(AC)	64233793
ACA 632-0250-6	ACN674-0250-6	4Q Supply Unit	1	250kVA 690V 209A(AC)				64147188		4Q Supply Unit	1	250kVA 690V 209A(AC)	64233840
ACA 632-0375-6	ACN674-0375-6	4Q Supply Unit	1	375kVA 690V 314A(AC)				64147228		4Q Supply Unit	1	375kVA 690V 314A(AC)	64233891
ACA 632-0525-6	ACN674-0525-6	4Q Supply Unit	1	525kVA 690V 439A(AC)				64147269		4Q Supply Unit	1	525kVA 690V 439A(AC)	64233939
ACA 632-1000-6	ACN654/ACN664-1000-6	4Q Supply Unit	1	1400kVA 690V 1171A(AC)				64146343		4Q Supply Unit	1	1400kVA 690V 1171A(AC)	64233599
ACA 632-1400-6	ACN654/ACN664-1400-6	4Q Supply Unit	1	2600kVA 690V 2176A(AC)				64146386		4Q Supply Unit	1	2600kVA 690V 2176A(AC)	64233653
ACA 632-2800-6	ACN654/ACN664-2800-6	4Q Supply Unit	1	3415kVA 690V 2858A(AC)				64146459		4Q Supply Unit	1	3415kVA 690V 2858A(AC)	64233700
ACA 632-3600-6	ACN654/ACN664-3600-6	4Q Supply Unit	1	3415kVA 690V 2858A(AC)				64146483		4Q Supply Unit	1	3415kVA 690V 2858A(AC)	64233726
ACA 634-0850-6	ACN654/ACN664-0855-6+NDAT_04	4Q with Autotransformer	1	850kVA 690V 711A(AC)				64146343		4Q with Autotransformer	1	850kVA 690V 711A(AC)	64233599
ACA 634-1400-6	ACN654/ACN664-1405-6+NDAT_04	4Q with Autotransformer	1	1400kVA 690V 1171A(AC)				64146386		4Q with Autotransformer	1	1400kVA 690V 1171A(AC)	64233653
ACA 634-2600-6	ACN654/ACN664-2600-6+NDAT_06	4Q with Autotransformer	1	2600kVA 690V 2176A(AC)				64146459		4Q with Autotransformer	1	2600kVA 690V 2176A(AC)	64233700
ACA 634-3600-6	ACN654/ACN664-3600-6+NDAT_06	4Q with Autotransformer	1	3415kVA 690V 2858A(AC)				64146483		4Q with Autotransformer	1	3415kVA 690V 2858A(AC)	64233726
830 V													
ACA 632-1680-8	ACN654/ACN664-1685-8	4Q Supply Unit	1	1680kVA 830V 1169A(AC)				64146408		4Q Supply Unit	1	1680kVA 830V 1169A(AC)	64186609
ACA 632-3100-8	ACN654/ACN664-3100-8	4Q Supply Unit	1	3100kVA 830V 2156A(AC)				64146467		4Q Supply Unit	1	3100kVA 830V 2156A(AC)	64186633
ACA 632-3520-8	ACN654/ACN664-3520-8	4Q Supply Unit	1	3520kVA 830V 2449A(AC)				64146475		4Q Supply Unit	1	3520kVA 830V 2449A(AC)	64186650
ACA 632-4210-8	ACN654/ACN664-4310-8	4Q Supply Unit	1	4110kVA 830V 2858A(AC)				64146491		4Q Supply Unit	1	4110kVA 830V 2858A(AC)	64186668

Section type	ACS600 MultiDrive	Current transformer	Info	Order Code	RFL filter	Info	Order Code	Digital I/O (TSU)	Info	Order Code	Coated Digital I/O (TSU)	Info	Order Code	Main switch	Info	Order Code	
	Pcs	Type			Pcs	Type		Pcs	Type		Pcs	Type		Type			
525...690 V																	
ACA 631-0090-6	1	HF3B 3000/1A, 741B0037			1	EB4143-B320-R27	320A(IE) 1690V(UE)	10031915						1	OESA 250D3PL	250A, 690V	61485384
ACA 631-0175-6	1	HF3B 3000/1A, 741B0037			1	EB4143-B320-R27	320A(IE) 1690V(UE)	10031915						1	OESA 250D3PL	250A, 690V	61485384
ACA 631-0250-6	1	HF3B 3000/1A, 741B0037			1	EB4143-B320-R27	320A(IE) 1690V(UE)	10031915						1	OESA 400 D3PL	400A, 690V	61485384
ACA 631-0375-6	1	HF3B 600/1A, 741B0040			1	EB4143-B600-S21	600A(IE) 1690V(UE)	10031923						1	OESA 400 D3PL	400A, 690V	61485384
ACA 631-0525-6	1	HF3B 600/1A, 741B0040			1	EB4143-B600-S21	600A(IE) 1690V(UE)	10031923						1	OESA 630 D3PL	630A, 690V	61485546
ACA 631-0850-6	1	HF3B 2000/1A, 741F0037			1	EB4143-B1000-S21	1000A(IE) 1690V(UE)	10031931						1	OESA 800 D3PL	800A, 690V	61485544
ACA 631-1400-6																	
ACA 631-3600-6																	
ACA 631-3600-6																	
ACA 633-0180-6	2	HF3B 3000/1A, 741B0037			2	EB4143-B320-R27	320A(IE) 1690V(UE)	10031915						2	OESA 250D3PL	250A, 690V	61485384
ACA 633-0350-6	2	HF3B 3000/1A, 741B0037			2	EB4143-B320-R27	320A(IE) 1690V(UE)	10031915						2	OESA 250D3PL	250A, 690V	61485384
ACA 633-0500-6	2	HF3B 3000/1A, 741B0037			2	EB4143-B320-R27	320A(IE) 1690V(UE)	10031915						2	OESA 400 D3PL	400A, 690V	61485384
ACA 633-0750-6	2	HF3B 600/1A, 741B0040			2	EB4143-B600-S21	600A(IE) 1690V(UE)	10031923						2	OESA 400 D3PL	400A, 690V	61485384
ACA 633-1050-6	2	HF3B 600/1A, 741B0040			2	EB4143-B600-S21	600A(IE) 1690V(UE)	10031923						2	OESA 630 D3PL	630A, 690V	61485546
ACA 633-1710-6	2	HF3B 2000/1A, 741F0037			2	EB4143-B1000-S21	1000A(IE) 1690V(UE)	10031931						2	OESA 800 D3PL	800A, 690V	61485544
ACA 633-2910-6	0				0			0					0				0
ACA 633-5200-6	0				0			0					0				0
ACA 632-0090-6	2	HF3B 3000/1A, 741B0037			2					10028418				1	SDCS-IOB-23C KIT	230 V 50/60 Hz	64349708
ACA 632-0175-6	2	HF3B 3000/1A, 741B0037			2					10028418				1	SDCS-IOB-23C KIT	230 V 50/60 Hz	64349708
ACA 632-0250-6	2	HF3B 3000/1A, 741B0037			2					10028418				1	SDCS-IOB-23C KIT	230 V 50/60 Hz	64349708
ACA 632-0375-6	2	HF3B 600/1A, 741B0040			2					10012155				1	SDCS-IOB-23C KIT	230 V 50/60 Hz	64349708
ACA 632-0525-6	2	HF3B 600/1A, 741B0040			2					10012155				1	SDCS-IOB-23C KIT	230 V 50/60 Hz	64349708
ACA 632-0850-6	2	HF3B 2000/1A, 741F0037			2					10028434				1	SDCS-IOB-23C KIT	230 V 50/60 Hz	64349708
ACA 632-1400-6	2	HF3B 2000/1A, 741F0037			2					10028434				1	SDCS-IOB-23C KIT	230 V 50/60 Hz	64349708
ACA 632-2600-6	2	HF3B 3000/1A, 741F0039			2					35079025				1	SDCS-IOB-23C KIT	230 V 50/60 Hz	64349708
ACA 632-3600-6	2	HF3B 3000/1A, 741F0039			2					35079025				1	SDCS-IOB-23C KIT	230 V 50/60 Hz	64349708
ACA 634-0850-6	2	HF3B 2000/1A, 741F0037			2					10028434				1	SDCS-IOB-23C KIT	230 V 50/60 Hz	64349708
ACA 634-1400-6	2	HF3B 2000/1A, 741F0037			2					10028434				1	SDCS-IOB-23C KIT	230 V 50/60 Hz	64349708
ACA 634-2600-6	2	HF3B 3000/1A, 741F0039			2					35079025				1	SDCS-IOB-23C KIT	230 V 50/60 Hz	64349708
ACA 634-3600-6	2	HF3B 3000/1A, 741F0039			2					35079025				1	SDCS-IOB-23C KIT	230 V 50/60 Hz	64349708
830 V																	
ACA 632-1680-8	2	HF3B 2000/1A, 741F0037			2					10028434				1	SDCS-IOB-23C KIT	230 V 50/60 Hz	64349708
ACA 632-3100-8	2	HF3B 3000/1A, 741F0039			2					35079025				1	SDCS-IOB-23C KIT	230 V 50/60 Hz	64349708
ACA 632-3520-8	2	HF3B 3000/1A, 741F0039			2					35079025				1	SDCS-IOB-23C KIT	230 V 50/60 Hz	64349708
ACA 632-4210-8	2	HF3B 3000/1A, 741F0039			2					35079025				1	SDCS-IOB-23C KIT	230 V 50/60 Hz	64349708

ACS600 MultiDrive Section type	Pcs	Type	Main contactor/Main circuit breaker Info	Order Code	Pcs	Type	Installation Accessories (TSU) Info	Order Code	Pcs	Type	Autotransformer(TSU) Info	Order Code
525...690 V												
ACA 631-0090-6	1	EH 175-30-21 EM		10029341								
ACA 631-0175-6	1	EH 175-30-21 EM		10029341								
ACA 631-0250-6	1	EH 175-30-21 EM		10029341								
ACA 631-0375-6	1	EH 370-30-22 EM		10029368								
ACA 631-0525-6	1	EH 370-30-22 EM		10029368								
ACA 631-0850-6	1	EH 550-30-22 EM		10027527								
ACA 631-1400-6	1	SACE E3S20	2000A(TH) 690V(UE)	10037379								
ACA 631-2600-6	1	SACE E3S32	3200A(TH) 690V(UE)	10037395								
ACA 631-3600-6	1	SACE E3S32	3200A(TH) 690V(UE)	10037395								
ACA 633-0180-6	2	EH 175-30-21 EM	0	10029341								
ACA 633-0350-6	2	EH 175-30-21 EM	0	10029341								
ACA 633-0500-6	2	EH 175-30-21 EM	0	10029341								
ACA 633-0750-6	2	EH 370-30-22 EM	0	10029368								
ACA 633-1050-6	2	EH 370-30-22 EM	0	10029368								
ACA 633-1710-6	2	EH 550-30-22 EM	0	10027527								
ACA 633-2610-6	2	SACE E3S20	2000A(TH) 690V(UE)	10037379								
ACA 633-5200-6	2	SACE E3S32	3200A(TH) 690V(UE)	10037395								
ACA 632-0090-6	1	EH 175-30-21 EM		10029341								
ACA 632-0175-6	1	EH 175-30-21 EM		10029341								
ACA 632-0250-6	1	EH 175-30-21 EM		10029341								
ACA 632-0375-6	1	EH 370-30-22 EM		10029368								
ACA 632-0525-6	1	EH 370-30-22 EM		10029368								
ACA 632-0850-6	1	EH 550-30-22 EM		10027527	1	TSU INSTALLATION ACCESSORIE	SDSC-REB-1 - PIN-41	64329669				
ACA 632-1400-6	1	SACE E3S20	2000A(TH) 690V(UE)	10037379	1	TSU INSTALLATION ACCESSORIE	SDSC-REB-1 - PIN-41	64329669				
ACA 632-2600-6	1	SACE E3S32	3200A(TH) 690V(UE)	10037395	1	TSU INSTALLATION ACCESSORIE	SDSC-REB-1 - PIN-41	64329669				
ACA 632-3600-6	1	SACE E3S32	3200A(TH) 690V(UE)	10037395	1	TSU INSTALLATION ACCESSORIE	SDSC-REB-1 - PIN-41	64329669				
ACA 634-0850-6	1	SACE E3S12	1250A(TH) 690V(UE)	10037352	1	TSU INSTALLATION ACCESSORIE	SDSC-REB-1 - PIN-41	64329669	1	NDAT-04	1126 kVA, 942A/690V	10034329
ACA 634-1400-6	1	SACE E3S20	2000A(TH) 690V(UE)	10037379	1	TSU INSTALLATION ACCESSORIE	SDSC-REB-1 - PIN-41	64329669	1	NDAT-04	1126 kVA, 942A/690V	10034329
ACA 634-2600-6	1	SACE E3S32	3200A(TH) 690V(UE)	10037395	1	TSU INSTALLATION ACCESSORIE	SDSC-REB-1 - PIN-41	64329669	1	NDAT-06	3272 kVA, 2738A/690V	10034345
ACA 634-3600-6	1	SACE E3S32	3200A(TH) 690V(UE)	10037395	1	TSU INSTALLATION ACCESSORIE	SDSC-REB-1 - PIN-41	64329669	1	NDAT-06	3272 kVA, 2738A/690V	10034345
830 V												
ACA 632-1680-8	1	MG M16H 13DPPS	1600A(TH), 1000V(UE)	10033225	1	TSU INSTALLATION ACCESSORIE	SDSC-REB-1 - PIN-41	64329669				
ACA 632-3100-8	1	MG M26H 13DPPS	2500A(TH), 1000V(UE)	10033233	1	TSU INSTALLATION ACCESSORIE	SDSC-REB-1 - PIN-41	64329669				
ACA 632-3520-8	1	MG M32H 13DPPS	3200A(TH), 1000V(UE)	10033241	1	TSU INSTALLATION ACCESSORIE	SDSC-REB-1 - PIN-41	64329669				
ACA 632-4210-8	1	MG M32H 13DPPS	3200A(TH), 1000V(UE)	10033241	1	TSU INSTALLATION ACCESSORIE	SDSC-REB-1 - PIN-41	64329669				

ACS600 MultiDrive Section type	Pcs	Type	Main contactor/Main circuit breaker Info	Order Code	Pcs	Type	Installation Accessories (TSU) Info	Order Code	Pcs	Type	Autotransformer(TSU) Info	Order Code
400 V												
ACA 631-0140-3	1	EH 175-30-21 EG		64081128								
ACA 631-0200-3	1	EH 210-30-21 EG		64081144								
ACA 631-0300-3	1	EH 370-30-22 EG		64081152								
ACA 631-0420-3	1	EH 550-30-22 EG		64081357								
ACA 631-0680-3	1	SACE E3S12	1250A(ITH) 690V(UE)	64039652								
ACA 631-1120-3	1	SACE E3S20	2000A(ITH) 690V(UE)	64039636								
ACA 631-1700-3	1	SACE E3S32	3200A(ITH) 690V(UE)	64086511								
ACA 631-2100-3	1	SACE E3S32	3200A(ITH) 690V(UE)	64086511								
ACA 632-0140-3	1	EH 175-30-21 EG		64081128								
ACA 632-0200-3	1	EH 210-30-21 EG		64081144								
ACA 632-0300-3	1	EH 370-30-22 EG		64081152								
ACA 632-0420-3	1	EH 550-30-22 EG		64081357								
ACA 632-0680-3	1	SACE E3S12	1250A(ITH) 690V(UE)	64039652	1	TSU INSTALLATION ACCESSORIE	SDSC-REB-1 - PIN-41	64329669	1	NDAT-09	677 kVA, 942A/415V	10037191
ACA 632-1120-3	1	SACE E3S20	2000A(ITH) 690V(UE)	64039636	1	TSU INSTALLATION ACCESSORIE	SDSC-REB-1 - PIN-41	64329669	1	NDAT-10	1115 kVA, 1552A/415V	10037204
ACA 632-1700-3	1	SACE E3S32	3200A(ITH) 690V(UE)	64086511	1	TSU INSTALLATION ACCESSORIE	SDSC-REB-1 - PIN-41	64329669	1	NDAT-11	1859 kVA, 2587A/415V	10037212
ACA 632-2100-3	1	SACE E3S32	3200A(ITH) 690V(UE)	64086511	1	TSU INSTALLATION ACCESSORIE	SDSC-REB-1 - PIN-41	64329669	1	NDAT-11	1859 kVA, 2587A/415V	10037212
380...500 V												
ACA 631-0175-5	1	EH 175-30-21 EG		64081128								
ACA 631-0250-5	1	EH 210-30-21 EG		64081144								
ACA 631-0375-5	1	EH 370-30-22 EG		64081152								
ACA 631-0525-5	1	EH 550-30-22 EG		64081357								
ACA 631-0850-5	1	SACE E3S12	1250A(ITH) 690V(UE)	64039652								
ACA 631-1400-5	1	SACE E3S20	2000A(ITH) 690V(UE)	64039636								
ACA 631-2120-5	1	SACE E3S32	3200A(ITH) 690V(UE)	64086511								
ACA 631-2600-5	1	SACE E3S32	3200A(ITH) 690V(UE)	64086511								
ACA 632-0175-5	1	EH 175-30-21 EG		64081128								
ACA 632-0250-5	1	EH 210-30-21 EG		64081144								
ACA 632-0375-5	1	EH 370-30-22 EG		64081152								
ACA 632-0525-5	1	EH 550-30-22 EG		64081357								
ACA 632-0850-5	1	SACE E3S12	1250A(ITH) 690V(UE)	64039652	1	TSU INSTALLATION ACCESSORIE	SDSC-REB-1 - PIN-41	64329669	1	NDAT-04	1128 kVA, 942A/690V	10034329
ACA 632-1400-5	1	SACE E3S20	2000A(ITH) 690V(UE)	64039636	1	TSU INSTALLATION ACCESSORIE	SDSC-REB-1 - PIN-41	64329669	1	NDAT-05	1855 kVA, 1552A/690V	10034337
ACA 632-2120-5	1	SACE E3S32	3200A(ITH) 690V(UE)	64086511	1	TSU INSTALLATION ACCESSORIE	SDSC-REB-1 - PIN-41	64329669	1	NDAT-06	3272 kVA, 2738A/690V	10034345
ACA 632-2600-5	1	SACE E3S32	3200A(ITH) 690V(UE)	64086511	1	TSU INSTALLATION ACCESSORIE	SDSC-REB-1 - PIN-41	64329669	1	NDAT-06	3272 kVA, 2738A/690V	10034345

ACS600 MultiDrive Section type	Medtool Name	Module1 Pes	Module1 Type Code	Info	Order Code	Module2 Pes	Module2 Type Code	Info	Order Code	Coated Module1 Pes	Coated Module1 Type Code	Info	Order Code
525...690 V			Diode Supply Unit										
ACA 631-0090-6	ACN684-0090-6	1	ACN6840090600000000A904	90kVA 690V 75A(AC)	10036801					1	ACN684009060000000030A905	90kVA 690V 75A(AC)	64234242
ACA 631-0175-6	ACN684-0175-6	1	ACN6840175600000000A904	175kVA 690V 146A(AC)	10036844					1	ACN684017560000000030A905	175kVA 690V 146A(AC)	64234285
ACA 631-0250-6	ACN684-0250-6	1	ACN6840250600000000A904	250kVA 690V 209A(AC)	10036887					1	ACN684025060000000030A905	250kVA 690V 209A(AC)	64234323
ACA 631-0375-6	ACN684-0375-6	1	ACN6840375600000000A904	375kVA 690V 314A(AC)	10036925					1	ACN684037560000000030A905	375kVA 690V 314A(AC)	64234048
ACA 631-0525-6	ACN684-0525-6	1	ACN6840525600000000A904	525kVA 690V 439A(AC)	10035066					1	ACN684052560000000030A905	525kVA 690V 439A(AC)	64234081
ACA 631-0850-6	ACN684-0850-6	1	ACN6840850600000000A904	850kVA 690V 711A(AC)	10037093					1	ACN684085060000000030A905	850kVA 690V 711A(AC)	64234129
ACA 631-1400-6	ACN684-1400-6	1	ACN6841405600000000A904	1400kVA 690V 1171A(AC)	10037131					1	ACN684140560000000030A905	1400kVA 690V 1171A(AC)	64234170
ACA 631-2600-6	ACN684-2600-6	1	ACN6842600600000000A904	2600kVA 690V 2176A(AC)	10030285					1	ACN684260060000000030A905	2600kVA 690V 2176A(AC)	64234200
ACA 631-3600-6	ACN684-3600-6	1	ACN6843600600000000A904	3415kVA 690V 2858A(AC)	10030234					1	ACN684360060000000030A905	3415kVA 690V 2858A(AC)	64234218
			IG Supply Unit										
ACA 632-0090-6	ACN674-0090-6	1	ACN6740090600000000A906	90kVA 690V 75A(AC)	64146346					1	ACN674009060000000030A907	90kVA 690V 75A(AC)	64233751
ACA 632-0175-6	ACN674-0175-6	1	ACN6740175600000000A906	175kVA 690V 146A(AC)	64146173					1	ACN674017560000000030A907	175kVA 690V 146A(AC)	64233807
ACA 632-0250-6	ACN674-0250-6	1	ACN6740250600000000A906	250kVA 690V 209A(AC)	64146211					1	ACN674025060000000030A907	250kVA 690V 209A(AC)	64233858
ACA 632-0375-6	ACN674-0375-6	1	ACN6740375600000000A906	375kVA 690V 314A(AC)	64146262					1	ACN674037560000000030A907	375kVA 690V 314A(AC)	64233904
ACA 632-0525-6	ACN674-0525-6	1	ACN6740525600000000A906	525kVA 690V 439A(AC)	64146319					1	ACN674052560000000030A907	525kVA 690V 439A(AC)	64233947
ACA 632-0850-6	ACN654/ACN664-0855-6	1	ACN6540855600000000A906	850kVA 690V 711A(AC)	64146351				10036445	1	ACN654085560000000030A907	850kVA 690V 711A(AC)	64233811
ACA 632-1400-6	ACN654/ACN664-1405-6	1	ACN6541405600000000A906	1400kVA 690V 1171A(AC)	64146394				10036461	1	ACN654140560000000030A907	1400kVA 690V 1171A(AC)	64233861
ACA 632-2600-6	ACN654/ACN664-2600-6	1	ACN6542600600000000A906	2600kVA 690V 2176A(AC)	64146459				10031826	1	ACN654260060000000030A907	2600kVA 690V 2176A(AC)	64233700
ACA 632-3600-6	ACN654/ACN664-3600-6	1	ACN6543600600000000A906	3415kVA 690V 2858A(AC)	64146483				10030030	1	ACN654360060000000030A907	3415kVA 690V 2858A(AC)	64233726
			IG with Autotransformer										
ACA 634-0850-6	ACN654/ACN664-0855-6+NDAT_04	1	ACN6540855600000000A906	850kVA 690V 711A(AC)	64146424				10036470	1	ACN654085560000000030A907	850kVA 690V 711A(AC)	64233611
ACA 634-1400-6	ACN654/ACN664-1405-6+NDAT_04	1	ACN6541405600000000A906	1400kVA 690V 1171A(AC)	64146394				10036470	1	ACN654140560000000030A907	1400kVA 690V 1171A(AC)	64233661
ACA 632-2600-6	ACN654/ACN664-2600-6+NDAT_06	1	ACN6542600600000000A906	2600kVA 690V 2176A(AC)	64146459				10033136	1	ACN654260060000000030A907	2600kVA 690V 2176A(AC)	64233700
ACA 634-3600-6	ACN654/ACN664-3600-6+NDAT_06	1	ACN6543600600000000A906	3415kVA 690V 2858A(AC)	64146483				10033161	1	ACN654360060000000030A907	3415kVA 690V 2858A(AC)	64233726
830 V			IG Supply Unit										
ACA 632-1800-8	ACN654/ACN664-1805-8	1	ACN6541805600000000A906	1680kVA 830V 1169A(AC)	64146424				10036470	1	ACN654180560000000030A906	1680kVA 830V 1169A(AC)	64186625
ACA 632-3100-8	ACN654/ACN664-3100-8	1	ACN6543100600000000A906	3100kVA 830V 2156A(AC)	64146467				10033136	1	ACN654310060000000030A906	3100kVA 830V 2156A(AC)	64186633
ACA 632-3520-8	ACN654/ACN664-3520-8	1	ACN6543520600000000A906	3520kVA 830V 2449A(AC)	64146475				10033161	1	ACN654352060000000030A906	3520kVA 830V 2449A(AC)	64186650
ACA 632-4210-8	ACN654/ACN664-4310-8	1	ACN6544310600000000A906	4110kVA 830V 2858A(AC)	64146491				10033195	1	ACN654431060000000030A906	4110kVA 830V 2858A(AC)	64186668

ACS600 MultiDrive Section type	Pcs	Coated Module2 Type Code	Info	Order Code	DC - reactor Pcs	Type	Info	Order Code	AC - fuse Pcs	Type	Info	Order Code	DC - fuse Pcs	Type	Info	Order Code
525...690 V																
ACA 631-0090-6	1	ACN66408556000030A900	850KVA 690V 711A(AC)	64187538	1	1980A(IE) 690V(U) 55UH	61444769	3	170M 5804	170M 4700	200A 1000-1250V UR	10001731	1	170M 4139	200A 1250V UR	10032865
ACA 631-0175-6	1	ACN66414056000030A900	1400KVA 690V 1171A(AC)	64187562	1	1980A(IE) 690V(U) 55UH	61444769	3	170M 5804	170M 4700	200A 1000-1250V UR	10001731	1	170M 4139	200A 1250V UR	10032865
ACA 631-0250-6	1	ACN66431080000030D900	2800KVA 690V 2176A(AC)	64187571	1	3690A(IE) 690V(U) 30UH	61444777	3	170M 5804	170M 5403	315A 1000-1250V UR	10001749	1	170M 5140	315A 1250V UR	10032849
ACA 631-0255-6	1	ACN66435208000030D900	3415KVA 690V 2858A(AC)	64187627	1	3690A(IE) 690V(U) 30UH	61444777	3	170M 6812 ZILOX	170M 6205	400A 1000-1250V UR	10001757	1	170M 5142	400A 1000-1250V UR	10028163
ACA 631-0850-6	1	ACN66416856000030A900	850KVA 690V 711A(AC)	64187601	1	1980A(IE) 690V(U) 55UH	61444769	3	170M 6812 ZILOX	170M 6205	800A 660V	10003580	1	170M 5146	800A 1000-1250V UR	10028191
ACA 631-1400-6	1	ACN66416856000030A900	1400KVA 690V 1171A(AC)	64187601	1	1980A(IE) 690V(U) 55UH	61444769	3	170M 6812 ZILOX	170M 6205	800A 660V	10003580	1	170M 5146	800A 1000-1250V UR	10028191
ACA 632-0250-6	1	ACN66431080000030D900	2800KVA 690V 2176A(AC)	64187619	1	3690A(IE) 690V(U) 30UH	61444777	3	170M 6812 ZILOX	170M 6205	800A 660V	10003580	1	170M 5146	800A 1000-1250V UR	10028191
ACA 632-3600-6	1	ACN66435208000030D900	3415KVA 690V 2858A(AC)	64187627	1	3690A(IE) 690V(U) 30UH	61444777	3	170M 6812 ZILOX	170M 6205	800A 660V	10003580	1	170M 5146	800A 1000-1250V UR	10028191
830 V																
ACA 632-1880-8	1	ACN66416856000030A900	1680KVA 830V 1169A(AC)	64187601	1	1980A(IE) 690V(U) 55UH	61444769	3	170M 6812 ZILOX	170M 6205	800A 660V	10003580	1	170M 5146	800A 1000-1250V UR	10028191
ACA 632-3100-8	1	ACN66431080000030D900	3100KVA 830V 2156A(AC)	64187619	1	3690A(IE) 690V(U) 30UH	61444777	3	170M 6812 ZILOX	170M 6205	800A 660V	10003580	1	170M 5146	800A 1000-1250V UR	10028191
ACA 632-3520-8	1	ACN66435208000030D900	3520KVA 830V 2449A(AC)	64187627	1	3690A(IE) 690V(U) 30UH	61444777	3	170M 6812 ZILOX	170M 6205	800A 660V	10003580	1	170M 5146	800A 1000-1250V UR	10028191
ACA 632-4210-8	1	ACN66443108000030D900	4110KVA 830V 2858A(AC)	64187635	1	3690A(IE) 690V(U) 30UH	61444777	3	170M 6812 ZILOX	170M 6205	800A 660V	10003580	1	170M 5146	800A 1000-1250V UR	10028191

Section type	ACS600 MultiDrive	Current transformer	Info	Order Code	Pcs	RFI filter	Info	Order Code	Pcs	Digital I/O (TSU)	Info	Order Code	Pcs	Coated Digital I/O (TSU)	Info	Order Code	Pcs	Main switch	Info	Order Code	
		Pcs Type				Type				Type				Type				Type			
	525...690 V																				
ACA 631-0090-6						1	EB84143-B320-R27		10031915									1	OESA 250D3PL	250A, 690V	61485384
ACA 631-0175-6						1	EB84143-B320-R27	320A(IE) 690V(UE)	10031915									1	OESA 250D3PL	250A, 690V	61485384
ACA 631-0250-6						1	EB84143-B320-R27	320A(IE) 690V(UE)	10031915									1	OESA 400 D3PL	400A, 690V	61485384
ACA 631-0375-6						1	EB84143-B600-S21	600A(IE) 690V(UE)	10031923									1	OESA 400 D3PL	400A, 690V	61485384
ACA 631-0525-6						1	EB84143-B600-S21	600A(IE) 690V(UE)	10031923									1	OESA 630 D3PL	630A, 690V	61485546
ACA 631-0850-6						1	EB84143-F1000-S21	1000A(IE) 690V(UE)	10031931									1	OESA 800 D3PL	800A, 690V	61485554
ACA 631-1400-6																					
ACA 631-2600-6																					
ACA 631-3600-6																					
ACA 632-0090-6		2	HF3B 3000/1A, 741B0037																		
ACA 632-0175-6		2	HF3B 3000/1A, 741B0037	10028418					1	SDCS-I0B-22 KIT	115V 60 Hz	64124358	1	SDCS-I0B-22C KIT	115V 60 Hz	64349716	1	OESA 250D3PL	250A, 690V	61485384	
ACA 632-0250-6		2	HF3B 3000/1A, 741B0037	10028418					1	SDCS-I0B-22 KIT	115V 60 Hz	64124358	1	SDCS-I0B-22C KIT	115V 60 Hz	64349716	1	OESA 250D3PL	250A, 690V	61485384	
ACA 632-0375-6		2	HF3B 6000/1A, 741B0040	10012155					1	SDCS-I0B-22 KIT	115V 60 Hz	64124358	1	SDCS-I0B-22C KIT	115V 60 Hz	64349716	1	OESA 400 D3PL	400A, 690V	61485384	
ACA 632-0525-6		2	HF3B 6000/1A, 741B0040	10012155					1	SDCS-I0B-22 KIT	115V 60 Hz	64124358	1	SDCS-I0B-22C KIT	115V 60 Hz	64349716	1	OESA 400 D3PL	400A, 690V	61485384	
ACA 632-0850-6		2	HF6 2000/1A, 741F0037	10028434					1	SDCS-I0B-22 KIT	115V 60 Hz	64124358	1	SDCS-I0B-22C KIT	115V 60 Hz	64349716	1	OESA 630 D3PL	630A, 690V	61485546	
ACA 632-1400-6		2	HF6 2000/1A, 741F0037	10028434					1	SDCS-I0B-22 KIT	115V 60 Hz	64124358	1	SDCS-I0B-22C KIT	115V 60 Hz	64349716	1	OESA 800 D3PL	800A, 690V	61485554	
ACA 632-2600-6		2	HF6 3000/1A, 741F0039	35079025					1	SDCS-I0B-22 KIT	115V 60 Hz	64124358	1	SDCS-I0B-22C KIT	115V 60 Hz	64349716	1				
ACA 632-3600-6		2	HF6 3000/1A, 741F0039	35079025					1	SDCS-I0B-22 KIT	115V 60 Hz	64124358	1	SDCS-I0B-22C KIT	115V 60 Hz	64349716	1				
ACA 634-0850-6		2	HF6 2000/1A, 741F0037	10028434					1	SDCS-I0B-22 KIT	115V 60 Hz	64124358	1	SDCS-I0B-22C KIT	115V 60 Hz	64349716	1				
ACA 634-1400-6		2	HF6 2000/1A, 741F0037	10028434					1	SDCS-I0B-22 KIT	115V 60 Hz	64124358	1	SDCS-I0B-22C KIT	115V 60 Hz	64349716	1				
ACA 634-2600-6		2	HF6 3000/1A, 741F0039	35079025					1	SDCS-I0B-22 KIT	115V 60 Hz	64124358	1	SDCS-I0B-22C KIT	115V 60 Hz	64349716	1				
ACA 634-3600-6		2	HF6 3000/1A, 741F0039	35079025					1	SDCS-I0B-22 KIT	115V 60 Hz	64124358	1	SDCS-I0B-22C KIT	115V 60 Hz	64349716	1				
	830 V																				
ACA 632-1800-8		2	HF6 2000/1A, 741F0037	10028434					1	SDCS-I0B-22 KIT	115V 60 Hz	64124358	1	SDCS-I0B-22C KIT	115V 60 Hz	64349716	1				
ACA 632-3100-8		2	HF6 3000/1A, 741F0039	35079025					1	SDCS-I0B-22 KIT	115V 60 Hz	64124358	1	SDCS-I0B-22C KIT	115V 60 Hz	64349716	1				
ACA 632-3520-8		2	HF6 3000/1A, 741F0039	35079025					1	SDCS-I0B-22 KIT	115V 60 Hz	64124358	1	SDCS-I0B-22C KIT	115V 60 Hz	64349716	1				
ACA 632-4210-8		2	HF6 3000/1A, 741F0039	35079025					1	SDCS-I0B-22 KIT	115V 60 Hz	64124358	1	SDCS-I0B-22C KIT	115V 60 Hz	64349716	1				

ACS600 MultiDrive Section type	Pcs	Type	Main contactor/Main circuit breaker Info	Order Code	Pcs	Type	Installation Accessories (TSU) Info	Order Code	Pcs	Type	Autotransformer (TSU) Info	Order Code
525...690 V												
ACA 631-0950-6	1	EH 175-30-21 EG		64081128								
ACA 631-0775-6	1	EH 175-30-21 EG		64081128								
ACA 631-0250-6	1	EH 175-30-21 EG		64081128								
ACA 631-0375-6	1	EH 370-30-22 EG		64081152								
ACA 631-0525-6	1	EH 370-30-22 EG		64081152								
ACA 631-0950-6	1	EH 550-30-22 EG		64081357								
ACA 631-1400-6	1	SACE E3S20	2000A(ITH) 690V(U)	64039636	1	TSU INSTALLATION ACCESSORIE	SDSC-REB-1 - PIN-41	64329669	1	NDAT-04	1128 KVA, 942A/690V	10034329
ACA 631-2600-6	1	SACE E3S32	3200A(ITH) 690V(U)	64086511	1	TSU INSTALLATION ACCESSORIE	SDSC-REB-1 - PIN-41	64329669	1	NDAT-04	1128 KVA, 942A/690V	10034329
ACA 631-3600-6	1	SACE E3S32	3200A(ITH) 690V(U)	64086511	1	TSU INSTALLATION ACCESSORIE	SDSC-REB-1 - PIN-41	64329669	1	NDAT-06	3272 KVA, 2738A/690V	10034345
ACA 632-0950-6	1	EH 175-30-21 EG		64081128								
ACA 632-0775-6	1	EH 175-30-21 EG		64081128								
ACA 632-0250-6	1	EH 175-30-21 EG		64081128								
ACA 632-0375-6	1	EH 370-30-22 EG		64081152								
ACA 632-0525-6	1	EH 370-30-22 EG		64081152								
ACA 632-1400-6	1	SACE E3S20	2000A(ITH) 690V(U)	64039636	1	TSU INSTALLATION ACCESSORIE	SDSC-REB-1 - PIN-41	64329669	1	NDAT-04	1128 KVA, 942A/690V	10034329
ACA 632-2600-6	1	SACE E3S32	3200A(ITH) 690V(U)	64086511	1	TSU INSTALLATION ACCESSORIE	SDSC-REB-1 - PIN-41	64329669	1	NDAT-04	1128 KVA, 942A/690V	10034329
ACA 632-3600-6	1	SACE E3S32	3200A(ITH) 690V(U)	64086511	1	TSU INSTALLATION ACCESSORIE	SDSC-REB-1 - PIN-41	64329669	1	NDAT-06	3272 KVA, 2738A/690V	10034345
ACA 634-0950-6	1	SACE E3S12	1250A(ITH) 690V(U)	64039652	1	TSU INSTALLATION ACCESSORIE	SDSC-REB-1 - PIN-41	64329669	1	NDAT-04	1128 KVA, 942A/690V	10034329
ACA 634-1400-6	1	SACE E3S20	2000A(ITH) 690V(U)	64039636	1	TSU INSTALLATION ACCESSORIE	SDSC-REB-1 - PIN-41	64329669	1	NDAT-04	1128 KVA, 942A/690V	10034329
ACA 634-2600-6	1	SACE E3S32	3200A(ITH) 690V(U)	64086511	1	TSU INSTALLATION ACCESSORIE	SDSC-REB-1 - PIN-41	64329669	1	NDAT-06	3272 KVA, 2738A/690V	10034345
ACA 634-3600-6	1	SACE E3S32	3200A(ITH) 690V(U)	64086511	1	TSU INSTALLATION ACCESSORIE	SDSC-REB-1 - PIN-41	64329669	1	NDAT-06	3272 KVA, 2738A/690V	10034345
830 V												
ACA 632-1800-8	1	MG M16H13DPPS	1600A(ITH), 1000V(U)	64106431	1	TSU INSTALLATION ACCESSORIE	SDSC-REB-1 - PIN-41	64329669	1			
ACA 632-3100-8	1	MG M25H13DPPS	2500A(ITH), 1000V(U)	64106449	1	TSU INSTALLATION ACCESSORIE	SDSC-REB-1 - PIN-41	64329669	1			
ACA 632-3920-8	1	MG M32H13DPPS	3200A(ITH), 1000V(U)	64106422	1	TSU INSTALLATION ACCESSORIE	SDSC-REB-1 - PIN-41	64329669	1			
ACA 632-4210-8	1	MG M32H13DPPS	3200A(ITH), 1000V(U)	64106422	1	TSU INSTALLATION ACCESSORIE	SDSC-REB-1 - PIN-41	64329669	1			

ACS800 MultiDrive Section Type	Modtool Name	Pcs	Module Type Code	Info	Order Code	Pcs	Module (coated cards) Type Code	Info	Order Code	Order Code	AC - Filter Pcs Type	Info	Order Code
400 V													
ACA 635-0060-3	ISU-0060-3	1	ACN6340060300000000900	60kVA 400V 89A(AC)	64118561	1	IGBT Supply Unit	60kVA 400V 89A(AC)	64188267	1	ISUL_5R71	400V500V:840UH/243A 179ARMS	640408119
ACA 635-0070-3	ISU-0070-3	1	ACN6340070300000000900	70kVA 400V 112A(AC)	64118641	1	IGBT Supply Unit	70kVA 400V 112A(AC)	64188283	1	ISUL_5R71	400V500V:840UH/243A 179ARMS	640408119
ACA 635-0100-3	ISU-0100-3	1	ACN6340100300000000900	100kVA 400V 147A(AC)	64118722	1	IGBT Supply Unit	100kVA 400V 147A(AC)	64188381	1	ISUL_5R71	400V500V:840UH/243A 179ARMS	640408119
ACA 635-0120-3	ISU-0120-3	1	ACN6340120300000000900	120kVA 400V 178A(AC)	64118765	1	IGBT Supply Unit	120kVA 400V 178A(AC)	64188402	1	ISUL_5R71	400V500V:840UH/243A 179ARMS	640408119
ACA 635-0185-3	ISU-0185-3	1	ACN6340185300000000900	180kVA 400V 259A(AC)	64120786	1	IGBT Supply Unit	180kVA 400V 259A(AC)	64188501	1	ISUL_5R81	400V500V:494UH/492A 370ARMS	64041398
ACA 635-0225-3	ISU-0225-3	1	ACN6340225300000000900	220kVA 400V 312A(AC)	64120859	1	IGBT Supply Unit	220kVA 400V 312A(AC)	64188526	1	ISUL_5R81	400V500V:494UH/492A 370ARMS	64041398
ACA 635-0265-3	ISU-0265-3	1	ACN6340265300000000900	260kVA 400V 379A(AC)	64120905	1	IGBT Supply Unit	260kVA 400V 379A(AC)	64188542	1	ISUL_5R81	400V500V:320UH/756A 568ARMS	64041428
ACA 635-0335-3	ISU-0335-3	1	ACN6340335300000000900	300kVA 400V 474A(AC)	64120989	1	IGBT Supply Unit	300kVA 400V 474A(AC)	64188704	1	ISUL_5R81	400V500V:320UH/756A 568ARMS	64041428
ACA 635-0405-3	ISU-0405-3	1	ACN6340405300000000900	300kVA 400V 576A(AC)	64121073	1	IGBT Supply Unit	300kVA 400V 576A(AC)	64188721	1	ISUL_5R91	400V500V:260UH/936A 703ARMS	64152971
ACA 635-0505-3	ISU-0505-3	1	ACN6340505300000000900	500kVA 400V 720A(AC)	64123564	1	IGBT Supply Unit	500kVA 400V 720A(AC)	64188828	1	ISUL_5R101	400V500V:260UH/936A 703ARMS	64152971
ACA 635-0635-3	ISU-0635-3	1	ACN6340635300000000900	600kVA 400V 907A(AC)	64124030	1	IGBT Supply Unit	600kVA 400V 907A(AC)	64189441	1	ISUL_5R111	400V500V:186UH/1319A 992ARMS	64037498
ACA 635-0755-3	ISU-0755-3	1	ACN6340755300000000900	760kVA 400V 1094A(AC)	64124374	1	IGBT Supply Unit	760kVA 400V 1094A(AC)	64189476	1	ISUL_5R111	400V500V:186UH/1319A 992ARMS	64037498
ACA 635-0835-3	ISU-0835-3	1	ACN6340835300000000900	930kVA 400V 1336A(AC)	64145492	1	IGBT Supply Unit	930kVA 400V 1336A(AC)	64185373	1	ISUL_5R121	400V500V:124UH/1961A 1473ARMS	64037501
ACA 635-1125-3	ISU-1125-3	1	ACN6341125300000000900	1120kVA 400V 1624A(AC)	64145451	1	IGBT Supply Unit	1120kVA 400V 1624A(AC)	64185420	1	ISUL_5R121	400V500V:124UH/1961A 1473ARMS	64037498
ACA 635-1445-3	ISU-1445-3	1	ACN6341445300000000900	1440kVA 400V 2079A(AC)	64124501	1	IGBT Supply Unit	1440kVA 400V 2079A(AC)	64185953	2	ISUL_5R111	400V500V:186UH/1319A 992ARMS	64037498
ACA 635-1775-3	ISU-1775-3	1	ACN6341775300000000900	1770kVA 400V 2558A(AC)	64145495	1	IGBT Supply Unit	1770kVA 400V 2558A(AC)	64185527	2	ISUL_5R121	400V500V:124UH/1961A 1473ARMS	64037501
ACA 635-2145-3	ISU-2145-3	1	ACN6342145300000000900	2140kVA 400V 3085A(AC)	64145499	1	IGBT Supply Unit	2140kVA 400V 3085A(AC)	64185535	2	ISUL_5R121	400V500V:124UH/1961A 1473ARMS	64037501
ACA 635-2820-3	ISU-2820-3	1	ACN6342825300000000900	2820kVA 400V 4070A(AC)	64124561	1	IGBT Supply Unit	2820kVA 400V 4070A(AC)	64189638	4	ISUL_5R111	400V500V:186UH/1319A 992ARMS	64037498
500 V													
ACA 635-0070-5	ISU-0070-5	1	ACN6340070500000000900	70kVA 500V 84A(AC)	64119508	1	IGBT Supply Unit	70kVA 500V 84A(AC)	64188305	1	ISUL_5R71	400V500V:840UH/243A 179ARMS	640408119
ACA 635-0100-5	ISU-0100-5	1	ACN6340100500000000900	100kVA 500V 112A(AC)	64119541	1	IGBT Supply Unit	100kVA 500V 112A(AC)	64188321	1	ISUL_5R71	400V500V:840UH/243A 179ARMS	640408119
ACA 635-0120-5	ISU-0120-5	1	ACN6340120500000000900	120kVA 500V 135A(AC)	64119591	1	IGBT Supply Unit	120kVA 500V 135A(AC)	64188429	1	ISUL_5R71	400V500V:840UH/243A 179ARMS	640408119
ACA 635-0140-5	ISU-0140-5	1	ACN6340140500000000900	140kVA 500V 164A(AC)	64119630	1	IGBT Supply Unit	140kVA 500V 164A(AC)	64188445	1	ISUL_5R71	400V500V:840UH/243A 179ARMS	640408119
ACA 635-0215-5	ISU-0215-5	1	ACN6340215500000000900	210kVA 500V 246A(AC)	64121791	1	IGBT Supply Unit	210kVA 500V 246A(AC)	64188569	1	ISUL_5R81	400V500V:494UH/492A 370ARMS	64041398
ACA 635-0255-5	ISU-0255-5	1	ACN6340255500000000900	250kVA 500V 295A(AC)	64121847	1	IGBT Supply Unit	250kVA 500V 295A(AC)	64188585	1	ISUL_5R81	400V500V:494UH/492A 370ARMS	64041398
ACA 635-0325-5	ISU-0325-5	1	ACN6340325500000000900	320kVA 500V 368A(AC)	64121880	1	IGBT Supply Unit	320kVA 500V 368A(AC)	64188607	1	ISUL_5R81	400V500V:494UH/492A 370ARMS	64041398
ACA 635-0395-5	ISU-0395-5	1	ACN6340395500000000900	390kVA 500V 448A(AC)	64121926	1	IGBT Supply Unit	390kVA 500V 448A(AC)	64188747	1	ISUL_5R91	400V500V:320UH/756A 568ARMS	64041428
ACA 635-0495-5	ISU-0495-5	1	ACN6340495500000000900	490kVA 500V 565A(AC)	64121981	1	IGBT Supply Unit	490kVA 500V 565A(AC)	64188763	1	ISUL_5R91	400V500V:320UH/756A 568ARMS	64041428
ACA 635-0615-5	ISU-0615-5	1	ACN6340615500000000900	610kVA 500V 700A(AC)	64124790	1	IGBT Supply Unit	610kVA 500V 700A(AC)	64189387	1	ISUL_5R101	400V500V:260UH/936A 703ARMS	64152971
ACA 635-0775-5	ISU-0775-5	1	ACN6340775500000000900	770kVA 500V 887A(AC)	64125001	1	IGBT Supply Unit	770kVA 500V 887A(AC)	64189514	1	ISUL_5R111	400V500V:186UH/1319A 992ARMS	64037498
ACA 635-0925-5	ISU-0925-5	1	ACN6340925500000000900	930kVA 500V 1073A(AC)	64125281	1	IGBT Supply Unit	930kVA 500V 1073A(AC)	64189549	1	ISUL_5R111	400V500V:186UH/1319A 992ARMS	64037498
ACA 635-1095-5	ISU-1095-5	1	ACN6341095500000000900	1090kVA 500V 1263A(AC)	641455019	1	IGBT Supply Unit	1090kVA 500V 1263A(AC)	64185471	1	ISUL_5R121	400V500V:124UH/1961A 1473ARMS	64037501
ACA 635-1385-5	ISU-1385-5	1	ACN6341385500000000900	1380kVA 500V 1593A(AC)	641434160	1	IGBT Supply Unit	1380kVA 500V 1593A(AC)	64180273	2	ISUL_5R121	400V500V:124UH/1961A 1473ARMS	64037501
ACA 635-1765-5	ISU-1765-5	1	ACN6341765500000000900	1760kVA 500V 2039A(AC)	64125687	1	IGBT Supply Unit	1760kVA 500V 2039A(AC)	64189603	1	ISUL_5R111	400V500V:186UH/1319A 992ARMS	64037498
ACA 635-2165-5	ISU-2165-5	1	ACN6342165500000000900	2160kVA 500V 2501A(AC)	641455027	1	IGBT Supply Unit	2160kVA 500V 2501A(AC)	64185543	2	ISUL_5R121	400V500V:124UH/1961A 1473ARMS	64037501
ACA 635-2825-5	ISU-2825-5	1	ACN6342825500000000900	2820kVA 500V 3028A(AC)	641455035	1	IGBT Supply Unit	2820kVA 500V 3028A(AC)	64185551	2	ISUL_5R121	400V500V:124UH/1961A 1473ARMS	64037501
ACA 635-3450-5	ISU-3450-5	1	ACN6343455500000000900	3450kVA 500V 3992A(AC)	64125642	1	IGBT Supply Unit	3450kVA 500V 3992A(AC)	64189662	4	ISUL_5R111	400V500V:186UH/1319A 992ARMS	64037498
630 V													
ACA 635-0060-6	ISU-0060-6	1	ACN6340060600000000900	60kVA 690V 52A(AC)	64120344	1	IGBT Supply Unit	60kVA 690V 52A(AC)	64188348	1	ISUL_6R71	690V:181/2UH/145A 106ARMS	640409425
ACA 635-0070-6	ISU-0070-6	1	ACN6340070600000000900	70kVA 690V 65A(AC)	64120395	1	IGBT Supply Unit	70kVA 690V 65A(AC)	64188364	1	ISUL_6R71	690V:181/2UH/145A 106ARMS	640409425
ACA 635-0100-6	ISU-0100-6	1	ACN6340100600000000900	100kVA 690V 88A(AC)	64120433	1	IGBT Supply Unit	100kVA 690V 88A(AC)	64188461	1	ISUL_6R71	690V:181/2UH/145A 106ARMS	640409425
ACA 635-0120-6	ISU-0120-6	1	ACN6340120600000000900	120kVA 690V 105A(AC)	64120484	1	IGBT Supply Unit	120kVA 690V 105A(AC)	64188488	1	ISUL_6R71	690V:181/2UH/145A 106ARMS	640409425
ACA 635-0185-6	ISU-0185-6	1	ACN6340185600000000900	180kVA 690V 148A(AC)	64122011	1	IGBT Supply Unit	180kVA 690V 148A(AC)	64188623	1	ISUL_6R81	690V:96UH/353A 265ARMS	64041525
ACA 635-0205-6	ISU-0205-6	1	ACN6340205600000000900	210kVA 690V 176A(AC)	64122951	1	IGBT Supply Unit	210kVA 690V 176A(AC)	64188640	1	ISUL_6R81	690V:96UH/353A 265ARMS	64041525
ACA 635-0255-6	ISU-0255-6	1	ACN6340255600000000900	250kVA 690V 210A(AC)	64125893	1	IGBT Supply Unit	250kVA 690V 210A(AC)	64188666	1	ISUL_6R81	690V:96UH/353A 265ARMS	64041525
ACA 635-0315-6	ISU-0315-6	1	ACN6340315600000000900	310kVA 690V 260A(AC)	64125931	1	IGBT Supply Unit	310kVA 690V 260A(AC)	64188682	1	ISUL_6R81	690V:96UH/353A 265ARMS	64041525
ACA 635-0375-6	ISU-0375-6	1	ACN6340375600000000900	370kVA 690V 310A(AC)	64125974	1	IGBT Supply Unit	370kVA 690V 310A(AC)	64188780	1	ISUL_6R91	690V:161UH/548A 412ARMS	64041541
ACA 635-0485-6	ISU-0485-6	1	ACN6340485600000000900	480kVA 690V 410A(AC)	64126016	1	IGBT Supply Unit	480kVA 690V 410A(AC)	64188801	1	ISUL_6R101	690V:161UH/548A 412ARMS	64041541
ACA 635-0605-6	ISU-0605-6	1	ACN6340605600000000900	600kVA 690V 502A(AC)	64126491	1	IGBT Supply Unit	600kVA 690V 502A(AC)	64189417	1	ISUL_6R101	690V:500UH/672A 504ARMS	64152963
ACA 635-0755-6	ISU-0755-6	1	ACN6340755600000000900	750kVA 690V 630A(AC)	64126679	1	IGBT Supply Unit	750kVA 690V 630A(AC)	64189671	1	ISUL_6R111	690V:361UH/930A 699ARMS	10037590
ACA 635-0905-6	ISU-0905-6	1	ACN6340905600000000900	900kVA 690V 755A(AC)	64126776	1	IGBT Supply Unit	900kVA 690V 755A(AC)	64189743	1	ISUL_6R121	690V:24UH/1421A 1069ARMS	10037603
ACA 635-1045-6	ISU-1045-6	1	ACN6341045600000000900	1040kVA 690V 874A(AC)	641455086	1	IGBT Supply Unit	1040kVA 690V 874A(AC)	64185560	1	ISUL_6R121	690V:24UH/1421A 1069ARMS	10037603
ACA 635-1385-6	ISU-1385-6	1	ACN6341385600000000900	1380kVA 690V 1156A(AC)	641434178	1	IGBT Supply Unit	1380kVA 690V 1156A(AC)	64172950	1	ISUL_6R121	690V:24UH/1421A 1069ARMS	10037603
ACA 635-1715-6	ISU-1715-6	1	ACN6341715600000000900	1710kVA 690V 1435A(AC)	64127152	1	IGBT Supply Unit	1710kVA 690V 1435A(AC)	64189751	2	ISUL_6R111	690V:361UH/930A 699ARMS	10037590
ACA 635-2125-6	ISU-2125-6	1	ACN6342125600000000900	2120kVA 690V 1777A(AC)	641455094	1	IGBT Supply Unit	2120kVA 690V 1777A(AC)	64185616	2	ISUL_6R121	690V:24UH/1421A 1069ARMS	10037603
ACA 635-2545-6	ISU-2545-6	1	ACN6342545600000000900	2540kVA 690V 2129A(AC)	641455108	1	IGBT Supply Unit	2540kVA 690V 2129A(AC)	64182285	2	ISUL_6R121	690V:24UH/1421A 1069ARMS	10037603
ACA 635-3350-6	ISU-3350-6	1	ACN6343355600000000900	3350kVA 690V 2809A(AC)	64127217	1	IGBT Supply Unit	3350kVA 690V 2809A(AC)	64189778	4	ISUL_6R111	690V:361UH/930A 699ARMS	10037590
ACA 635-5140-6	ISU-5140-6	1	ACN6345140600000000900	5140kVA 690V 4300A(AC)	641455124	1	IGBT Supply Unit	5140kVA 690V 4300A(AC)	64185632	4	ISUL_6R121	690V:24UH/1421A 1069ARMS	10037603

ACS600 Multi-Drive Section type	Modtool Name	Pcs	Module		Module with Prevention of unexpected Start-up		Coated Module		Info	Order Code	Order Code	Order Code
			Type Code	Info	Type Code	Info	Type Code	Info				
400V												
ACA 610-0005-3	ACN634-0005-3	1	ACN63400053000000000900	5 kVA, 400 V	64115944	1	ACN63400053000000000902	5 kVA, 400 V	61316434	1	ACN63400053000000000900	5 kVA, 400 V
ACA 610-0006-3	ACN634-0006-3	1	ACN63400063000000000900	6 kVA, 400 V	64116053	1	ACN63400063000000000902	6 kVA, 400 V	61316442	1	ACN63400063000000000900	6 kVA, 400 V
ACA 610-0009-3	ACN634-0009-3	1	ACN63400093000000000900	9 kVA, 400 V	64116231	1	ACN63400093000000000902	9 kVA, 400 V	61316451	1	ACN63400093000000000900	9 kVA, 400 V
ACA 610-0011-3	ACN634-0011-3	1	ACN63400113000000000900	11 kVA, 400 V	64116363	1	ACN63400113000000000902	11 kVA, 400 V	61316469	1	ACN63400113000000000900	11 kVA, 400 V
ACA 610-0016-3	ACN634-0016-3	1	ACN63400163000000000900	16 kVA, 400 V	64116509	1	ACN63400163000000000902	16 kVA, 400 V	61316477	1	ACN63400163000000000900	16 kVA, 400 V
ACA 610-0020-3	ACN634-0020-3	1	ACN63400203000000000900	20 kVA, 400 V	64116550	1	ACN63400203000000000902	20 kVA, 400 V	61316485	1	ACN63400203000000000900	20 kVA, 400 V
ACA 610-0025-3	ACN634-0025-3	1	ACN63400253000000000900	25 kVA, 400 V	64116592	1	ACN63400253000000000902	25 kVA, 400 V	61316493	1	ACN63400253000000000900	25 kVA, 400 V
ACA 610-0030-3	ACN634-0030-3	1	ACN63400303000000000900	30 kVA, 400 V	64116690	1	ACN63400303000000000902	30 kVA, 400 V	61316507	1	ACN63400303000000000900	30 kVA, 400 V
ACA 610-0040-3	ACN634-0040-3	1	ACN63400403000000000900	40 kVA, 400 V	64118315	1	ACN63400403000000000902	40 kVA, 400 V	61316515	1	ACN63400403000000000900	40 kVA, 400 V
ACA 610-0050-3	ACN634-0050-3	1	ACN63400503000000000900	50 kVA, 400 V	64118528	1	ACN63400503000000000902	50 kVA, 400 V	61362401	1	ACN63400503000000000900	50 kVA, 400 V
ACA 610-0060-3	ACN634-0060-3	1	ACN63400603000000000900	60 kVA, 400 V	64118561	1	ACN63400603000000000902	60 kVA, 400 V	61316531	1	ACN63400603000000000900	60 kVA, 400 V
ACA 610-0070-3	ACN634-0070-3	1	ACN63400703000000000900	70 kVA, 400 V	64118641	1	ACN63400703000000000902	70 kVA, 400 V	61362517	1	ACN63400703000000000900	70 kVA, 400 V
ACA 610-0100-3	ACN634-0100-3	1	ACN63401003000000000900	100 kVA, 400 V	64118722	1	ACN63401003000000000902	100 kVA, 400 V	61362525	1	ACN63401003000000000900	100 kVA, 400 V
ACA 610-0120-3	ACN634-0120-3	1	ACN63401203000000000900	120 kVA, 400 V	64118765	1	ACN63401203000000000902	120 kVA, 400 V	61316175	1	ACN63401203000000000900	120 kVA, 400 V
ACA 610-0185-3	ACN634-0185-3	1	ACN63401853000000000900	180 kVA, 400 V	64120786	1	ACN63401853000000000902	180 kVA, 400 V	61370421	1	ACN63401853000000000900	180 kVA, 400 V
ACA 610-0225-3	ACN634-0225-3	1	ACN63402253000000000900	220 kVA, 400 V	64120859	1	ACN63402253000000000902	220 kVA, 400 V	61454918	1	ACN63402253000000000900	220 kVA, 400 V
ACA 610-0285-3	ACN634-0285-3	1	ACN63402853000000000900	280 kVA, 400 V	64120905	1	ACN63402853000000000902	280 kVA, 400 V	61434348	1	ACN63402853000000000900	280 kVA, 400 V
ACA 610-0335-3	ACN634-0335-3	1	ACN63403353000000000900	330 kVA, 400 V	64120999	1	ACN63403353000000000902	330 kVA, 400 V	61454934	1	ACN63403353000000000900	330 kVA, 400 V
ACA 610-0405-3	ACN634-0405-3	1	ACN63404053000000000900	400 kVA, 400 V	64121073	1	ACN63404053000000000902	400 kVA, 400 V	61426952	1	ACN63404053000000000900	400 kVA, 400 V
ACA 610-0500-3	ACN634-0500-3	1	ACN63405003000000000900	500 kVA, 400 V	64123564	1	ACN63405003000000000902	500 kVA, 400 V	61479813	1	ACN63405003000000000900	500 kVA, 400 V
ACA 610-0630-3	ACN634-0630-3	1	ACN63406303000000000900	630 kVA, 400 V	64124030	1	ACN63406303000000000902	630 kVA, 400 V	61479830	1	ACN63406303000000000900	630 kVA, 400 V
ACA 610-0785-3	ACN634-0785-3	1	ACN63407853000000000900	780 kVA, 400 V	64124234	1	ACN63407853000000000902	780 kVA, 400 V	61479848	1	ACN63407853000000000900	780 kVA, 400 V
ACA 610-0935-3	ACN634-0935-3	1	ACN63409353000000000900	930 kVA, 400 V	61454942	1	ACN63409353000000000902	930 kVA, 400 V	61454942	1	ACN63409353000000000900	930 kVA, 400 V
ACA 610-1125-3	ACN634-1125-3	1	ACN63411253000000000900	1120 kVA, 400 V	61434151	1	ACN63411253000000000902	1120 kVA, 400 V	61434151	1	ACN63411253000000000900	1120 kVA, 400 V
500V												
ACA 610-0006-5	ACN634-0006-5	1	ACN63400065000000000900	6 kVA, 500 V	64118862	1	ACN63400065000000000902	6 kVA, 500 V	61370862	1	ACN63400065000000000900	6 kVA, 500 V
ACA 610-0009-5	ACN634-0009-5	1	ACN63400095000000000900	9 kVA, 500 V	64118901	1	ACN63400095000000000902	9 kVA, 500 V	61316191	1	ACN63400095000000000900	9 kVA, 500 V
ACA 610-0011-5	ACN634-0011-5	1	ACN63400115000000000900	11 kVA, 500 V	64119079	1	ACN63400115000000000902	11 kVA, 500 V	61316591	1	ACN63400115000000000900	11 kVA, 500 V
ACA 610-0016-5	ACN634-0016-5	1	ACN63400165000000000900	16 kVA, 500 V	64119125	1	ACN63400165000000000902	16 kVA, 500 V	61316213	1	ACN63400165000000000900	16 kVA, 500 V
ACA 610-0020-5	ACN634-0020-5	1	ACN63400205000000000900	20 kVA, 500 V	64119214	1	ACN63400205000000000902	20 kVA, 500 V	61316612	1	ACN63400205000000000900	20 kVA, 500 V
ACA 610-0025-5	ACN634-0025-5	1	ACN63400255000000000900	25 kVA, 500 V	64119251	1	ACN63400255000000000902	25 kVA, 500 V	61316230	1	ACN63400255000000000900	25 kVA, 500 V
ACA 610-0030-5	ACN634-0030-5	1	ACN63400305000000000900	30 kVA, 500 V	64119303	1	ACN63400305000000000902	30 kVA, 500 V	61316639	1	ACN63400305000000000900	30 kVA, 500 V
ACA 610-0040-5	ACN634-0040-5	1	ACN63400405000000000900	40 kVA, 500 V	64119346	1	ACN63400405000000000902	40 kVA, 500 V	61316647	1	ACN63400405000000000900	40 kVA, 500 V
ACA 610-0050-5	ACN634-0050-5	1	ACN63400505000000000900	50 kVA, 500 V	64119389	1	ACN63400505000000000902	50 kVA, 500 V	61316264	1	ACN63400505000000000900	50 kVA, 500 V
ACA 610-0060-5	ACN634-0060-5	1	ACN63400605000000000900	60 kVA, 500 V	64119435	1	ACN63400605000000000902	60 kVA, 500 V	61316272	1	ACN63400605000000000900	60 kVA, 500 V
ACA 610-0070-5	ACN634-0070-5	1	ACN63400705000000000900	70 kVA, 500 V	64119508	1	ACN63400705000000000902	70 kVA, 500 V	61316281	1	ACN63400705000000000900	70 kVA, 500 V
ACA 610-0100-5	ACN634-0100-5	1	ACN63401005000000000900	100 kVA, 500 V	64119541	1	ACN63401005000000000902	100 kVA, 500 V	61316299	1	ACN63401005000000000900	100 kVA, 500 V
ACA 610-0120-5	ACN634-0120-5	1	ACN63401205000000000900	120 kVA, 500 V	64119591	1	ACN63401205000000000902	120 kVA, 500 V	61316302	1	ACN63401205000000000900	120 kVA, 500 V
ACA 610-0140-5	ACN634-0140-5	1	ACN63401405000000000900	140 kVA, 500 V	64119630	1	ACN63401405000000000902	140 kVA, 500 V	61316302	1	ACN63401405000000000900	140 kVA, 500 V
ACA 610-0215-5	ACN634-0215-5	1	ACN63402155000000000900	210 kVA, 500 V	64121791	1	ACN63402155000000000902	210 kVA, 500 V	61454985	1	ACN63402155000000000900	210 kVA, 500 V
ACA 610-0255-5	ACN634-0255-5	1	ACN63402555000000000900	250 kVA, 500 V	64121847	1	ACN63402555000000000902	250 kVA, 500 V	61454993	1	ACN63402555000000000900	250 kVA, 500 V
ACA 610-0325-5	ACN634-0325-5	1	ACN63403255000000000900	320 kVA, 500 V	64121880	1	ACN63403255000000000902	320 kVA, 500 V	61434364	1	ACN63403255000000000900	320 kVA, 500 V
ACA 610-0395-5	ACN634-0395-5	1	ACN63403955000000000900	390 kVA, 500 V	64121928	1	ACN63403955000000000902	390 kVA, 500 V	61455001	1	ACN63403955000000000900	390 kVA, 500 V
ACA 610-0495-5	ACN634-0495-5	1	ACN63404955000000000900	490 kVA, 500 V	64121961	1	ACN63404955000000000902	490 kVA, 500 V	61429685	1	ACN63404955000000000900	490 kVA, 500 V
ACA 610-0610-5	ACN634-0610-5	1	ACN63406105000000000900	610 kVA, 500 V	64124790	1	ACN63406105000000000902	610 kVA, 500 V	61479881	1	ACN63406105000000000900	610 kVA, 500 V
ACA 610-0770-5	ACN634-0770-5	1	ACN63407705000000000900	770 kVA, 500 V	64125001	1	ACN63407705000000000902	770 kVA, 500 V	61479899	1	ACN63407705000000000900	770 kVA, 500 V
ACA 610-0935-5	ACN634-0935-5	1	ACN63409355000000000900	930 kVA, 500 V	64125281	1	ACN63409355000000000902	930 kVA, 500 V	61479902	1	ACN63409355000000000900	930 kVA, 500 V
ACA 610-1095-5	ACN634-1095-5	1	ACN63410955000000000900	1090 kVA, 500 V	61455019	1	ACN63410955000000000902	1090 kVA, 500 V	61455019	1	ACN63410955000000000900	1090 kVA, 500 V
ACA 610-1385-5	ACN634-1385-5	1	ACN63413855000000000900	1380 kVA, 500 V	61434160	1	ACN63413855000000000902	1380 kVA, 500 V	61434160	1	ACN63413855000000000900	1380 kVA, 500 V

ACS600 MultiDrive Section type	Pcs	Coated Module with Prevention of unexpected Start-up	Order Code	Pcs	Fan kit 230 V	Info	Order Code	Pcs	Fan kit 115 V	Info	Order Code	Pcs	DC - fuse	Info	Order Code
		Type	Info	Type	Type	Type	Type	Type	Type	Type	Type	Type	Type	Type	Type
400V															
ACA 610-0005-3	1	ACN6340005300000000300902	5 KVA, 400 V	64182731	Internal fan (dc)	230V 50/60 Hz	64114158	1	G2E140-AIXX	115V 60 Hz	64114191	2	170M 1561	25A 660V DIN000	10028566
ACA 610-0006-3	1	ACN6340006300000000300902	6 KVA, 400 V	64182773	Internal fan (dc)	230V 50/60 Hz	64114158	1	G2E140-AIXX	115V 60 Hz	64114191	2	170M 1561	25A 660V DIN000	10028566
ACA 610-0009-3	1	ACN6340009300000000300902	9 KVA, 400 V	64182811	Internal fan (dc)	230V 50/60 Hz	64114158	1	G2E140-AIXX	115V 60 Hz	64114191	2	170M 1561	25A 660V DIN000	10028566
ACA 610-0011-3	1	ACN6340011300000000300902	11 KVA, 400 V	64182789	Internal fan (dc)	230V 50/60 Hz	64114158	1	G2E140-AIXX	115V 60 Hz	64114191	2	170M 1561	25A 660V DIN000	10028566
ACA 610-0016-3	1	ACN6340016300000000300902	16 KVA, 400 V	64182919	Internal fan (dc)	230V 50/60 Hz	64114158	1	G2E140-AIXX	115V 60 Hz	64114191	2	170M 1564	50A 660V UL TRAR.	09838767
ACA 610-0020-3	1	ACN6340020300000000300902	20 KVA, 400 V	64183826	Internal fan (dc)	230V 50/60 Hz	64114336	1	D4E225-CC0X	115V 60 Hz	64114344	2	170M 1564	50A 660V UL TRAR.	09838767
ACA 610-0025-3	1	ACN6340025300000000300902	25 KVA, 400 V	64183885	Internal fan (dc)	230V 50/60 Hz	64114336	1	D4E225-CC0X	115V 60 Hz	64114344	2	170M 1566	80A 660V UL TRAR.	09838791
ACA 610-0030-3	1	ACN6340030300000000300902	30 KVA, 400 V	64184164	Internal fan (dc)	230V 50/60 Hz	64114336	1	D4E225-CC0X	115V 60 Hz	64114344	2	170M 1566	80A 660V UL TRAR.	09838791
ACA 610-0040-3	1	ACN6340040300000000300902	40 KVA, 400 V	64184229	Internal fan (dc)	230V 50/60 Hz	64114336	1	D4E225-CC0X	115V 60 Hz	64114344	2	170M 1569 ZILOX	160A 660V	10003521
ACA 610-0050-3	1	ACN6340050300000000300902	50 KVA, 400 V	64184245	Internal fan (dc)	230V 50/60 Hz	64114158	1	G2E140-AIXX	115V 60 Hz	64114191	2	170M 1569 ZILOX	160A 660V	10003521
ACA 610-0060-3	1	ACN6340060300000000300902	60 KVA, 400 V	64184393	Internal fan (dc)	230V 50/60 Hz	64114158	1	G2E140-AIXX	115V 60 Hz	64114191	2	170M 1570 ZILOX	200A 660V	10003539
ACA 610-0070-3	1	ACN6340070300000000300902	70 KVA, 400 V	64184431	Internal fan (dc)	230V 50/60 Hz	64114158	1	G2E140-AIXX	115V 60 Hz	64114191	2	170M 1570 ZILOX	200A 660V	10003539
ACA 610-0100-3	1	ACN6340100300000000300902	100 KVA, 400 V	64184598	Internal fan (dc)	230V 50/60 Hz	64114158	1	G2E140-AIXX	115V 60 Hz	64114191	2	170M 3818	350A 660V DIN1*	10028582
ACA 610-0120-3	1	ACN6340120300000000300902	120 KVA, 400 V	64184628	Internal fan (dc)	230V 50/60 Hz	64114158	1	G2E140-AIXX	115V 60 Hz	64114191	2	170M 3818	350A 660V DIN1*	10028582
ACA 610-0185-3	1	ACN6340185300000000300902	180 KVA, 400 V	64184725	Internal fan (dc)	230V 50/60 Hz	64114336	1	D4E225-CC0X	115V 60 Hz	64114344	2	170M 6810	630A 660V DIN3	10030617
ACA 610-0225-3	1	ACN6340225300000000300902	220 KVA, 400 V	64184741	Internal fan (dc)	230V 50/60 Hz	64114336	1	D4E225-CC0X	115V 60 Hz	64114344	2	170M 6810	630A 660V DIN3	10030617
ACA 610-0265-3	1	ACN6340265300000000300902	260 KVA, 400 V	64180346	Internal fan (dc)	230V 50/60 Hz	64114336	1	D4E225-CC0X	115V 60 Hz	64114344	2	170M 6810	630A 660V DIN3	10030617
ACA 610-0335-3	1	ACN6340335300000000300902	330 KVA, 400 V	64185004	Internal fan (dc)	230V 50/60 Hz	64114336	1	D4E225-CC0X	115V 60 Hz	64114344	2	170M 6814	1000A 690V DIN3	10030625
ACA 610-0405-3	1	ACN6340405300000000300902	400 KVA, 400 V	64185021	Internal fan (dc)	230V 50/60 Hz	64114336	1	D4E225-CC0X	115V 60 Hz	64114344	2	170M 6814	1000A 690V DIN3	10030625
ACA 610-0500-3	1	ACN6340500300000000300902	500 KVA, 400 V	64185047	Internal fan (dc)	230V 50/60 Hz	64114336	2	D4E225-CC0X	115V 60 Hz	64114344	4	170M 6810	630A 660V DIN3	10030617
ACA 610-0630-3	1	ACN6340630300000000300902	630 KVA, 400 V	64185179	Internal fan (dc)	230V 50/60 Hz	64114336	2	D4E225-CC0X	115V 60 Hz	64114344	4	170M 6814	630A 660V DIN3	10030625
ACA 610-0935-3	1	ACN6340935300000000300902	930 KVA, 400 V	64185225	Internal fan (dc)	230V 50/60 Hz	64114336	2	D4E225-CC0X	115V 60 Hz	64114344	4	170M 6814	1000A 690V DIN3	10030625
ACA 610-0935-3	1	ACN6340935300000000300902	930 KVA, 400 V	64185373	Internal fan (dc)	230V 50/60 Hz	64114336	3	D4E225-CC0X	115V 60 Hz	64114344	6	170M 6814	1000A 690V DIN3	10030625
ACA 610-1125-3	1	ACN6341125300000000300902	1120 KVA, 400 V	64185420	Internal fan (dc)	230V 50/60 Hz	64114336	3	D4E225-CC0X	115V 60 Hz	64114344	6	170M 6814	1000A 690V DIN3	10030625
500V															
ACA 610-0006-5	1	ACN6340006500000000300902	6 KVA, 500 V	64182854	Internal fan (dc)				Internal fan (dc)			2	170M 1561	25A 660V DIN000	10028566
ACA 610-0009-5	1	ACN6340009500000000300902	9 KVA, 500 V	64182889	Internal fan (dc)				Internal fan (dc)			2	170M 1561	25A 660V DIN000	10028566
ACA 610-0011-5	1	ACN6340011500000000300902	11 KVA, 500 V	64183937	Internal fan (dc)				Internal fan (dc)			2	170M 1561	25A 660V DIN000	10028566
ACA 610-0016-5	1	ACN6340016500000000300902	16 KVA, 500 V	64183927	Internal fan (dc)				Internal fan (dc)			2	170M 1564	50A 660V UL TRAR.	09838767
ACA 610-0020-5	1	ACN6340020500000000300902	20 KVA, 500 V	64183913	Internal fan (dc)				Internal fan (dc)			2	170M 1564	50A 660V UL TRAR.	09838767
ACA 610-0025-5	1	ACN6340025500000000300902	25 KVA, 500 V	64183907	Internal fan (dc)				Internal fan (dc)			2	170M 1566	80A 660V UL TRAR.	09838791
ACA 610-0030-5	1	ACN6340030500000000300902	30 KVA, 500 V	64183931	Internal fan (dc)				Internal fan (dc)			2	170M 1566	80A 660V UL TRAR.	09838791
ACA 610-0040-5	1	ACN6340040500000000300902	40 KVA, 500 V	64174631	Internal fan (dc)				Internal fan (dc)			2	170M 1569 ZILOX	160A 660V	10003521
ACA 610-0050-5	1	ACN6340050500000000300902	50 KVA, 500 V	64184261	Internal fan (dc)				Internal fan (dc)			2	170M 1569 ZILOX	160A 660V	10003521
ACA 610-0060-5	1	ACN6340060500000000300902	60 KVA, 500 V	64184288	Internal fan (dc)				Internal fan (dc)			2	170M 1569 ZILOX	160A 660V	10003521
ACA 610-0070-5	1	ACN6340070500000000300902	70 KVA, 500 V	64184466	Internal fan (dc)				Internal fan (dc)			2	170M 1570 ZILOX	200A 660V	10003539
ACA 610-0100-5	1	ACN6340100500000000300902	100 KVA, 500 V	64184929	Internal fan (dc)				Internal fan (dc)			2	170M 1570 ZILOX	200A 660V	10003539
ACA 610-0120-5	1	ACN6340120500000000300902	120 KVA, 500 V	64184652	Internal fan (dc)				G2E140-AIXX	115V 60 Hz	64114191	2	170M 3818	350A 660V DIN1*	10028582
ACA 610-0140-5	1	ACN6340140500000000300902	140 KVA, 500 V	64184798	Internal fan (dc)				G2E140-AIXX	115V 60 Hz	64114191	2	170M 3818	350A 660V DIN1*	10028582
ACA 610-0215-5	1	ACN6340215500000000300902	210 KVA, 500 V	64189887	Internal fan (dc)				G2E140-AIXX	115V 60 Hz	64114191	2	170M 3818	350A 660V DIN1*	10028582
ACA 610-0255-5	1	ACN6340255500000000300902	250 KVA, 500 V	64184768	Internal fan (dc)				D4E225-CC0X	115V 60 Hz	64114344	2	170M 6810	630A 660V DIN3	10030617
ACA 610-0325-5	1	ACN6340325500000000300902	320 KVA, 500 V	64184768	Internal fan (dc)				D4E225-CC0X	115V 60 Hz	64114344	2	170M 6810	630A 660V DIN3	10030617
ACA 610-0395-5	1	ACN6340395500000000300902	390 KVA, 500 V	64184652	Internal fan (dc)				D4E225-CC0X	115V 60 Hz	64114344	2	170M 6810	630A 660V DIN3	10030617
ACA 610-0495-5	1	ACN6340495500000000300902	490 KVA, 500 V	64184652	Internal fan (dc)				D4E225-CC0X	115V 60 Hz	64114344	2	170M 6814	1000A 690V DIN3	10030625
ACA 610-0610-5	1	ACN6340610500000000300902	610 KVA, 500 V	64184652	Internal fan (dc)				D4E225-CC0X	115V 60 Hz	64114344	2	170M 6814	1000A 690V DIN3	10030625
ACA 610-0770-5	1	ACN6340770500000000300902	770 KVA, 500 V	64184652	Internal fan (dc)				D4E225-CC0X	115V 60 Hz	64114344	2	170M 6814	1000A 690V DIN3	10030625
ACA 610-0935-5	1	ACN6340935500000000300902	930 KVA, 500 V	64185268	Internal fan (dc)				D4E225-CC0X	115V 60 Hz	64114344	4	170M 6814	1000A 690V DIN3	10030625
ACA 610-0935-5	1	ACN6340935500000000300902	930 KVA, 500 V	64185471	Internal fan (dc)				D4E225-CC0X	115V 60 Hz	64114344	4	170M 6814	1000A 690V DIN3	10030625
ACA 610-1085-5	1	ACN6341085500000000300902	1080 KVA, 500 V	64185471	Internal fan (dc)				D4E225-CC0X	115V 60 Hz	64114344	6	170M 6814	1000A 690V DIN3	10030625
ACA 610-1385-5	1	ACN6341385500000000300902	1380 KVA, 500 V	64160273	Internal fan (dc)				D4E225-CC0X	115V 60 Hz	64114344	6	170M 6814	1000A 690V DIN3	10030625

ACS600 MultiDrive Section type	Pcs	Coated Fuse Switch 115 V Type	Info	Order Code	Mounting Frame Pcs Type	Order Code	Common mode filter Pcs Type	Info	Order Code	Pcs	Light common mode filter Type	Info	Order Code
400V													
ACA 610-0005-3	1	R2...R4, 400...690 V KIT		64089650									
ACA 610-0006-3	1	R2...R4, 400...690 V KIT		64089650									
ACA 610-0009-3	1	R2...R4, 400...690 V KIT		64089650									
ACA 610-0011-3	1	R2...R4, 400...690 V KIT		64089650									
ACA 610-0016-3	1	R2...R4, 400...690 V KIT		64089650									
ACA 610-0020-3	1	R2...R4, 400...690 V KIT		64089650									
ACA 610-0025-3	1	R2...R4, 400...690 V KIT		64089650									
ACA 610-0030-3	1	R5, 400/500 V KIT		64089676									
ACA 610-0040-3	1	R5, 400/500 V KIT		64089676									
ACA 610-0050-3	1	R6, 400/500 V KIT		64089561	FRAME R6/71	64138375							
ACA 610-0070-3	1	R7, 400/500 V KIT	115 V 60 Hz	64089561	FRAME R6/71	64138375							
ACA 610-0100-3	1	R7, 400/500 V KIT	115 V 60 Hz	64349627	FRAME R6/71	64138375							
ACA 610-0120-3	1	R7, 400/500 V KIT	115 V 60 Hz	64349627	FRAME R6/71	64138375							
ACA 610-0185-3	1	R8/R9, 400/500 V KIT	115 V 60 Hz	64349678	FRAME R8/91	64138383	1	BEARING CURR. FILTER	64315811	1	BEARING CURR. FILTER	1 TOROID KIT	64392611
ACA 610-0225-3	1	R8/R9, 400/500 V KIT	115 V 60 Hz	64349678	FRAME R8/91	64138383	1	BEARING CURR. FILTER	64315811	1	BEARING CURR. FILTER	1 TOROID KIT	64392611
ACA 610-0285-3	1	R8/R9, 400/500 V KIT	115 V 60 Hz	64349678	FRAME R8/91	64138383	1	BEARING CURR. FILTER	64315811	1	BEARING CURR. FILTER	1 TOROID KIT	64392611
ACA 610-0335-3	1	R8/R9, 400/500 V KIT	115 V 60 Hz	64349678	FRAME R8/91	64138383	1	BEARING CURR. FILTER	64315811	1	BEARING CURR. FILTER	1 TOROID KIT	64392611
ACA 610-0405-3	1	R8/R9, 400/500 V KIT	115 V 60 Hz	64349678	FRAME R8/91	64138383	2	BEARING CURR. FILTER	64315811	2	BEARING CURR. FILTER	1 TOROID KIT	64392611
ACA 610-0500-3	1	R10/R11, 400/500 V KIT	115 V 60 Hz	64349457	FRAME R10/111	64138391	3	BEARING CURR. FILTER	64315811	3	BEARING CURR. FILTER	1 TOROID KIT	64392611
ACA 610-0630-3	1	R10/R11, 400/500 V KIT	115 V 60 Hz	64349457	FRAME R10/111	64138391	3	BEARING CURR. FILTER	64315811	3	BEARING CURR. FILTER	1 TOROID KIT	64392611
ACA 610-0785-3	1	R10/R11, 400/500 V KIT	115 V 60 Hz	64349457	FRAME R10/111	64138391	4	BEARING CURR. FILTER	64315811	4	BEARING CURR. FILTER	1 TOROID KIT	64392611
ACA 610-0935-3	1	R12, 400/500 V KIT	115 V 60 Hz	64349520	FRAME R121	64138405	6	BEARING CURR. FILTER	64315811	6	BEARING CURR. FILTER	1 TOROID KIT	64392611
ACA 610-1125-3	1	R12, 400/500 V KIT	115 V 60 Hz	64349520	FRAME R121	64138405	6	BEARING CURR. FILTER	64315811	6	BEARING CURR. FILTER	1 TOROID KIT	64392611
500V													
ACA 610-0006-5	1	R2...R4, 400...690 V KIT		64089650									
ACA 610-0009-5	1	R2...R4, 400...690 V KIT		64089650									
ACA 610-0011-5	1	R2...R4, 400...690 V KIT		64089650									
ACA 610-0016-5	1	R2...R4, 400...690 V KIT		64089650									
ACA 610-0020-5	1	R2...R4, 400...690 V KIT		64089650									
ACA 610-0025-5	1	R2...R4, 400...690 V KIT		64089650									
ACA 610-0030-5	1	R2...R4, 400...690 V KIT		64089650									
ACA 610-0040-5	1	R5, 400/500 V KIT		64089676									
ACA 610-0050-5	1	R5, 400/500 V KIT		64089676									
ACA 610-0070-5	1	R6, 400/500 V KIT		64089561	FRAME R6/71	64138375							
ACA 610-0100-5	1	R6, 400/500 V KIT		64089561	FRAME R6/71	64138375							
ACA 610-0120-5	1	R7, 400/500 V KIT	115 V 60 Hz	64349627	FRAME R6/71	64138375							
ACA 610-0140-5	1	R7, 400/500 V KIT	115 V 60 Hz	64349627	FRAME R6/71	64138375							
ACA 610-0215-5	1	R8/R9, 400/500 V KIT	115 V 60 Hz	64349678	FRAME R8/91	64138383	1	BEARING CURR. FILTER	64315811	1	BEARING CURR. FILTER	1 TOROID KIT	64392611
ACA 610-0255-5	1	R8/R9, 400/500 V KIT	115 V 60 Hz	64349678	FRAME R8/91	64138383	1	BEARING CURR. FILTER	64315811	1	BEARING CURR. FILTER	1 TOROID KIT	64392611
ACA 610-0325-5	1	R8/R9, 400/500 V KIT	115 V 60 Hz	64349678	FRAME R8/91	64138383	1	BEARING CURR. FILTER	64315811	1	BEARING CURR. FILTER	1 TOROID KIT	64392611
ACA 610-0395-5	1	R8/R9, 400/500 V KIT	115 V 60 Hz	64349678	FRAME R8/91	64138383	1	BEARING CURR. FILTER	64315811	1	BEARING CURR. FILTER	1 TOROID KIT	64392611
ACA 610-0495-5	1	R8/R9, 400/500 V KIT	115 V 60 Hz	64349678	FRAME R8/91	64138383	2	BEARING CURR. FILTER	64315811	2	BEARING CURR. FILTER	1 TOROID KIT	64392611
ACA 610-0610-5	1	R10/R11, 400/500 V KIT	115 V 60 Hz	64349457	FRAME R10/111	64138391	3	BEARING CURR. FILTER	64315811	3	BEARING CURR. FILTER	1 TOROID KIT	64392611
ACA 610-0770-5	1	R10/R11, 400/500 V KIT	115 V 60 Hz	64349457	FRAME R10/111	64138391	4	BEARING CURR. FILTER	64315811	4	BEARING CURR. FILTER	1 TOROID KIT	64392611
ACA 610-0935-5	1	R10/R11, 400/500 V KIT	115 V 60 Hz	64349457	FRAME R10/111	64138391	4	BEARING CURR. FILTER	64315811	4	BEARING CURR. FILTER	1 TOROID KIT	64392611
ACA 610-1095-5	1	R12, 400/500 V KIT	115 V 60 Hz	64349520	FRAME R121	64138405	6	BEARING CURR. FILTER	64315811	6	BEARING CURR. FILTER	1 TOROID KIT	64392611
ACA 610-1385-5	1	R12, 400/500 V KIT	115 V 60 Hz	64349520	FRAME R121	64138405	6	BEARING CURR. FILTER	64315811	6	BEARING CURR. FILTER	1 TOROID KIT	64392611

ACS600 MultiDrive Section type	Modtool Name	Pcs	Module Type Code	Info	Order Code	Module with Prevention of unexpected Start-up		Order Code	Pcs	Coated Module Type Code	Info	Order Code
						Type Code	Info					
690V												
ACA 610-0009-6	ACN634000960000000000900	1	ACN634000960000000000900	9 kVA, 690 V	64119899	ACN634000960000000000900	9 kVA, 690 V	61338438	1	ACN634000960000000000900	9 kVA, 690 V	64187902
ACA 610-0011-6	ACN634001160000000000900	1	ACN634001160000000000900	11 kVA, 690 V	64119826	ACN634001160000000000900	11 kVA, 690 V	61316329	1	ACN634001160000000000900	11 kVA, 690 V	64187929
ACA 610-0016-6	ACN634001660000000000900	1	ACN634001660000000000900	16 kVA, 690 V	64120026	ACN634001660000000000900	16 kVA, 690 V	61316337	1	ACN634001660000000000900	16 kVA, 690 V	64187945
ACA 610-0020-6	ACN634002060000000000900	1	ACN634002060000000000900	20 kVA, 690 V	64120093	ACN634002060000000000900	20 kVA, 690 V	61316345	1	ACN634002060000000000900	20 kVA, 690 V	64187961
ACA 610-0025-6	ACN634002560000000000900	1	ACN634002560000000000900	25 kVA, 690 V	64120182	ACN634002560000000000900	25 kVA, 690 V	61316353	1	ACN634002560000000000900	25 kVA, 690 V	64188062
ACA 610-0030-6	ACN634003060000000000900	1	ACN634003060000000000900	30 kVA, 690 V	64120221	ACN634003060000000000900	30 kVA, 690 V	61316361	1	ACN634003060000000000900	30 kVA, 690 V	64188069
ACA 610-0040-6	ACN634004060000000000900	1	ACN634004060000000000900	40 kVA, 690 V	64120263	ACN634004060000000000900	40 kVA, 690 V	61316370	1	ACN634004060000000000900	40 kVA, 690 V	64188224
ACA 610-0050-6	ACN634005060000000000900	1	ACN634005060000000000900	50 kVA, 690 V	64120301	ACN634005060000000000900	50 kVA, 690 V	61316388	1	ACN634005060000000000900	50 kVA, 690 V	64188241
ACA 610-0060-6	ACN634006060000000000900	1	ACN634006060000000000900	60 kVA, 690 V	64120344	ACN634006060000000000900	60 kVA, 690 V	61316396	1	ACN634006060000000000900	60 kVA, 690 V	64188348
ACA 610-0070-6	ACN634007060000000000900	1	ACN634007060000000000900	70 kVA, 690 V	64120395	ACN634007060000000000900	70 kVA, 690 V	61316400	1	ACN634007060000000000900	70 kVA, 690 V	64188364
ACA 610-0100-6	ACN634010060000000000900	1	ACN634010060000000000900	100 kVA, 690 V	64120433	ACN634010060000000000900	100 kVA, 690 V	61385207	1	ACN634010060000000000900	100 kVA, 690 V	64188461
ACA 610-0120-6	ACN634012060000000000900	1	ACN634012060000000000900	120 kVA, 690 V	64120484	ACN634012060000000000900	120 kVA, 690 V	61385215	1	ACN634012060000000000900	120 kVA, 690 V	64188488
ACA 610-0185-6	ACN634018560000000000900	1	ACN634018560000000000900	180 kVA, 690 V	64122011	ACN634018560000000000900	180 kVA, 690 V	61455043	1	ACN634018560000000000900	180 kVA, 690 V	64188623
ACA 610-0205-6	ACN634020560000000000900	1	ACN634020560000000000900	210 kVA, 690 V	64125851	ACN634020560000000000900	210 kVA, 690 V	61455051	1	ACN634020560000000000900	210 kVA, 690 V	64188640
ACA 610-0255-6	ACN634025560000000000900	1	ACN634025560000000000900	250 kVA, 690 V	64125893	ACN634025560000000000900	250 kVA, 690 V	61455060	1	ACN634025560000000000900	250 kVA, 690 V	64188666
ACA 610-0315-6	ACN634031560000000000900	1	ACN634031560000000000900	310 kVA, 690 V	64125931	ACN634031560000000000900	310 kVA, 690 V	61455068	1	ACN634031560000000000900	310 kVA, 690 V	64188682
ACA 610-0375-6	ACN634037560000000000900	1	ACN634037560000000000900	370 kVA, 690 V	64125974	ACN634037560000000000900	370 kVA, 690 V	61455078	1	ACN634037560000000000900	370 kVA, 690 V	64188780
ACA 610-0485-6	ACN634048560000000000900	1	ACN634048560000000000900	490 kVA, 690 V	64126016	ACN634048560000000000900	490 kVA, 690 V	61426973	1	ACN634048560000000000900	490 kVA, 690 V	64188801
ACA 610-0600-6	ACN634060560000000000900	1	ACN634060560000000000900	600 kVA, 690 V	64126491	ACN634060560000000000900	600 kVA, 690 V	61479945	1	ACN634060560000000000900	600 kVA, 690 V	64189417
ACA 610-0750-6	ACN634075560000000000900	1	ACN634075560000000000900	750 kVA, 690 V	64126676	ACN634075560000000000900	750 kVA, 690 V	61479953	1	ACN634075560000000000900	750 kVA, 690 V	64189671
ACA 610-0900-6	ACN634090560000000000900	1	ACN634090560000000000900	900 kVA, 690 V	64126776	ACN634090560000000000900	900 kVA, 690 V	61479961	1	ACN634090560000000000900	900 kVA, 690 V	64189743
ACA 610-1045-6	ACN634104560000000000900	1	ACN634104560000000000900	1040 kVA, 690 V	61455086	ACN634104560000000000900	1040 kVA, 690 V	61455086	1	ACN634104560000000000900	1040 kVA, 690 V	64185560
ACA 610-1385-6	ACN634138560000000000900	1	ACN634138560000000000900	1380 kVA, 690 V	61434178	ACN634138560000000000900	1380 kVA, 690 V	61434178	1	ACN634138560000000000900	1380 kVA, 690 V	64172590

ACS600 MultiDrive Section type	Coated Module with Prevention of unexpected Start-up		Fan kit 230 V		Fan kit 115 V		DC - fuse		Order Code	Info	Order Code
	Pcs	Type Code	Info	Order Code	Pcs	Type	Info	Pcs			
690V											
ACA 610-0009-6	1	ACN63400096000000300902	9 kVA, 690 V	Internal fan (dc)	230V 50/60 Hz	Internal fan (dc)	115V 60 Hz	2	170M 2674	25A 1000V DIN00	10032041
ACA 610-0011-6	1	ACN63400116000000300902	11 kVA, 690 V	Internal fan (dc)	230V 50/60 Hz	Internal fan (dc)	115V 60 Hz	2	170M 2674	25A 1000V DIN00	10032041
ACA 610-0016-6	1	ACN63400166000000300902	16 kVA, 690 V	Internal fan (dc)	230V 50/60 Hz	Internal fan (dc)	115V 60 Hz	2	170M 2676	35A 1000V DIN00	10033250
ACA 610-0020-6	1	ACN63400206000000300902	20 kVA, 690 V	Internal fan (dc)	230V 50/60 Hz	Internal fan (dc)	115V 60 Hz	2	170M 2676	35A 1000V DIN00	10033250
ACA 610-0025-6	1	ACN63400256000000300902	25 kVA, 690 V	Internal fan (dc)	230V 50/60 Hz	Internal fan (dc)	115V 60 Hz	2	170M 2679	63A 1000V DIN00	10029791
ACA 610-0030-6	1	ACN63400306000000300902	30 kVA, 690 V	Internal fan (dc)	230V 50/60 Hz	Internal fan (dc)	115V 60 Hz	2	170M 2679	63A 1000V DIN00	10029791
ACA 610-0040-6	1	ACN63400406000000300902	40 kVA, 690 V	Internal fan (dc)	230V 50/60 Hz	Internal fan (dc)	115V 60 Hz	2	170M 2680	80A 1000V DIN00	10029805
ACA 610-0050-6	1	ACN63400506000000300902	50 kVA, 690 V	Internal fan (dc)	230V 50/60 Hz	Internal fan (dc)	115V 60 Hz	2	170M 2680	80A 1000V DIN00	10029805
ACA 610-0060-6	1	ACN63400606000000300902	60 kVA, 690 V	G2E140-A1XX	230V 50/60 Hz	Internal fan (dc)	115V 60 Hz	2	170M 2682	125A 1000V DIN00	10029813
ACA 610-0070-6	1	ACN63400706000000300902	70 kVA, 690 V	G2E140-A1XX	230V 50/60 Hz	Internal fan (dc)	115V 60 Hz	2	170M 2682	125A 1000V DIN00	10029813
ACA 610-0100-6	1	ACN63401006000000300902	100 kVA, 690 V	G2E140-A1XX	230V 50/60 Hz	Internal fan (dc)	115V 60 Hz	2	170M 4700	200A 1000-1250V UR	10001731
ACA 610-0120-6	1	ACN63401206000000300902	120 kVA, 690 V	G2E140-A1XX	230V 50/60 Hz	Internal fan (dc)	115V 60 Hz	2	170M 4700	200A 1000-1250V UR	10001731
ACA 610-0185-6	1	ACN63401856000000300902	180 kVA, 690 V	D4E225-CC0X	230V 50/60 Hz	D4E225-CC0X	115V 60 Hz	2	170M 6301	315A 1250V 3KN/110	10037158
ACA 610-0205-6	1	ACN63402056000000300902	210 kVA, 690 V	D4E225-CC0X	230V 50/60 Hz	D4E225-CC0X	115V 60 Hz	2	170M 6301	315A 1250V 3KN/110	10037158
ACA 610-0255-6	1	ACN63402556000000300902	250 kVA, 690 V	D4E225-CC0X	230V 50/60 Hz	D4E225-CC0X	115V 60 Hz	2	170M 6303	400A 1250V 3SHT	10037166
ACA 610-0315-6	1	ACN63403156000000300902	310 kVA, 690 V	D4E225-CC0X	230V 50/60 Hz	D4E225-CC0X	115V 60 Hz	2	170M 6303	400A 1250V 3SHT	10037166
ACA 610-0375-6	1	ACN63403756000000300902	370 kVA, 690 V	D4E225-CC0X	230V 50/60 Hz	D4E225-CC0X	115V 60 Hz	2	170M 6205	630A 1000-1250V UR	10001773
ACA 610-0485-6	1	ACN63404856000000300902	490 kVA, 690 V	D4E225-CC0X	230V 50/60 Hz	D4E225-CC0X	115V 60 Hz	2	170M 6205	630A 1000-1250V UR	10001773
ACA 610-0600-6	1	ACN63406006000000300902	600 kVA, 690 V	D4E225-CC0X	230V 50/60 Hz	D4E225-CC0X	115V 60 Hz	2	170M 6203	400A 1250V 3SHT	10029881
ACA 610-0750-6	1	ACN63407506000000300902	750 kVA, 690 V	D4E225-CC0X	230V 50/60 Hz	D4E225-CC0X	115V 60 Hz	4	170M 6205	630A 1000-1250V UR	10001773
ACA 610-0900-6	1	ACN63409006000000300902	900 kVA, 690 V	D4E225-CC0X	230V 50/60 Hz	D4E225-CC0X	115V 60 Hz	4	170M 6205	630A 1000-1250V UR	10001773
ACA 610-1045-6	1	ACN63410456000000300902	1040 kVA, 690 V	D4E225-CC0X	230V 50/60 Hz	D4E225-CC0X	115V 60 Hz	6	170M 6205	630A 1000-1250V UR	10001773
ACA 610-1385-6	1	ACN63413856000000300902	1380 kVA, 690 V	D4E225-CC0X	230V 50/60 Hz	D4E225-CC0X	115V 60 Hz	6	170M 6205	630A 1000-1250V UR	10001773

ACSB00 MultiDrive Section type	DC - fuse Base		Info	Order Code	Pcs	Duidt filter	Info	Order Code	Pcs	Charging Circuit Fuse		Order Code	Pcs	Charging Circuit Fuse Base		Order Code
	Type	Info								Type	Info			Type	Info	
690V																
ACA 610-0009-6	1	OFAX00S2L	2X125A 690V	58065749	1	NOCH0016-6	15A, 150uH	58983527								
ACA 610-0011-6	1	OFAX00S2L	2X125A 690V	58065749	1	NOCH0016-6	15A, 150uH	58983527								
ACA 610-0016-6	1	OFAX00S2L	2X125A 690V	58065749	1	NOCH0016-6	15A, 150uH	58983527								
ACA 610-0020-6	1	OFAX00S2L	2X125A 690V	58065749	1	NOCH0030-6	28A, 140uH	58983519								
ACA 610-0025-6	1	OFAX00S2L	2X125A 690V	58065749	1	NOCH0030-6	28A, 140uH	58983519								
ACA 610-0030-6	1	OFAX00S2L	2X125A 690V	58065749	1	NOCH0030-6	28A, 140uH	58983519								
ACA 610-0040-6	1	OFAX00S2L	2X125A 690V	58065749	1	NOCH0070-6	65A, 115uH	58983501								
ACA 610-0050-6	1	OFAX00S2L	2X125A 690V	58065749	1	NOCH0070-6	65A, 115uH	58983501								
ACA 610-0060-6	1	OFAX00S2L	2X125A 690V	58065749	1	NOCH0070-6	65A, 115uH	58983501								
ACA 610-0070-6	1	OFAX00S2L	2X125A 690V	58065749	1	NOCH0070-6	65A, 115uH	58983501								
ACA 610-0100-6	1	OFAX1S2	2X250A 690V	10029082	3	NOCH0120-6	105A, 92uH	10030366	2	170M2690	10A, 1000V DIN00	10032601	1	OFAX00S2L	2X125A 690V	58065749
ACA 610-0120-6	2	OFAX1S2	2X250A 690V	10029082	3	NOCH0120-6	105A, 92uH	10030366	2	170M2690	10A, 1000V DIN00	10032601	1	OFAX00S2L	2X125A 690V	58065749
ACA 610-0185-6	2	OFASA 3	630A 690V	35009841	3	NOCH0260-6	225A, 74uH	10030358	2	170M2690	10A, 1000V DIN00	10032601	1	OFAX00S2L	2X125A 690V	58065749
ACA 610-0205-6	2	OFASA 3	630A 690V	35009841	3	NOCH0260-6	225A, 74uH	10030358	2	170M2690	10A, 1000V DIN00	10032601	1	OFAX00S2L	2X125A 690V	58065749
ACA 610-0315-6	2	OFASA 3	630A 690V	35009841	3	NOCH0260-6	225A, 74uH	10030358	2	170M2690	10A, 1000V DIN00	10032601	1	OFAX00S2L	2X125A 690V	58065749
ACA 610-0375-6	2	OFASA 3	630A 690V	35009841	3	NOCH0400-6	351A, 52uH	10030340	2	170M2690	10A, 1000V DIN00	10032601	1	OFAX00S2L	2X125A 690V	58065749
ACA 610-0485-6	2	OFASA 3	630A 690V	35009841	3	NOCH0400-6	351A, 52uH	10030340	2	170M2690	10A, 1000V DIN00	10032601	1	OFAX00S2L	2X125A 690V	58065749
ACA 610-0600-6	2	OFASA 3	630A 690V	35009841	3	NOCH0760-6	672A, 35uH	10030731	2	170M2690	10A, 1000V DIN00	10032601	1	OFAX00S2L	2X125A 690V	58065749
ACA 610-0700-6	4	OFASA 3	630A 690V	35009841	3	NOCH0760-6	672A, 35uH	10030731	2	170M2690	10A, 1000V DIN00	10032601	1	OFAX00S2L	2X125A 690V	58065749
ACA 610-0900-6	4	OFASA 3	630A 690V	35009841	3	NOCH0760-6	672A, 35uH	10030731	2	170M2690	10A, 1000V DIN00	10032601	1	OFAX00S2L	2X125A 690V	58065749
ACA 610-1045-6	6	OFASA 3	630A 690V	35009841	9	NOCH0400-6	351A, 52uH	10030340	2	170M2690	10A, 1000V DIN00	10032601	1	OFAX00S2L	2X125A 690V	58065749
ACA 610-1385-6	6	OFASA 3	630A 690V	35009841	9	NOCH0400-6	351A, 52uH	10030340	2	170M2690	10A, 1000V DIN00	10032601	1	OFAX00S2L	2X125A 690V	58065749

ACS600 MultiDrive Section type	Fuse Switch 230 V Pcs	Fuse Switch 230 V Type	Info	Order Code	Fuse Switch 115 V Pcs	Fuse Switch 115 V Type	Info	Order Code	Coated Fuse Switch 230 V Pcs	Coated Fuse Switch 230 V Type	Info	Order Code
690V												
ACA 610-0009-6	1	R2...R4, 400...690 V KIT		64089650	1	R2...R4, 400...690 V KIT		64089650	1	R2...R4, 400...690 V KIT		64089650
ACA 610-0011-6	1	R2...R4, 400...690 V KIT		64089650	1	R2...R4, 400...690 V KIT		64089650	1	R2...R4, 400...690 V KIT		64089650
ACA 610-0016-6	1	R2...R4, 400...690 V KIT		64089650	1	R2...R4, 400...690 V KIT		64089650	1	R2...R4, 400...690 V KIT		64089650
ACA 610-0020-6	1	R2...R4, 400...690 V KIT		64089650	1	R2...R4, 400...690 V KIT		64089650	1	R2...R4, 400...690 V KIT		64089650
ACA 610-0025-6	1	R2...R4, 400...690 V KIT		64089650	1	R2...R4, 400...690 V KIT		64089650	1	R2...R4, 400...690 V KIT		64089650
ACA 610-0030-6	1	R2...R4, 400...690 V KIT		64089650	1	R2...R4, 400...690 V KIT		64089650	1	R2...R4, 400...690 V KIT		64089650
ACA 610-0040-6	1	R5/R6, 690 V KIT		64089684	1	R5/R6, 690 V KIT		64089684	1	R5/R6, 690 V KIT		64089684
ACA 610-0050-6	1	R5/R6, 690 V KIT		64089684	1	R5/R6, 690 V KIT		64089684	1	R5/R6, 690 V KIT		64089684
ACA 610-0060-6	1	R5/R6, 690 V KIT		64089684	1	R5/R6, 690 V KIT		64089684	1	R5/R6, 690 V KIT		64089684
ACA 610-0070-6	1	R5/R6, 690 V KIT		64089684	1	R5/R6, 690 V KIT		64089684	1	R5/R6, 690 V KIT		64089684
ACA 610-0100-6	1	R7, 690 V KIT	230 V 50/60 Hz	64089579	1	R7, 690 V KIT	115 V 60 Hz	64089706	1	R7, 690 V KIT	230 V 50/60 Hz	64349643
ACA 610-0120-6	1	R7, 690 V KIT	230 V 50/60 Hz	64089579	1	R7, 690 V KIT	115 V 60 Hz	64089706	1	R7, 690 V KIT	230 V 50/60 Hz	64349643
ACA 610-0185-6	1	R8/R9, 690 V KIT	230 V 50/60 Hz	64089587	1	R8/R9, 690 V KIT	115 V 60 Hz	64089714	1	R8/R9, 690 V KIT	230 V 50/60 Hz	64349686
ACA 610-0205-6	1	R8/R9, 690 V KIT	230 V 50/60 Hz	64089587	1	R8/R9, 690 V KIT	115 V 60 Hz	64089714	1	R8/R9, 690 V KIT	230 V 50/60 Hz	64349686
ACA 610-0255-6	1	R8/R9, 690 V KIT	230 V 50/60 Hz	64089587	1	R8/R9, 690 V KIT	115 V 60 Hz	64089714	1	R8/R9, 690 V KIT	230 V 50/60 Hz	64349686
ACA 610-0315-6	1	R8/R9, 690 V KIT	230 V 50/60 Hz	64089587	1	R8/R9, 690 V KIT	115 V 60 Hz	64089714	1	R8/R9, 690 V KIT	230 V 50/60 Hz	64349686
ACA 610-0375-6	1	R8/R9, 690 V KIT	230 V 50/60 Hz	64089587	1	R8/R9, 690 V KIT	115 V 60 Hz	64089714	1	R8/R9, 690 V KIT	230 V 50/60 Hz	64349686
ACA 610-0485-6	1	R8/R9, 690 V KIT	230 V 50/60 Hz	64089587	1	R8/R9, 690 V KIT	115 V 60 Hz	64089714	1	R8/R9, 690 V KIT	230 V 50/60 Hz	64349686
ACA 610-0600-6	1	R10, 690 V KIT	230 V 50/60 Hz	64089595	1	R10, 690 V KIT	115 V 60 Hz	64089811	1	R10, 690 V KIT	230 V 50/60 Hz	64349473
ACA 610-0750-6	1	R11, 690 V KIT	230 V 50/60 Hz	64089617	1	R11, 690 V KIT	115 V 60 Hz	64089757	1	R11, 690 V KIT	230 V 50/60 Hz	64349473
ACA 610-0900-6	1	R11, 690 V KIT	230 V 50/60 Hz	64089617	1	R11, 690 V KIT	115 V 60 Hz	64089757	1	R11, 690 V KIT	230 V 50/60 Hz	64349538
ACA 610-1045-6	1	R12, 690 V KIT	230 V 50/60 Hz	64089633	1	R12, 690 V KIT	115 V 60 Hz	64089773	1	R12, 690 V KIT	230 V 50/60 Hz	64349538
ACA 610-1385-6	1	R12, 690 V KIT	230 V 50/60 Hz	64089633	1	R12, 690 V KIT	115 V 60 Hz	64089773	1	R12, 690 V KIT	230 V 50/60 Hz	64349538

ACS600 MultiDrive Section type	Coated Fuse Switch 115 V		Mounting Frame	Common mode filter		Light common mode filter		Order Code
	Pcs	Type		Pcs	Type	Pcs	Type	
690V								
ACA 610-0009-6	1	R2...R4, 400...690 V KIT						
ACA 610-0011-6	1	R2...R4, 400...690 V KIT						
ACA 610-0016-6	1	R2...R4, 400...690 V KIT						
ACA 610-0020-6	1	R2...R4, 400...690 V KIT						
ACA 610-0025-6	1	R2...R4, 400...690 V KIT						
ACA 610-0030-6	1	R2...R4, 400...690 V KIT						
ACA 610-0040-6	1	R5/R6, 690 V KIT						
ACA 610-0050-6	1	R5/R6, 690 V KIT						
ACA 610-0060-6	1	R5/R6, 690 V KIT	FRAME R6/7i	64138375				
ACA 610-0070-6	1	R5/R6, 690 V KIT	FRAME R6/7i	64138375				
ACA 610-0100-6	1	R7, 690 V KIT	FRAME R6/7i	64138375				
ACA 610-0120-6	1	R7, 690 V KIT	FRAME R6/7i	64138375				
ACA 610-0185-6	1	R8/R9, 690 V KIT	FRAME R8/9i	64138383	3 TOROIDS KIT	BEARING CURR. FILTER	64315811	1 TOROID KIT
ACA 610-0205-6	1	R8/R9, 690 V KIT	FRAME R8/9i	64138383	3 TOROIDS KIT	BEARING CURR. FILTER	64315811	1 TOROID KIT
ACA 610-0255-6	1	R8/R9, 690 V KIT	FRAME R8/9i	64138383	3 TOROIDS KIT	BEARING CURR. FILTER	64315811	1 TOROID KIT
ACA 610-0315-6	1	R8/R9, 690 V KIT	FRAME R8/9i	64138383	3 TOROIDS KIT	BEARING CURR. FILTER	64315811	1 TOROID KIT
ACA 610-0375-6	1	R8/R9, 690 V KIT	FRAME R8/9i	64138383	3 TOROIDS KIT	BEARING CURR. FILTER	64315811	1 TOROID KIT
ACA 610-0485-6	1	R8/R9, 690 V KIT	FRAME R8/9i	64138383	3 TOROIDS KIT	BEARING CURR. FILTER	64315811	1 TOROID KIT
ACA 610-0600-6	1	R10, 690 V KIT	FRAME R10/11i	64138391	3 TOROIDS KIT	BEARING CURR. FILTER	64315811	1 TOROID KIT
ACA 610-0900-6	1	R11, 690 V KIT	FRAME R10/11i	64138391	3 TOROIDS KIT	BEARING CURR. FILTER	64315811	1 TOROID KIT
ACA 610-1045-6	1	R12, 690 V KIT	FRAME R12i	64138405	3 TOROIDS KIT	BEARING CURR. FILTER	64315811	1 TOROID KIT
ACA 610-1385-6	1	R12, 690 V KIT	FRAME R12i	64138405	3 TOROIDS KIT	BEARING CURR. FILTER	64315811	1 TOROID KIT

ACS600 MD Section type	Braking Resistors		Fan kit 230 V for resistor		Fan kit 115 V for resistor							
	Pcs	Type	Info	Order Code	Pcs	Type	Info	Order Code				
400V												
ACA 621-0210-3												
ACA 621-0320-3												
ACA 621-0640-3												
ACA 621-0960-3												
ACA 621-1280-3												
ACA 621-1600-3												
ACA 621-1920-3												
ACA 622-0210-3	2	SAFUR210F575	575V 210kW 3.4 Ohm	57446994	1	D4E225-CC0X	230V 50/60 Hz	64114336	1	D4E225-CC0X	115V 60 Hz	64114344
ACA 622-0320-3	2	SAFUR180F460	460V 180kW 2.4 Ohm	57446935	1	D4E225-CC0X	230V 50/60 Hz	64114336	1	D4E225-CC0X	115V 60 Hz	64114344
ACA 622-0640-3	4	SAFUR180F460	460V 180kW 2.4 Ohm	57446935	2	D4E225-CC0X	230V 50/60 Hz	64114336	2	D4E225-CC0X	115V 60 Hz	64114344
ACA 622-0960-3	6	SAFUR180F460	460V 180kW 2.4 Ohm	57446935	3	D4E225-CC0X	230V 50/60 Hz	64114336	3	D4E225-CC0X	115V 60 Hz	64114344
ACA 622-1280-3	8	SAFUR180F460	460V 180kW 2.4 Ohm	57446935	4	D4E225-CC0X	230V 50/60 Hz	64114336	4	D4E225-CC0X	115V 60 Hz	64114344
ACA 622-1600-3	10	SAFUR180F460	460V 180kW 2.4 Ohm	57446935	5	D4E225-CC0X	230V 50/60 Hz	64114336	5	D4E225-CC0X	115V 60 Hz	64114344
ACA 622-1920-3	12	SAFUR180F460	460V 180kW 2.4 Ohm	57446935	6	D4E225-CC0X	230V 50/60 Hz	64114336	6	D4E225-CC0X	115V 60 Hz	64114344
500V												
ACA 621-0260-5												
ACA 621-0400-5												
ACA 621-0800-5												
ACA 621-1200-5												
ACA 621-1600-5												
ACA 621-2000-5												
ACA 621-2400-5												
ACA 622-0260-5	2	SAFUR125F500	500V 125kW 4.0 Ohm	57446951	1	D4E225-CC0X	230V 50/60 Hz	64114336	1	D4E225-CC0X	115V 60 Hz	64114344
ACA 622-0400-5	2	SAFUR200F500	500V 200kW 2.7 Ohm	57446960	1	D4E225-CC0X	230V 50/60 Hz	64114336	1	D4E225-CC0X	115V 60 Hz	64114344
ACA 622-0800-5	4	SAFUR200F500	500V 200kW 2.7 Ohm	57446960	2	D4E225-CC0X	230V 50/60 Hz	64114336	2	D4E225-CC0X	115V 60 Hz	64114344
ACA 622-1200-5	6	SAFUR200F500	500V 200kW 2.7 Ohm	57446960	3	D4E225-CC0X	230V 50/60 Hz	64114336	3	D4E225-CC0X	115V 60 Hz	64114344
ACA 622-1600-5	8	SAFUR200F500	500V 200kW 2.7 Ohm	57446960	4	D4E225-CC0X	230V 50/60 Hz	64114336	4	D4E225-CC0X	115V 60 Hz	64114344
ACA 622-2000-5	10	SAFUR200F500	500V 200kW 2.7 Ohm	57446960	5	D4E225-CC0X	230V 50/60 Hz	64114336	5	D4E225-CC0X	115V 60 Hz	64114344
ACA 622-2400-5	12	SAFUR200F500	500V 200kW 2.7 Ohm	57446960	6	D4E225-CC0X	230V 50/60 Hz	64114336	6	D4E225-CC0X	115V 60 Hz	64114344
690V												
ACA 621-0400-6												
ACA 621-0800-6												
ACA 621-1200-6												
ACA 621-1600-6												
ACA 621-2000-6												
ACA 621-2400-6												
ACA 622-0400-6	2	SAFUR200F500	500V 200kW 2.7 Ohm	57446960	1	D4E225-CC0X	230V 50/60 Hz	64114336	1	D4E225-CC0X	115V 60 Hz	64114344
ACA 622-0800-6	4	SAFUR200F500	500V 200kW 2.7 Ohm	57446960	2	D4E225-CC0X	230V 50/60 Hz	64114336	2	D4E225-CC0X	115V 60 Hz	64114344
ACA 622-1200-6	6	SAFUR200F500	500V 200kW 2.7 Ohm	57446960	3	D4E225-CC0X	230V 50/60 Hz	64114336	3	D4E225-CC0X	115V 60 Hz	64114344
ACA 622-1600-6	8	SAFUR200F500	500V 200kW 2.7 Ohm	57446960	4	D4E225-CC0X	230V 50/60 Hz	64114336	4	D4E225-CC0X	115V 60 Hz	64114344
ACA 622-2000-6	10	SAFUR200F500	500V 200kW 2.7 Ohm	57446960	5	D4E225-CC0X	230V 50/60 Hz	64114336	5	D4E225-CC0X	115V 60 Hz	64114344
ACA 622-2400-6	12	SAFUR200F500	500V 200kW 2.7 Ohm	57446960	6	D4E225-CC0X	230V 50/60 Hz	64114336	6	D4E225-CC0X	115V 60 Hz	64114344



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ABB Industry Oy

Drives

P.O.Box 184

FIN-00381 HELSINKI

FINLAND

Telephone: +358 10 22 2000

Fax: +358 10 22 22681

Internet: www.abb.com/motors&drives